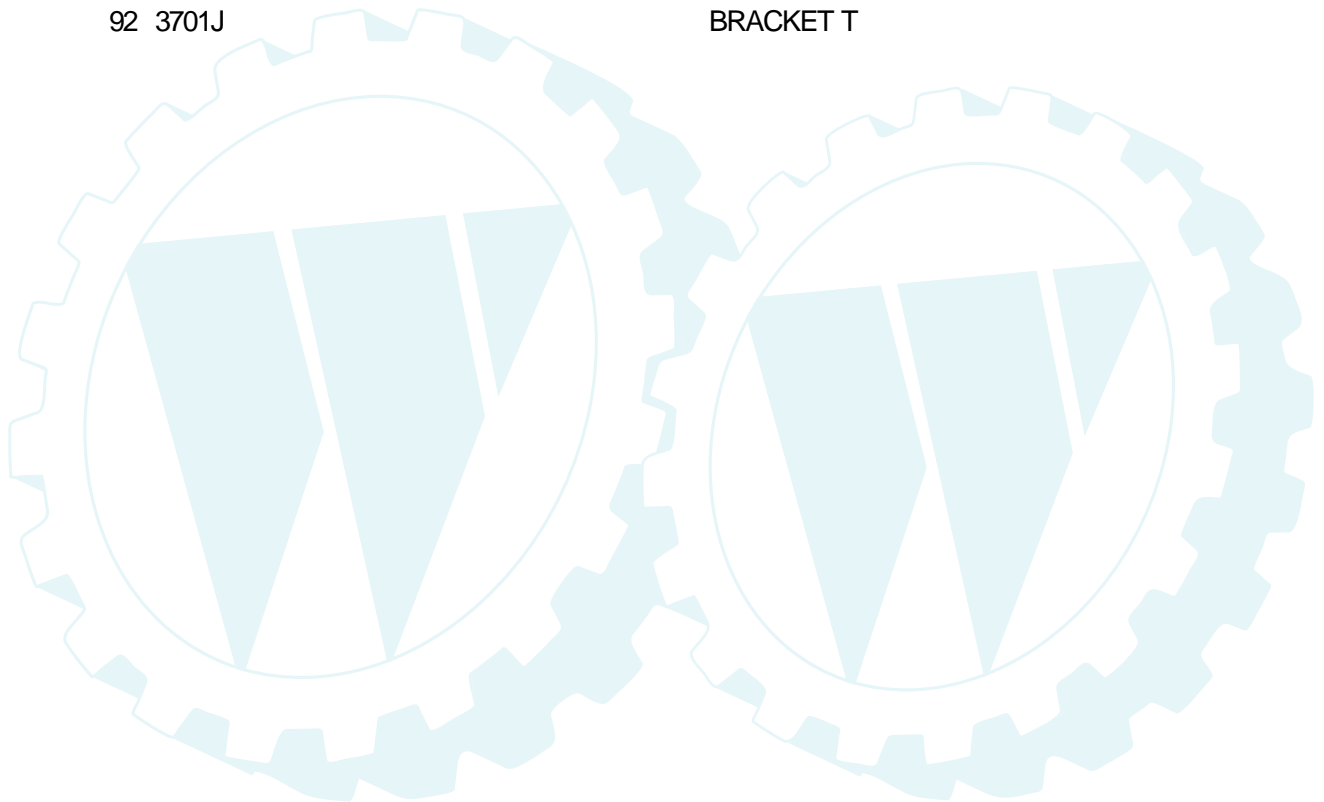
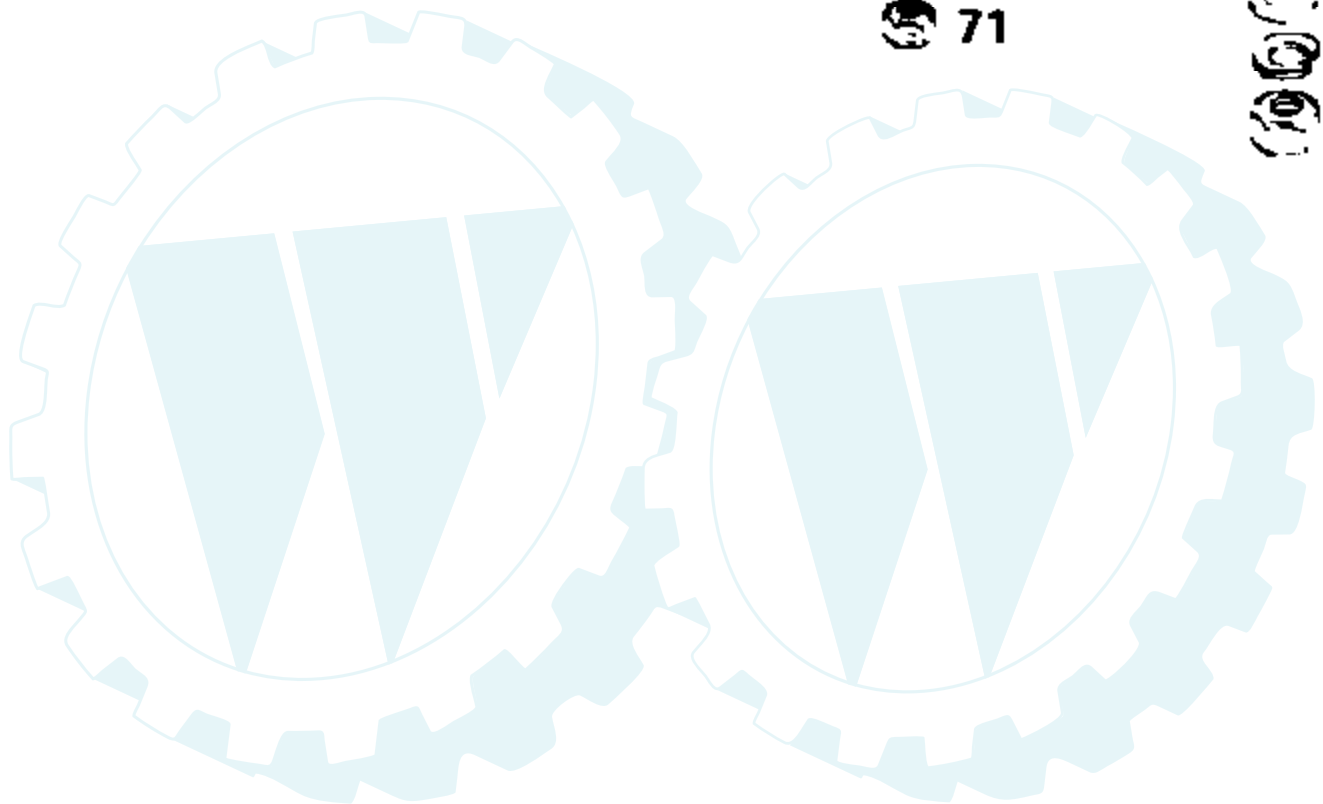
