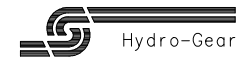
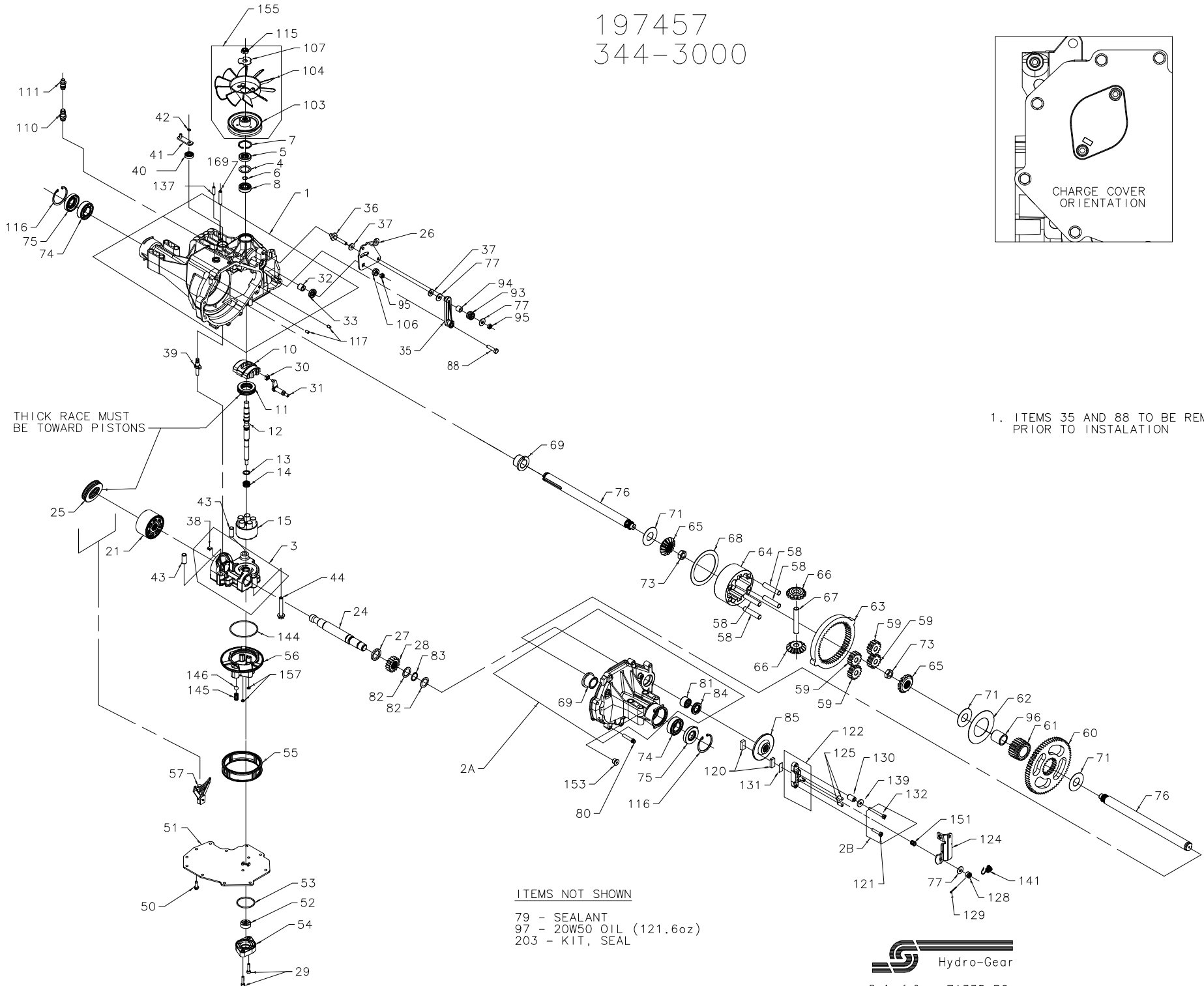


