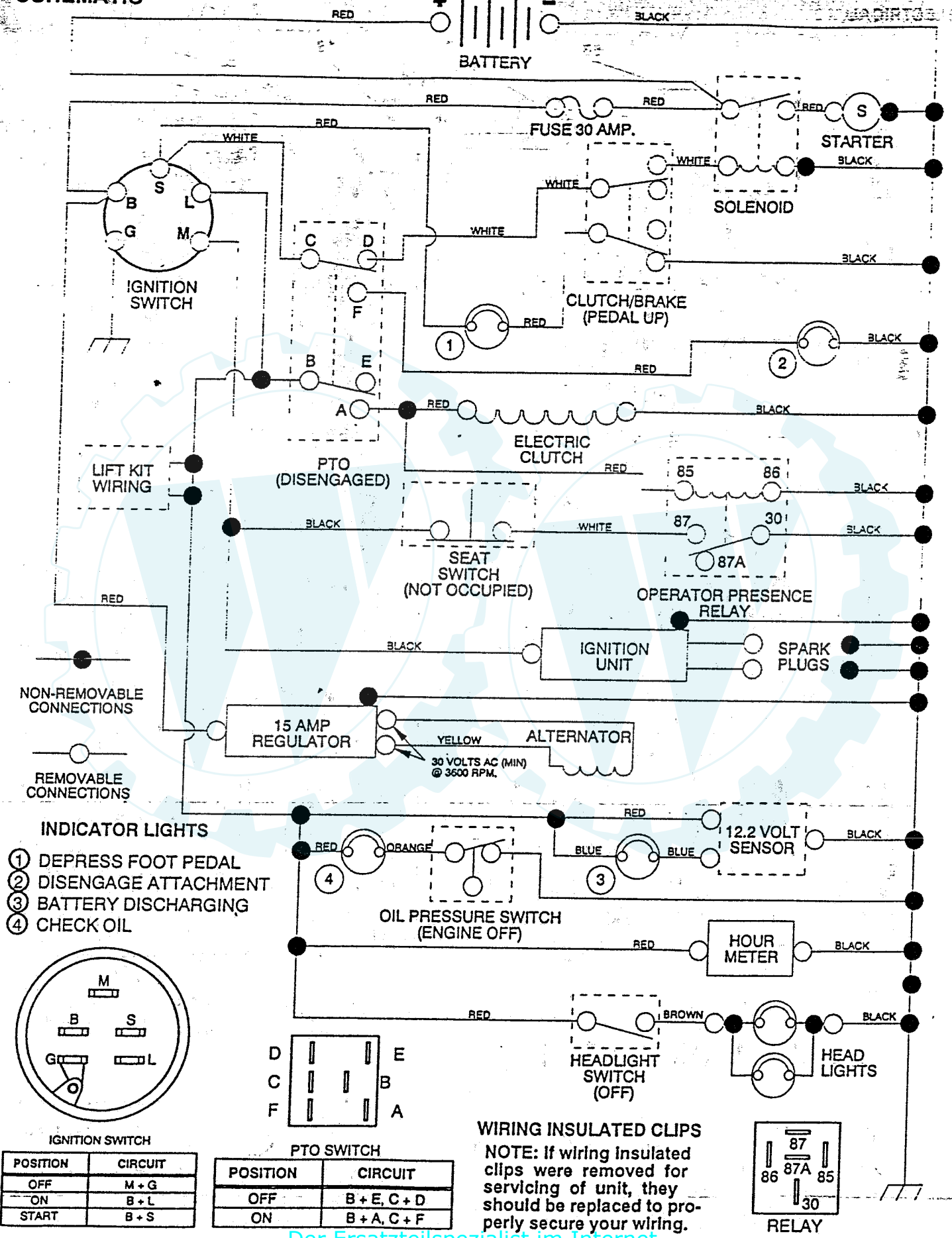
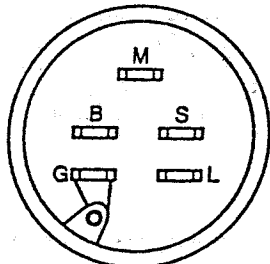


18 HP 50" RIDING GARDEN TRACTOR -- MODEL NUMBER YE1850D

SCHEMATIC

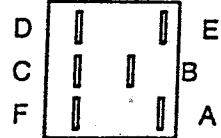


- ① DEPRESS FOOT PEDAL
- ② DISENGAGE ATTACHMENT
- ③ BATTERY DISCHARGING
- ④ CHECK OIL



IGNITION SWITCH

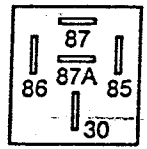
POSITION	CIRCUIT
OFF	M + G
ON	B + L
START	B + S



PTO SWITCH

POSITION	CIRCUIT
OFF	B + E, C + D
ON	B + A, C + F

WIRING INSULATED CLIPS
 NOTE: If wiring insulated clips were removed for servicing of unit, they should be replaced to properly secure your wiring.



