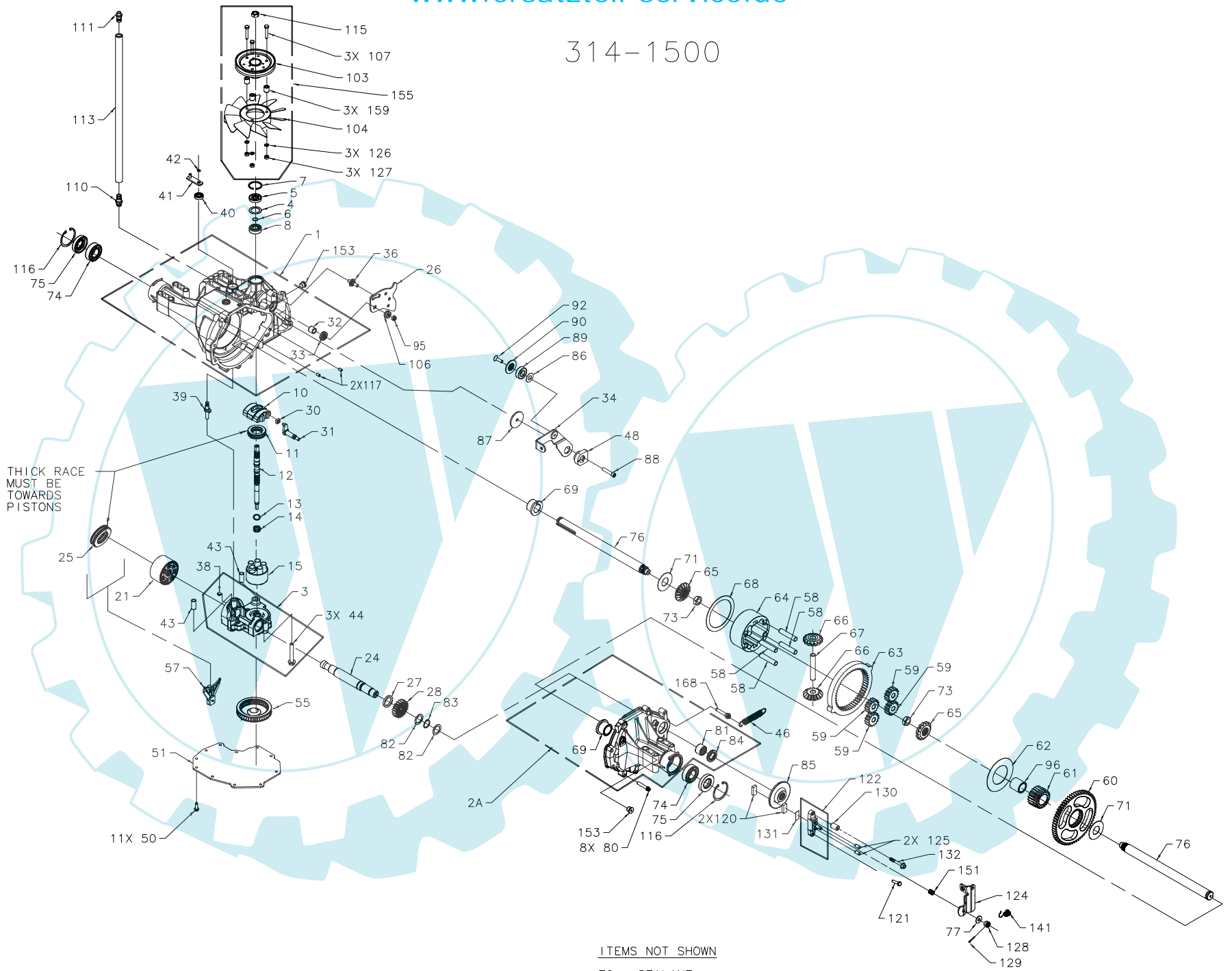
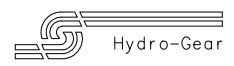


