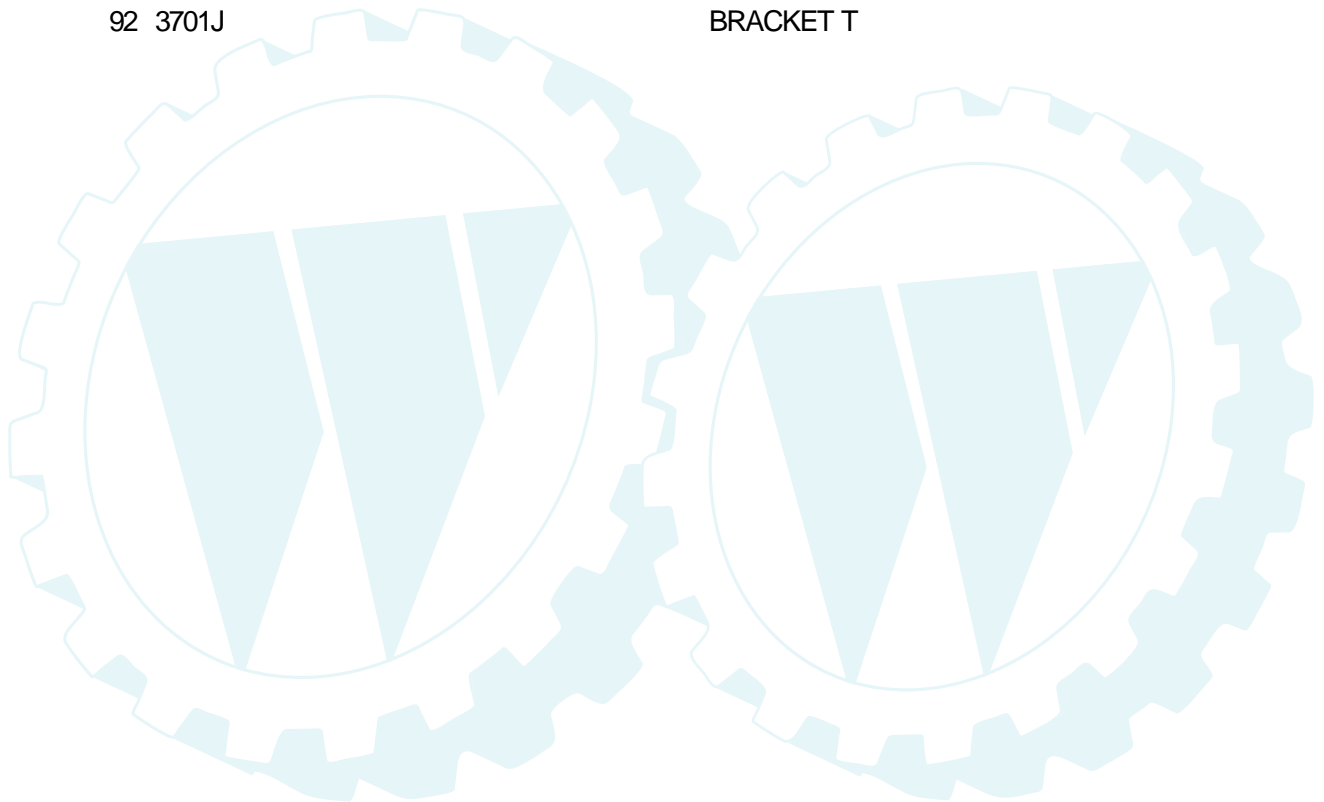
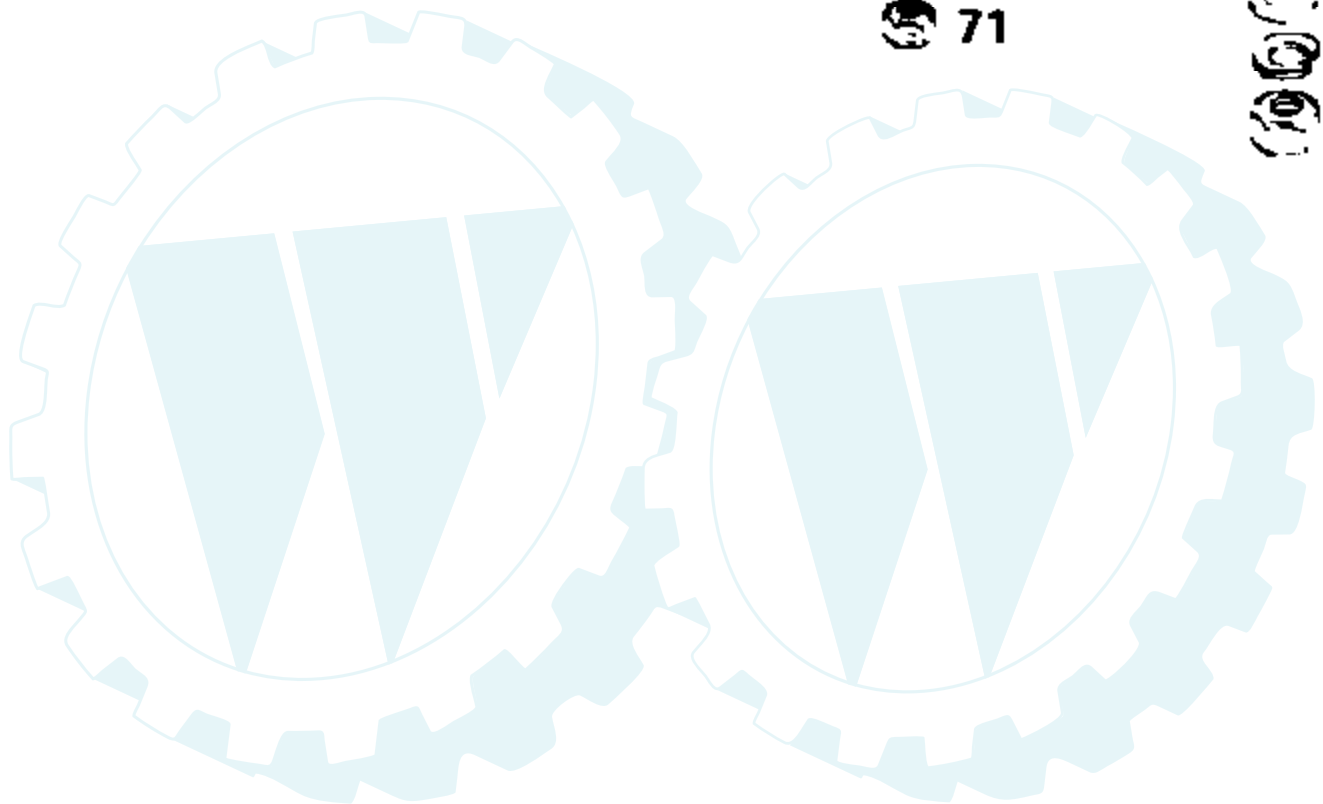
