



327-3000

ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION	ITEM #	PART #	QTY	DESCRIPTION
1	70433	1	ASSEMBLY, MAIN HOUSING	50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75	133	44431	8	STUD, 1/2-20 X 1.5 (RIB NECK)
		1	HOUSING, MAIN, CASE DRAIN	51	50972	1	COVER, LOWER W/ 2 KIDNEYS	144	50974	1	O-RING, 2.987 X 3.09
		1	SEAL, LIP 12 X 25 X 7	52	50273	1	GEROTOR	145	51157	1	SPRING, RELIEF
		1	BEARING, FLANGE 1.0 X 1.376 X .99	53	9004101-1340	1	O-RING 1.862 X 2.068	146	9001214-4400	1	BALL, 7/16 IN
		1	BEARING, TRUNNION	54	50260	1	HOUSING, CHARGE PUMP	153	9005110-5600	2	PLUG, 9/16-18 (METAL)
		2	BEARING, CRADLE	55	70538	1	KIT, FILTER	155	70489	1	KIT, FAN/PULLEY
2	71120	1	ASSEMBLY, RIGHT HAND HOUSING			2	GASKET, 4.24 X 4.40 X .10			1	NUT, HEX 1/2-20 W/PATCH
		1	HOUSING, RIGHT HAND	56	51156	1	FILTER, STD CHARGE			1	WASHER, OD SLOTTED .53 X 1.63X .06
		1	BEARING, FLANGE 1.0 X 1.376 X .99	57	50796	1	MANIFOLD, CHARGE			1	FAN, 7.0 IN (10 BLADE)
		1	BEARING, NEEDLE .875 X 1.125 X 1.5	58	50776	4	RETAINER, MOTOR BEARING			1	PULLEY, 4.5 IN
		1	SEAL, LIP .875 X 1.375 X .250	59	50763	4	PIN, CARRIER	157	50977	2	O-RING, .239 X .379
3	70685	1	ASSEMBLY, CENTER SECTION	60	50646	1	GEAR, 15T PLANET	168	51151	1	SCREW, TORX HD SHLDRD 5/16-18 X 1.81
		1	CENTER SECTION	61	50645	1	GEAR, 67T SPUR	203	70492	1	KIT, SEAL & O-RING
		1	BEARING, JOURNAL .50 X .59 X .50	62	50769	1	GEAR, 21T SUN			1	SEAL, LIP 15 X 35 X 7
		1	BEARING .90 X 1.0 X .75	63	50764	1	WASHER, THRUST 2.32 X 4.10 X .05			1	SEAL, LIP 12 X 25 X 7
		1	PLATE, BYPASS	64	50765	1	GEAR, 51T RING			1	SEAL, LIP 10 X 25 X 7
		1	CHECK PLUG ASSEMBLY, .027 BLEED	65	50647	2	CARRIER, PLANETARY			2	SEAL, LIP 1.0 X 2.049 X .375
		1	CHECK PLUG ASSEMBLY, NO BLEED	66	50648	2	GEAR, 14T MITER (SPLINED)			1	SEAL, LIP .875 X 1.375 X .250
4	2003018	1	SPACER, .98 X 1.37 X .04	67	50766	1	GEAR, 14T MITER (UNSPLINED)			2	O-RING .239 X .379
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7	68	50767	1	SHAFT, DIFFERENTIAL			1	KIT, O-RING MANIFOLD
6	2003016	1	RING, RETAINING	69	50768	2	WASHER, THRUST 3.46 X 4.39 X .05				
7	2003052	1	RING, RETAINING	70	50769	2	BEARING, FLANGE 1.0 X 1.376 X .99				
8	2003043	1	BEARING, BALL .59 X 1.38 X .43	71	50788	3	WASHER, 1.0 X 2.25 X .04				
10	2003087	1	SWASHPLATE, VARIABLE	73	50791	2	NUT, HEX 5/8-18 W/ PATCH				
11	50551	1	BEARING, THRUST 30 X 52 X 13	74	50771	2	BEARING, BALL 25.4 X 52 X 15				
12	50795	1	SHAFT, INPUT (STD CHARGE)	75	50772	2	SEAL, LIP 1.0 X 2.049 X .375				