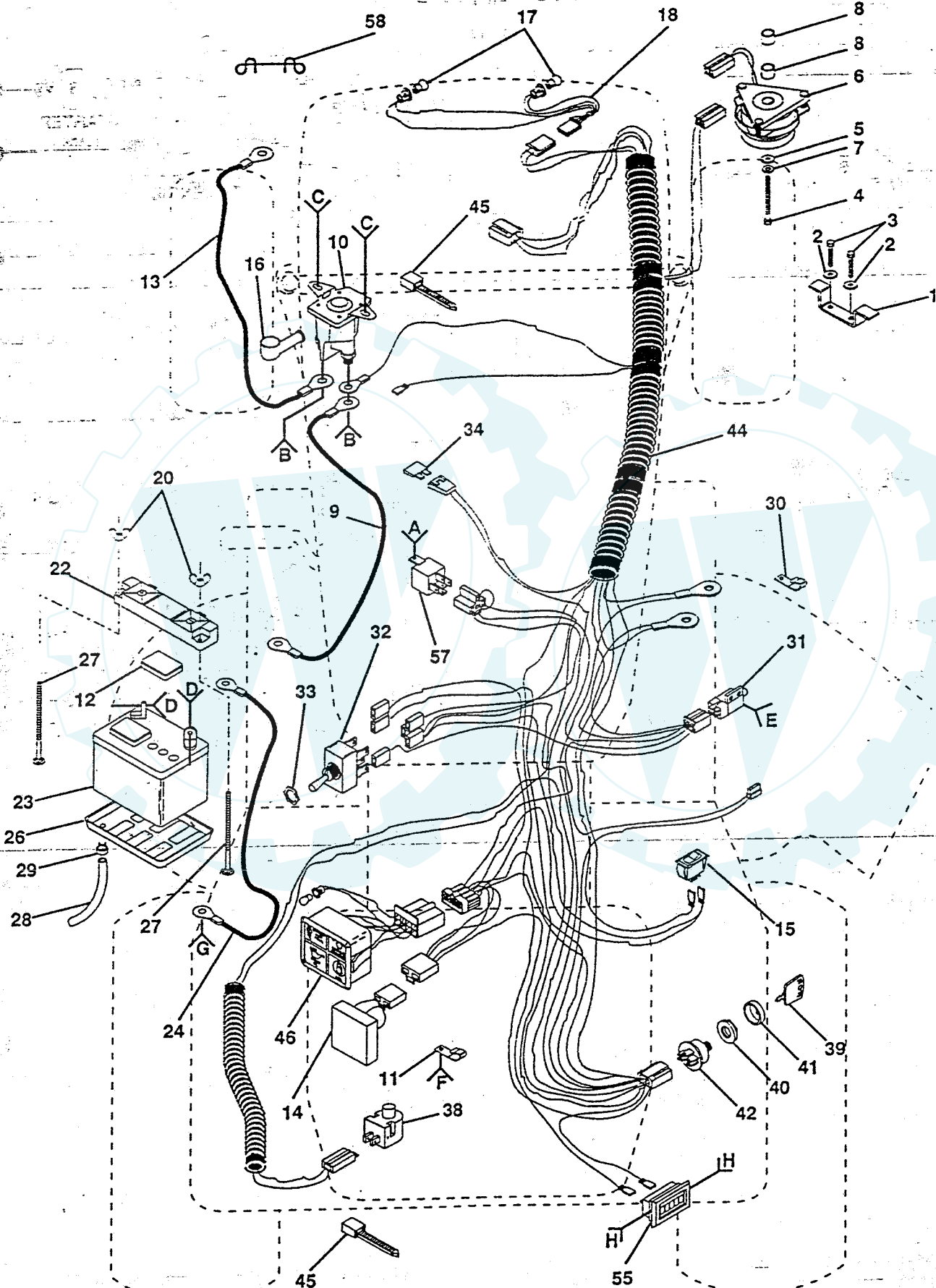
RELAY

REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

ELECTRICAL

SCHEMATIC



REPAIR PARTS

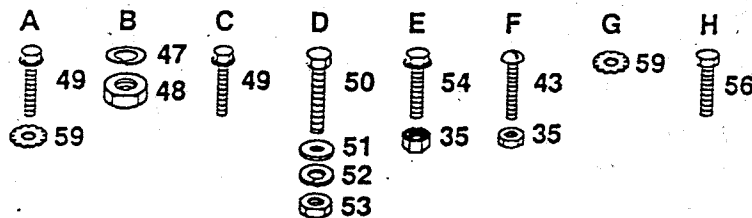
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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	110882X	Stop - Clutch	38	121305X	Switch, Seat
2	10040600	Washer- Lock, 3/8	39	122147X	Key.
3	74780612	Bolt-Hex 3/8 - 16 x 3/4	40	109788X	Nut - Ignition
4	71130724	Bolt-Hex 7/16 - 20 x 1 - 1/2 GR8	41	109787X	Bezel, Ignition
5	126197X	Washer	42	4406R	Switch - Ignition
6	109550X	Clutch - Electric	43	74641008	Screw-Slot-Pan HD 10-32x1/2
7	10040700	Washer - Lock 7/16	44	127647	Harness - Ignition
8	106367X	Spacer - Clutch	45	7192J	Cable Tie
9	4206J	Cable - Battery	46	109555X	Light Package
10	109081X	Solenoid	47	10090400	Lockwasher 1/4
11	4171R	Clip - Insulated	48	73350400	Nut, Hex Jam 1/4 - 20
12	121264X	Battery Caps	49	17190408	Screw - Hex Washer Hd. Cutting 1/4-20 x 1/2
13	129458X	Cable - Starter	50	74760412	* Bolt - Hex Hd. 1/4 - 20 x 3/4
14	127385X	Sensor, Low Voltage	51	19091016	Washer 9/32 x 5/8 x 16 Ga.
15	110712X	Switch - Light	52	10040400	* Lockwasher 1/4
16	719J	Cover - Terminal	53	73220400	* Nut-Hex 1/4-20
17	7662J	Bulb - Light	54	71031008	Screw- Hex Washer Hd. #10-32 x 1 - 1/2
18	127441X	Harness - Light Socket	55	110940X	Meter, Hour
20	123198X	Nut Wing 1/4 - 20	56	17011008	Screw, #10-24 x 1/2
22	102476X	Guard - Terminal	57	109748X	Assembly - Relay
23	121537X	Battery	58	121465X	Tie, Wire
24	4207J	Cable Ground	59	11050600	Lockwasher, Ext. Tooth 3/8
26	7603J	Tray - Battery	—	129527	Owners Manual (English)
27	72240460	Bolt - Carriage 1/4- 20 x 7- 1/2	—	129528	Owners Manual (French)
28	100541K	Tube- Plastic	—	101539X	Sheet-Insruction, Tractor 15° Slope (English)
29	109596X	Clamp- Hose	—	101572X	Sheet-Insruction, Tractor 15° Slope (French)
30	100207K	Clip			
31	109553X	Switch- Interlock			
32	126018X	Switch - P.T.O.			
33	4022J	Nut - Hex			
34	6347R	Fuse - 30 Amp			
35	73951000	Nut - Keps No. 10- 32			

* STANDARD HARDWARE -- PURCHASE LOCALLY

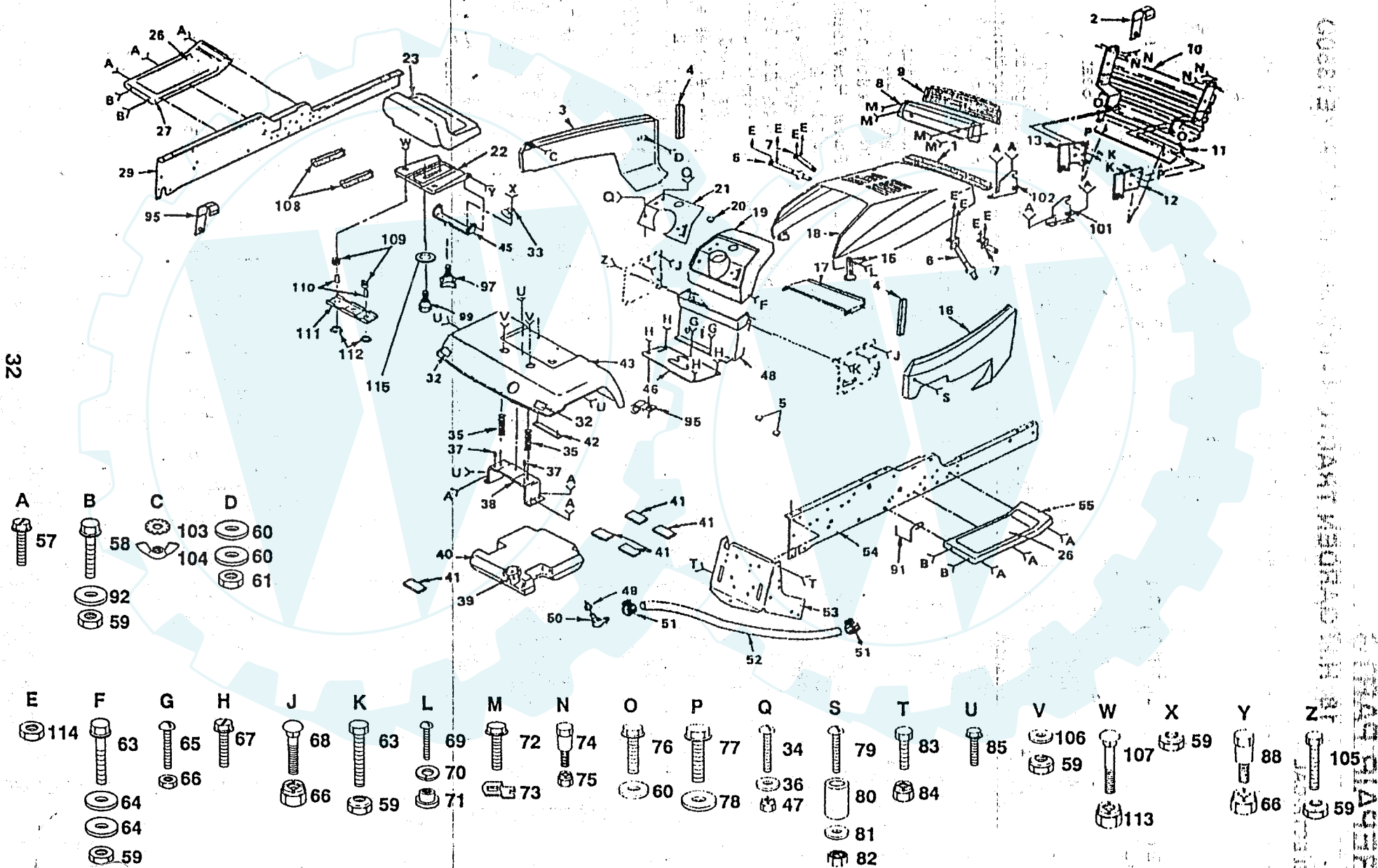


REPAIR PARTS

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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

FRAME, FENDER AND DRAW BAR



Der Ersatzteilspezialist im Internet.

