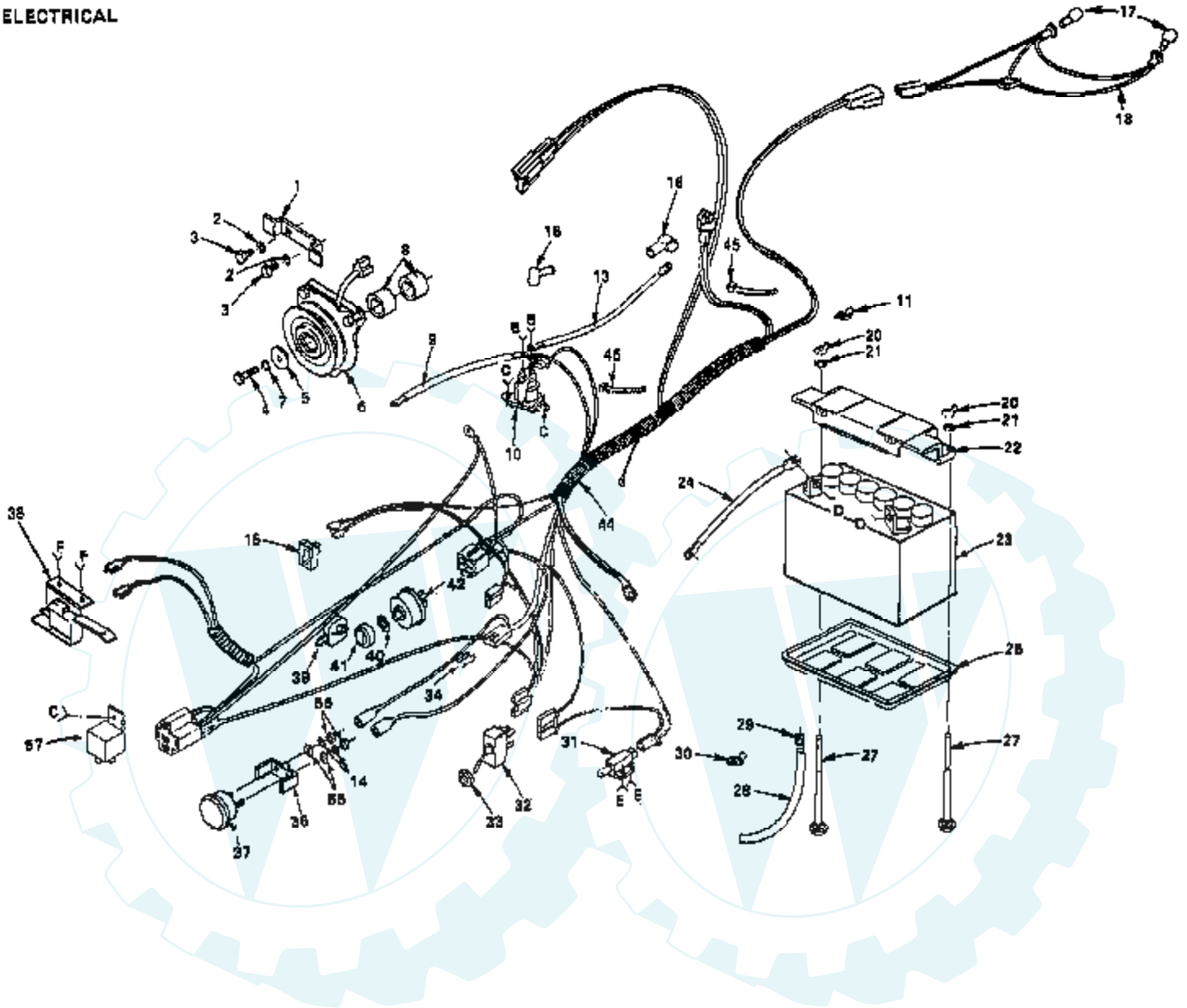


**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

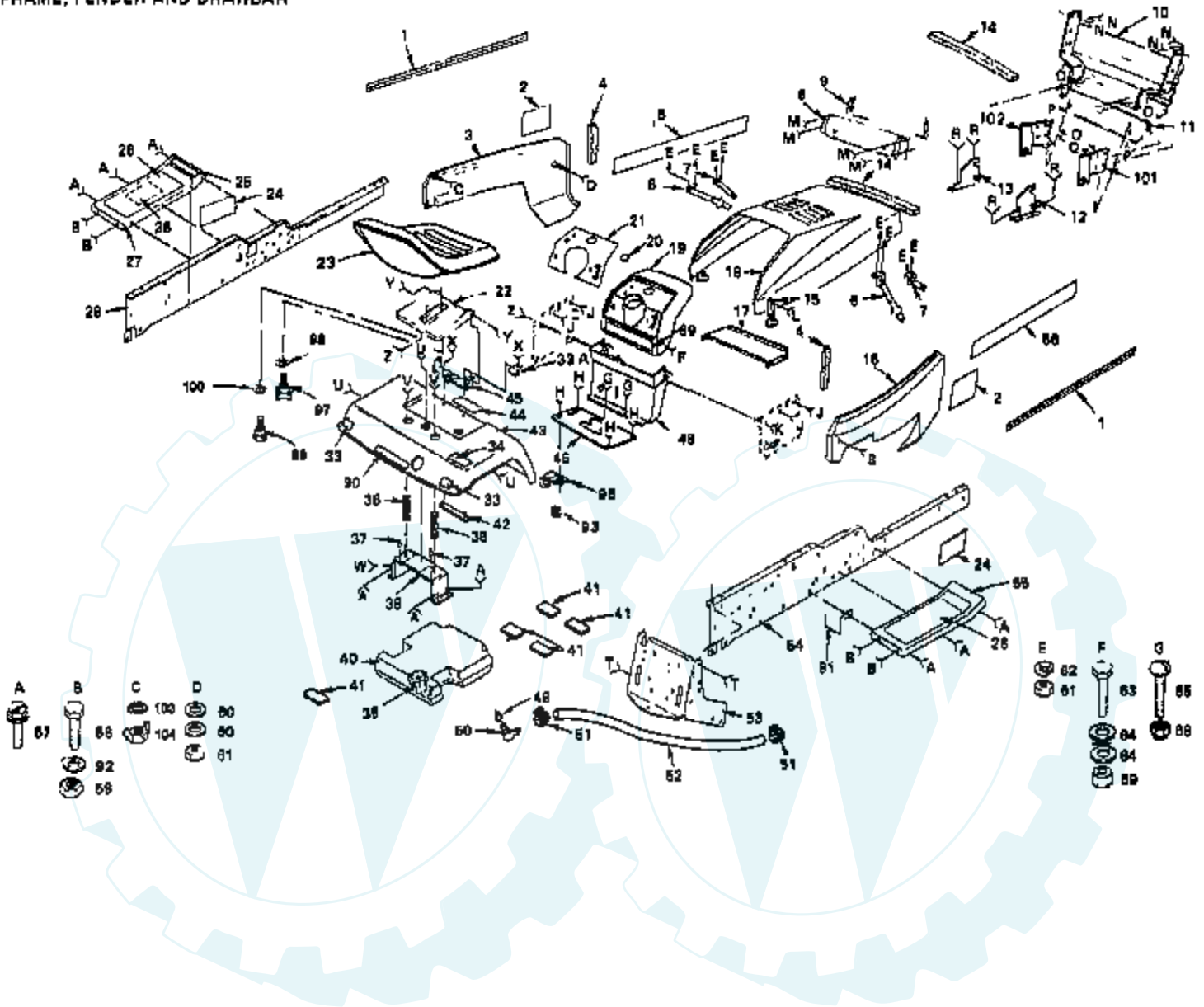
**ELECTRICAL**



Ref #	Part Number	Qty	Description
1	110882X		STOP T
2	10040600		LOCKWASHER
3	74780612		BOLT
4	74610712		
5	19151210		SUB= 108252X
6	109550X		CLUTCH.ELECTRIC.T
7	10040700		LOCKWASHER
8	106367X		SPACER-CLUTCH GT
9	4206J		CABLE-BATTERY T
10	109081X		SUB= 146154
11	4171R		CLIP T
13	5115J		SUB= 5114J
14	10101000		SUB= 10071000
15	110712X		SWITCH LT
16	719J		SUB= 154336
17	7662J		SUB= 4152J
18	110859X		HARNESS T
20	73490400		SUB= 146525
21	11030400		LOCKWASHER GT
22	102476X		SUB= 150109
23	227J		SUB= 123899X
24	4207J		CABLE T
26	7603J		"TRAY T, BATTERY"
27	72240460		BOLT
28	100541K		SUB= 7697J
29	109596X		HOSE CLAMP T
30	100207K		CLIP GTV
31	104445X		SWITCH-INTER. GT
32	4021J		SWITCH.PTO.T
33	4022J		HEX NUT T
34	6347R		FUSE-30 AMP
36	6009J		SUB= 532131708
37	9433R		AMMETER T
38	121064X		SWITCH T
39	109434X		KEY MOLDED
40	109788X		SUB= 124211X
41	109787X		SUB= 147626
42	4406R		SUB= STD365402
44	110939X		HARNESS T
45	7192J		WIRE TIE
55	19070818		WASHER
56	73911000		NUT
57	109748X		RELAY ASSY T
	110547X		SUB= 110546X
	109619X		NLA