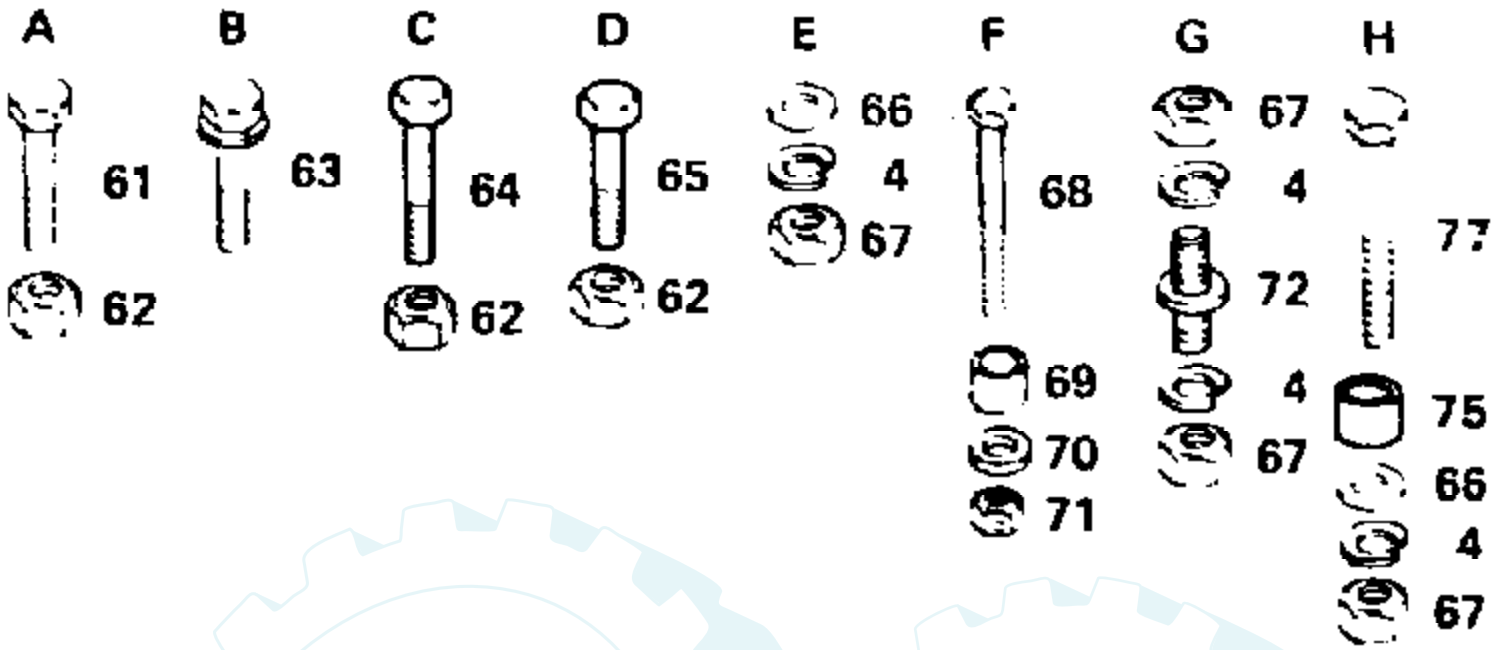
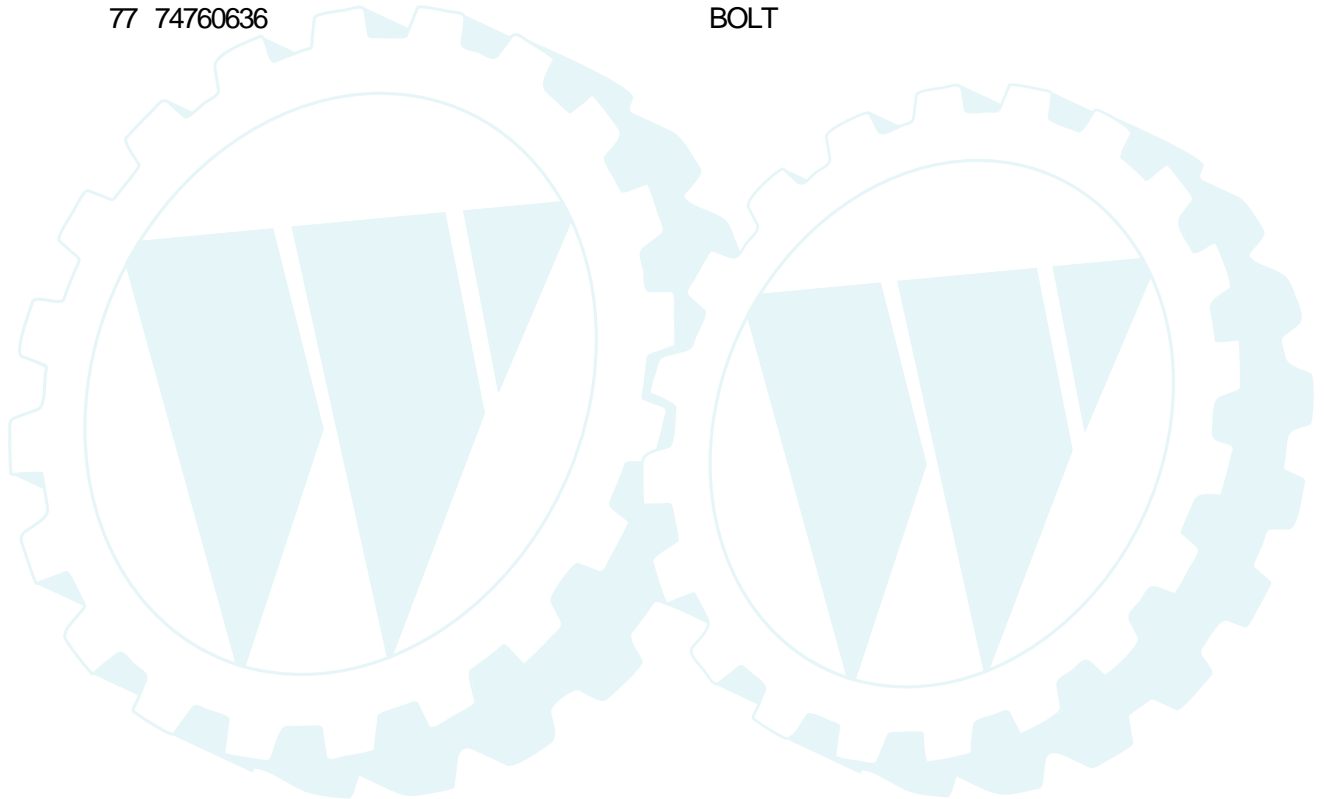


