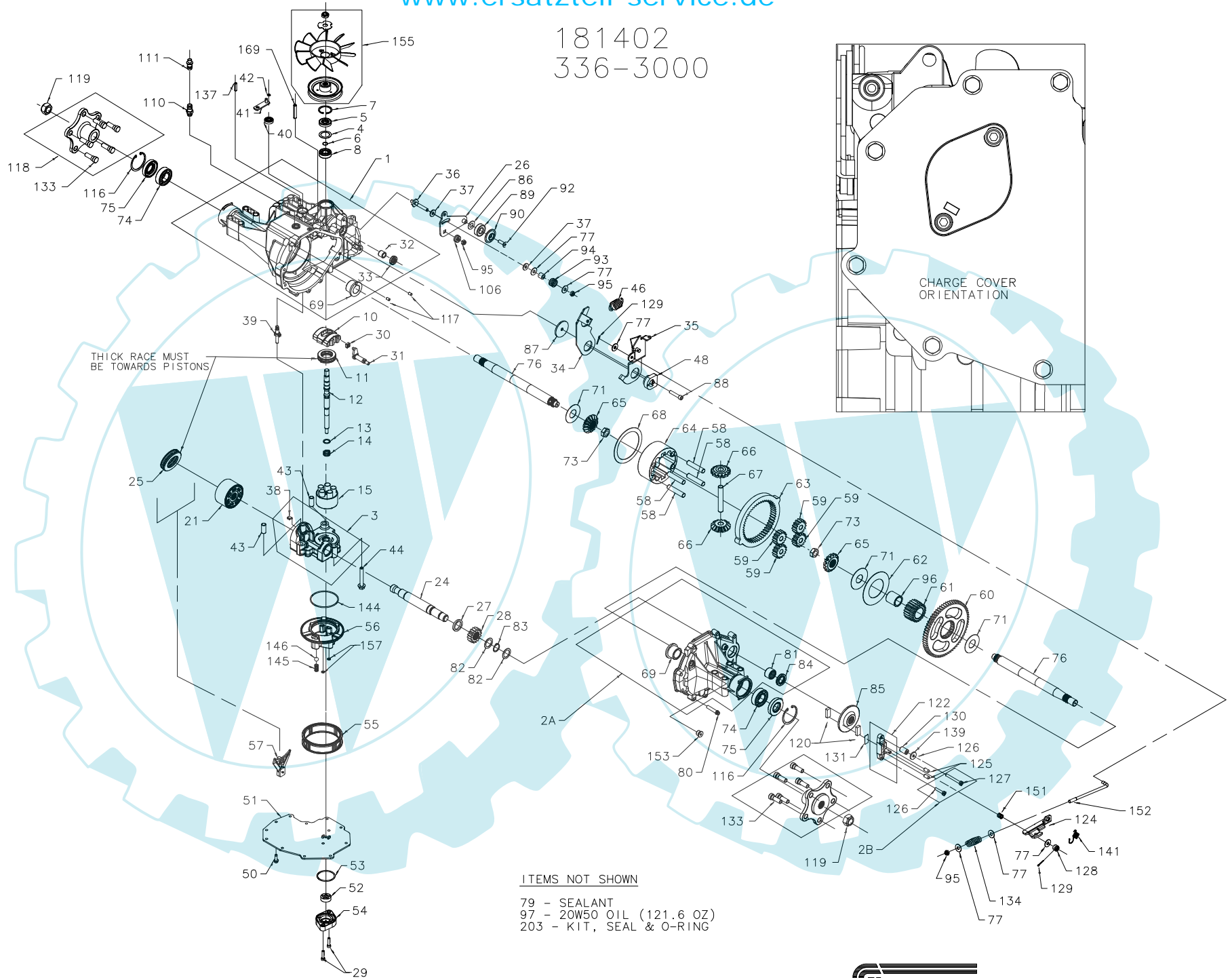


181402  
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| ITEM# | PART #       | QTY | DESCRIPTION                        | ITEM# | PART #       | QTY     | DESCRIPTION                          | ITEM# | PART #       | QTY | DESCRIPTION                          |
|-------|--------------|-----|------------------------------------|-------|--------------|---------|--------------------------------------|-------|--------------|-----|--------------------------------------|
| 1     | 70297        | 1   | ASSEMBLY, MAIN HOUSING             | 37    | 50281        | 2       | PUCK, .798 X .319 X .097             | 106   | 51604        | 1   | SPACER, TRUNNION                     |
|       |              | 1   | HOUSING, MAIN                      | 38    | 70680        | 1       | KIT, BYPASS PLATE                    | 107   | 51523        | 1   | WASHER, OD SLOTTED .53 X 1.63 X .06  |
|       |              | 1   | SEAL, LIP 12 X 25 X 7              | 39    | 2003555      | 1       | ACTUATOR, BYPASS                     | 110   | 70110        | 1   | ASSEMBLY, O-RING & FITTING           |
|       |              | 1   | BEARING, FLANGE 1.0 X 1.376 X .99  | 40    | 45074        | 1       | SEAL, LIP 10 X 25 X 7                |       |              | 1   | O-RING, .468 X .624                  |
|       |              | 1   | BEARING, TRUNNION                  | 41    | 50270        | 1       | ARM, BYPASS                          |       |              | 1   | FITTING, PLASTIC STRAIGHT            |
|       |              | 2   | BEARING, CRADLE                    | 42    | 44870        | 1       | RING, RETAINING                      | 111   | 70109        | 1   | ASSEMBLY, CAP-VENT                   |
| 2A    | 71120        | 1   | ASSEMBLY, RIGHT HAND HOUSING       | 43    | 50002        | 2       | PIN, HOLLOW .39 X .50 X 1.12         |       |              | 1   | CAP, VENT                            |
|       |              | 1   | HOUSING, RIGHT HAND                | 44    | 50016        | 3       | SCREW, HEX FLANGE 3/8-24 X 2.5       |       |              | 1   | VENT, PLASTIC                        |
|       |              | 1   | BEARING, FLANGE 1.0 X 1.376 X .99  | 46    | 50833        | 1       | SPRING, 2.09 IN RETURN               | 116   | 50859        | 2   | RING, RETAINING                      |
|       |              | 1   | BEARING, NEEDLE .875 X 1.125 X 1.5 | 48    | 50835        | 1       | PUCK, ADJUSTING                      | 117   | 9004800-2506 | 2   | PIN, STANDARD HEADLESS               |
|       |              | 1   | SEAL, LIP .875 X 1.375 X .250      | 50    | 50752        | 11      | SCREW, HEX FLANGE 1/4-20 X .75       | 118   | 70778        | 2   | ASSEMBLY, HUB                        |
| 2B    | 71139        | 1   | KIT, BRAKE BOLT                    | 51    | 50972        | 1       | COVER, LOWER W/ 2 KIDNEYS            |       |              | 1   | HUB, 5 STUD (3.6° TAPER)             |