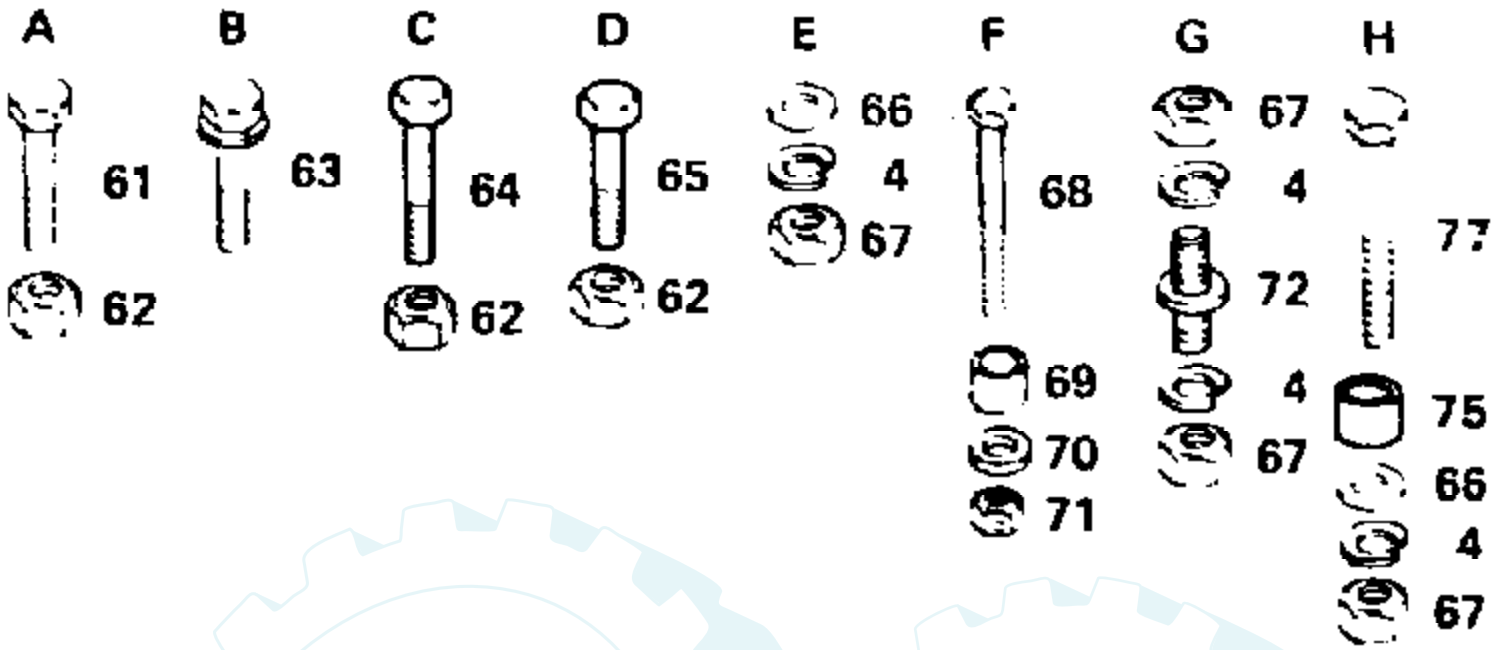
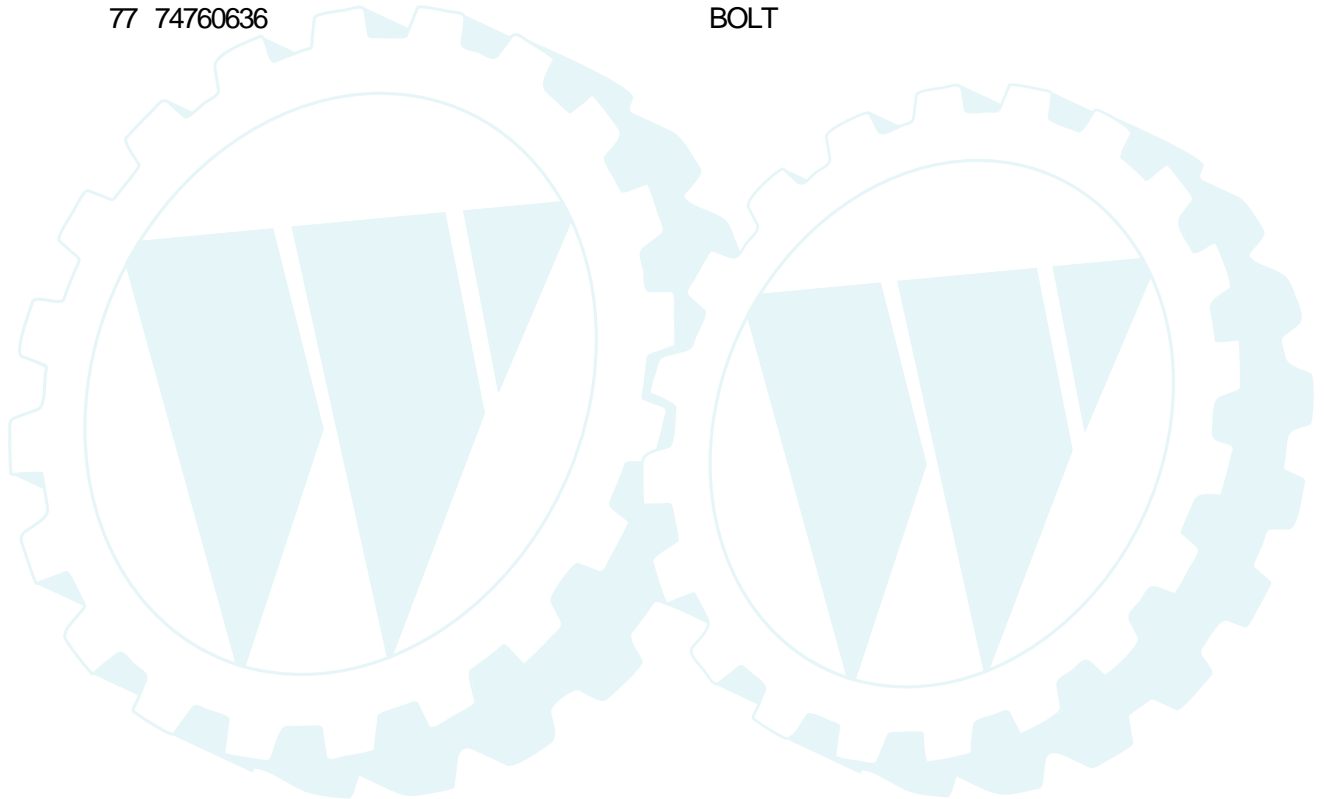