Ref #	Part Number	Qty	Description
3	17490508		SCREW LT
6	10040500		LOCKWASHER
7	73220500		NUT.HEX.5/16-18
9	72140506		BOLT
10	1685H		SUB= 68478
11	19111116		WASHER
14	17490612		SCREW
22	72110522		BOLT
34	72240606		BOLT
35	73680600		SUB= 73690600
50	74760622		BOLT
74	72240608		BOLT
90	6855M		ZERK M
91	3700J		BRACKET RH M
92	3701J		BRACKET T



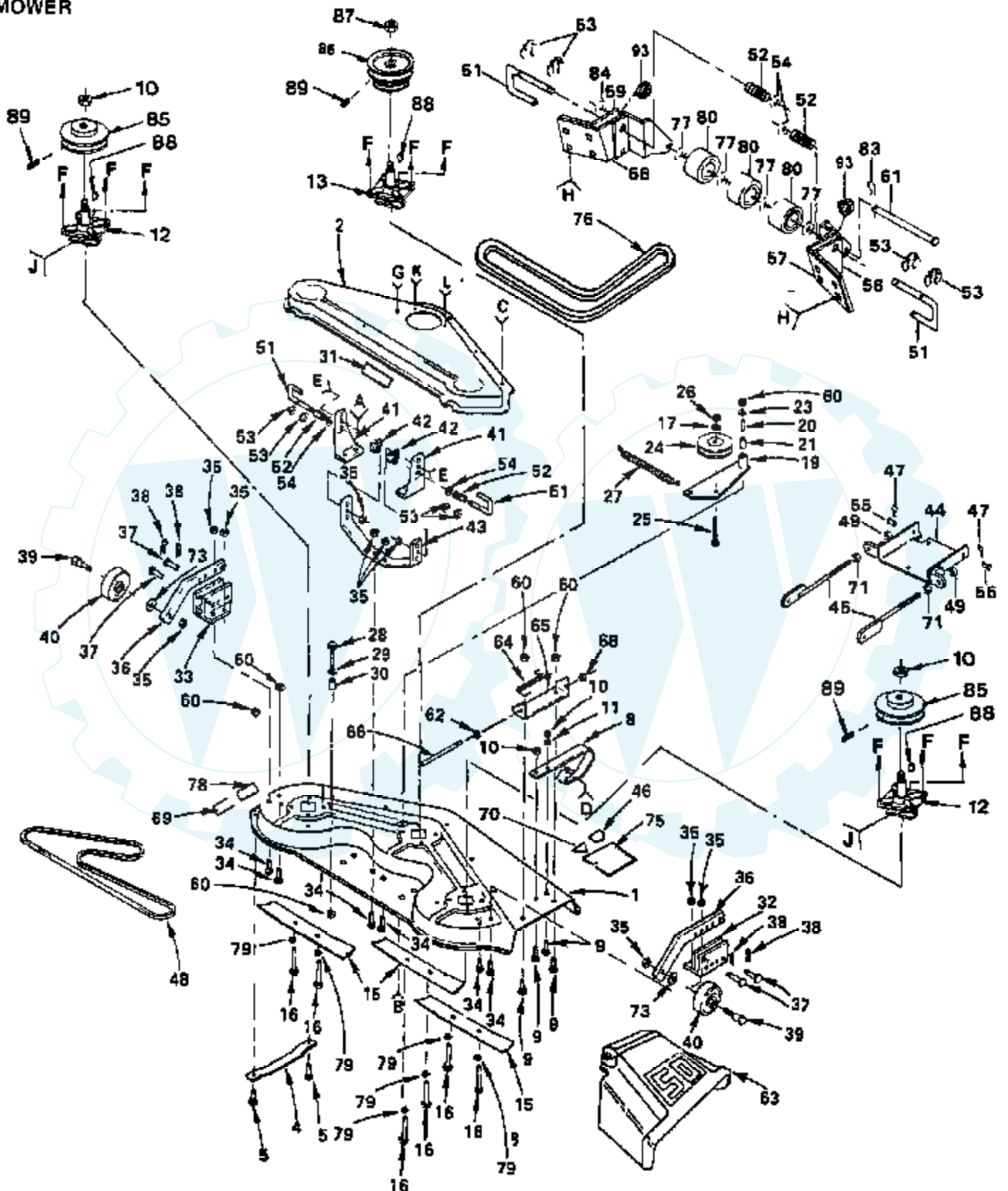


Ref #	Part Number	Qty	Description