314-1500



THICK RACE
MUST BE
TOWARDS
PISTONS

- ITEMS NOT SHOWN
- 79 - SEALANT
 - 97 - 20W50 OIL (126.7oz)
 - 203 - KIT, SEAL & O-RING



314-1500

| ITEM# | PART # | QTY | DESCRIPTION | ITEM# | PART # | QTY | DESCRIPTION | ITEM# | PART # | QTY | DESCRIPTION |
|-------|--------------|-----|------------------------------------|-------|--------|----------|--------------------------------------|-------|--------------|-----|--|
| 1 | 70433 | 1 | ASSEMBLY, MAIN HOUSING | 46 | 51199 | 1 | SPRING, 4 IN RETURN (MEDIUM) | 117 | 9004800-2506 | 2 | PIN, STANDARD HEADLESS |
| | | 1 | HOUSING, MAIN, CASE DRAIN | 48 | 51097 | 1 | PUCK, ADJUSTING | 120 | 44132 | 2 | PUCK, BRAKE |
| | | 1 | SEAL, LIP 12 X 25 X 7 | 50 | 50752 | 11 | SCREW, HEX FLANGE 1/4-20 X .75 | 121 | 44433 | 1 | BOLT, HEX HD 1/4-20 X 1 W/PATCH |
| | | 1 | BEARING, FLANGE 1.0 X 1.376 X .99 | 51 | 51128 | 1 | COVER, LOWER W/O KIDNEYS | 122 | 70633 | 1 | ASSEMBLY, BRAKE YOKE |
| | | 1 | BEARING, TRUNNION | 55 | 50990 | 1 | FILTER, NO CHARGE | 124 | 50911 | 1 | ARM, BRAKE |
| | | 2 | BEARING, CRADLE | 57 | 50796 | 1 | RETAINER, MOTOR BEARING | 125 | 44127 | 2 | PIN, BRAKE ACTUATING |
| 2A | 71120 | 1 | ASSEMBLY, RIGHT HAND HOUSING | 58 | 50776 | 4 | PIN, CARRIER | 126 | 43177 | 3 | WASHER, LOCK .489 X .258 X .062 |
| | | 1 | HOUSING, RIGHT HAND | 59 | 50763 | 4 | GEAR, 15T PLANET | 127 | 43178 | 3 | NUT, HEX 1/4-20 |
| | | 1 | BEARING, FLANGE 1.0 X 1.376 X .99 | 60 | 51599 | 1 | GEAR, 64T SPUR | 128 | 44142 | 1 | NUT, CASTLE 5/16-24 |
| | | 1 | BEARING, NEEDLE .875 X 1.125 X .75 | 61 | 50645 | 1 | GEAR, 21T SUN | 129 | 44101 | 1 | PIN, COTTER 3/32 X 3/4 |
| | | 1 | SEAL, LIP .875 X 1.375 X .250 | 62 | 50769 | 1 | WASHER, THRUST 2.32 X 4.10 X .05 | 130 | 23711 | 1 | SPACER, .26 X .57 X .87 |
| 3 | 70682 | 1 | ASSEMBLY, CENTER SECTION | 63 | 50764 | 1 | GEAR, 51T RING | 131 | 44134 | 1 | PLATE, PUCK |
| | | 1 | CENTER SECTION | 64 | 50765 | 1 | CARRIER, PLANETARY | 132 | 51146 | 1 | BOLT, HEX HD 1/4-20 X 2 W/PATCH |
| | | 1 | BEARING, .90 X 1.0 X .75 | 65 | 50647 | 2 | GEAR, 14T MITER (SPLINED) | 141 | 50884 | 1 | SPRING, BRAKE ARM BIAS |
| | | 1 | PLATE, BYPASS | 66 | 50648 | 2 | GEAR, 14T MITER (UNSPLINED) | 151 | 50919 | 1 | SPRING, COMP. BRAKE ANTI-DRAG |
| | | 2 | CHECK PLUG ASSEMBLY, .027 BLEED | 67 | 50766 | 1 | SHAFT, DIFFERENTIAL | 153 | 9005110-5600 | 2 | PLUG, 9/16-18 (METAL) |
| | | 3 | SCREW, HEX FLANGE 3/8-24 X 2.5 | 68 | 50767 | 1 | WASHER, THRUST 3.46 X 4.39 X .05 | 155 | 70243 | 1 | KIT, FAN/PULLEY |
| 4 | 2003018 | 1 | SPACER, .98 X 1.37 X .04 | 69 | 50768 | 2 | BEARING, FLANGE 1.0 X 1.376 X .99 | | | | |
| 5 | 9008000-0128 | 1 | SEAL, LIP 15 X 35 X 7 | 71 | 50788 | 2 | WASHER, 1.0 X 2.25 X .04 | | | | |
| 6 | 2003016 | 1 | RING, RETAINING | 73 | 50791 | 2 | NUT, HEX 5/8-18 W/ PATCH | | | | |
| 7 | 2003052 | 1 | RING, RETAINING | 74 | 50771 | 2 | BEARING, BALL 25.4 X 52 X 15 | | | | |