197457
344-3000



197457 344-3000

ITEM #	PART #	QTY	DESCRIPTION		
1	70297	1	ASSEMBLY, MAIN HOUSING		
		1	HOUSING, MAIN		
		1	SEAL, LIP 12 X 25 X 7		
		1	BEARING, FLANGE 1.0 X 1.376 X .99		
		1	BEARING, TRUNNION		
2A	71120	2	BEARING, CRADLE		
		1	ASSEMBLY, RIGHT HAND HOUSING		
		1	HOUSING, RIGHT HAND		
2B	71139	1	BEARING, FLANGE 1.0 X 1.376 X .99		
		1	BEARING, NEEDLE .875 X 1.125 X 1.5		
		1	SEAL, LIP .875 X 1.375 X .250		
		1	KIT, BRAKE BOLT		
3	70684	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH		
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH		
		1	ASSEMBLY, CENTER SECTION		
		1	CENTER SECTION		
		1	BEARING, JOURNAL .50 X .59 X .50		
4	2003018	1	BEARING, .90 X 1.0 X .75		
		1	PLATE, BYPASS		
		1	CHECK PLUG ASSEMBLY, .044		
		1	CHECK PLUG ASSEMBLY, NO BLEED		
		1	SPACER, .98 X 1.37 X .04		
		5	9008000-0128	1	SEAL, LIP 15 X 35 X 7
		6	2003016	1	RING, RETAINING
		7	2003052	1	RING, RETAINING
		8	2003043	1	BEARING, BALL .59 X 1.38 X .43
		10	2003087	1	SWASHPLATE, VARIABLE
		11	50551	1	BEARING, THRUST 30 X 52 X 13
		12	50795	1	SHAFT, INPUT (STD CHARGE)
		13	2003017	1	WASHER, THRUST .59 X .79 X .04
		14	2003014	1	SPRING, BLOCK
		15	70331	1	ASSEMBLY, BLOCK
21	70082	1	BLOCK, CYLINDER		
		5	PISTON		
		5	SPRING, COMPRESSION		
		5	WASHER, THRUST		
		1	ASSEMBLY, BLOCK		
		1	BLOCK, CYLINDER		
		7	PISTON		
		7	SPRING, COMPRESSION		
		7	WASHER, THRUST		
		24	50662	1	SHAFT, MOTOR
25	50552	1	BEARING, THRUST 42 X 68 X 16		
26	52373	1	ARM, CONTROL		
27	50774	1	SPACER, 1.03 X 1.38 X .184		
28	50661	1	GEAR, 16T PINION		
29	50975	2	SCREW, CAP M6 X 1 X 25		
30	2000015	1	GUIDE, SLOT		
31	50807	1	ARM, TRUNNION TAPERED SQUARE		
32	2003009	1	BEARING, TRUNNION		
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7		
35	52281	1	ARM, NEUTRAL LOCKDOWN		
36	50284	1	STUD 5/16-24		
37	50281	2	PUCK, .798 X .319 X .097		
38	70680	1	KIT, BYPASS PLATE		
39	2003555	1	ACTUATOR, BYPASS		
40	45074	1	SEAL, LIP 10 X 25 X 7		
41	50270	1	ARM, BYPASS		
42	44870	1	RING, RETAINING		
43	50002	2	PIN, HOLLOW .39 X .50 X 1.12		
44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5		