4	10040600		LOCKWASHER
61	74760612		SUB= 74780612
62	73680600		SUB= 73690600
63	17490612		SCREW
64	74780616		BOLT
65	74760616		BOLT
66	19131413		WASHER
67	73220600		NUT.HEX.3/8-16UNC
68	74930516		BOLT GT
69	100644K		BUSHING LT
70	19111416		WASHER
71	73680500		SUB= 73690500
72	106615X		SUB= 677A928
75	102933X		SPLIT SPACER YTV
77	74760636		BOLT



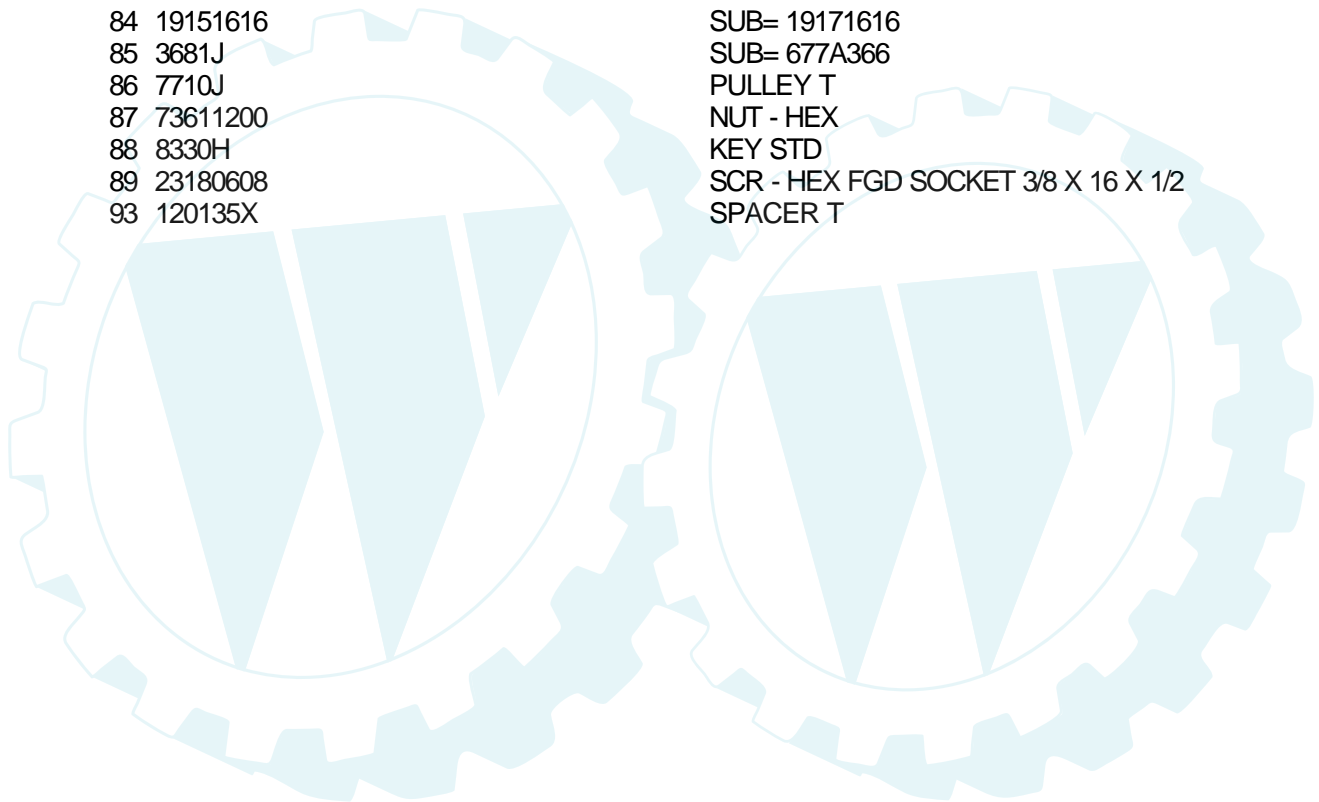
ROPER GT TRACTOR-MODEL NUMBERS GTK181AR AND GTK181AT

