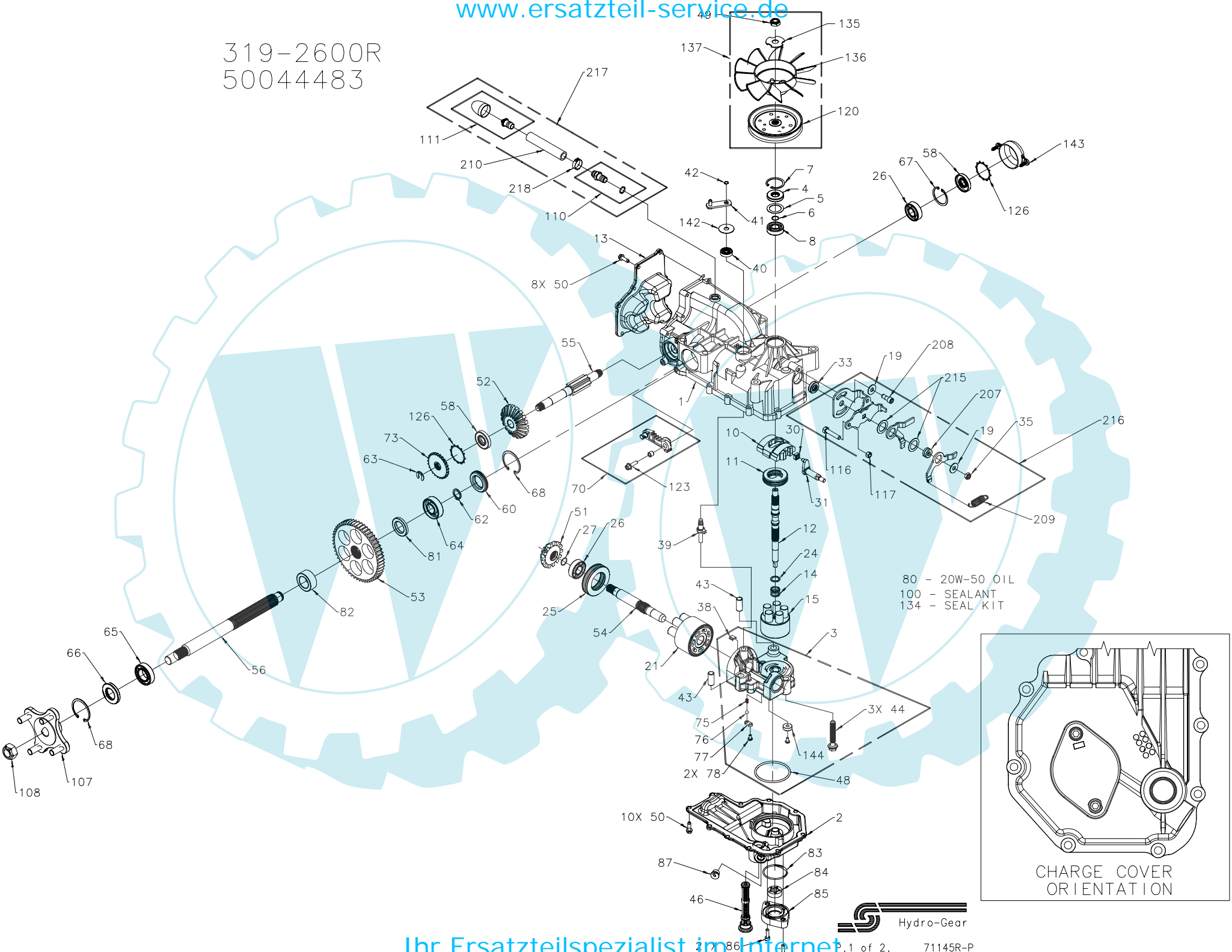
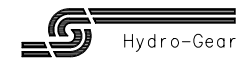
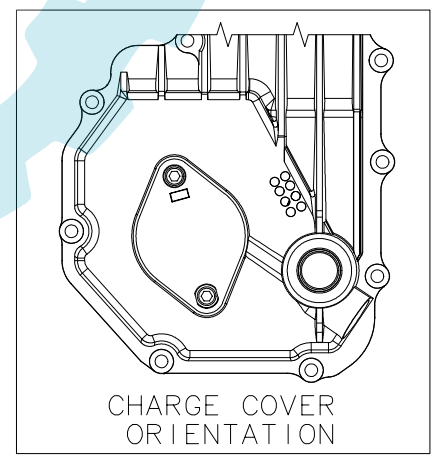


319-2600R  
50044483



80 - 20W-50 OIL  
100 - SEALANT  
134 - SEAL KIT



319-2600R  
50044483

ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION	ITEM NO.	HYDRO-GEAR PART NO.	QTY.	DESCRIPTION
1	70652	1	KIT, HOUSING - MAIN	43	50002	2	PIN	134	70553	1	KIT, SEAL
		1	HOUSING, MAIN	44	50016	3	SCREW			1	SEAL, LIP 15 X 35 X 7
		2	CRADLE BEARING	46	51931	1	ASSEMBLY, FILTER			1	RING, RETAINING
		1	SCREW HFHC 1/4-28 X 7/8 (PATCH)	48	50578	1	O-RING, .139 X 2.984			1	SEAL, LIP 12 X 25 X 7
		1	TRUNNION BUSHING	49	51244	1	NUT, HEX LOCKING 1/2-20			1	SEAL, LIP 10 X 25 X 7
		1	LIP SEAL, 12 X 25 X 7	50	50752	18	SCREW, 1/4-20 X .75 LONG			1	RING, RETAINING
		1	SHAFT, BRAKE	51	50744	1	14T BEVEL GEAR			2	SEAL, LIP 17 X 40 X 7
		1	WASHER, .34 X .88 X .03	52	50745	1	19T BEVEL GEAR			1	SEAL, LIP 1.85 X .32
2	51866	1	LOWER HOUSING	53	50746	1	53T SPUR GEAR			1	RING, RETAINING
3	70903	1	KIT, CENTER SECTION	54	50757	1	MOTOR SHAFT			1	RING, RETAINING .440 EXTERNAL
		1	CENTER SECTION	55	51298	1	BRAKE SHAFT			1	SEAL, LIP .98 X 1.85 X .276
		1	BUSHING .67 X 1.03 X .75	56	50748	1	SHAFT, AXLE 1.00 X 11.04 (KEY)			1	RING, RETAINING
		1	PLATE, BYPASS	58	51161	2	SEAL, LIP 17 X 40 X 7			2	RING, RETAINING
		3	SCREW 3/8-24 X 2.5	60	50995	1	SEAL PLUG - SIDE			2	RING, RETAINING
		2	ASS'Y, SHOCK VALVE 190 BAR, .027	62	50759	1	RETAINING RING - AXLE			2	SEAL, LIP 17 X 40 X 5
		1	SPRING, CHARGE RELIEF	63	51109	1	RETAINING RING	135	51523	1	WASHER, SLOTTED