ITEM #	PART #	QTY	DESCRIPTION		
50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75		
51	50972	1	COVER, LOWER W/ 2 KIDNEYS		
52	50273	1	GEROTOR		
53	9004101-1340	1	O-RING 1.862 X 2.068		
54	50260	1	HOUSING, CHARGE PUMP		
55	70538	1	KIT, FILTER		
56	51156	2	GASKET 4.24 X 4.40 X .10		
		1	FILTER, STD CHARGE		
		1	MANIFOLD, CHARGE		
		1	RETAINER, MOTOR BEARING		
		4	PIN, CARRIER		
		4	GEAR, 15T PLANET		
		1	GEAR, 67T SPUR		
		1	GEAR, 21T SUN		
		62	50769	1	WASHER, THRUST 2.32 X 4.10 X .05
		63	50764	1	GEAR, 51T RING
		64	50765	1	CARRIER, PLANETARY
		65	50647	2	GEAR, 14T MITER (SPLINED)
		66	50648	2	GEAR, 14T MITER (UNSPLINED)
		67	50766	1	SHAFT, DIFFERENTIAL
		68	50767	1	WASHER, THRUST 3.46 X 4.39 X .05
69	50768	2	BEARING, FLANGE 1.0 X 1.376 X .99		
71	50788	3	WASHER, 1.0 X 2.25 X .04		
73	50791	2	NUT, HEX 5/8-18 W/ PATCH		
74	50771	2	BEARING, BALL 25.4 X 52 X 15		
75	50772	2	SEAL, LIP 1.0 X 2.049 X .375		
76	50663	2	SHAFT, AXLE 1.0 X 13.80 (KEY)		
77	44130	3	WASHER .34 X .88 X .06		
79	50928	10.1oz	SEALANT		
80	50868	9	SCREW, TORX HD 5/16-18 X 1.5		
81	44752	1	BEARING, NEEDLE .875 X 1.125 X 1.5		
82	50777	2	WASHER, FLAT .88 X 1.25 X .04		
83	50775	1	RING, RETAINING		
84	50773	1	SEAL, LIP .875 X 1.375 X .250		
85	50779	1	DISK, BRAKE		
88	52325	1	BOLT, HEX CAP 5/16-24 X 1.25		
93	50277	1	SPRING, HELICAL COMP		
94	50278	1	SPACER, .587 X .319 X .500		
95	50108	2	NUT, HEX LOCK 5/16-24		
96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34		
97		121.6oz	OIL-20W50		
103	51231	1	PULLEY, 3.86 IN		
104	51230	1	FAN, 7.0 (10 BLADE)		
106	51604	1	SPACER, TRUNNION		
107	51523	1	WASHER, OD SLOTTED .53 X 1.63 X .06		
110	70110	1	ASSEMBLY, O-RING & FITTING		
111	70109	1	O-RING, .468 X .624		
		1	FITTING, PLASTIC STRAIGHT		
		1	ASSEMBLY, CAP-VENT		
		1	CAP, VENT		
		1	VENT, PLASTIC		
		1	NUT, HEX LOCK 1/2-20 W/NYLON INSERT		
		2	RING, RETAINING		
		2	PIN, STANDARD HEADLESS		
		2	PUCK, BRAKE		
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH		
115	51244	1	NUT, HEX LOCK 1/2-20 W/NYLON INSERT		
116	50859	2	RING, RETAINING		
117	9004800-2506	2	PIN, STANDARD HEADLESS		
120	44132	2	PUCK, BRAKE		
121	51927	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH		
122	70633	1	ASSEMBLY, BRAKE YOKE		
124	50911	1	ARM, BRAKE		
125	44127	2	PIN, BRAKE ACTUATOR		

ITEM #	PART #	QTY	DESCRIPTION
128	44142	1	NUT, CASTLE 5/16-24
129	44101	1	PIN, COTTER 3/32 X 3/4
130	23711	1	SPACER, .26 X .57 X .87
131	44134	1	PLATE, PUCK
132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
137	50882	1	PIN, SPRING .26 X 1
139	44278	1	WASHER .27 X .88 X .12
141	50884	1	SPRING, BRAKE ARM BIAS
144	50974	1	O-RING 2.987 X 3.09
145	51157	1	SPRING, RELIEF
146	9001214-4400	1	BALL, 7/16 IN
151	50919	1	SPRING, COMP. BRAKE ANTI-DRAG
153	9005110-5600	1	PLUG, 9/16-18 (METAL)
155	70460	1	KIT, FAN/PULLEY
157	50977	1	NUT, HEX LOCK 1/2-20 W/NYLON INSERT
		1	WASHER, OD SLOTTED .53 X 1.63 X .06
		1	FAN, 7.0 IN (10 BLADE)
		1	PULLEY, 3.86 IN
		2	O-RING .239 X .379
		1	PIN, SPRING .32 X 1.75
		1	KIT, SEAL & O-RING
		1	SEAL, LIP 15 X 35 X 7
		1	SEAL, LIP 12 X 25 X 7
		1	SEAL, LIP 10 X 25 X 7
169	51463	1	O-RING, 1.862 X 2.068
203	70492	2	SEAL, LIP 1.0 X 2.049 X .375
203	70492	1	SEAL, LIP .875 X 1.375 X .250
		1	O-RING, .468 X .624
		1	KIT, MANIFOLD O-RING
		2	O-RING, .239 X .379