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REPAIR PARTS

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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

FRAME, FENDER AND DRAW BAR

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	109458X	Strip, Foam	48	104608X	Dash Assembly	83	74760716	Bolt-Hex 7/16-14 x 1
2	128146	Clip, Insulated	49	3645J	Bushing	84	73680700	Nut-Lock 7/16-14
3	108372X394	Panel-Side, L.H.	50	8710J	Stem-Tank Fuel	85	17490608	Screw-Hex Washer Thread
4	106088X	Strip-Foam	51	123487X	Clamp-Hose			Rolling 3/8 x 16 x 1/2
5	124238X	Cap, Spring	52	7834R	Fuel Line	88	105529X	Bolt-Shoulder
6	106784X	Strap Ass.-Hinge, Rear	53	7982J	Drawbar	91	105500X	Retainer, Belt, Lower
7	104618X	Strap Ass.-Hinge, Front	54	110892X	Rail-Frame-RH	92	19131312	Washer 13/32 x 13/16 x 1
8	124392X417	Bezel Assembly	55	105464X423	Footrest-RH.			17 Ga.
9	106395X	Lens	57	17490612	Screw-Hex Washer Thread	95	4171R	Clip, Insulated
10	122100X	Grill Assembly			Rolling 3/8-16 x 3/4	97	120068X	Knob
11	105419X423	Strap-Grill	58	74760612	'Bolt-Hex 3/8-16 x 3/4	99	127018X	Bolt Shoulder 5/16-18
12	110854X	Support-Grill, R.H.	59	73680600	Nut-Lock 3/8-16	101	110853X	Bracket Ass'y Pivot Frame
13	110855X	Support-Grill, L.H.	60	19091216	Washer 9/32 x 3/4 x 16 Ga			R.H.
15	109808X	Latch-Hood	61	73220400	'Nut-Hex 1/4-20	102	110852X	Bracket Ass'y Pivot Frame
16	121887X394	Panel-Side, RH.	63	74760616	Bolt-Hex 3/8-16 x 1			L.H.
17	7985J	Support-Battery	64	19131316	Washer 13/32 x 13/16 x	103	11030400	Washer-Lock 1/4-20
18	121886X394	Hood			16 Ga.	104	73490400	Nut Wing 1/4-20
19	124252X	Dashboard	65	74180512	Screw-Mach. Cr Thd.	105	74760620	Bolt-Hex, 3/8-16 x 1-1/4
20	8022J	Plug-Dash			5/16-18 x 3/4	106	19131614	Washer, 13/32 x 1 x 14 Ga.
21	123952X010	Dashplate	66	73680500	Nut-Crownlock 5/16-18	107	72170410	Bolt-Carr, 1/4-20 x 1-1/4
22	124294X	Pan-Seat	67	17240408	Screw-Hex Washer	108	121251X	Foam Strip
23	127429X	Seat			ThdCutting 1/4-20 x 1/2	109	123740X	Spring, Compression
26	128866X	Pad-Footrest	68	72140506	Bolt-Carriage 5/16-18 x 3/4	110	121249X	Spacer, Split
27	105465X423	Footrest-L.H.	69	74191008	Screw-Cr. Pan. Mach.	111	121246X	Bracket, Switch
29	110893X	Rail-Frame-L.H.			No.10-24 x 1/2	112	121248X	Bushing, Snap
32	106202X	Reflector-Tailight	70	10071000	Washer, Lock No. 10	113	123976X	Nut-Flange Lock 1/4-20
33	2751R	Clip-Insulated	71	2029J	Nut-Weld	114	73510400	Nut-Hex, 1/4-20
34	74180512	Screw, Mach. Hd.	72	17211010	Screw-Hex Washer Hd Tap	115	19171912	Washer 17/32 x 1-3/16 x
		5/16 - 18 x 3/4			No. 10-16 x 5/8 Type AB			12 Ga.
35	124181X	Spring-Compression	73	104755X	"J" Fastener	—	108813X	Decal, Caution-Dash
36	19111116	Washer, 11/32 x 11/16	74	123481X	Bolt-Shoulder 1/4-20	—	123964X	Decal, Model-Rear Fender
		x 16Ga	75	73680400	Nut-Crownlock 1/4-20	—	120822X	Decal, Operating
37	105531X	Nut-Push	76	17190412	Screw-Hex Washer Thd.			Instructions-Fender
38	105509X	Bracket-Fender			Roll 1/4-20 x 3/4 Type T	—	101892X	Decal, Clutch/Brake-
39	123549X	Cap-Fuel	77	17490512	Screw-Hex Washer Hd. Thd.			Footrest
40	106020X	Tank-Fuel			Roll 5/16-18 x 3/4 Type T	—	123243X	Decal, V-Belt Drive
41	106082X	Pad-Spacer	78	19111212	Washer 11/32 x 3/4 x 12 Ga.			Schematic-Footrest
42	105511X	Strap-Fender	79	74981020	Screw-Mach Cr. Pan No.	—	123965X	Decal, Model-L.H. Hood
43	121642X423	Fender			10-24 x 1-1/4	—	123966X	Decal, Model-R.H. Hood
45	126656X	Bracket-Pivot, Seat	80	7206J	Spacer Split No 10 x 3/4	—	124053X	Decal, Model-Side Panel
46	106042x016	Cover, Shift-Gate	81	19070818	Washer 7/32 x 1/2 x 18 Ga.			
47	73510500	Nut, Keps 5/16 - 18	82	73731000	Nut-Keps No 10-24			