		1	BALL, 1/4	64	50743	1	BEARING-BALL 20X47X14(6204)	136	51862	1	FAN, 7", 10 BLADE
		1	O-RING, .139 X 2.984 X 7	65	50740	1	BEARING-BALL 25X47X12(6005)	137	71086	1	KIT, FAN-PULLEY
		1	PLATE, RELIEF	66	50751	1	SEAL			1	FAN, 7", 10 BLADE
		2	BOLT, SELF TAPPING, 10-32 X .5	67	50329	1	RETAINING RING			1	HEX JAM NUT 1/4-20
		1	MAGNET, RING	68	50760	2	RETAINING RING-AXLE			1	PULLEY, 4.5
		1	LIP SEAL	70	71087	1	ASSEMBLY, BRAKE ARM - LH			1	WASHER, SLOTTED
4	9008000-0128	1	SPACER			1	BRAKE ARM	142	51813	1	WASHER
5	2003018	1	WIRE RETAINING RING			1	CLEVIS PIN	143	51774	1	CAP, BRAKE
6	2003016	1	RETAINING RING			1	BUSHING .255 X .381 X .330	144	51100	1	MAGNET, RING
7	2003052	1	BALL BEARING			1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)	207	51604	1	SPACER, RTN
8	2003043	1	VARIABLE SWASHPLATE	73	50754	1	DISC, BRAKE	208	51400	1	SCREW, 5/16-24 X .75 (PATCH)
10	2003087	1	THRUST BEARING 30 X 52 X 13	75	2000029	1	SPRING, HELICAL	209	51833	1	SPRING, EXTENSION
11	50551	1	INPUT SHAFT	76	9001214-2500	1	BALL, 1/4	210	51401	1	HOSE .5 X 4.00
12	51771	1	COVER-BACK	77	50651	1	PLATE, RELIEF	215	51408	2	WASHER, NYLON
13	50891RM	1	SPRING, BLOCK	78	50653	2	BOLT, SELF TAPPING	216	71039	1	RTN, KIT
14	2003014	1	10cc CYLINDER BLOCK ASS'Y	80		79oz	20W-50 OIL			2	WASHER
15	70331	1	10cc CYLINDER BLOCK	81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22			1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)
		5	10cc PISTON SPRING	82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70			1	SPACER, RTN