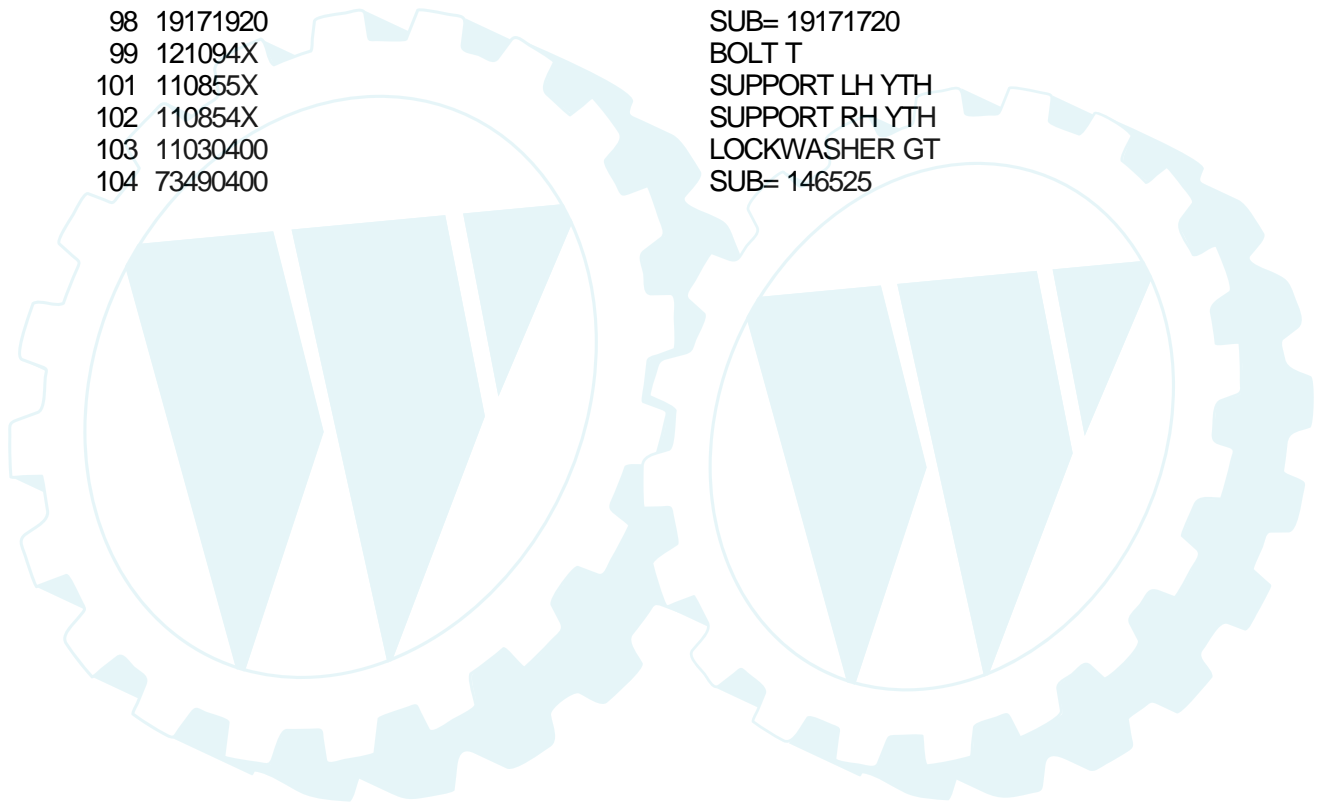
**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

**FRAME, FENDER AND DRAWBAR**



Ref #	Part Number	Qty	Description
1	104646X		NLA
2	104639X		NLA
3	108372X388		SUB= 150302X505
4	106088X		FOAM STRIP T
5	104643X		NLA
6	106784X		SUB= 155013
7	104618X		SUB= 155013
8	104613X		SUB= 147717
9	106395X		LENS LT
10	104628X		GRILL GT
11	105419X388		NLA
12	110853X		SUPPORT RH YTH
13	110852X		SUPPORT LH YTH
14	109458X		FOAM STRIP T
15	109808X		HOOD LATCH T
16	108371X388		SUB= 140679X505
17	7985J		SUB= 140229
18	108370X388		SUB= 150301X505
19	106796X		DASHBOARD T
20	8022J		PLUG-DASH T
21	110790X		NLA
21	110791X		DECAL-DASHBOARD (GTK181AT ONLY)
22	121069X		SUB= 155925
23	110840X		SUB= 140121
24	104640X		NLA
25	4900J		DECAL T
26	109864X		SUB= 108256X
27	105465C388		SUB= 105465X388
28	106868X		DECAL T
29	110893X		SUB= 151630
33	106202X		REFLECTOR-TAIL YT
34	7178J		DECAL-CAUTION
34	101893X		NLA
35	121067X		SPRING T
36	121068X		SPRING T
37	105531X		NUT-PUSH YT
38	105509X		SUB= 137113
39	109462X		SUB= 158990
40	106020X		SUB= 151346
41	106082X		PAD-SPACER LT
42	105511X		SUB= 140675
43	109593X388		SUB= 121642X417
44	106974X		SUB= 133796
44	108658X		SUB= 120822X
45	105513X		SUB= 140551
46	106042X		SUB= 106042X012
48	104608X		DASH ASSEMBLY
49	3645J		BUSHING OUTLET T
50	8410J		
51	6999R		SUB= 123487X
52	7834R		SUB= 8542R
53	7982J		SUB= 140506
54	110892X		SUB= 150383
55	105464X388		FOOTREST-R.H.
56	104644X		NLA
57	17490612		SCREW
58	74760612		SUB= 74780612
59	73680600		SUB= 73690600