|       |              | 1   | BOLT, HEX HD 1/4-20 X 1.25 W/PATCH | 52    | 50273        | 1       | GEROTOR                              |       |              | 5   | STUD, 7/16-14 X 1.35 (RIB NECK)      |
|       |              | 1   | BOLT, HEX HD 1/4-20 X 2.25 W/PATCH | 53    | 9004101-1340 | 1       | O-RING, 1.862 X 2.068                | 119   | 50863        | 2   | NUT, HEX LOCK 3/4-16                 |
| 3     | 70684        | 1   | ASSEMBLY, CENTER SECTION           | 54    | 50260        | 1       | HOUSING, CHARGE PUMP                 | 120   | 44132        | 2   | PUCK, BRAKE                          |
|       |              | 1   | CENTER SECTION                     | 55    | 70538        | 1       | KIT, FILTER                          | 121   | 51927        | 1   | BOLT, HEX HD 1/4-20 X 1.25 W/PATCH   |
|       |              | 1   | BEARING, JOURNAL .50 X .59 X .50   |       |              | 2       | GASKET, 4.24 X 4.40 X .10            | 122   | 70633        | 1   | ASSEMBLY, BRAKE YOKE                 |
|       |              | 1   | BEARING, .90 X 1.0 X .75           |       |              | 1       | FILTER, STD CHARGE                   | 124   | 50911        | 1   | ARM, BRAKE                           |
|       |              | 1   | PLATE, BYPASS                      | 56    | 51156        | 1       | MANIFOLD, CHARGE                     | 125   | 44127        | 2   | PIN, BRAKE ACTUATING                 |
|       |              | 1   | CHECK PLUG ASSEMBLY, .044 BLEED    | 57    | 50796        | 1       | RETAINER, MOTOR BEARING              | 128   | 44142        | 1   | NUT, CASTLE 5/16-24                  |
|       |              | 1   | CHECK PLUG ASSEMBLY, NO BLEED      | 58    | 50776        | 4       | PIN, CARRIER                         | 129   | 44101        | 2   | PIN, COTTER 3/32 X 3/4               |
| 4     | 2003018      | 1   | SPACER, .98 X 1.37 X .04           | 59    | 50763        | 4       | GEAR, 15T PLANET                     | 130   | 23711        | 1   | SPACER, .26 X .57 X .87              |
| 5     | 9008000-0128 | 1   | SEAL, LIP 15 X 35 X 7              | 60    | 50646        | 1       | GEAR, 67T SPUR                       | 131   | 44134        | 1   | PLATE, PUCK                          |
| 6     | 2003016      | 1   | RING, RETAINING                    | 61    | 50645        | 1       | GEAR, 21T SUN                        | 132   | 51928        | 1   | BOLT, HEX HD 1/4-20 X 2.25 W/PATCH   |
| 7     | 2003052      | 1   | RING, RETAINING                    | 62    | 50769        | 1       | WASHER, THRUST 2.32 X 4.10 X .05     | 133   | 50869        | 10  | STUD, 7/16-14 X 1.35 (RIB NECK)      |
| 8     | 2003043      | 1   | BEARING, BALL .59 X 1.38 X .43     | 63    | 50764        | 1       | GEAR, 51T RING                       | 134   | 50915        | 1   | SPRING, COMP BRAKE ANTI-DRAG         |
| 10    | 2003087      | 1   | SWASHPLATE, VARIABLE               | 64    | 50765        | 1       | CARRIER, PLANETARY                   | 137   | 50882        | 1   | PIN, SPRING .26 X 1                  |