MOWER



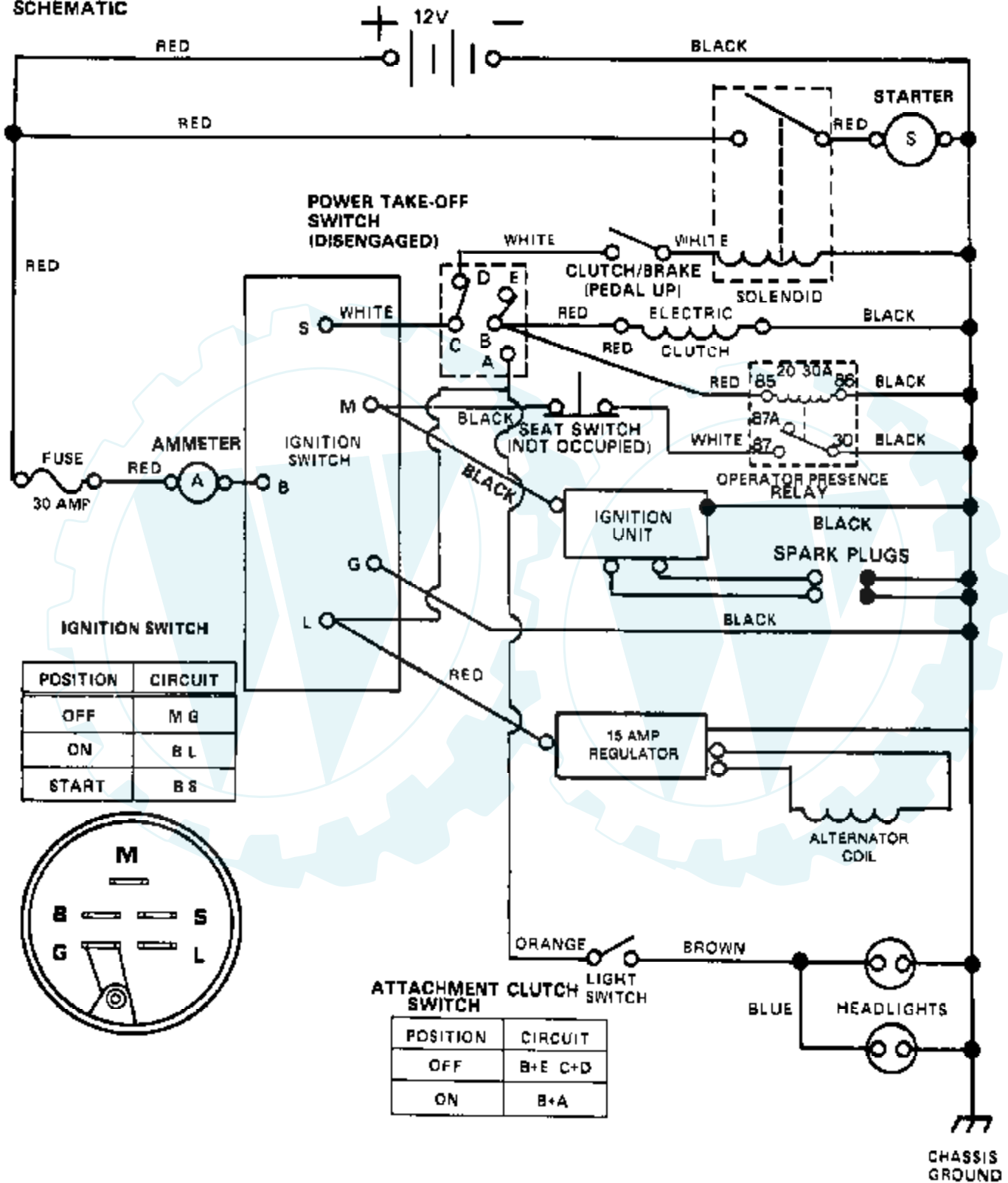
Ref #	Part Number	Qty	Description
1	110545X		NLA
2	110543X		COVER DECK T
4	7631J		RUNNER-LH M
5	72110505		BOLT
8	120449X		SUB= 136320
9	72140506		BOLT
10	1685H		SUB= 68478
11	19111116		WASHER
12	677A344		MANDREL T
13	674A225		MANDREL T
15	3695J		SUB = 25743
16	74780712		BOLT.7/16-14X3/4
17	10040600		LOCKWASHER
19	674A213		ARM ASSY GT
20	7834J		SUB= 674A308
21	7835J		SUB= 674A308
23	19111610		WASHER
24	102403X		IDLER-FLAT T
25	74760624		SUB= 74930624
26	73220600		NUT.HEX.3/8-16UNC
27	104361X		SPRING T
28	74780520		BOLT
29	19111216		WASHER M
30	8438J		SPACER SPLIT LT
31	106224X		SUB= 139346
32	105448X		GUAGE WHL BRKT GT
33	105449X		GUAGE WHL BRKT GT
34	72240606		BOLT
35	73680600		SUB= 73690600
36	105453X		GUAGE WHL BAR GT
37	5565J		SUB= 139031
38	4939M		SUB= 85902
39	4898H		BOLT M
40	105455X		WHEEL.GAGE.BLK.PL
41	105433X		SUSP BRKT GT
42	110237X		SPACER GT
43	105434X		SUSP BRACE GT
44	109778X		SUB= 140741X431
45	109771X		BRACKET.SUSPEN.AS
46	78850		SUB= 85463
46	107339X		DECAL HYT
47	3146R		RETAINER.SPRING
48	3703J		V-BELT M
49	73680800		NUT LTV
51	105435X		RELEASE PIN GT
52	3720R		SPRING M
53	12000039		KLIP RING
54	19171612		WASHER GT
55	105440X		CLEVIS PIN GT
56	105458X		BRACKET T
57	109773X		BRACKET T
58	110997X		BRACKET T
59	120000X		BRACKET T
60	73680500		SUB= 73690500
61	109776X		PIVOT PIN T
62	19111016		WASHER
63	110509X		DEFLECTOR
64	106734X		SUB= 123713X