Ref #	Part Number	Qty	Description
3	17490508		SCREW LT
6	10040500		LOCKWASHER
7	73220500		NUT.HEX.5/16-18
9	72140506		BOLT
10	1685H		SUB= 68478
11	19111116		WASHER
14	17490612		SCREW
22	72110522		BOLT
34	72240606		BOLT
35	73680600		SUB= 73690600
50	74760622		BOLT
74	72240608		BOLT
90	6855M		ZERK M
91	3700J		BRACKET RH M
92	3701J		BRACKET T



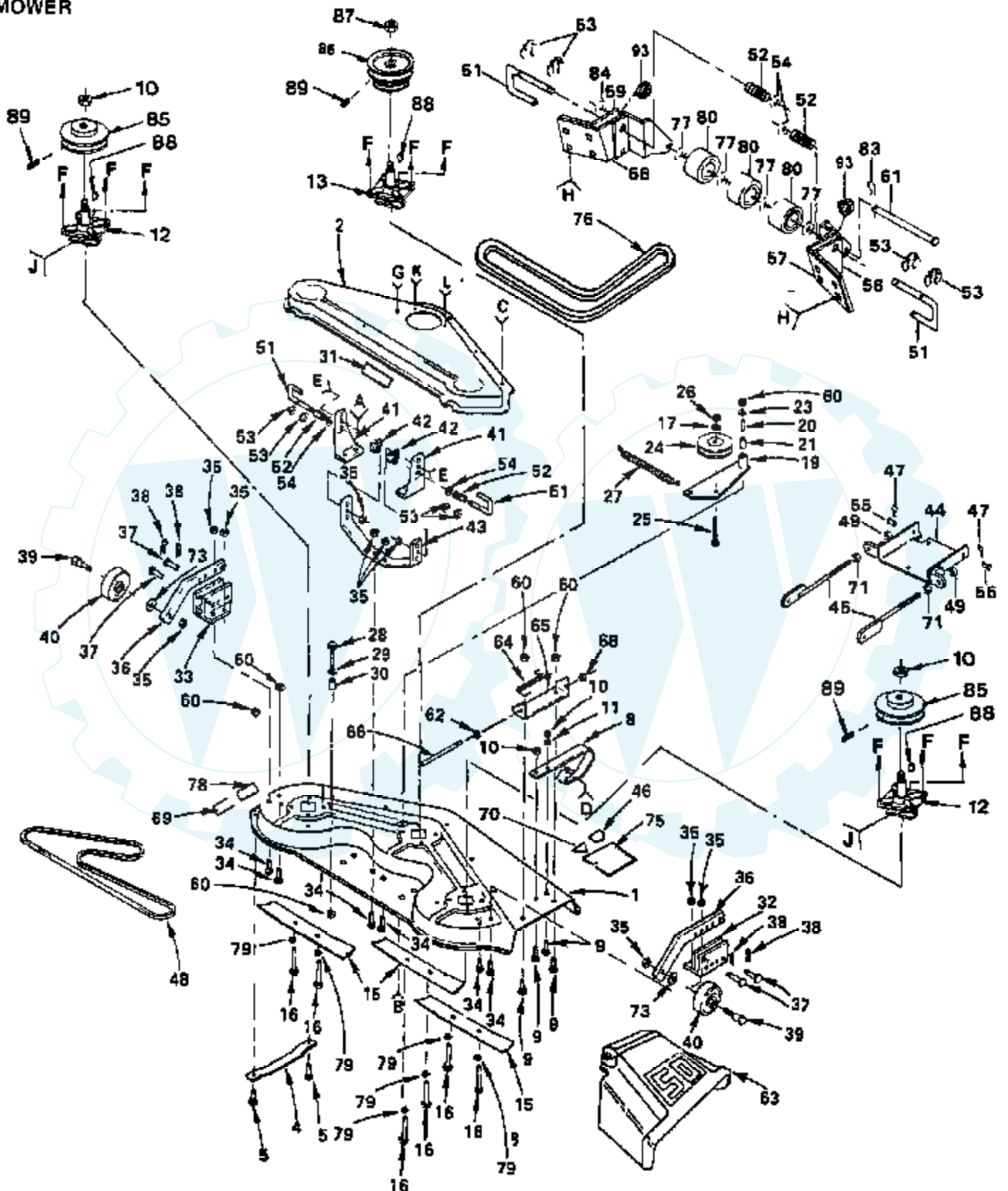


Ref #	Part Number	Qty	Description
4	10040600		LOCKWASHER
