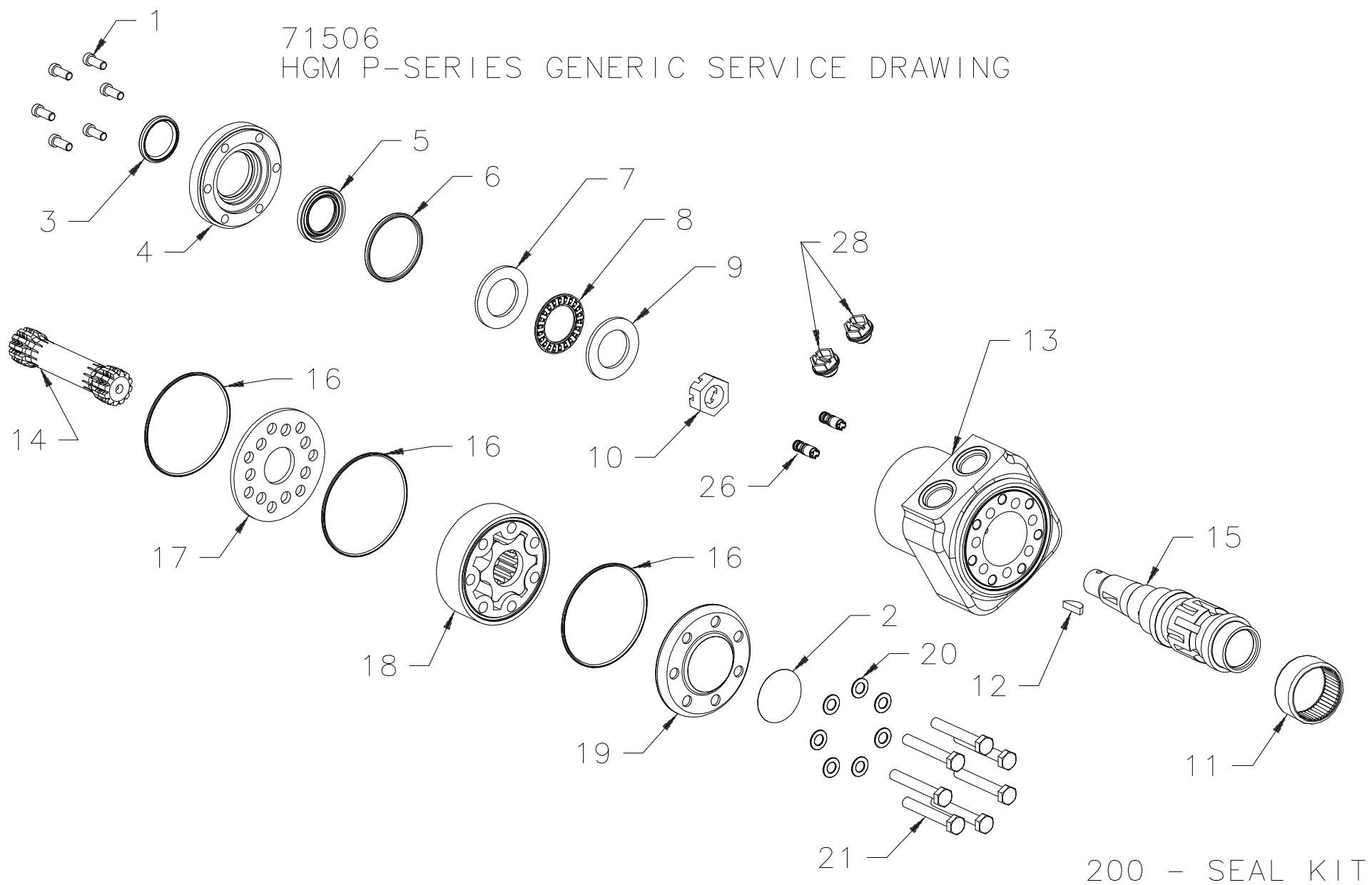


71506
HGM P-SERIES GENERIC SERVICE DRAWING



71506 HGM P-SERIES GENERIC SERVICE DRAWING

| ITEM | PART # | QTY | DESCRIPTION |
|------|-----------|-----|---|
| 1 | ----- | 6 | SCREW |
| 2 | ----- | 1 | LABEL |
| 3 | ----- | 1 | DUST SEAL |
| 4 | ----- | 1 | SPIGOT FLANGE |
| 5 | ----- | 1 | SHAFT SEAL |
| 6 | ----- | 1 | O-RING |
| 10 | ----- | 1 | NUT, CASTELLATED M20 X 1.5 |
| 12 | ----- | 1 | KEY, PARALLEL |
| 13 | ----- | 1 | HOUSING |
| 14 | ----- | 1 | SHAFT, CARDAN |
| 15 | ----- | 1 | OUTPUT SHAFT |
| 16 | ----- | 3 | O-RING |
| 17 | ----- | 1 | PLATE, DISTRIBUTOR |
| 18 | ----- | 1 | GEAR WHEEL SET |
| 19 | ----- | 1 | END COVER |
| 20 | ----- | 7 | WASHER |
| 21 | ----- | 7 | SCREW |
| 26 | ----- | 2 | CHECK VALVE |
| 28 | ----- | 2 | PLUG |
| 200 | SEE CHART | 1 | KIT, SEAL HGM P-SERIES |
| 201 | 71501 | 1 | HGM P-SERIES AXIAL BEARING SERVICE KIT |
| (7) | ----- | 1 | BEARING RACE 29.5 X 47.5 X 2.38mm |
| (8) | ----- | 1 | BEARING, AXIAL NEEDLE 28.7 X 42 X 4.5mm |
| (9) | ----- | 1 | BEARING RACE 28.58 X 44.45 X 1.6mm |
| (11) | ----- | 1 | BEARING, NEEDLE |

| ON OR BEFORE SERIAL # 5146M10001 | | |
|----------------------------------|---------|-------------|
| HGM- *P* SERIES | | |
| ITEM # | H-G P/N | DESCRIPTION |
| 200 | 70626-1 | KIT, SEAL |

| | | | | |
|-----------|------|--------|-----|-------------|
| CONTAINS: | ITEM | PART # | QTY | DESCRIPTION |
| | 3 | ----- | 1 | DUST SEAL |
| | 5 | ----- | 1 | SHAFT SEAL |
| | 6 | ----- | 1 | O-RING |
| | 16 | ----- | 3 | O-RING |
| | 20 | ----- | 7 | WASHER |

| AFTER SERIAL # 5146M10001 | | |
|---------------------------|---------|-------------|
| HGM- *P* SERIES | | |
| ITEM # | H-G P/N | DESCRIPTION |
| 200 | 70626-2 | KIT, SEAL |

| | | | | |
|-----------|------|--------|-----|-------------|
| CONTAINS: | ITEM | PART # | QTY | DESCRIPTION |
| | 3 | ----- | 1 | DUST SEAL |
| | 5 | ----- | 1 | SHAFT SEAL |
| | 6 | ----- | 1 | O-RING |
| | 16 | ----- | 3 | O-RING |
| | 20 | ----- | 7 | WASHER |