Ref #	Part Number	Qty	Description
65	109743X		SUB= 137607
66	106735X		ROD-HINGE T
68	110452X		NUT PUSH M
69	3713J		DECAL INSTRUCTION CAUTION
70	109984X		NLA
71	73220800		NUT
73	19171512		WASHER
75	109819X		NLA
76	110885X		NLA
77	19151610		WASHER T
78	105185X		DECAL-INST YT
79	10040700		LOCKWASHER
80	109729X		ROLLER T
83	76020412		COTTER PIN
84	19151616		SUB= 19171616
85	3681J		SUB= 677A366
86	7710J		PULLEY T
87	73611200		NUT - HEX
88	8330H		KEY STD
89	23180608		SCR - HEX FGD SOCKET 3/8 X 16 X 1/2
93	120135X		SPACER T



ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT

SCHEMATIC

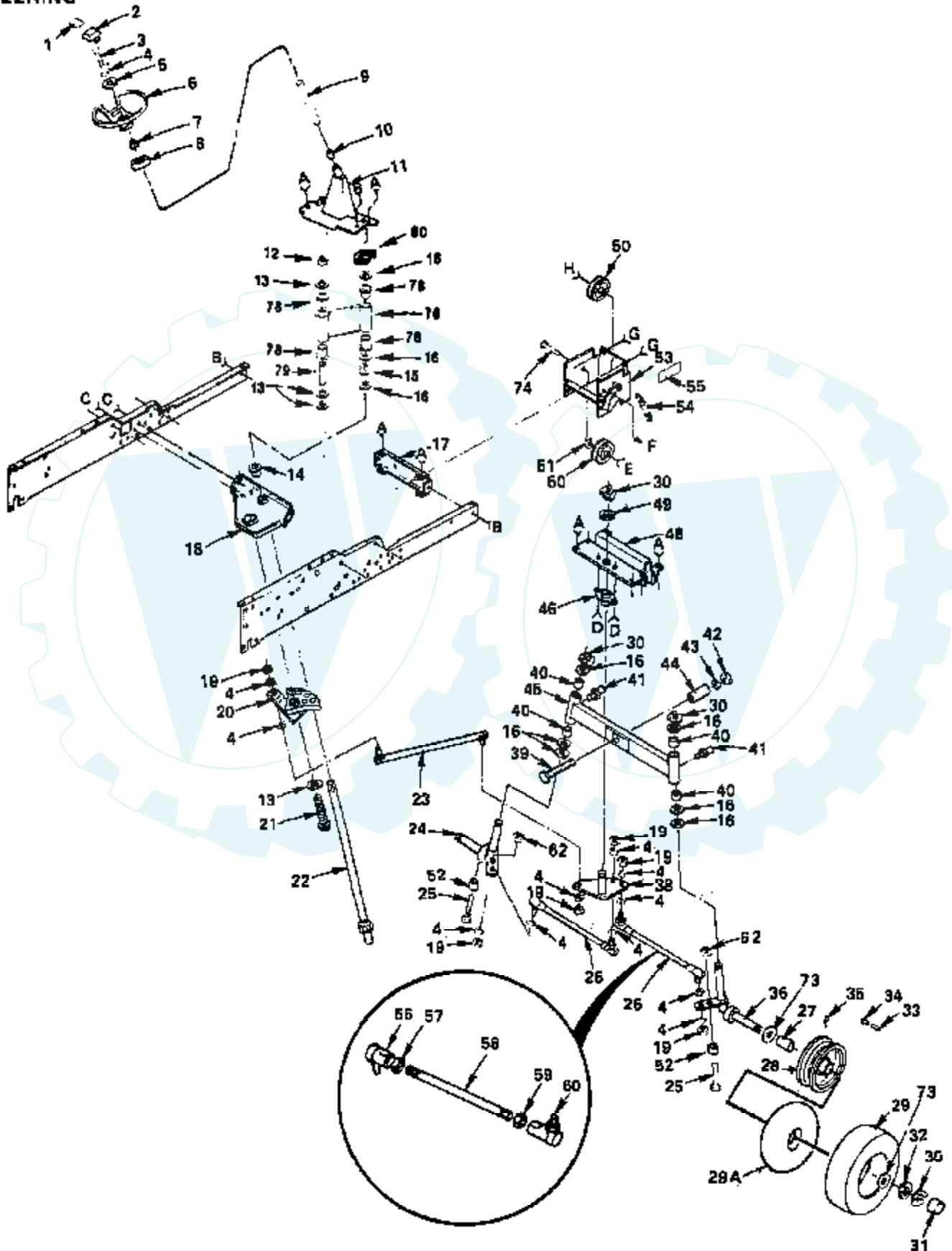


WIRING INSULATED CLIPS

NOTE IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING

ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT

STEERING

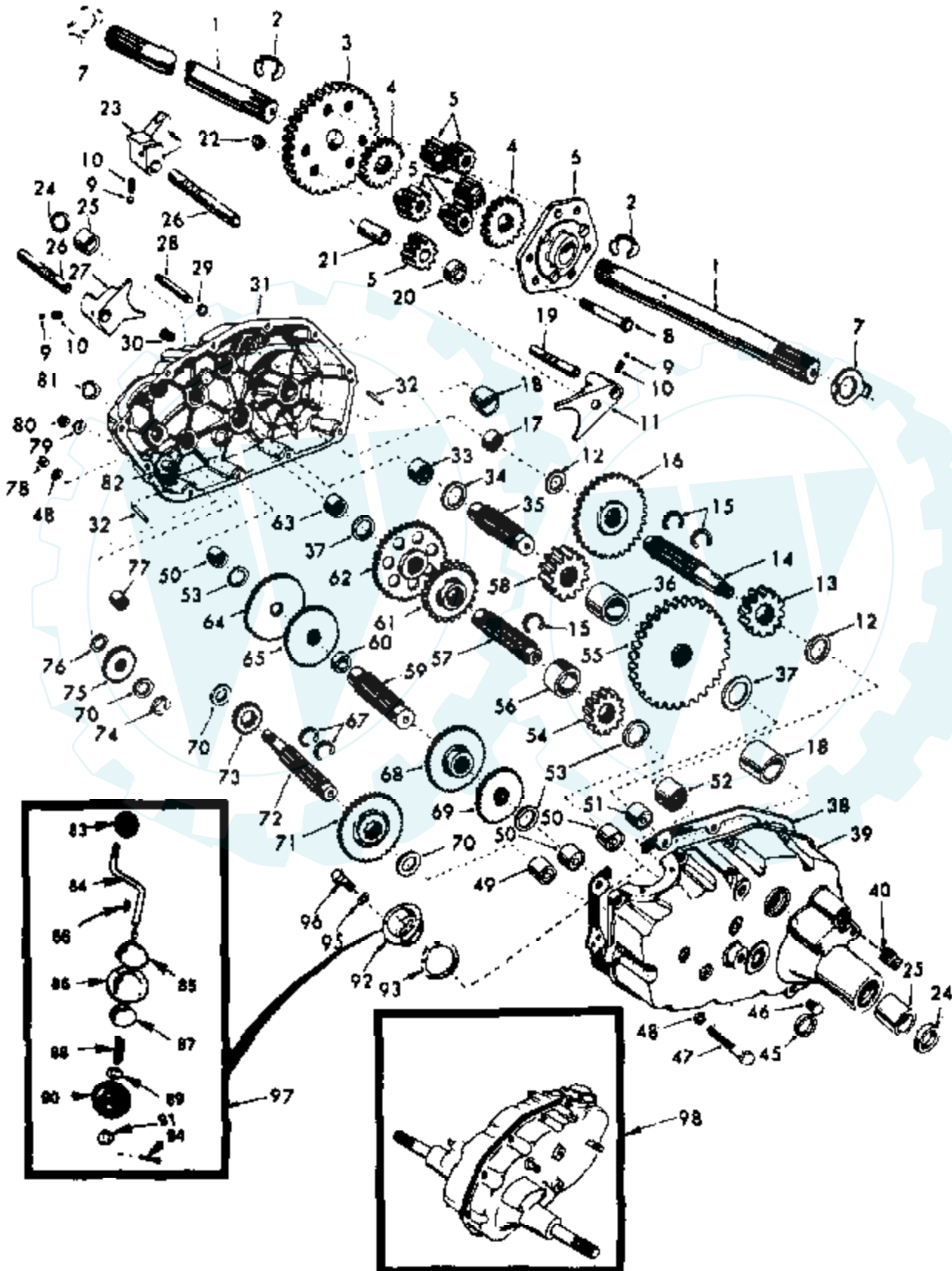


Ref #	Part Number	Qty	Description
1	104590X		DECAL - STEERING WHEEL
2	100710L		INSERT-WHEEL LT
3	74780616		BOLT
4	10040600		LOCKWASHER
5	19133808		WASHER T
6	100713N		SUB= 150547
7	100711L		ADAPTER LT
8	106943X		SPACER LT
9	108540X		TUBE
10	9038R		"T, BEARING"
11	101274N		SUPPORT ASSY T
12	73680800		NUT LTV
13	19172610		WASHER GT
14	104239X		"FLANGE GT, BEAR."
15	12000034		KLIP RING
16	6266H		WASHER .T
17	5213J		FRAME BRACKET GT
18	102439X		SUB= 144668
19	73610600		SUB= 7810H
20	120424X		SECTOR T
21	74780880		BOLT T
22	104591X		SHAFT STEERING GT
23	110497X		LINK.DRAG.T
24	106046X		SPINDLE ASSY T
25	74520632		BOLT, HEX 3/8 - 16 X 2
26	109849X		TIE ROD T
27	9040H		"FLANGE, BEARING"
