



015618  
320-2400L

| ITEM NO. | HYDRO-GEAR PART NO.          | QTY. | DESCRIPTION                      |
|----------|------------------------------|------|----------------------------------|
| 1        | 70652                        | 1    | KIT, HOUSING-MAIN                |
|          |                              | 1    | HOUSING, MAIN                    |
|          |                              | 2    | BEARING, CRADLE                  |
|          |                              | 1    | SEAL, LIP 12 X 25 X 7            |
|          |                              | 1    | TRUNNION BUSHING                 |
|          |                              | 1    | SHAFT, BRAKE                     |
|          |                              | 1    | SCREW, HFHC 1/4-28 X 7/8 (PATCH) |
|          |                              | 1    | WASHER .34 X .88 X .03           |
| 2        | 50890RM                      | 1    | LOWER HOUSING                    |
| 3        | 70679                        | 1    | KIT, CENTER SECTION              |
|          |                              | 1    | CENTER SECTION                   |
|          |                              | 1    | BUSHING .67 X 1.03 X .75         |
|          |                              | 1    | PLATE, BYPASS                    |
|          |                              | 3    | SCREW 3/8-24 X 2.5               |
|          |                              | 2    | CHECK PLUG ASSEMBLY, .044        |
| 4        | 9008000-0128                 | 1    | LIP SEAL                         |
| 5        | 2003018                      | 1    | SPACER                           |
| 6        | 2003016                      | 1    | WIRE RETAINING RING              |
| 7        | 2003052                      | 1    | RETAINING RING                   |
| 8        | 2003043                      | 1    | BALL BEARING                     |
| 10       | 2003087                      | 1    | VARIABLE SWASHPLATE              |
| 11       | 50551                        | 1    | THRUST BEARING 30 X 52 X 13      |
| 12       | 50005                        | 1    | INPUT SHAFT                      |
| 13       | 50891RM                      | 1    | COVER-BACK                       |
| 14       | 2003014                      | 1    | SPRING, BLOCK                    |
| 15       | 70331                        | 1    | 10cc CYLINDER BLOCK ASS'Y        |
|          |                              | 1    | 10cc CYLINDER BLOCK              |
|          |                              | 5    | 10cc PISTON SPRING               |
|          |                              | 5    | PISTON SEAT WASHER               |
|          |                              | 5    | 10cc PISTON                      |
| 19       | 44130                        | 1    | WASHER                           |
| 21       | 70082                        | 1    | 21cc CYLINDER BLOCK ASS'Y        |
|          |                              | 1    | 21cc CYLINDER BLOCK              |
|          |                              | 7    | 21cc PISTON SPRING               |
|          |                              | 7    | PISTON SEAT WASHER               |
|          |                              | 7    | 10cc PISTON                      |
| 24       | 2003017                      | 1    | WASHER, BLOCK THRUST             |
| 25       | 50552                        | 1    | THRUST BEARING 42 X 68 X 16      |
| 26       | 50315                        | 2    | BALL BEARING                     |
| 27       | 2000022                      | 1    | WIRE RETAINING RING              |
| 30       | 2000015                      | 1    | SLOT GUIDE                       |
| 31       | 50807                        | 1    | TRUNNION ARM                     |
| 33       |                              | 1    | LIP SEAL                         |
| 34       | <del>9008000</del> 9000-0126 | 1    | CONTROL ARM                      |
| 35       | 50317                        | 2    | NUT                              |
| 36       | 50426                        | 1    | STUD - SHORT 5/16-24             |
| 37       | 50281                        | 1    | FRICION PUCK                     |
| 38       | 70680                        | 1    | KIT, BYPASS PLATE                |
| 39       | 2003555                      | 1    | BYPASS ACTUATOR                  |
| 40       | 45074                        | 1    | LIP SEAL                         |
| 41       | 50270                        | 1    | BYPASS ARM                       |
| 42       | 44870                        | 1    | RETAINING RING                   |
| 43       | 50002                        | 2    | PIN                              |
| 44       | 50016                        | 3    | SCREW                            |

