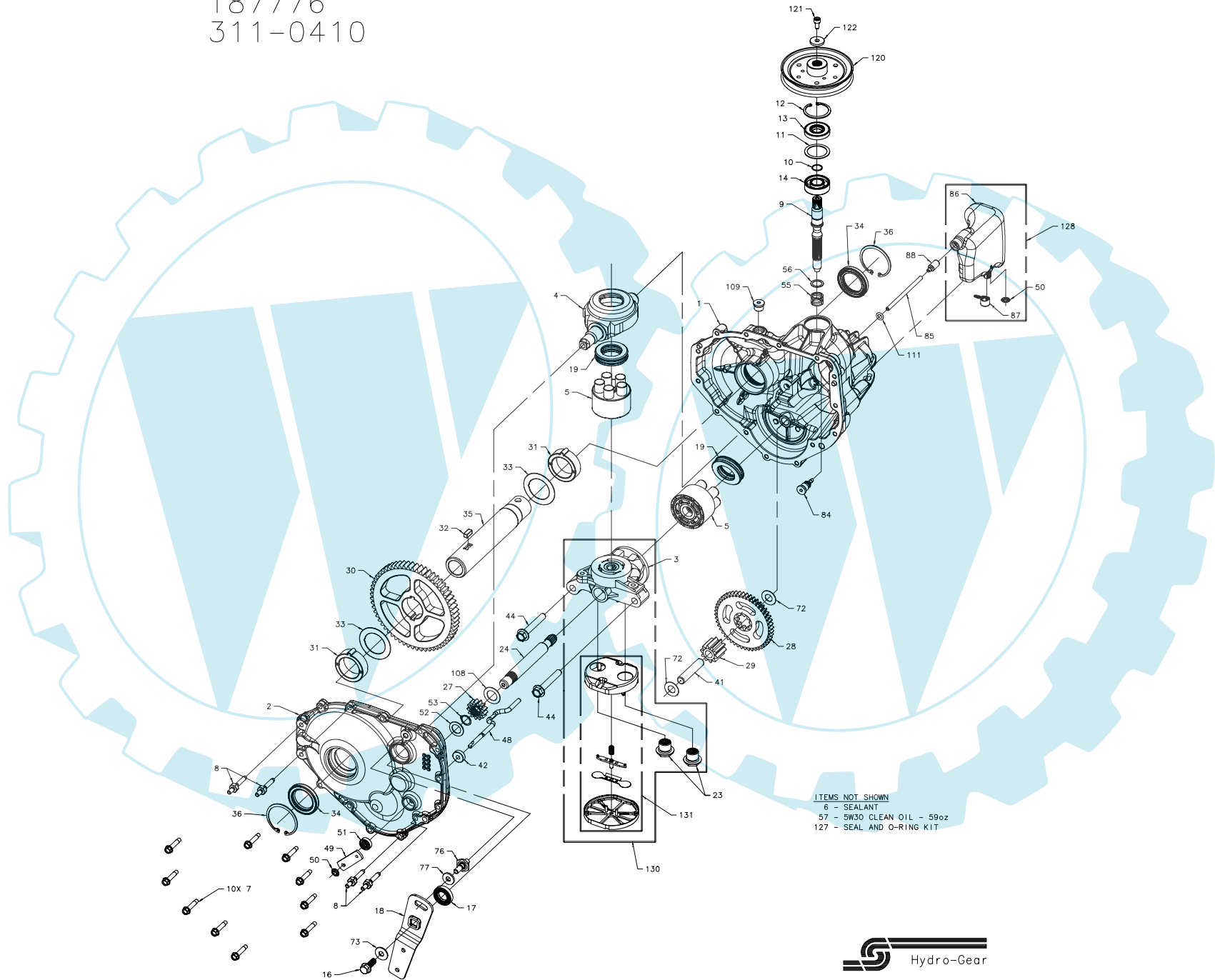
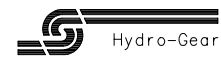