		5	PISTON SEAT WASHER	83	9004101-1340	1	O-RING .103 X 1.862			1	SCREW, 5/16-24 X .75 (PATCH)
		5	10cc PISTON	84	50273	1	ASSEMBLY, GEROTOR			1	SPRING, EXTENSION
19	44130	2	WASHER	85	50260	1	COVER, GEROTOR			2	WASHER, NYLON
21	70082	1	21cc CYLINDER BLOCK ASS'Y	86	50095	2	SHCS M6 X 20			1	CONTROL ARM
		1	21cc CYLINDER BLOCK	87	9005110-5600	1	PLUG, 9/16-18 (METAL)			1	ARM, CCW RTN SCISSOR, OUTER
		7	21cc PISTON SPRING	100	50928	1	SEALANT			1	ARM, RTN SCISSOR, INNER
		7	PISTON SEAT WASHER	107	70314	1	HUB, ASSEMBLY			1	ARM, RETURN
		7	21cc PISTON			1	HUB	217	71004	1	KIT, BREATHER
24	2003017	1	WASHER, BLOCK THRUST			4	BOLT, LUG			1	FITTING, O-RING ASSEMBLY
25	50552	1	THRUST BEARING 42 X 68 X 16	108	50863	1	NUT, HEX, 3/4-16			1	CAP, VENT ASSEMBLY
26	50315	2	BALL BEARING	110	70110	1	FITTING, O-RING ASSEMBLY			1	HOSE, $\phi$ .50 X 4.00
27	2000022	1	WIRE RETAINING RING			1	PLASTIC HOSE FITTING			1	PINCH CLAMP, SINGLE EAR, 13/16
30	2000015	1	SLOT GUIDE			1	O-RING	218	50590	1	PINCH CLAMP, SINGLE EAR, 13/16
31	50807	1	TRUNNION ARM	111	70921	1	CAP VENT ASSEMBLY				
33	9008000-0126	1	LIP SEAL			1	CAP, PLASTIC				
35	50108	1	HEX LOCK NUT, 5/16-24 UNJF (NYLON INSERT)			1	VENT, PLASTIC				
38	70680	1	KIT, BYPASS PLATE	116	51753	1	BOLT, 5/16-18				
39	2003555	1	BYPASS ACTUATOR	117	43083	1	NUT, HEX, 5/16-18 NC				
40	45074	1	LIP SEAL	120	51182	1	PULLEY, 4.5				
41	50270	1	BYPASS ARM	121	51753	1	BOLT, 5/16-18 X 1.5 UNC-2A				
42	44870	1	RETAINING RING	123	51576	1	SCREW, HFHCS 1/4-28				
				126	51316	2	RING, RETAINING				