Ref #	Part Number	Qty	Description
60	19091216		WASHER PM
61	73220400		SUB= 50675
62	10090400		SUB= 10040400
63	74760616		BOLT
64	19131316		WASHER
65	74180512		SCREW
66	73680500		SUB= 73690500
89	108456X		SUB= 138955
89	108813X		SUB= 138956
90	104810X		NLA
91	105500X		BELT RETAINER GT
92	19131312		WASHER
96	17490608		SCREW LT
97	120068X		"KNOB 1/2" YT"
98	19171920		SUB= 19171720
99	121094X		BOLT T
101	110855X		SUPPORT LH YTH
102	110854X		SUPPORT RH YTH
103	11030400		LOCKWASHER GT
104	73490400		SUB= 146525

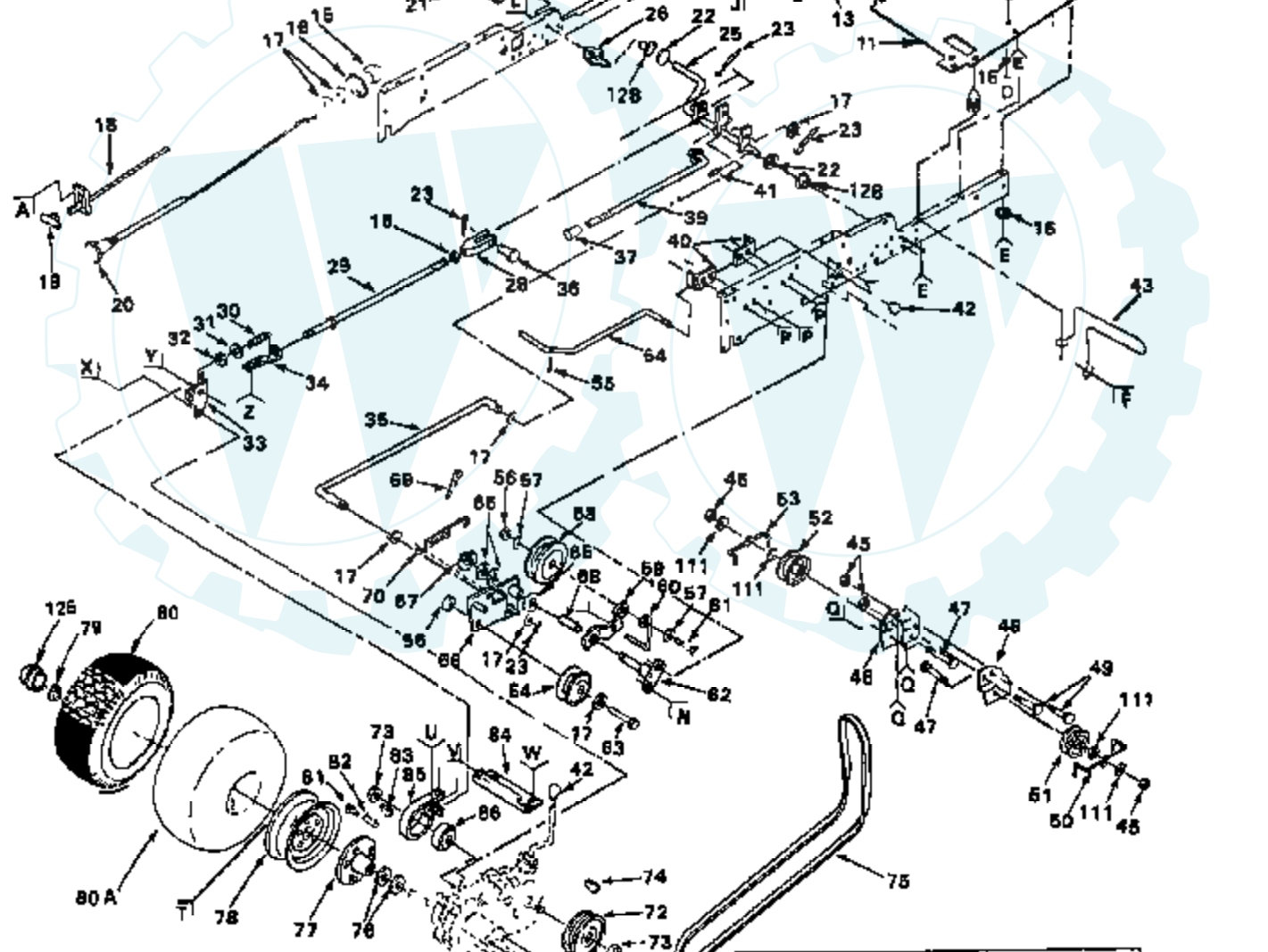


**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

**GROUND DRIVE**

- A 87
- B 130
- C 96
- D 96
- E 100
- F 112
- H 101
- J 102
- K 103
- L 105
- M 98
- N 101

- P 126
- Q 107
- R 112
- S 114
- T 116



- U 117
- V 119
- W 118
- X 124
- Y 121
- Z 109
- AA 123

OPTIONAL EQUIPMENT	
Spark Arrester	120615X

Ref #	Part Number	Qty	Description
1	120368X		NLA
2	110865X		
3	110891X		EXHAUST TUBE T
4	120237X		GASKET T
5	17670407		SUB= 17720408
6	110888X		SUB= 127881
7	120374X		VALVE T
8	110947X		CHAFF GUARD T
9	110869X		SUB= 133692
10	120361X		AIR DUCT COVER
11	110867X		"ENG. T, BASE"
12	104577X		ADAPTER T
13	120331X		PULLEY GT
14	5304J		ACT-SWITCH T
15	73610600		SUB= 7810H
16	11050600		LOCKWASHER
17	19131316		WASHER
18	110878X		SUB= 132756
19	61159		KNOB
20	110879X		SUB= 532132780
21	8883R		PEDAL COVER T
22	19252016		SUB= 121749X
23	76020312		SUB= 3145
25	104375X		SHAFT ASSY GT
26	104601X		BRKT SWITCH GT
28	100604K		YOKE GTV
29	5308J		BRAKE ROD T
30	7241J		SPRING T
31	19131614		WASHER
32	73530600		SUB= 7810H
33	677A637		BRAKE BRKT ASSY T
34	7229J		GUIDE ROD T
35	101356L		ROD CLUTCH GTV
36	5102J		CLEVIS PIN T
37	71673		PLUNGER CAP T
39	109767X		SUB= 136284
40	105598X		ROD BRACKET GT
41	5142H		ROLL PIN STD
42	100196K		SUB= 106932X
43	108885X		GUARD MUFFLER HYT