61	74760612		SUB= 74780612
62	73680600		SUB= 73690600
63	17490612		SCREW
64	74780616		BOLT
65	74760616		BOLT
66	19131413		WASHER
67	73220600		NUT.HEX.3/8-16UNC
68	74930516		BOLT GT
69	100644K		BUSHING LT
70	19111416		WASHER
71	73680500		SUB= 73690500
72	106615X		SUB= 677A928
75	102933X		SPLIT SPACER YTV
77	74760636		BOLT



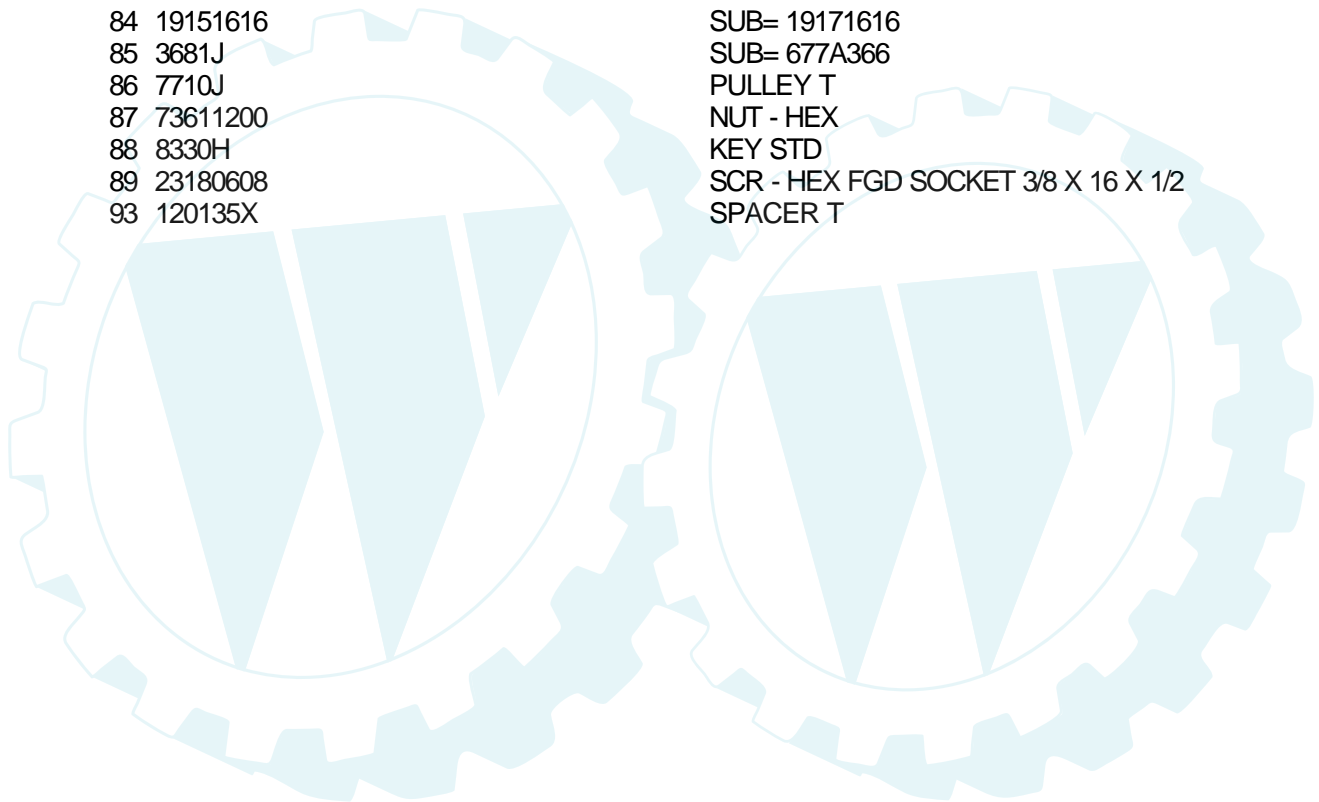
### ROPER GT TRACTOR-MODEL NUMBERS GTK181AR AND GTK181AT