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REPAIR PARTS

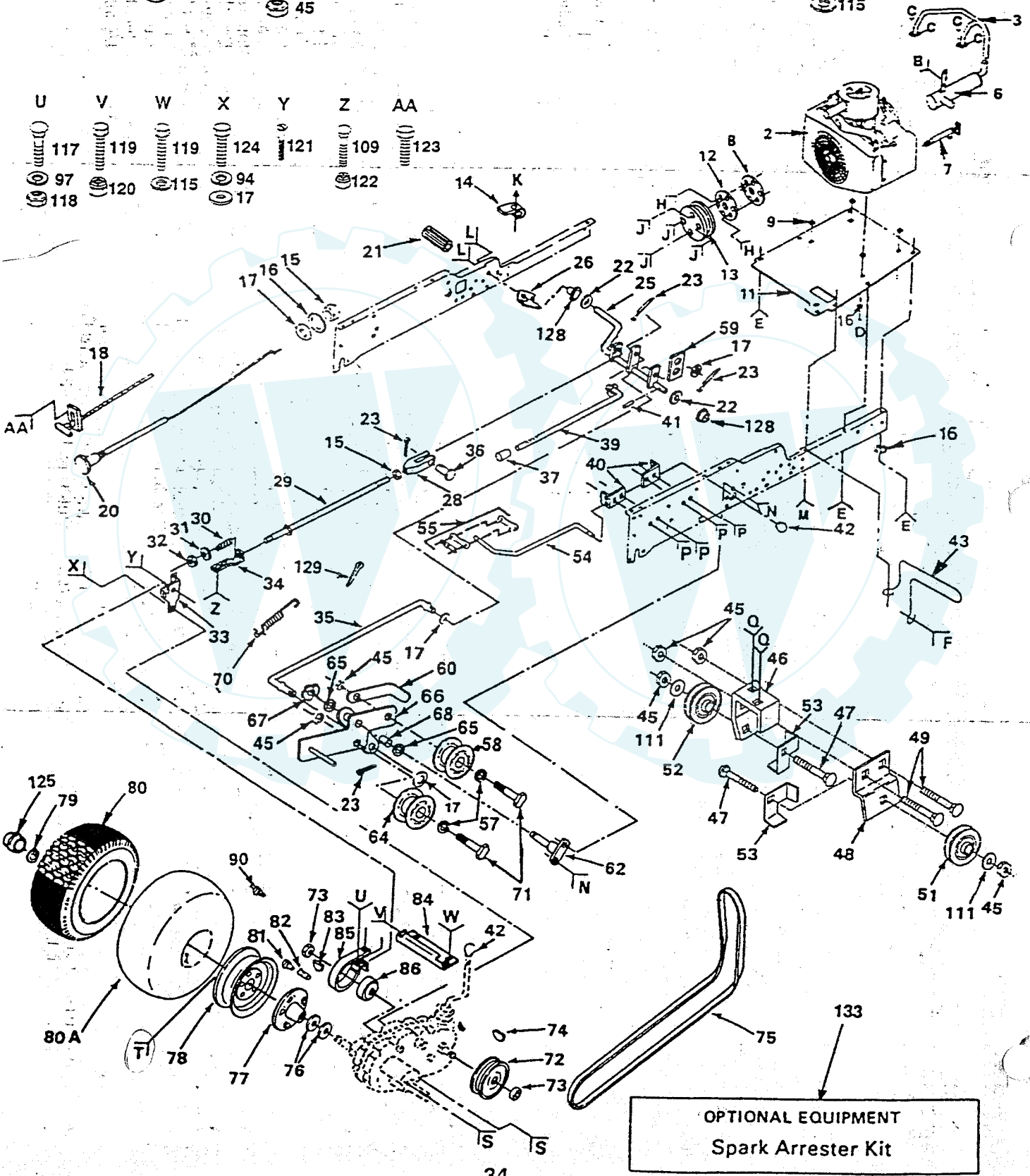
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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

GROUND DRIVE

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| B | C | D | E | F | H | J | K | L | M | N | P | Q | S | T |
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| U | V | W | X | Y | Z | AA |
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REPAIR PARTS

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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

GROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	121158X	Engine - 18 H.P. Kohler	67	12000039	Klip, Ring
3	110891X	Tube Assembly - Exhaust	68	105706X	Bearing, Idler
4	74780624	Bolt, Hex 3/8-16 x 1-1/2	70	121357X	Spring, Extension
5	74780412	Bolt, Hex 1/4-20 x 3/4	71	74760628	Bolt, Hex 3/8-16 x 1-3/4
6	122546X	Muffler - Exhaust	72	120332X	Pulley, Transaxle
7	9767H	Oil Drain Valve	73	9204H	Nut, Lock, 1/2-20
8	110947X	Chaff Guard	74	9858M1	Key - Woodruff 3/16 x 5/8
9	110869X	Spacer	75	110883X	V-Belt
10	19091212	Washer 9/32 x 3/4 x 12 Ga.	76	7563R	Washer, Thrust, Axle
11	110867X	Base - Engine	77	634A692	Bushing Assembly and Wheel Hub
12	104577X	Adapter	78	106277X361	Rim Assy. Rear
13	121355X	Pulley - Engine	79	12000034	Klip, Ring
14	5304J	Actuator- Switch, Interlock	80	105588X	Tire, Rear
15	73610600	Nut - Hex, 3/8-24	80A	7154J	Tube, Rear(Not furnished with tractor)
16	11050600	Washer, Lock Ext. Tooth, 3/8	81	59192	Cap, Valve
17	19131316	Washer, 13/32 x 13/16 x 16 Ga.	82	65139	Stem, Valve
18	121467X	Control, Throttle	83	2228M	Key, Woodruff No. 9(3/16 x 3/4)
20	121470X	Control, Choke	84	120404X	Bracket, Support, Transaxle
21	8883R	Cover, Pedal	85	101122X	Band, Brake
22	121749X	Washer, 25/32 x 1-1/4 x 16 Ga.	86	214J	Drum, Brake
23	76020312	Pin, Cotter, 3/32 x 3/4	89	73680400	Nut, Crownlock 1/4-20
25	104375X	Shaft, Foot Pedal	90	6856M	Fitting, Grease
26	104601X	Bracket, Interlock	94	10040600	Lockwasher, 3/8
28	100604K	Yoke	96	74570512	Screw, Hex Socket Hd. 5/16-16 x 3/4
29	5308J	Rod, Brake	97	10040400	Lockwasher, 1/4
30	7241J	Spring, Compression	98	74760620	Bolt - Hex 3/8-16 x 1-1/4 Gr. 5
31	19131614	Washer, 13/32 x 1 x 14 Ga.	100	74760612	Bolt, Hex 3/8-16 x 3/4
32	73530600	Nut-Lock, 3/8- 24	101	74780616	Bolt, Hex Head 3/8-16 x 1 Gr. 5
33	677A637	Bracket, Brake	102	17190516	Screw, Hex 5/16-18 x 1
34	7229J	Guide, Rod, Brake	103	74321016	Screw- Fin 10-24 x 1
35	101356L	Rod, Clutch	104	73631000	Nut. Lock No. 10-24
36	5102J	Pin, Clevis	105	74760412	Bolt-Hex Head 1/4-20 x 3/4
37	71673	Cap, Plunger	107	72110606	Bolt, Carriage 3/8-16 x 3/4 Gr. 5
39	109767X	Rod, Parking Brake	108	72140610	Bolt, Carriage 3/8-16 x 1-1/4
40	105598X	Bracket, Rod, Shift	109	72110506	Bolt, Carriage 5/16-18 x 3/4
41	5142H	Pin, Roll, 3/16 x 1-1/4	110	73680500	Nut, Lock 5/16-18
42	121466X	Knob	111	19131612	Washer, 13/32 x 1 x 12Ga.
43	108885X	Muffler, Guard	114	74760720	Bolt, Hex 7/16-14 x 1-1/4
45	73680600	Nut, Lock, 3/8 - 16	115	10040700	Lockwasher, 7/16
46	121063X	Bracket, V-Pulley, Drive, Mule	116	1304H	Bolt, Hub
47	72110614	Bolt, Carriage, 3/8 - 16 x 1-3/4	117	72140405	Bolt, Carriage, 1/4-20 x 5/8
48	122825X	Bracket, Idler, Flat	118	73220400	Nut-Hex 1/4 - 20
49	72140606	Bolt, Carriage, 3/8 - 16 x 3/4	119	74760716	Bolt-Hex 7/16 - 14 x 1
51	102403X	Idler, Flat	120	73680700	Nut-Crown Lock 7/16 - 14
52	101344L	Pulley, Idler	121	74370612	Screw, Mach. Udr-cut. Flat Head, 3/8- 16 x 3/4
53	122824X	Keeper, Belt	122	1685H	Nut, Lock 5/16-18
54	122253X	Rod - Shift, Hi - Lo	123	17720410	Screw, Hex 1/4-20 x 1/2
55	122268X	Connecting Link, Spring Clip	124	74760614	Bolt, Hex 3/8-16 x 7/8
57	19131413	Washer, 13/32 x 7/8 x 13 Ga	125	104758X	Cap-Hub, Rear
58	104360X	Idler, Flat	126	72140506	Bolt-Carriage 5/16-18 x 3/4
59	121358X	Retainer, Spring	128	110895X	Nyliner
60	121360X	Retainer, Belt	129	76020816	Pin, Cotter 1/4x 1
62	101358K	Bracket Assembly- Clutch	131	10170500	Lockwasher 5/16
64	121361X	Idler, Grooved	133	120689X	Spark Arrester Kit
65	207J	Washer, Hardened			
66	121356X	Bracket, Clutch W/Bearing (Incl. Key No. 68)			

