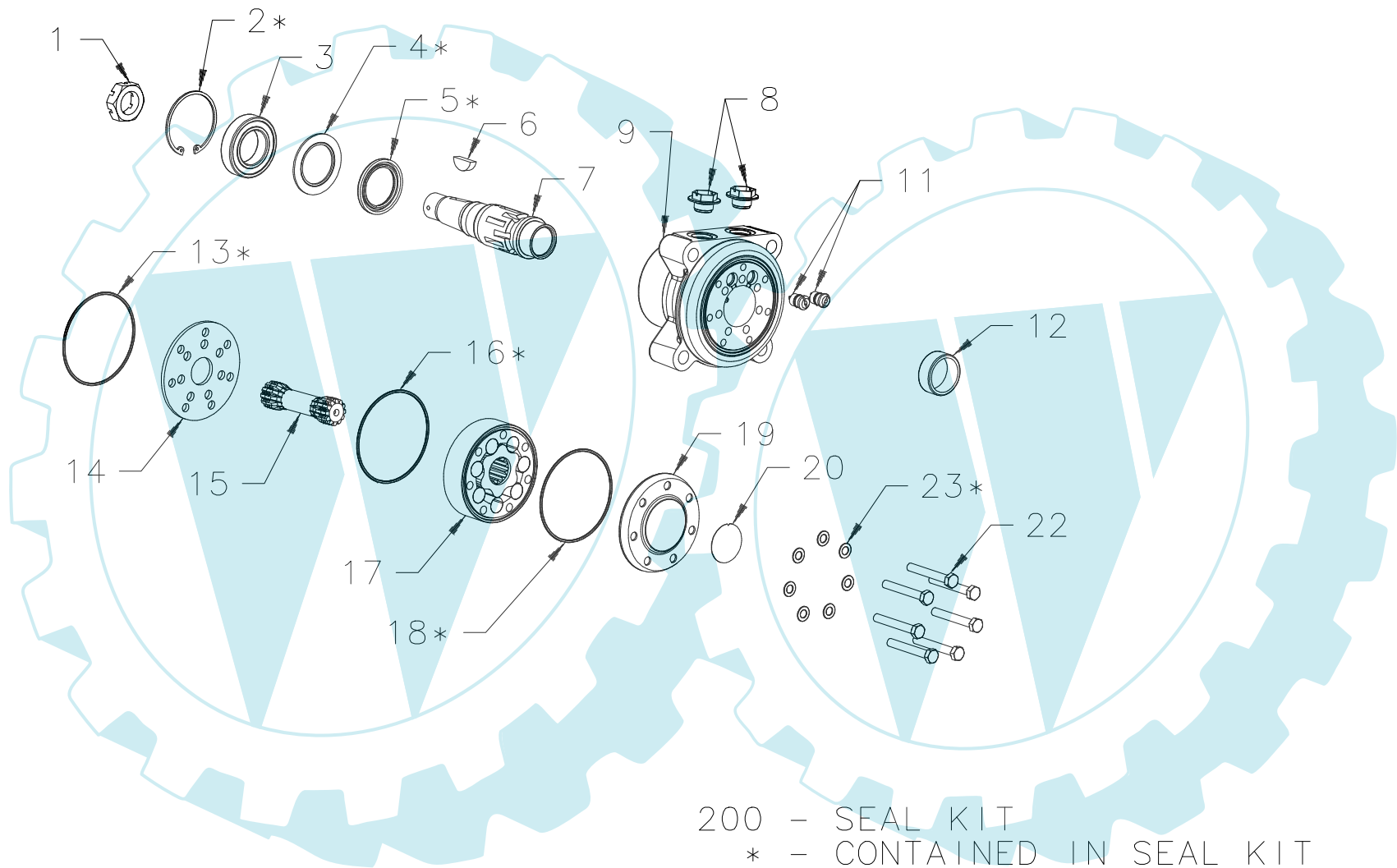


71519
HGM C-SERIES GENERIC SERVICE SCHEMATIC



71519
HGM C-SERIES GENERIC SERVICE SCHEMATIC

ITEM	PART #	QTY	DESCRIPTION
1	51821	1	NUT
2*	-----	1	RETAINING RING
3	-----	1	BALL BEARING
4*	-----	1	WASHER
5*	-----	1	SHAFT SEAL
6	51796	1	WOODRUFF KEY
7	-----	1	OUTPUT SHAFT
8	-----	2	PLASTIC PLUGS
9	-----	1	HOUSING
11	-----	2	CHECK VALVES
12	-----	1	NEEDLE BEARING
13*	-----	1	O-RING
14	-----	1	DISTRIBUTOR PLATE
15	-----	1	CARDAN SHAFT
16*	-----	1	O-RING
17	-----	1	GEAR WHEEL SET
18*	-----	1	O-RING
19	-----	1	END COVER
20	-----	1	LABEL
22	-----	7	BOLT
23*	-----	7	WASHER
200	71466	1	KIT, SEAL HGM C-SERIES
201	71551	1	HGM C-SERIES RADIAL BEARING SERVICE KIT
(3)		1	BALL BEARING
(12)		1	NEEDLE BEARING

* - CONTAINED IN SEAL KIT

P1

ADD'D GENERIC & SCHEMATIC
TO NAME

ADD'D * TO KIT PART
ITEM #'S

SHEET 2

DEL'D SEE CHART

DEL'D SECOND CHART

ADD'D RADIAL BEARING SERVICE KIT

ADD'D P/N'S TO ITEMS 1 & 6

ECN #19066

07/11/06 J PROBST

07/31/06 J PROBST

08/18/06 G. BOWLES

09/14/06 J PROBST

09/25/06 G. BOWLES