| 11    | 50551        | 1   | BEARING, THRUST 30 X 52 X 13       | 65    | 50647        | 2       | GEAR, 14T MITER (SPLINED)            | 139   | 44278        | 1   | WASHER, .27 X .88 X .12              |
| 12    | 50795        | 1   | SHAFT, INPUT (STD CHARGE)          | 66    | 50648        | 2       | GEAR, 14T MITER (UNSPLINED)          | 141   | 50884        | 1   | SPRING, BRAKE ARM BIAS               |
| 13    | 2003017      | 1   | WASHER, THRUST .59 X .79 X .04     | 67    | 50768        | 1       | SHAFT, DIFFERENTIAL                  | 144   | 50974        | 1   | O-RING, 2.987 X 3.09                 |
| 14    | 2003014      | 1   | SPRING, BLOCK                      | 68    | 50767        | 1       | SHAFT, 7/16 IN                       | 145   | 51157        | 1   | SPRING, RELIEF IN                    |
| 15    | 70331        | 1   | ASSEMBLY, BLOCK                    | 69    | 50768        | 2       | BEARING, FLANGE 1.0 X 1.376 X .99    | 146   | 9001214-4400 | 1   | BALL, 7/16 IN                        |
|       |              | 1   | BLOCK, CYLINDER                    | 70    | 50788        | 3       | WASHER, 1.0 X 2.25 X .04             | 151   | 50919        | 1   | SPRING, COMP. BRAKE ANTI-DRAG        |
|       |              | 5   | PISTON                             | 71    | 50788        | 3       | WASHER, 1.0 X 2.25 X .04             | 152   | 50914        | 1   | ROD, BRAKE PULL                      |
|       |              | 5   | SPRING, COMPRESSION                | 73    | 50791        | 2       | NUT, HEX 5/8-18 W/ PATCH             | 153   | 9005110-5600 | 1   | PLUG, 9/16-18 (METAL)                |
|       |              | 5   | WASHER, THRUST                     | 74    | 50771        | 2       | BEARING, BALL 25.4 X 52 X 15         | 155   | 70460        | 1   | KIT, FAN/PULLEY                      |
| 21    | 70082        | 1   | ASSEMBLY, BLOCK                    | 75    | 50772        | 2       | SEAL, LIP 1.0 X 2.049 X .375         |       |              | 1   | NUT, HEX LOCK 1/2-20 W/NYLON INSERT  |
|       |              | 1   | BLOCK, CYLINDER                    | 76    | 51659        | 2       | SHAFT, AXLE 1.0 X 12.57 (3.6° TAPER) |       |              | 1   | WASHER, O.D SLOTTED .53 X 1.63 X .06 |
|       |              | 7   | PISTON                             | 77    | 44130        | 6       | WASHER, .34 X .88 X .06              |       |              | 1   | FAN, 7.0 IN (10 BLADE)               |
|       |              | 7   | SPRING, COMPRESSION                | 79    | 50928        | 10.1oz  | SEALANT                              |       |              | 1   | PULLEY, 3.86 IN                      |
|       |              | 7   | WASHER, THRUST                     | 80    | 50868        | 9       | SCREW, TORX HD 5/16-18 X 1.5         | 157   | 50977        | 2   | O-RING, .239 X .379                  |
| 24    | 50662        | 1   | SHAFT, MOTOR                       | 81    | 44752        | 1       | BEARING, NEEDLE .875 X 1.125 X .75   | 169   | 51463        | 1   | PIN, SPRING .32 X 1.75               |