13	2003017	1	WASHER, THRUST .59 X .79 X .04	76	50825	2	SHAFT, AXLE 1.0 X 13.84 (30° SPLINED)				
14	2003014	1	SPRING, BLOCK	79	50928	10, 1oz	SEALANT				
15	70331	1	ASSEMBLY, BLOCK	80	50868	8	SCREW, TORX HD 5/16-18 X 1.5				
		1	BLOCK, CYLINDER	81	44752	1	BEARING, NEEDLE .875 X 1.125 X .75				
		5	PISTON	82	50777	2	WASHER, FLAT .88 X 1.25 X .04				
		5	SPRING, COMPRESSION	83	50775	1	RING, RETAINING				
		5	WASHER, THRUST	84	50773	1	SEAL, LIP .875 X 1.375 X .250				
21	70082	1	ASSEMBLY, BLOCK	86	50132	1	WASHER .51 X 1.0 X .03				
		1	BLOCK, CYLINDER	87	50836	1	SPACER, .32 X 1.96 X .15				
		7	PISTON	88	50837	1	SCREW, SOCKET HD CAP 5/16-24 X 1.5				
		7	SPRING, COMPRESSION	89	44147	1	BEARING, BALL .62 X 1.38 X .44				
		7	WASHER, THRUST	90	51200	1	SPACER, LOCATING				
24	50662	1	SHAFT, MOTOR	92	50870	1	SCREW, COUNTERSUNK 5/16-18 X 1.0				
25	50552	1	BEARING, THRUST 42 X 68 X 16	95	50108	1	NUT, HEX LOCK 5/16-24				
26	51250	1	ARM, CONTROL	96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34				
27	50774	1	SPACER, 1.03 X 1.38 X .184	97		121.6 oz	OIL, 20W50				
28	50661	1	GEAR, 16T PINION	103	51875	1	PULLEY, 4.5 IN				
29	50975	2	SCREW, CAP M6 X 1 X 25	104	51862	1	FAN, 7.0 IN (10 BLADE)				
30	2000015	1	GUIDE, SLOT	106	51604	1	SPACER, TRUNNION				
31	50807	1	ARM, TRUNNION TAPERED SQUARE	107	51523	1	WASHER, OD SLOTTED .53 X 1.63 X .06				
32	2003009	1	BEARING, TRUNNION	109	50133	1	BUSHING, VENT (RUBBER)				
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	110	70302	1	KIT, FITTING				
34	51127	1	ARM, RETURN			1	BUSHING, VENT (RUBBER)				
36	50426	1	STUD, SHORT 5/16-24			1	ASSEMBLY, CAP-VENT				
38	70680	1	KIT, BYPASS PLATE	111	70109	1	KIT, 90° FITTING & HOSE ASS'Y				
39	2003555	1	ACTUATOR, BYPASS			1	ASSEMBLY, CAP-VENT				
40	45074	1	SEAL, LIP 10 X 25 X 7			1	CAP, VENT				
41	50270	1	BYPASS ARM	113	70301	1	VENT, PLASTIC				
42	44870	1	RING, RETAINING			1	KIT, 90° FITTING & HOSE ASS'Y				
43	50002	2	PIN, HOLLOW .39 X .50 X 1.12			1	FITTING, 90° METAL VENT				
44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5			1	CLAMP, PINCH				
46	51199	1	SPRING, 4 IN RETURN (MEDIUM)	115	44133	1	HOSE, 0.5 X 20				
48	51097	1	PUCK, ADJUSTING	116	50859	2	NUT, HEX 1/2-20 W/ PATCH				
				117	9004800-2506	2	RING, RETAINING				
				118	70314	2	PIN, STANDARD HEADLESS				
						2	ASSEMBLY, HUB				
						1	HUB, 4 STUD (PAINTED)				
				119	50863	4	STUD, 1/2-20 X 1.55 (RIB NECK)				
						2	NUT, HEX LOCK 3/4-16				