187776
311-0410



ITEMS NOT SHOWN
6 - SEALANT
57 - 5W30 CLEAN OIL - 59oz
127 - SEAL AND O-RING KIT



187776
311-0410

ITEM	PART #	QTY	DESCRIPTION
1	70830	1	ASSEMBLY, MAIN HOUSING
		1	HOUSING, MAIN
		1	BUSHING .865 X .985 X .790
		2	PIN, STRAIGHT HEADLESS
2	70831	1	ASSEMBLY, SIDE HOUSING
		1	HOUSING, SIDE
		1	BUSHING .624 X .719 X .562
		1	BUSHING .865 X .985 X .790
3	51208	1	CENTER SECTION
		1	BUSHING .707 X .786 X .591
4	51048	1	SWASHPLATE, TRUNNION
5	70331	2	ASSEMBLY, BLOCK
		1	BLOCK, CYLINDER
		5	SPRING, COMPRESSION
		5	WASHER, THRUST
		5	PISTON
6	50928	10.5 OZ	SEALANT
7	51190	10	SCREW, HEX WASHER 1/4-20 X 1.125
8	52041	4	STUD, 1/4-20 X 1 SELF TAP, 1/4-20 X .75
9	51662	1	SHAFT, INPUT
10	2000022	1	RING, RETAINING
11	50951	1	SPACER
12	50329	1	RING, RETAINING
13	51161	1	SEAL, LIP 17 X 40 X 7
14	50315	1	BEARING, BALL 17MM ID X 40MM OD X 12MM
16	51064	1	BOLT, HEX FLANGE HEAD 5/16-24 X .94 (PATCH)
17	51140	1	SEAL, LIP 18 X 32 X 7
18	51680	1	ARM, CONTROL
19	50551	2	BEARING, THRUST 30 X 52 X 13
23	51485	2	CHECK PLUG, .027 WASHER SPRING
24	51661	1	SHAFT, MOTOR
27	51130	1	GEAR, 13T PINION
28	51129	1	GEAR, 10T/48T
29	51043	1	GEAR, 10T JACK SHAFT
30	51728	1	GEAR, 60T BULL KEY
31	51920	2	BUSHING, SLEEVE 2.025 X 1.226 X .625
32	51861	1	KEY, SQUARE .250 X .620
33	51922	2	WASHER, 2.225 X 1.475 X .04
34	51918	2	SEAL, LIP 1.457 X 2.087 X .276
35	51868	1	AXLE, TUBE 1.01 X 1.457/1.354 X 8.08 KEYED
36	52026	2	RING, INTERNAL RETAINING N5000-200
41	51083	1	PIN, JACKSHAFT
42	51100	1	MAGNET, RING
44	50016	2	BOLT, HEX FLANGE HEAD 3/8-24 X 2.5
48	51668	1	ROD, BYPASS ACTUATOR
49	51669	1	ARM, BYPASS
50	51116	2	RING, RETAINING .250 EXTERNAL
51	51081	1	SEAL, LIP .250 X .750 X .250 TC

ITEM	PART #	QTY	DESCRIPTION
52	44371	1	WASHER, FLAT 5/8 ID X 1.0 OD X .05 THK
53	44145	1	RING, RETAINING
55	2003014	1	SPRING, HELICAL COMPRESSION
56	2003017	1	WASHER
57		59OZ	OIL, 5W30 CLEAN
72	50132	2	WASHER, HT .5 ID X 1 OD X .032
73	44130	1	WASHER, FLAT 11/32 ID X 7/8 OD
76	50426	1	STUD 5/16-24
77	50281	1	PUCK, FRICTION
84	51143	1	FITTING 5/16 SAE, 5/32 TUBE
85	51672	1	HOSE, EXPANSION TANK 3/16
86	52067	1	TANK, EXPANSION
87	51251	1	CAP, EXPANSION
88	51674	1	WEIGHT, ø5/32 BARBED
108	51069	1	WASHER, .71 ID X 1.6 OD X .04 THK
109	9005110-5600	1	PLUG, 9/16-18 (METAL)
111	51144	1	O-RING .103 ID X .299 OD
120	51182	1	PULLEY ø4.50
121	51546	1	SCREW, SOCKET HEAD CAP M6 X 1.0-12 (PATCH)
122	44278	1	WASHER, 7/8 OD X .260 ID X 1/8 THK
127	70832		KIT, SEAL & O-RING
		1	SEAL, LIP .250 X .750 X .250 TC
		1	SEAL, LIP 18 X 32 X 7
		1	O-RING .103 X .299 ID
		2	SEAL, LIP 1.457 X 2.087 X .276
		1	SEAL, LIP 17 X 40 X 7
128	71303	1	KIT, EXPANSION TANK
		1	CAP, BARBED EXPANSION
		1	TANK, EXPANSION
		1	RING, RETAINING .250 EXTERNAL
130	70829	1	ASSEMBLY, CENTER SECTION - FILTER - BYPASS
		2	KIT, CENTER SECTION
		2	CHECK PLUG, .027 WASHER SPRING
		1	KIT, FILTER
131	71029	1	KIT, FILTER
		1	FILTER
		1	BASE, FILTER
		1	DEFLECTOR
		1	SPRING, BYPASS
		1	ACTUATOR, BYPASS