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| 46       | 50990               | 1    | FILTER                              |
| 50       | 50752               | 18   | SCREW, 1/4-20 X .75 LONG            |
| 51       | 50744               | 1    | 14T BEVEL GEAR                      |
| 52       | 50745               | 1    | 19T BEVEL GEAR                      |
| 53       | 50746               | 1    | 53T SPUR GEAR                       |
| 54       | 50757               | 1    | MOTOR SHAFT                         |
| 55       | 51298               | 1    | BRAKE SHAFT                         |
| 56       | 50748               | 1    | AXLE SHAFT                          |
| 58       | 51161               | 2    | SEAL, LIP 17 X 40 X 7               |
| 60       | 50995               | 1    | SEAL PLUG - SIDE                    |
| 62       | 50759               | 1    | RETAINING RING - AXLE               |
| 63       | 51109               | 1    | RETAINING RING KIT                  |
| 64       | 50743               | 1    | BEARING-BALL 20X47X14(6204)         |
| 65       | 50740               | 1    | BEARING-BALL 25X47X12(6005)         |
| 66       | 50751               | 1    | SEAL                                |
| 67       | 50329               | 1    | RETAINING RING                      |
| 68       | 50760               | 2    | RETAINING RING-AXLE                 |
| 70       | 70391               | 1    | LH BRAKE ARM SERVICE ASSEMBLY       |
|          |                     | 1    | BRAKE ARM                           |
|          |                     | 1    | CLEVIS PIN                          |
|          |                     | 1    | BUSHING 0.255X0.381X0.330           |
|          |                     | 1    | SCREW, HFHC 1/4-28 X 7/8 (PATCH)    |
|          |                     | 1    | SCREW, HEX WASHER HEAD 1/4-20 X 7/8 |
| 73       | 50754               | 1    | BRAKE DISC                          |
| 80       |                     | 79oz | 20W-50 OIL                          |
| 81       | 51939               | 1    | WASHER, AXLE 1.04 X 1.65 X .22      |
| 82       | 51940               | 1    | WASHER, AXLE 1.04 X 1.65 X .70      |
| 100      | 50928               | 1    | SEALANT                             |
| 107      | 70314               | 1    | HUB ASSEMBLY                        |
|          |                     | 1    | HUB                                 |
|          |                     | 4    | LUG BOLT                            |
| 108      | 50863               | 1    | NUT, HEX 3/4-16                     |
| 110      | 70110               | 1    | FITTING O-RING ASSEMBLY             |
|          |                     | 1    | PLASTIC HOSE FITTING                |
|          |                     | 1    | O-RING                              |
| 111      | 70921               | 1    | CAP VENT ASSEMBLY                   |
|          |                     | 1    | PLASTIC VENT                        |
|          |                     | 1    | CAP, PLASTIC                        |
| 123      | 51576               | 1    | SCREW, HFHC 1/4-28 X 7/8 (PATCH)    |
| 126      | 51316               | 2    | RING, RETAINING                     |
| 134      | 70553               | 1    | KIT, SEAL                           |
|          |                     | 1    | SEAL, LIP 15 X 35 X 7               |
|          |                     | 1    | RING, RETAINING                     |
|          |                     | 1    | SEAL, LIP 12 X 25 X 7               |
|          |                     | 1    | SEAL, LIP 10 X 25 X 7               |
|          |                     | 1    | RING, RETAINING                     |
|          |                     | 18   | HFHCS 1/4-20 X .75 ZINC             |
|          |                     | 1    | SEAL PLUG (1.86)                    |
|          |                     | 1    | RING, RETAINING                     |
|          |                     | 1    | RING, RETAINING .440 EXTERNAL       |
|          |                     | 1    | SEAL, LIP 25 X 47 X 7               |
|          |                     | 1    | RING, RETAINING                     |
|          |                     | 2    | RING, RETAINING                     |
|          |                     | 2    | RING, RETAINING                     |
| 141      | 51575               | 1    | WASHER, .34 X .88 X .03             |
| 142      | 51813               | 1    | WASHER, .39 x 1.27 x .05            |
| 143      | 51774               | 1    | BRAKE COVER, PLASTIC                |