45	108885X		GUARD MUFFLER HYT
45	73680600		SUB= 73690600
46	121063X		SUB= 139995
47	72110616		BOLT
48	121065X		BRACKET T
49	72140606		BOLT
50	120157X		BELT GUARD T
51	102403X		IDLER-FLAT T
52	101344L		PULLEY V IDLR GTV
53	120158X		SUB= 106023X
54	101345M		ROD SHIFT GTV
55	76020616		SUB= 76020624
56	73930600		LOCKNUT
57	19131413		WASHER
58	104360X		SUB= 131494
59	101347L		BRACKET GTV
60	105597X		BELT RETAINER GT
61	74760632		SUB= 74930632

Ref #	Part Number	Qty	Description
62	101358K		BRACKET ASSY GTV
63	74760624		SUB= 74930624
64	110484X		IDLER PULLEY T
65	207J		WASHER T
66	105592X		CLUTCH BRACKET GT
67	12000039		KLIP RING
68	101350K		"GTV, BEARING"
69	76020816		COTTER PIN
70	101355X		SPRING GTV
72	120332X		PULLEY GT
73	9204H		NUT STD
74	9858M1		KEY
75	110883X		BELT-V.98.5.GD.DV
76	7563R		WASHER T
77	634A692		SUB= 149176X431
78	106277X		SUB= 106277X417
79	12000034		KLIP RING
80	4607R		SUB= 122077X
80A	7154J		TUBE.23X8/10-12
81	59192		VALVE CAP
82	65139		VALVE STEM LT
83	2228M		SUB= 2228M1
84	120404X		SUB= 156404
85	7920J		SUB= 101122M
86	214J		BRAKE DRUM T
84	74780412		SUB= 74780414
88	19091016		WASHER
89	73680400		SUB= 73690400
83	74780612		BOLT
94	10040600		LOCKWASHER
95	19131210		WASHER
96	74570512		SCREW
97	10040400		LOCKWASHER
98	74780620		BOLT
99	11050500		LOCKWASHER.5/16.E
100	74760612		SUB= 74780612
101	74780616		BOLT
102	17190512		SCREW T
103	74321016		SCREW
104	73631000		SUB= 69180
105	74760412		BOLT LT
107	72110606		BOLT
109	72110506		SUB= 72270506
110	73680500		SUB= 73690500
111	19131612		WASHER GT
112	72140608		SUB= 72110608
113	73220600		NUT.HEX.3/8-16UNC
114	74760724		BOLT
115	10040700		LOCKWASHER
116	1304H		SUB= 140080
117	72140405		BOLT T
118	73220400		SUB= 50675
119	74760716		BOLT
120	73680700		NUT GTV
121	74370612		SCREW
122	1685H		SUB= 68478
124	74760614		SUB= 74760616
125	104757X		HUB CAP

