



TG-BCC1-BCC1-11HX

INPUT PUMP

| ITEM | PART #       | QTY | DESCRIPTION                              |
|------|--------------|-----|--|
| 1    | 70606        | 1   | KIT, AXLE (7/8" KEYED TAPERED)           |
|      |              | 1   | INPUT SHAFT - 7/8" KEYED TAPERED         |
|      |              | 2   | RETAINING RING - WIRE                    |
|      |              | 1   | BEARING, BALL                            |
|      |              | 1   | WASHER, THRUST                           |
|      |              | 1   | SPRING, HELICAL COMPRESSION              |
| 3    | 51596        | 1   | RETAINING RING - 52mm                    |
| 4    | 51279        | 1   | SPACER                                   |
| 6    | 51280        | 1   | SEAL, LIP 17 X 47 X PTCN1                |
| 12   | 70739        | 1   | KIT, TRUNNION SEAL                       |
|      |              | 1   | RETAINING RING - TRUNNION SEAL           |
|      |              | 1   | SEAL, LIP 15 X 27 X 5                    |
| 13   | 51596        | 1   | TRUNNION ARM (TAPER SQUARE)              |
| 14   | 2000015      | 1   | SLOT GUIDE                               |
| 15   | 70528        | 1   | KIT, HOUSING                             |
|      |              | 1   | HOUSING - MACHINED                       |
|      |              | 2   | BEARING, CRADLE                          |
|      |              | 1   | BEARING, JOURNAL                         |
| 17   | 50552        | 1   | BEARING, THRUST                          |
| 25   | 70529        | 1   | KIT, END CAP (TANDEM)                    |
|      |              | 1   | END CAP (TANDEM)                         |
|      |              | 1   | BEARING, NEEDLE (SHAFT)                  |
| 26   | 50641        | 2   | PIN, HEADLESS                            |
| 28   | 50381        | 1   | GASKET, HOUSING                          |
| 29   | 51764        | 1   | VALVE PLATE                              |
| 31   | 50203        | 1   | SWASHPLATE                               |
| 38   | 70082        | 1   | KIT, CYLINDER BLOCK - MOTOR              |
|      |              | 1   | CYLINDER BLOCK - MOTOR                   |
|      |              | 7   | SPRING, PISTON                           |
|      |              | 7   | PISTON                                   |
|      |              | 7   | PISTON SPRING SEAT                       |
| 39   | 51016        | 1   | R-RING - 144 (STD CHG)                   |
| 42   | 70743        | 2   | KIT, SHOCK VALVE (200 BAR, .031 ORIFICE) |
|      |              | 1   | SHOCK VALVE                              |
|      |              | 1   | PLUG, SHOCK VALVE                        |
|      |              | 2   | SPRING, COMPRESSION (SHOCK-CHECK)        |
|      |              | 2   | O-RING                                   |
| 50   | 2513030      | 1   | BYPASS VALVE KIT                         |
|      |              | 1   | BYPASS VALVE (NO ORIFICE)                |
|      |              | 1   | O-RING                                   |
|      |              | 1   | RING, BACK-UP                            |
| 55   | 51272        | 1   | PLATE, ADAPTER (TANDEM)                  |
| 58   | 51826        | 4   | HEX SCREW, FH M10                        |
| 80   | 9004800-2506 | 2   | PIN, HEADLESS                            |
| 152  | 9005110-7500 | 1   | PLUG - 3/4-16 STEEL                      |