28	106228X		SUB= 106228X417
29	3938R		SUB= 122075X
29A	8134H		TUBE.16X6.5/7.5-8
30	12000029		RING
31	104757X		HUB CAP
32	19252016		SUB= 121749X
33	59192		VALVE CAP
34	65139		VALVE STEM LT
35	278H		FITTING LT
36	106045X		SPINDLE RH T
38	108137X		"T, BELLCRANK"
39	74781044		BOLT
40	1309H		BRNG. T
41	6855M		ZERK M
42	73221000		NUT X
43	10041000		WASHER
44	5298J		SUB= 136518
45	674A243		AXLE ASSEMBLY
46	5292J		SUB= 140342
48	5284J		AXLE BRACKET T
49	19292016		WASHER
50	677A451		IDLER-INSIDE T
51	19132007		WASHER T
52	110946X		STOP T
53	120542X		IDLER BRKT T
54	7190J		SPRING
55	108367X		DECAL T
56	8922R		SUB= 109851X
57	73700600		NUT
58	7919J		SUB= 121159X
59	73360600		NUT

Ref #	Part Number	Qty	Description
60	8921R		SUB= 109850X
62	73680600		SUB= 73690600
73	19252616		SUB= 121748X
74	74760632		SUB= 74930632
76	120195X		SUB= 121177X
78	120200X		NYLINER T
80	120448X		CLAMP T



**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT
TRANSAXLE**



Ref #	Part Number	Qty	Description
1	4197R		SHAFT.AXLE.T
2	5845R		SUB= 12000034
3	4199R		FINAL GEAR T
4	4216R		DIFF GEAR T
5	4215R		DIFF PINION T
6	4217R		DIFF CARRIER T
7	6256H		WASHER T
8	74020652		BOLT
9	7392M		SUB= 100482K
10	6272H		SUB= 145359
11	4985R		SHIFT FORK T
12	6266H		WASHER .T
13	4212R		RED PINION T
14	4196R		GEAR SHAFT T
15	6276H		SNAP RING T
16	633A63		GEAR T
17	8118M		"T, BEARING"
18	8740H1		BEARING
19	6217H		SUB= 122238X
20	4218R		SPACER T
21	6252H1		PINION RS
22	7810H		GRIPCO NUT
23	4986R		SHIFT FORK T
24	7393R		OIL SEAL STD
25	992R1		BRNG. T