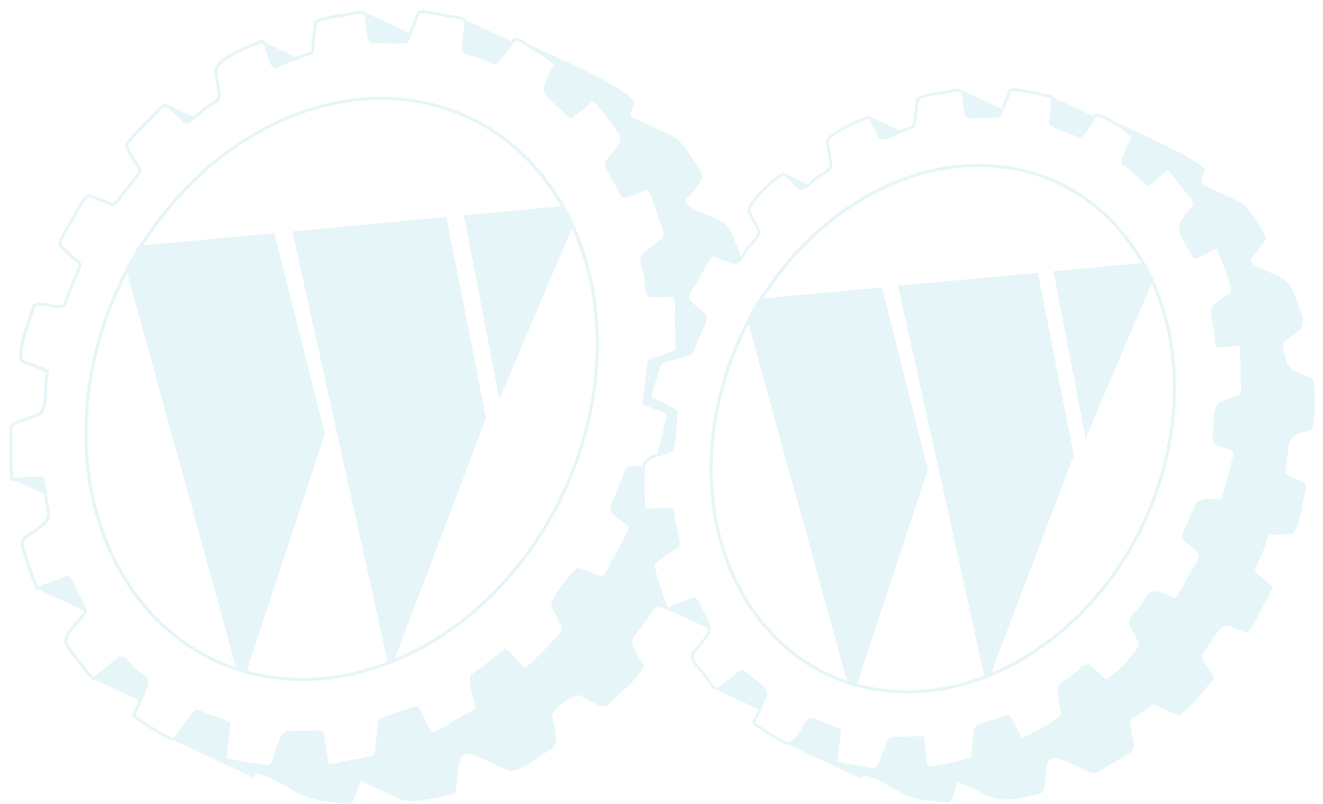
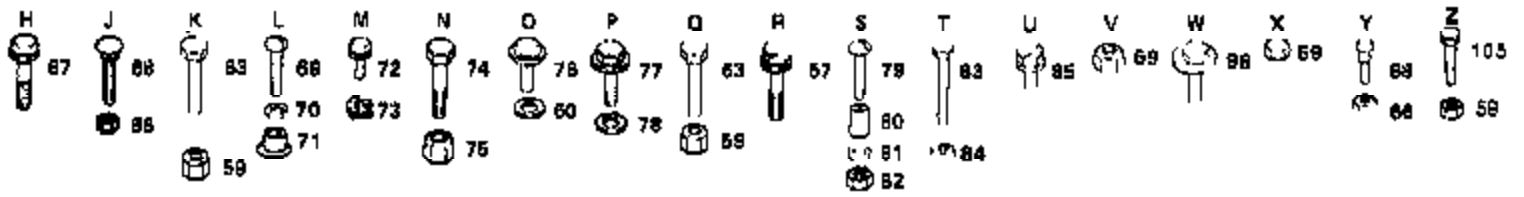