REPAIR PARTS

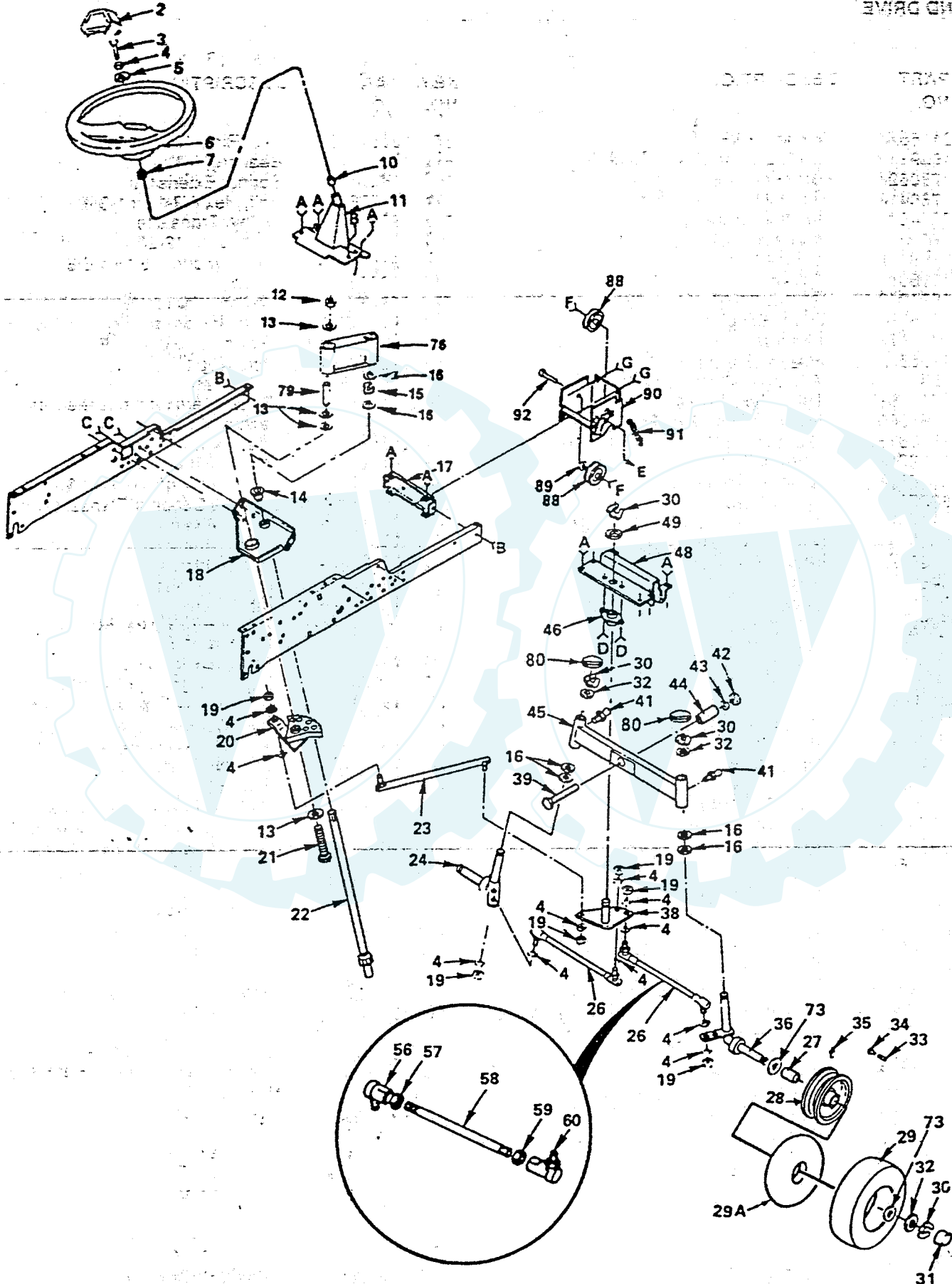
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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

STEERING

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

GROUND DRIVE



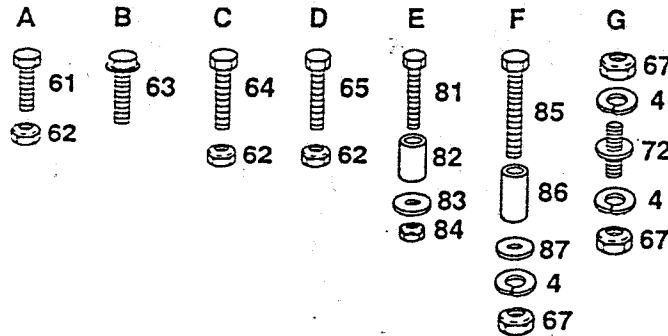
REPAIR PARTS

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18" H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