MOWER



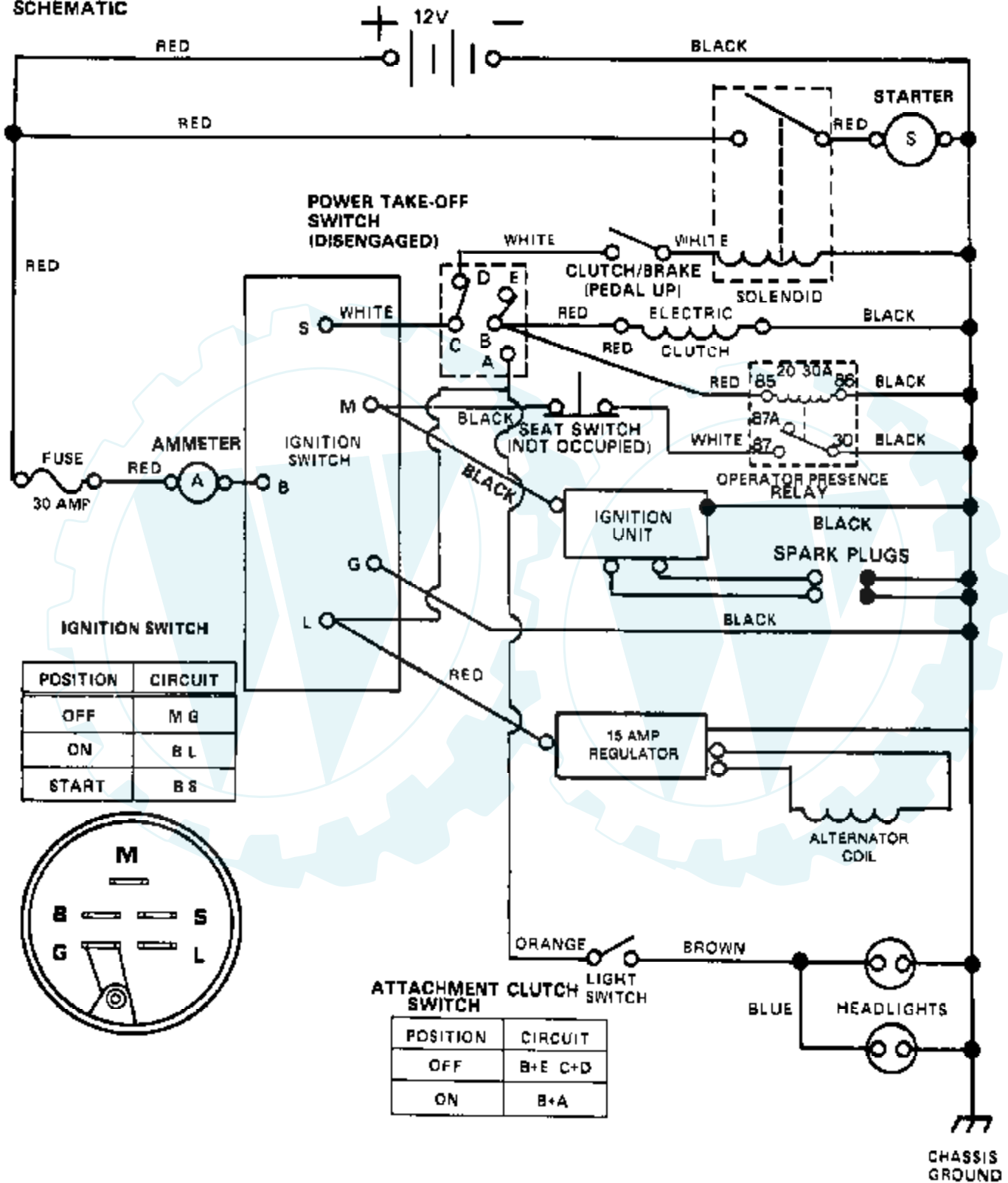
Ref #	Part Number	Qty	Description
1	110545X		NLA
2	110543X		COVER DECK T
4	7631J		RUNNER-LH M
5	72110505		BOLT
8	120449X		SUB= 136320
9	72140506		BOLT
10	1685H		SUB= 68478
11	19111116		WASHER
12	677A344		MANDREL T
13	674A225		MANDREL T
15	3695J		SUB = 25743
16	74780712		BOLT.7/16-14X3/4
17	10040600		LOCKWASHER
19	674A213		ARM ASSY GT
20	7834J		SUB= 674A308
21	7835J		SUB= 674A308
23	19111610		WASHER
24	102403X		IDLER-FLAT T
25	74760624		SUB= 74930624
26	73220600		NUT.HEX.3/8-16UNC
27	104361X		SPRING T
28	74780520		BOLT
29	19111216		WASHER M
30	8438J		SPACER SPLIT LT
31	106224X		SUB= 139346
32	105448X		GUAGE WHL BRKT GT
33	105449X		GUAGE WHL BRKT GT
34	72240606		BOLT
35	73680600		SUB= 73690600
36	105453X		GUAGE WHL BAR GT
37	5565J		SUB= 139031
38	4939M		SUB= 85902
39	4898H		BOLT M
40	105455X		WHEEL.GAGE.BLK.PL
41	105433X		SUSP BRKT GT
42	110237X		SPACER GT
43	105434X		SUSP BRACE GT
44	109778X		SUB= 140741X431
45	109771X		BRACKET.SUSPEN.AS
46	78850		SUB= 85463
46	107339X		DECAL HYT
47	3146R		RETAINER.SPRING
48	3703J		V-BELT M
49	73680800		NUT LTV
51	105435X		RELEASE PIN GT
52	3720R		SPRING M
53	12000039		KLIP RING
54	19171612		WASHER GT
55	105440X		CLEVIS PIN GT
56	105458X		BRACKET T
57	109773X		BRACKET T
58	110997X		BRACKET T
59	120000X		BRACKET T
60	73680500		SUB= 73690500
61	109776X		PIVOT PIN T
62	19111016		WASHER
63	110509X		DEFLECTOR
64	106734X		SUB= 123713X