| 8 | 2003043 | 1 | BEARING, BALL .59 X 1.38 X .43 | 75 | 50772 | 2 | SEAL, LIP 1.0 X 2.049 X .375 | | | | |
| 10 | 2003087 | 1 | SWASHPLATE, VARIABLE | 76 | 50663 | 2 | SHAFT, AXLE, 1.0 X 13.80 (KEY) | | | | |
| 11 | 50551 | 1 | BEARING, THRUST 30 X 52 X 13 | 77 | 44130 | 1 | WASHER, .34 X .88 X .06 | | | | |
| 12 | 50005 | 1 | SHAFT, INPUT (NO CHARGE) | 79 | 50928 | 10, 1oz | SCALANT | 159 | 50259 | 3 | SPACER, .571 X .260 X .618 |
| 13 | 2003017 | 1 | WASHER, THRUST .59 X .79 X .04 | 80 | 50868 | 8 | SCREW, TORX HD 5/16-18 X 1.5 | 168 | 51151 | 1 | SCREW, TORX HD SHOULDERED 5/16-18 X 1.81 |
| 14 | 2003014 | 1 | SPRING, BLOCK | 81 | 44752 | 1 | BEARING, NEEDLE .875 X 1.125 X .75 | 203 | 70492 | 1 | KIT, SEAL & O-RING |
| 15 | 70331 | 1 | ASSEMBLY, BLOCK | 82 | 50777 | 2 | WASHER, FLAT .88 X 1.25 X .04 | | | | |
| | | 1 | BLOCK, CYLINDER | 83 | 50775 | 1 | RING, RETAINING | | | | |
| | | 5 | PISTON | 84 | 50773 | 1 | SEAL, LIP .875 1.375 X .250 | | | | |
| | | 5 | SPRING, COMPRESSION | 85 | 50779 | 1 | DISK, BRAKE | | | | |
| | | 5 | WASHER, THRUST | 86 | 50132 | 1 | WASHER, .51 X 1.0 X .03 | | | | |
| 21 | 70082 | 1 | ASSEMBLY, BLOCK | 87 | 50836 | 1 | SPACER, .32 X 1.96 X .15 | | | | |
| | | 1 | BLOCK, CYLINDER | 88 | 50837 | 1 | SCREW, SOCKET HD CAP 5/16-24 X 1.5 | | | | |
| | | 7 | PISTON | 89 | 44147 | 1 | BEARING, BALL .62 X 1.38 X .44 | | | | |
| | | 7 | SPRING, COMPRESSION | 90 | 51200 | 1 | SPACER, LOCATING | | | | |
| | | 7 | WASHER, THRUST | 92 | 50870 | 1 | SCREW, COUNTERSUNK 5/16-18 X 1.0 | | | | |
| 24 | 50662 | 1 | SHAFT, MOTOR | 95 | 50108 | 1 | NUT, HEX LOCK 5/16-24 W/NYLON INSERT | | | | |
| 25 | 50552 | 1 | BEARING, THRUST 42 X 68 X 16 | 96 | 50866 | 1 | BUSHING, SLEEVE 1.0 X 1.3 X 1.34 | | | | |
| 26 | 51692 | 1 | ARM, CONTROL | 97 | | 126, 7oz | OIL, 20W50 | | | | |
| 27 | 50774 | 1 | SPACER, 1.03 X 1.38 X .184 | 103 | 50302 | 1 | PULLEY, 4.5 IN | | | | |
| 28 | 51600 | 1 | GEAR, 19T PINION | 104 | 50307 | 1 | FAN, 7.0 IN (10 BLADE) | | | | |
| 30 | 2000015 | 1 | GUIDE, SLOT | 106 | 51604 | 1 | SPACER, TRUNNION | | | | |
| 31 | 50807 | 1 | ARM, TRUNNION TAPERED SQUARE | 107 | 44276 | 3 | BOLT, HEX HD 1/4-20 X 1.50 W/PATCH | | | | |
| 32 | 2003009 | 1 | BEARING, TRUNNION | 110 | 70110 | 1 | ASSEMBLY, FITTING O-RING | | | | |
| 33 | 9008000-0126 | 1 | SEAL, LIP 12 X 25 X 7 | 111 | 70109 | 1 | ASSEMBLY, CAP-VENT | | | | |
| 34 | 51127 | 1 | ARM, RETURN | 113 | 50838 | 1 | HOSE, 0.5 X 20 | | | | |
| 36 | 50426 | 1 | STUD, SHORT 5/16-24 | 115 | 44133 | 1 | NUT, HEX 1/2-20 W/ PATCH | | | | |
| 38 | 70680 | 1 | KIT, BYPASS PLATE | 116 | 50859 | 2 | RING, RETAINING | | | | |
| 39 | 2003555 | 1 | ACTUATOR, BYPASS | | | | | | | | |
| 40 | 45074 | 1 | SEAL, LIP 10 X 25 X 7 | | | | | | | | |
| 41 | 50126 | 1 | ARM, BYPASS | | | | | | | | |
| 42 | 44870 | 1 | RING, RETAINING | | | | | | | | |
| 43 | 50002 | 2 | PIN, HOLLOW .39 X .50 X 1.12 | | | | | | | | |
| 44 | 50016 | 3 | SCREW, HEX FLANGE 3/8-24 X 2.5 | | | | | | | | |