STEERING

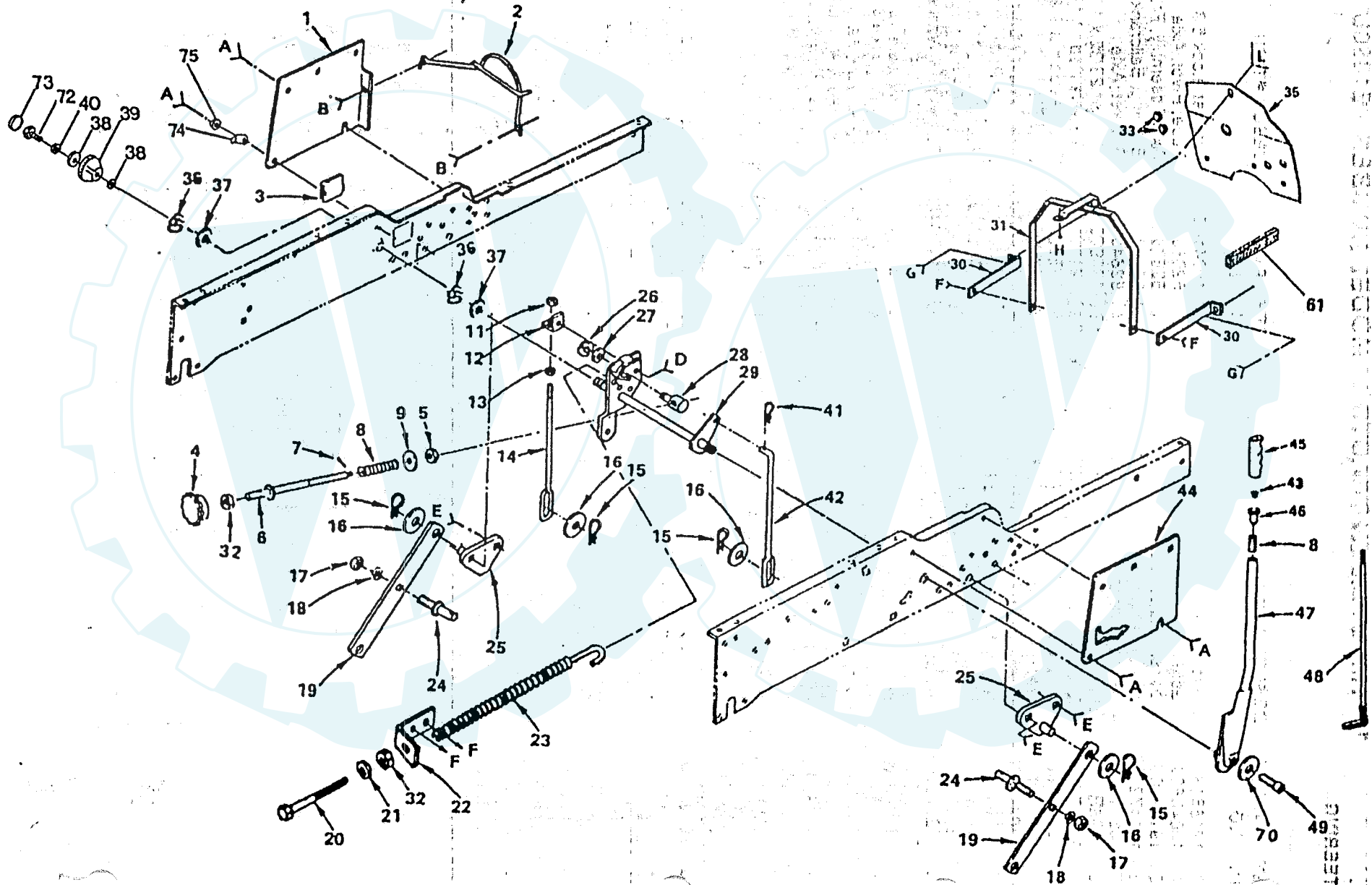
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2	121584X	Insert - Steering Wheel	43	10041000	Washer, Lock 5/8
4	10040600	Washer - Lock 3/8	44	5298J	Tube, Pivot, Axle
5	19133808	Washer 13/32 x 2-3/8 x 8 Ga.	45	5297J	Axle Assembly, Front
6	121472X	Wheel, Steering	46	5292J	Bushing, Bellcrank
7	100711L	Adapter, Steering	48	5284J	Bracket, Axle
10	9038R	Bearing	49	19292016	Washer 29/32 x 1-1/4 x 16 Ga.
11	101274N	Support Assembly, Steering	56	121161X	Joint-Tie Rod - L.H thread
12	73680800	Nut, Lock 1/2-13	57	73700600	Nut Hex Jam 3/8-24 L.H.
13	19172610	Washer 17/32 x 1-5/8 x 10 Ga.	58	121162X	Rod-Tie
14	104239X	Bearing, Flanged	59	73360600	Nut Hex Jam 3/8-24
15	12000034	Klip Ring	60	121160X	Joint-Tie Rod-R H. Thread
16	6266H	Bearing, Thrust	61	74760612	Bolt Hex 3/8-16 x 3/4
17	5213J	Bracket, Frame Front	62	73680600	Nut- Lock 3/8-16
18	102439X	Bracket, Support, Steering	63	17490612	Screw- Hex Washer Thd. Rolling 3/8-16 x 3/4
19	73610600	Nut, Hex 3/8-24	64	74780616	Bolt-Hex 3/8-16 x 1 Gr. 5
20	120424X	Sector Assembly	65	74760616	Bolt-Hex 3/8-16 x 1
21	74780880	Bolt - Hex 1/2-13 x 5 Gr. 5	67	73220600	Nut-Hex 3/8-16
22	104591X	Shaft, Steering	72	106615X	Pin Mounting, Idler Bracket
23	110497X	Link, Drag	73	121749X	Washer, 25/32 x 1-1/4 x 16 Ga.
24	121168X	Spindle, L.H.	76	121177X	Collar Weld Ass'y.
26	121159X	Rod, Tie (Inc. Key #56-60)	79	120199X	Tube
27	9040H	Bearing	80	121232X	Dust Cap Cover
28	106228X361	Rim Assembly - 8" Front	81	74930516	Bolt 5/16 x 1
29	106230X	Tire	82	102933X	Spacer
29A	8134H	Tube (not furnished with tractor)	83	19111416	Washer 11/32 x 3/4 x 16 Ga.
30	12000029	Klip Ring	84	73680500	Locknut 5/16 x 18
31	104757X	Cap, Hub, Front	85	74760636	Bolt 3/8-16 x 2-1/4
32	121748X	Washer 25/32 x 1-5/8 x 16 Ga.	86	100644K	Bushing, Handle Clutch
33	59192	Cap, Valve	87	19131413	Washer 13/32 x 3/4 x 13 Ga.
34	65139	Stem, Valve	88	677A451	Pulley, Idler
35	278H	Fitting, Grease	89	19133808	Washer 13/32 x 2-3/8 x 8 Ga.
36	121167X	Spindle, R.H.	90	120542X	Bracket, Idler
38	108137X	Bellcrank Assembly	91	7190J	Spring
39	74781044	Bolt-Hex 5/8-11 x 2-3/4 Gr. 5	92	74760632	Bolt 3/8-16 x 2
41	6855M	Fitting, Grease			
42	73221000	Nut, Hex 5/8-11			



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

LIFT ASSEMBLY



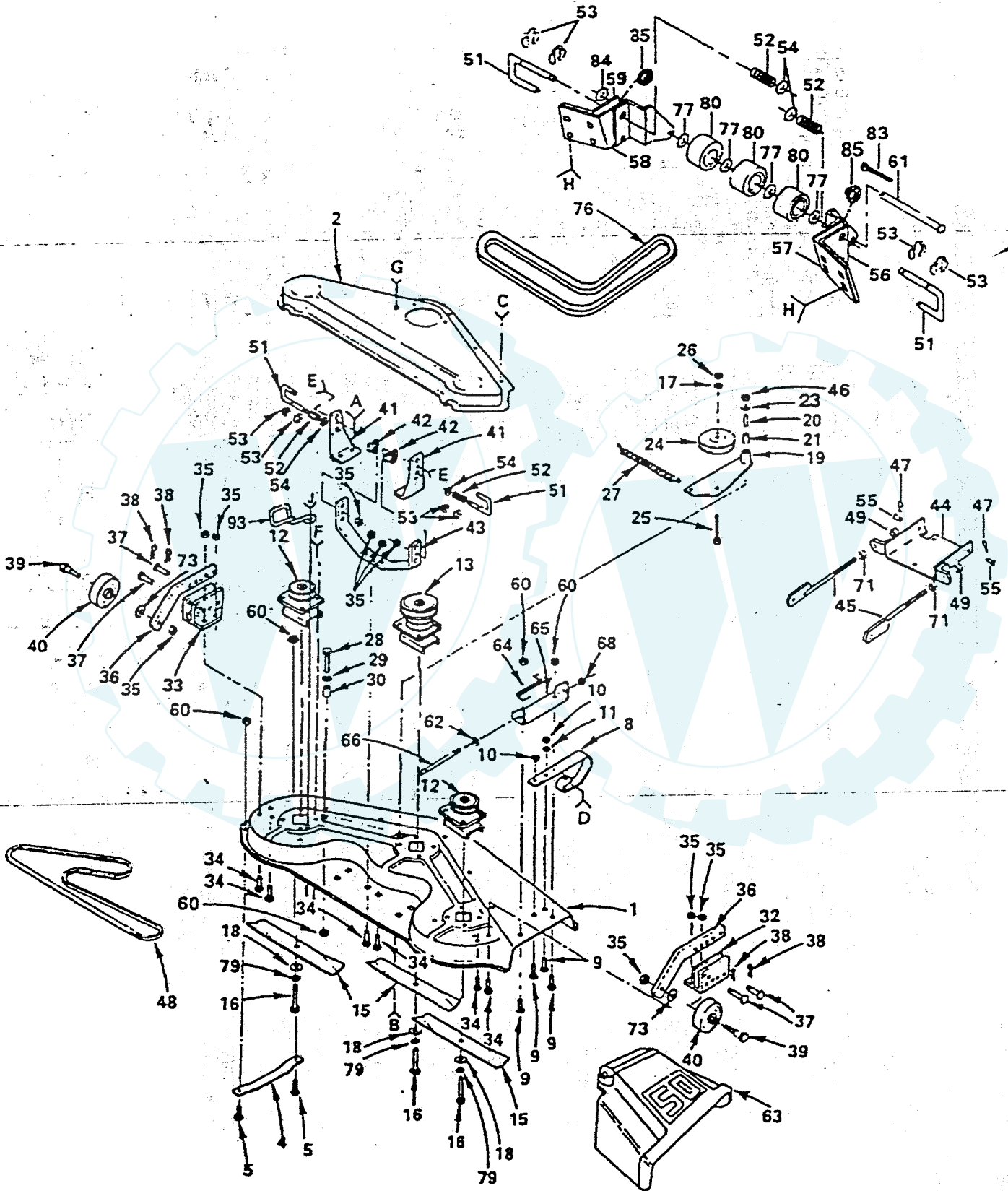
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REPAIR PARTS