Ref #	Part Number	Qty	Description
65	109743X		SUB= 137607
66	106735X		ROD-HINGE T
68	110452X		NUT PUSH M
69	3713J		DECAL INSTRUCTION CAUTION
70	109984X		NLA
71	73220800		NUT
73	19171512		WASHER
75	109819X		NLA
76	110885X		NLA
77	19151610		WASHER T
78	105185X		DECAL-INST YT
79	10040700		LOCKWASHER
80	109729X		ROLLER T
83	76020412		COTTER PIN
84	19151616		SUB= 19171616
85	3681J		SUB= 677A366
86	7710J		PULLEY T
87	73611200		NUT - HEX
88	8330H		KEY STD
89	23180608		SCR - HEX FGD SOCKET 3/8 X 16 X 1/2
93	120135X		SPACER T



**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

SCHEMATIC



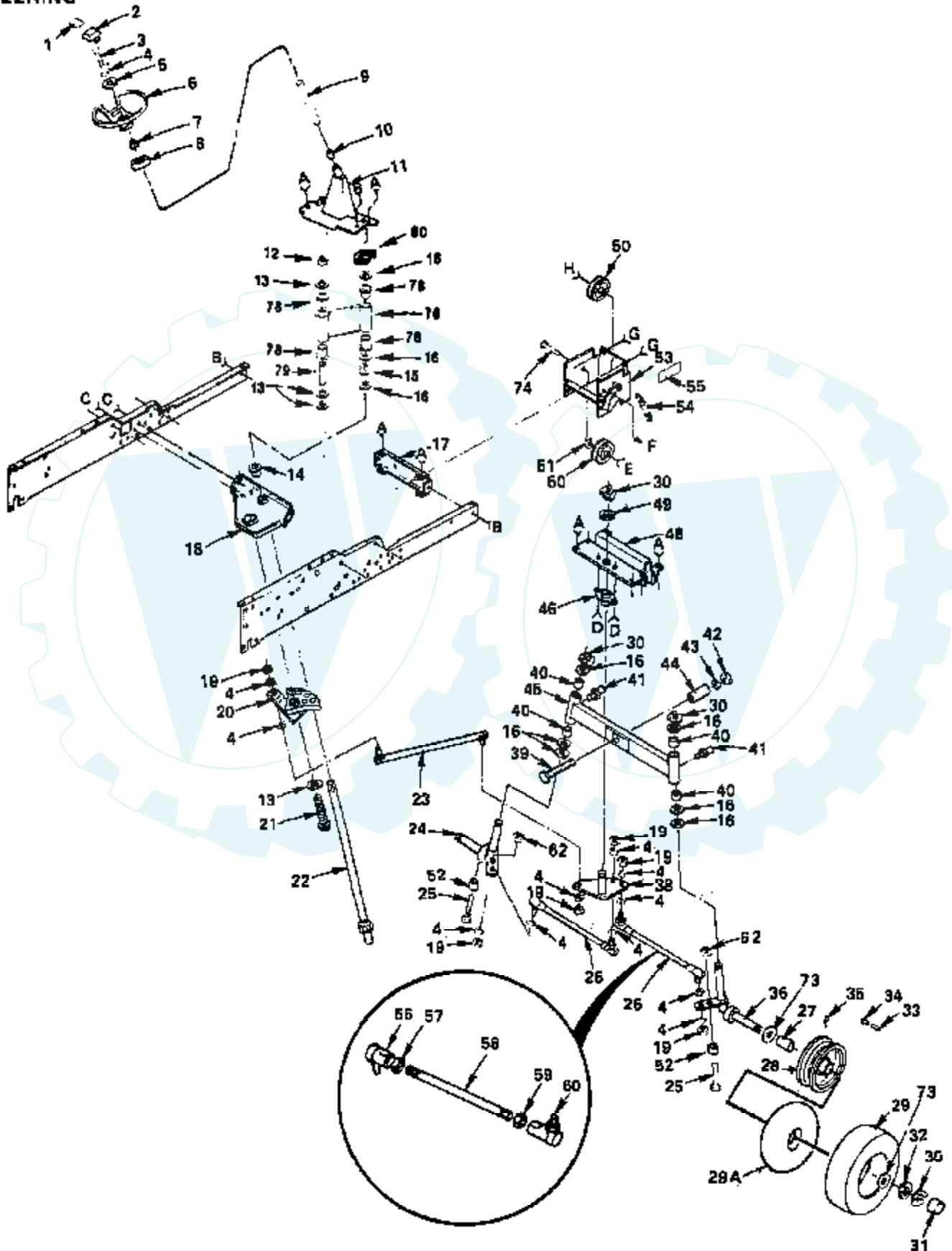
WIRING INSULATED CLIPS

NOTE IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING



### ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT

#### STEERING

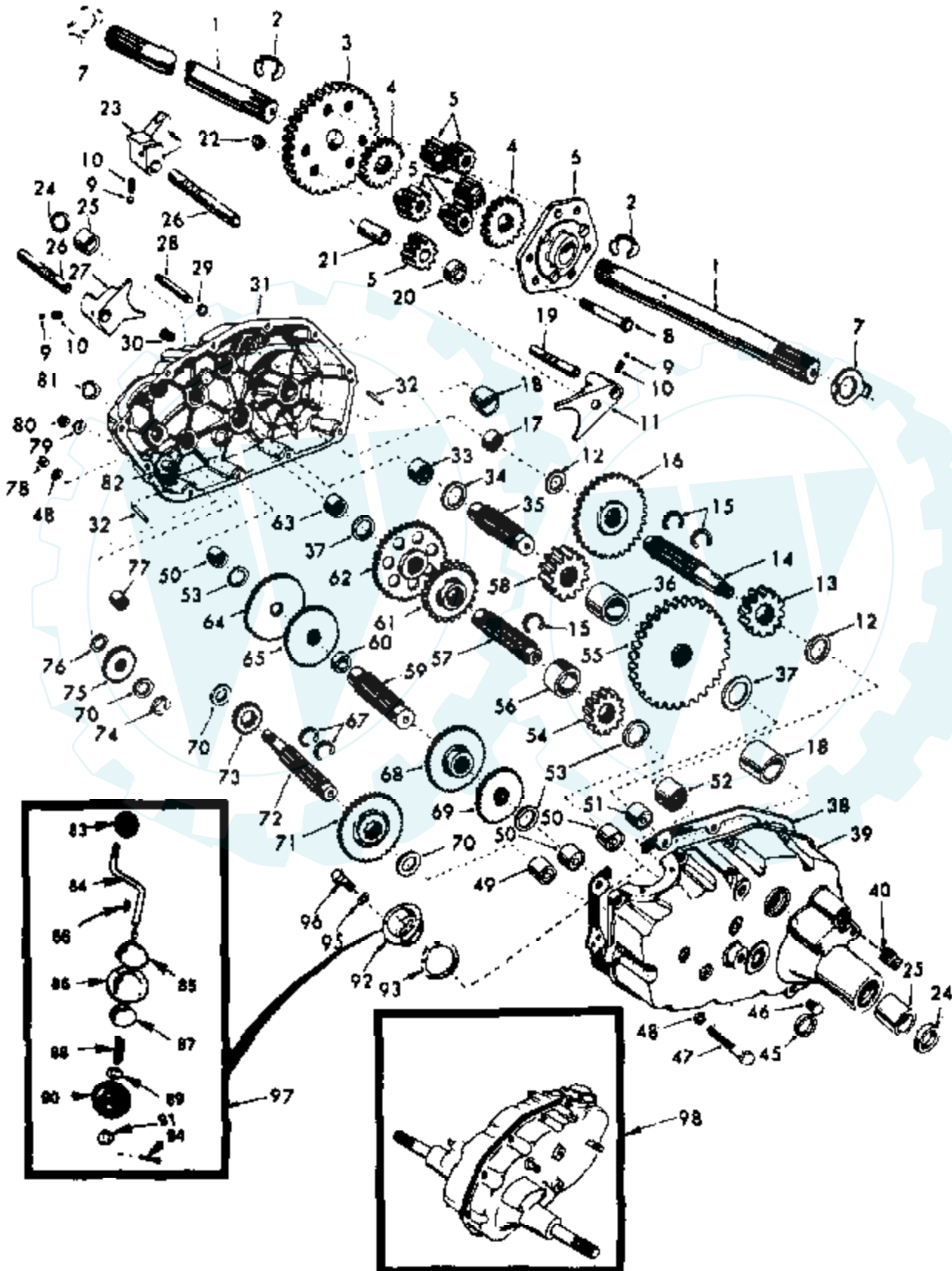


Ref #	Part Number	Qty	Description
1	104590X		DECAL - STEERING WHEEL
2	100710L		INSERT-WHEEL LT
3	74780616		BOLT
4	10040600		LOCKWASHER
5	19133808		WASHER T
6	100713N		SUB= 150547
7	100711L		ADAPTER LT
8	106943X		SPACER LT
9	108540X		TUBE
10	9038R		"T, BEARING"
11	101274N		SUPPORT ASSY T
12	73680800		NUT LTV
13	19172610		WASHER GT
14	104239X		"FLANGE GT, BEAR."
15	12000034		KLIP RING
16	6266H		WASHER .T
17	5213J		FRAME BRACKET GT
18	102439X		SUB= 144668
19	73610600		SUB= 7810H
20	120424X		SECTOR T
21	74780880		BOLT T
22	104591X		SHAFT STEERING GT
23	110497X		LINK.DRAG.T
24	106046X		SPINDLE ASSY T
25	74520632		BOLT, HEX 3/8 - 16 X 2
26	109849X		TIE ROD T
27	9040H		"FLANGE, BEARING"