26	6216H		SHAFT T
27	6262H		FORK T
28	101416X		SHIFT SHAFT GTV
29	6269H		SEAL T
30	5855H		VALVE M
31	105406X		SUB= 122162X
32	6277H		PIN T
33	4225R		NEEDLE BRNG T
34	7396H		RACE T
35	4198R		GEAR SHAFT T
36	4200R		SUB= 532004200
37	7395H		RACE T
38	6275H		SUB= 121878X
39	105402X		SUB= 122163X
40	13060400		SUB= 13320400
45	6271H		SEAL T
46	13060200		SUB= 13020200
47	74780524		HEX BOLT
48	10140500		SUB= 10040500
49	4895H		"TI, BEARING"
50	4222R		NEEDLE BRNG T
51	1529R		NEEDLE BRNG T
52	8119M		"STD, BEARING"
53	4220R		BRNG RACE
54	4209R		RED PINION T
55	4213R		RED GEAR T
56	4442R		PINION SPACER T
57	4195R		GEAR SHAFT T
58	4214R		FINAL PINION T
59	4194R		GEAR SHAFT T
60	7528R		SPACER T
61	4208R		RED PINION T
62	4207R		RED GEAR T

Ref #	Part Number	Qty	Description
63	7398H		RACE T
64	4203R		LOW SPEED GEA T
65	4204R		REVERSE GEAR T
66	2898J		KEY T
67	4926H		RING STD
68	4205R		INTERMED GEAR T
69	4206R		SUB= 532004206
70	1370H		"T, BEARING"
71	633A69		CLUSTER GEAR T
72	208J		INPUT SHAFT T
73	4201R		LO SPEED PINION T
74	12000002		SUB= 2225J
75	1153R		IDLER GEAR T
76	7392H		WASHER T
77	3990H		BRNG T
78	73220500		NUT.HEX.5/16-18
81	6270H		SEAL STD
82	7384H		SHAFT T
83	100196K		SUB= 106932X
84	5384J		GEAR SHIFT LVR T
85	2978J		CAP T
86	633A85		COVER AND PIN T
87	8739H1		GUIDE BALL T
88	4924H		SPRING TI
89	19151516		WASHER
90	110542X		SEAL T
91	19181511		WASHER
92	75J		GEAR SHIFT GA T
93	6274H		GASKET T
94	76020412		COTTER PIN
95	10040500		LOCKWASHER
96	74760514		BOLT
97	633A109		GEAR SHFT LVR T
98	105474X		TRANSAXLE GTV