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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

50" MOWER



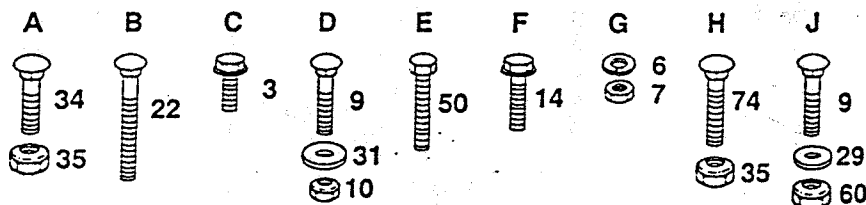
REPAIR PARTS

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18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

50" MOWER

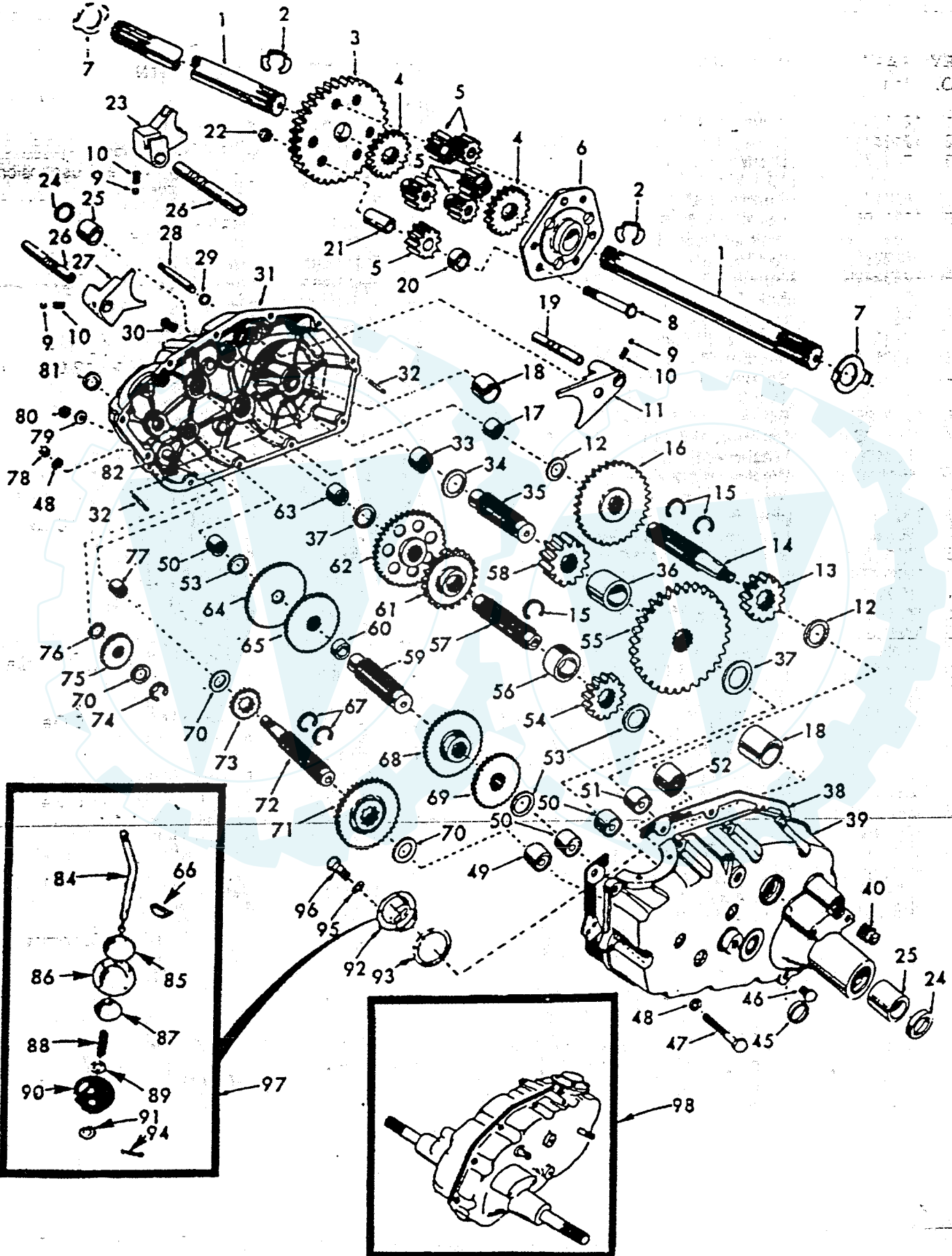
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	121664X	Housing, Mower	42	110237X	Spacer
2	121811X	Cover-Drive, Deck	43	105434X	Brace, Suspension
3	17490508	Screw-Hex Washer Thd. Roll 5/16-18 x 1/2	44	109778X	Plate Assy., Mower Suspension
4	7631J	Runner, L.H.	45	109771X	Brkt., Suspension
5	72110505	Bolt, Carr. 5/16-18 x 5/8	46	73350500	Nut-Hex 5/16-18
6	10040500	Washer-Lock, 5/16	47	3146R	Retainer-Spring
7	73220500	Nut-Hex 5/16-18	48	3703J	V-Belt
8	120449X	Runner, R.H.	49	73680800	Nut, Crownlock 1/2-13
9	72140506	Bolt, Carr. 5/16-18 x 3/4	50	74760622	Boit, Hex 3/8-16 x 1-3/8
10	1685H	Locknut 5/16-18	51	105435X	Pin, Release
12	121658X	Mandrel-Secondary	52	3720R	Spring
13	121657X	Mandrel-Primary	53	12000039	Ring, Klip
14	17490612	Screw-Hex Washer Thd. Roll 3/8-16 x 3/4	54	19171612	Washer 17/32 x 1 x 12 Ga.
15	121798X	Blade	55	105440X	Pin, Clevis
16	74610624	Bolt-Hex, 3/8-24 x 1-1/2 Gr. 5	56	105458X	Brkt., Outer, R.H.
17	10040600	Washer-Lock, 3/8	57	109773X	Brkt., Inner, R.H.
18	19132012	Washer 13/32 x 1-1/4 x 12 Ga.	58	110997X	Brkt., Inner, L.H.
19	674A213	Arm Assembly, Idler	59	120000X	Brkt., Outer, L.H.
20	7834J	Liner-Bearing	60	73680500	Locknut 5/16-18
21	7835J	Bearing	61	109776X	Pin, Pivot
22	72110522	Bolt, Carriage 5/16-18 x 2-3/4	62	19111016	Washer 11/32 x 5/8 x 16 Ga.
23	19111816	Washer 11/32 x 1-1/8 x 16 Ga.	63	110509X	Shield, Deflector
24	102403X	Pulley, Idler	64	106734X	Spring, Deflector
25	74760624	Bolt-Hex 3/8-16 x 1-1/2	65	109743X	Bracket, Deflector
26	73220600	Nut-Hex 3/8-16	66	106735X	Rod, Hinge
27	104361X	Spring	68	110452X	Push Nut
28	74780520	Bolt-Hex 5/16-18 x 1-1/4 Gr. 5	71	73220800	Nut-Hex 1/2-13
29	19111216	Washer 11/32 x 3/4 x 16 Ga.	73	19171512	Washer 17/32 x 15/16 x 12 Ga
30	8438J	Spacer Split	74	72240608	Bolt, Carr. 3/8-16, 1
31	19111116	Washer 11/32 x 11/16 x 16 Ga.	76	110884X	V-Belt
32	105448X	Bracket, Ga. Wheel, R.H.	77	19151610	Washer 15/32 x 1 x 10 Ga
33	105449X	Bracket, Ga. Wheel, L.H.	79	10030600	Washer-Lock 3/8
34	72240606	Bolt, Carriage 3/8-16 x 3/4	80	109729X	Roller, Nose
35	73680600	Nut, Crownlock 3/8-16	83	76020412	Spring Retainer
36	105453X	Bar, Ga Wheel	84	19151616	Washer 15/32 x 1 x 16 Ga
37	5565J	Pin, Clevis	85	120135X	Spacer
38	4939M	Retainer, Spring	93	121352X	Keeper LH.
39	4898H	Bolt, Shoulder	—	127594X	Deck, Mower Complete
40	105455X	Wheel, Gauge	—	3713J	Decal-Instruction, Caution
41	105433X	Brkt., Suspension	—	121349X	Decal-Warning
			—	105185X	Decal Instruction
			—	123247X	Decal V-Belt Drive Schematic