28	106228X		SUB= 106228X417
29	3938R		SUB= 122075X
29A	8134H		TUBE.16X6.5/7.5-8
30	12000029		RING
31	104757X		HUB CAP
32	19252016		SUB= 121749X
33	59192		VALVE CAP
34	65139		VALVE STEM LT
35	278H		FITTING LT
36	106045X		SPINDLE RH T
38	108137X		"T, BELLCRANK"
39	74781044		BOLT
40	1309H		BRNG. T
41	6855M		ZERK M
42	73221000		NUT X
43	10041000		WASHER
44	5298J		SUB= 136518
45	674A243		AXLE ASSEMBLY
46	5292J		SUB= 140342
48	5284J		AXLE BRACKET T
49	19292016		WASHER
50	677A451		IDLER-INSIDE T
51	19132007		WASHER T
52	110946X		STOP T
53	120542X		IDLER BRKT T
54	7190J		SPRING
55	108367X		DECAL T
56	8922R		SUB= 109851X
57	73700600		NUT
58	7919J		SUB= 121159X
59	73360600		NUT

Ref #	Part Number	Qty	Description
60	8921R		SUB= 109850X
62	73680600		SUB= 73690600
73	19252616		SUB= 121748X
74	74760632		SUB= 74930632
76	120195X		SUB= 121177X
78	120200X		NYLINER T
80	120448X		CLAMP T



### ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT TRANSAXLE



Ref #	Part Number	Qty	Description
1	4197R		SHAFT.AXLE.T
2	5845R		SUB= 12000034
3	4199R		FINAL GEAR T
4	4216R		DIFF GEAR T
5	4215R		DIFF PINION T
6	4217R		DIFF CARRIER T
7	6256H		WASHER T
8	74020652		BOLT
9	7392M		SUB= 100482K
10	6272H		SUB= 145359
11	4985R		SHIFT FORK T
12	6266H		WASHER .T
13	4212R		RED PINION T
14	4196R		GEAR SHAFT T
15	6276H		SNAP RING T
16	633A63		GEAR T
17	8118M		"T, BEARING"
18	8740H1		BEARING
19	6217H		SUB= 122238X
20	4218R		SPACER T
21	6252H1		PINION RS
22	7810H		GRIPCO NUT
23	4986R		SHIFT FORK T
24	7393R		OIL SEAL STD
25	992R1		BRNG. T