SECOND PUMP

| ITEM | PART #       | QTY | DESCRIPTION                                 |
|------|--------------|-----|---|
| 1    | 70607        | 1   | KIT, AXLE (20T 32/64 TO 20T 32/64 SPLINE)   |
|      |              | 1   | INPUT SHAFT - 20T 32/64 TO 20T 32/64 SPLINE |
|      |              | 3   | RETAINING RING - WIRE                       |
|      |              | 1   | BEARING, BALL                               |
|      |              | 1   | WASHER, THRUST                              |
|      |              | 1   | SPRING, HELICAL COMPRESSION                 |
| 3    | 2000038      | 1   | RETAINING RING - 47mm                       |
| 12   | 70739        | 1   | KIT, TRUNNION SEAL                          |
|      |              | 1   | RETAINING RING - TRUNNION SEAL              |
|      |              | 1   | SEAL, LIP 15 X 27 X 5                       |
| 13   | 51596        | 1   | TRUNNION ARM (TAPER SQUARE)                 |
| 14   | 2000015      | 1   | SLOT GUIDE                                  |
| 15   | 70533        | 1   | KIT, HOUSING                                |
|      |              | 1   | HOUSING - MACHINED                          |
|      |              | 2   | BEARING, CRADLE                             |
|      |              | 1   | BEARING, JOURNAL                            |
| 17   | 50552        | 1   | BEARING, THRUST                             |
| 25   | 2510066      | 1   | KIT, END CAP (TANDEM)                       |
|      |              | 1   | END CAP (TANDEM)                            |
|      |              | 1   | BEARING, NEEDLE (SHAFT)                     |
|      |              | 1   | PLUG - 5/16-24 STEEL                        |
| 26   | 50641        | 2   | PIN, HEADLESS                               |
| 28   | 50381        | 1   | GASKET, HOUSING                             |
| 29   | 51764        | 1   | VALVE PLATE                                 |
| 31   | 50203        | 1   | SWASHPLATE                                  |
| 38   | 70082        | 1   | KIT, CYLINDER BLOCK - MOTOR                 |
|      |              | 1   | CYLINDER BLOCK - MOTOR                      |
|      |              | 7   | SPRING, PISTON                              |
|      |              | 7   | PISTON                                      |
|      |              | 7   | PISTON SPRING SEAT                          |
| 40   | 2510071      | 1   | KIT, CHARGE PUMP                            |
|      |              | 1   | CHARGE PUMP HOUSING                         |
|      |              | 1   | GEROTOR ASSY .19 CI/REV                     |
|      |              | 1   | R-RING - 144 (STD CHARGE)                   |
| 42   | 70743        | 2   | KIT, SHOCK VALVE (200 BAR, .031 ORIFICE)    |
|      |              | 1   | SHOCK VALVE                                 |
|      |              | 1   | PLUG, SHOCK VALVE                           |
|      |              | 1   | SPRING, COMPRESSION (SHOCK-CHECK)           |
|      |              | 2   | O-RING                                      |
| 44   | 70402        | 1   | KIT, CHARGE RELIEF                          |
|      |              | 1   | SPRING, CHARGE RELIEF                       |
|      |              | 1   | BALL, CHECK RELIEF                          |
| 50   | 2513030      | 1   | BYPASS VALVE KIT                            |
|      |              | 1   | BYPASS VALVE (NO ORIFICE)                   |
|      |              | 1   | O-RING                                      |
|      |              | 1   | RING, BACK-UP                               |
| 52   | 9007200-3116 | 2   | SCREW, M8 X 1.25 X 25mm LONG                |
| 58   | 51457        | 4   | HEX SCREW, FH M10                           |
| 60   | 51593        | 1   | MOUNTING BRACKET                            |
| 152  | 9005110-7500 | 1   | PLUG - 3/4-16 STEEL                         |

MISC. COMPONENTS

| ITEM | PART # | QTY | DESCRIPTION              |
|------|--------|-----|--------------------------|
| 60   | 51275  | 1   | COUPLING 20T 32/64       |
| 65   | 51300  | 1   | O-RING, .103 X 3.987 ID  |
| 98   | 51265  | 2   | WASHER, 1/2 SAE          |
| 99   | 51286  | 2   | HHCS, 1/2-13 X 1.25 LONG |
| 110  | 70531  | 1   | KIT, SEAL OVERHAUL       |
| 170  | 51310  | 1   | FITTING, 7/16 SAE ST-JIC |
| 171  | 51310  | 1   | FITTING, 7/16 SAE ST-JIC |
| 172  | 51311  | 1   | HOSE ASSY - 7.1 LONG     |