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

TRANSAXLE



REPAIR PARTS

18 H.P. GARDEN TRACTOR - MODEL NUMBER YE1850D

TRANSAXLE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	4197R	Axle Shaft	50	4222R	Needle Bearing
2	12000034	Retaining Ring	51	1529R	Needle Bearing
3	4199R	Final Drive Gear	52	8119M	Needle Bearing
4	4216R	Differential Gear	53	4220R	Thrust Bearing Race
5	4215R	Differential Pinion	54	4209R	3rd Reduction Pinion-Low
6	4217R	Differential Carrier	55	4213R	4th Reduction Gear
7	6256H	Axle Thrust Washer	56	4442R	3rd Reduction Pinion Spacer
8	74020652	Hex Bolt 3/8-24 x 3-1/4 (1" Thread Length)	57	4195R	2nd Reduction Gear Shaft
9	7392M	Steel Ball	58	4214R	Final Drive Pinion
10	6272H	Spring Shift Fork Detent	59	4194R	1st Reduction Gear Shaft
11	4985R	Shift Fork, High-Low Range	60	7528R	1st Reduction Shaft Spacer
12	6266H	Thrust Bearing Race	61	4208R	3rd Reduction Pinion High
13	4212R	4th Reduction Pinion	62	4207R	2nd Reduction Gear
14	4196R	3rd Reduction Gear Shaft	63	7398H	Needle Bearing
15	6276H	Snap Ring-Crescent Type	64	4203R	Low Speed Gear and 2nd Reduction Pinion Cluster
16	633A63	High-Low Range Gears	65	4204R	Reverse Gear
17	8118M	Needle Bearing	66	2898J	Key-Hi-Pro) 1/8 x 17/32
18	8740H1	Sintered Iron Bearing	67	4926H	Snap Ring Crescent Type
19	122238X	Shift Fork Shaft, High-Low Range	68	4205R	Intermediate Speed Gear
20	4218R	Differential Pinion Spacer	69	4206R	High Speed Gear
21	6252H1	Differential Pinion Bushing	70	1370H	Thrust Bearing Race
22	7810H	Gripco Centerlock Nut 3/8-24	71	633A69	Intermediate and High Speed Cluster Pinions
23	4986R	Shift Fork-L.H.	72	208J	Input Shaft
24	7393R	Oil Seal	73	4201 R	Low Speed Pinion
25	992R1	Sintered Iron Bearing	74	12000002	E-Ring
26	6216H	Shift Fork Shaft	75	1153R	Reverse Idler Gear
27	6262H	Shift Fork-R.H.	76	7392H	Reverse Idler Thrust Washer
28	122254X	Shift Shaft, High-Low Range	77	3990H	Needle Bearing
29	6269H	Oil Seal	78	73220500	Hex Nut 5/16-18
30	5855H	Pressure Relief Valve	79	1167R	Sealing Washer
31	122162X	Gearcase, Reverse Idler Shaft and Bearings-R.H. (Inc. Key No's. 17,18, 25, 33, 50, 63, 76, 77 and 82)	80	73360700	Hex Jam Nut 7/16-20
32	6277H	Dowel Pin	81	6270H	Oil Seal
33	4225R	Needle Bearing	82	7384H	Reverse Idler Shaft
34	7396H	Thrust Bearing Race	84	5384J	Gear Shift Lever - Bent
35	4198R	4th Reduction Gear Shaft	85	2978J	Gear Shift Cap
36	4200R	4th Reduction Gear Spacer	86	633A85	Gear Shift Ball Cover and Pin
37	7395H	Thrust Bearing Race	87	8739HI	Shift Lever Guide Ball - Keyed
38	121878X	Gearcase Gasket	88	4924H	Spring
39	122163X	Gearcase and Bearings L.H. (Inc. Key No's. 18, 25, 49, 50 (2),51 and 52)	89	19151516	Washer 15/32 x 15/16 x 16 Ga
40	13320400	Pipe Plug 1/2-14 N.P.T.	90	110542X	Shift Mechanism Seal
45	6271H	Oil Seal	91	19181511	Washer 9/16 x 15/16 x 12 Ga
46	13060200	Pipe Plug 1/4-18 N.P.T.	92	75J	Gear Shift Gate and Reinforcement
47	74780524	Hex Bolt 5/16-18 x 1-1/2 Grade 5	93	6274H	Shift Ball Cover Gasket
48	10140500	Lockwasher 5/16 Extra Heavy	94	76020412	Cotter Pin 1/8 x 3/4
49	4895H	Needle Bearing	95	10040500	Lockwasher 5/16
			96	74760514	Hex Bolt 5/16 x 18 UNC x 7/8
			97	633A108	Gear Shift Lever Assy.
			98	122420X	Transaxle Assembly Less Brake Drum and Shift Lever