26	6216H		SHAFT T
27	6262H		FORK T
28	101416X		SHIFT SHAFT GTV
29	6269H		SEAL T
30	5855H		VALVE M
31	105406X		SUB= 122162X
32	6277H		PIN T
33	4225R		NEEDLE BRNG T
34	7396H		RACE T
35	4198R		GEAR SHAFT T
36	4200R		SUB= 532004200
37	7395H		RACE T
38	6275H		SUB= 121878X
39	105402X		SUB= 122163X
40	13060400		SUB= 13320400
45	6271H		SEAL T
46	13060200		SUB= 13020200
47	74780524		HEX BOLT
48	10140500		SUB= 10040500
49	4895H		"TI, BEARING"
50	4222R		NEEDLE BRNG T
51	1529R		NEEDLE BRNG T
52	8119M		"STD, BEARING"
53	4220R		BRNG RACE
54	4209R		RED PINION T
55	4213R		RED GEAR T
56	4442R		PINION SPACER T
57	4195R		GEAR SHAFT T
58	4214R		FINAL PINION T
59	4194R		GEAR SHAFT T
60	7528R		SPACER T
61	4208R		RED PINION T
62	4207R		RED GEAR T

Ref #	Part Number	Qty	Description
63	7398H		RACE T
64	4203R		LOW SPEED GEA T
65	4204R		REVERSE GEAR T
66	2898J		KEY T
67	4926H		RING STD
68	4205R		INTERMED GEAR T
69	4206R		SUB= 532004206
70	1370H		"T, BEARING"
71	633A69		CLUSTER GEAR T
72	208J		INPUT SHAFT T
73	4201R		LO SPEED PINION T
74	12000002		SUB= 2225J
75	1153R		IDLER GEAR T
76	7392H		WASHER T
77	3990H		BRNG T
78	73220500		NUT.HEX.5/16-18
81	6270H		SEAL STD
82	7384H		SHAFT T
83	100196K		SUB= 106932X
84	5384J		GEAR SHIFT LVR T
85	2978J		CAP T
86	633A85		COVER AND PIN T
87	8739H1		GUIDE BALL T
88	4924H		SPRING TI
89	19151516		WASHER
90	110542X		SEAL T
91	19181511		WASHER
92	75J		GEAR SHIFT GA T
93	6274H		GASKET T
94	76020412		COTTER PIN
95	10040500		LOCKWASHER
96	74760514		BOLT
97	633A109		GEAR SHFT LVR T
98	105474X		TRANSAXLE GTV