| 25    | 50552        | 1   | BEARING, THRUST 42 X 68 X 16       | 82    | 50777        | 2       | WASHER, FLAT .88 X 1.25 X .04        | 203   | 70492        | 1   | KIT, SEAL & O-RING                   |
| 26    | 50857        | 1   | ARM, CONTROL                       | 83    | 50775        | 1       | RING, RETAINING                      |       |              | 1   | SEAL, LIP 15 X 35 X 7                |
| 27    | 50774        | 1   | SPACER, 1.03 X 1.38 X .184         | 84    | 50773        | 1       | SEAL, LIP .875 X 1.375 X .250        |       |              | 1   | SEAL, LIP 12 X 25 X 7                |
| 28    | 50661        | 1   | GEAR, 16T PINION                   | 85    | 50779        | 1       | DISK, BRAKE                          |       |              | 1   | SEAL, LIP 10 X 25 X 7                |
| 29    | 50975        | 2   | SCREW, CAP M6 X 1 X 25             | 86    | 50132        | 1       | WASHER, .51 X 1.0 X .03              |       |              | 1   | O-RING, 1.862 X 2.068                |
| 30    | 2000015      | 1   | GUIDE, SLOT                        | 87    | 50836        | 1       | SPACER .32 X 1.96 X .15              |       |              | 2   | SEAL, LIP 1.0 X 2.049 X .375         |
| 31    | 50807        | 1   | ARM, TRUNNION TAPERED SQUARE       | 88    | 50837        | 1       | SCREW, HEX CAP 5/16-24 X 1.5         |       |              | 1   | SEAL, LIP .875 X 1.375 X .250        |
| 32    | 2003009      | 1   | BEARING, TRUNNION                  | 89    | 44147        | 1       | BEARING, BALL .62 X 1.38 X .44       |       |              | 2   | O-RING, .239 X .379                  |
| 33    | 9008000-0126 | 1   | SEAL, LIP 12 X 25 X 7              | 90    | 51200        | 1       | SPACER, LOCATING                     |       |              | 1   | KIT, MANIFOLD O-RING                 |
| 34    | 50831        | 1   | ARM, RETURN                        | 92    | 50870        | 1       | SCREW, COUNTERSUNK 5/16-18 X 1.0     |       |              | 1   | PIN, SPRING .32 X 1.75               |
| 35    | 51512        | 1   | ARM, ACTUATING                     | 93    | 50277        | 1       | SPRING, HELICAL COMP                 |       |              | 1   | PIN, SPRING .26 X 1                  |
| 36    | 50284        | 1   | STUD, LONG 5/16-24                 | 94    | 50278        | 1       | SPACER, .587 X .319 X .500           |       |              |     |                                      |
|       |              |     |                                    | 95    | 50108        | 3       | NUT, HEX LOCK 5/16-24                |       |              |     |                                      |
|       |              |     |                                    | 96    | 50866        | 1       | BUSHING, SLEEVE 1.0 X 1.3 X 1.34     |       |              |     |                                      |
|       |              |     |                                    | 97    |              | 121.6oz | OIL, 20W50                           |       |              |     |                                      |