Ref #	Part Number	Qty	Description
126	72140506		BOLT
127	110848X		NLA
128	110895X		NYLINER T
129	120235X		STUD
130	73520500		NUT - 5/16-18
131	10170500		LOCKWASHER
132	120236X		SPACER

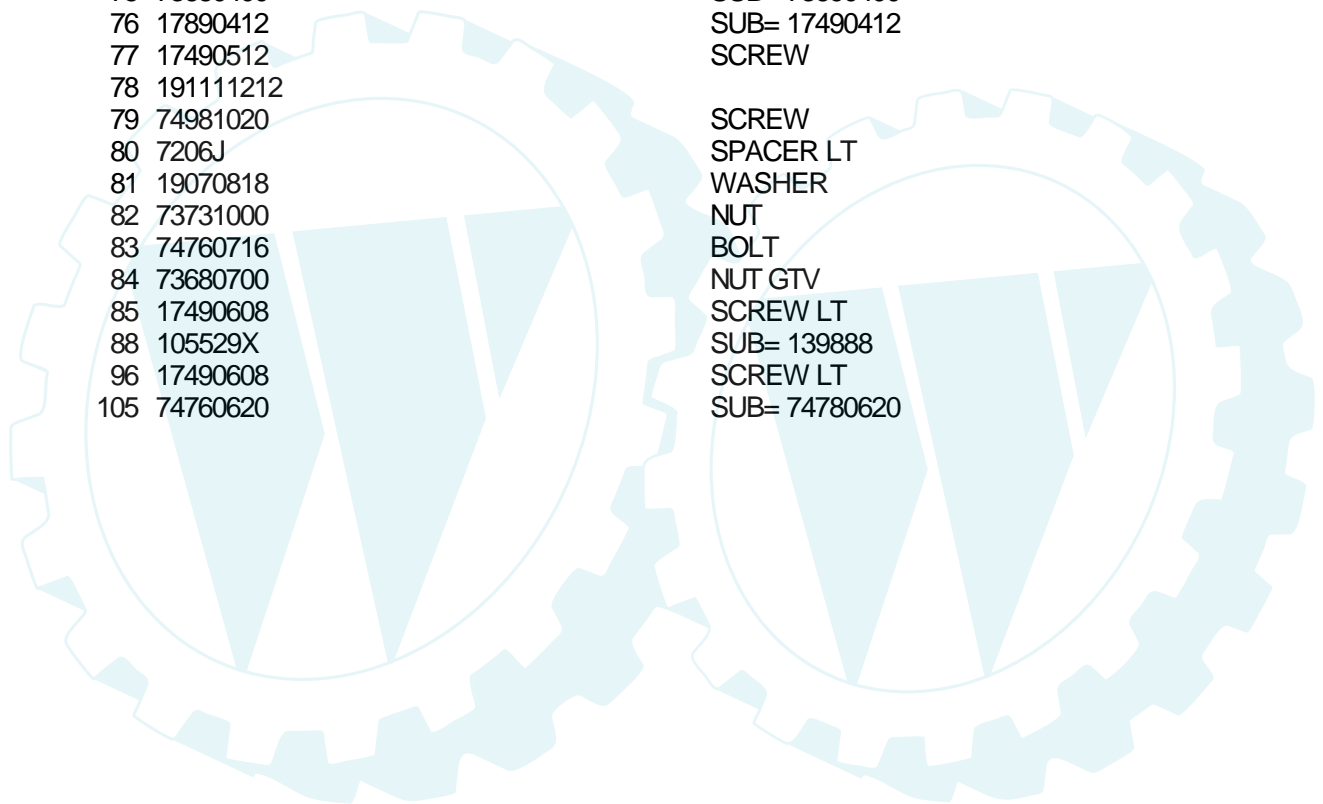


**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

**FRAME, FENDER AND DRAWBAR**

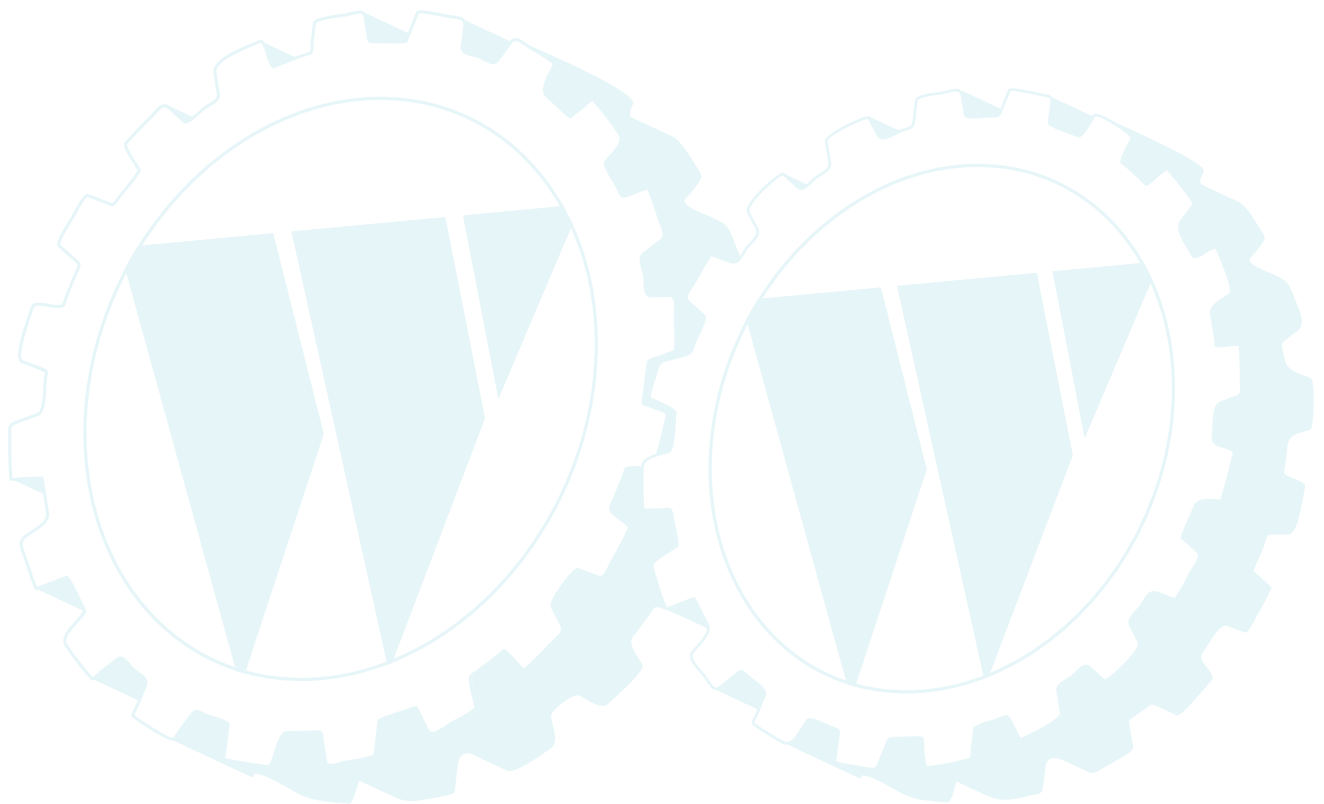
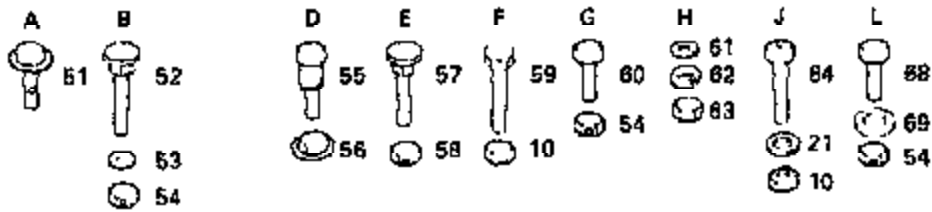


Ref #	Part Number	Qty	Description
57	17490612		SCREW
59	73680600		SUB= 73690600
60	19091216		WASHER PM
63	74760616		BOLT
66	73680500		SUB= 73690500
67	17240408		SUB= 17720408
68	72140506		BOLT
69	74191008		SCREW
70	10071000		LOCKWASHER
71	2029J		WELDNUT
72	17211010		SCREW LT
73	104755X		""J"" FASTENER LT"
74	7605J		BOLT T
75	73680400		SUB= 73690400
76	17890412		SUB= 17490412
77	17490512		SCREW
78	191111212		
79	74981020		SCREW
80	7206J		SPACER LT
81	19070818		WASHER
82	73731000		NUT
83	74760716		BOLT
84	73680700		NUT GTV
85	17490608		SCREW LT
88	105529X		SUB= 139888
96	17490608		SCREW LT
105	74760620		SUB= 74780620

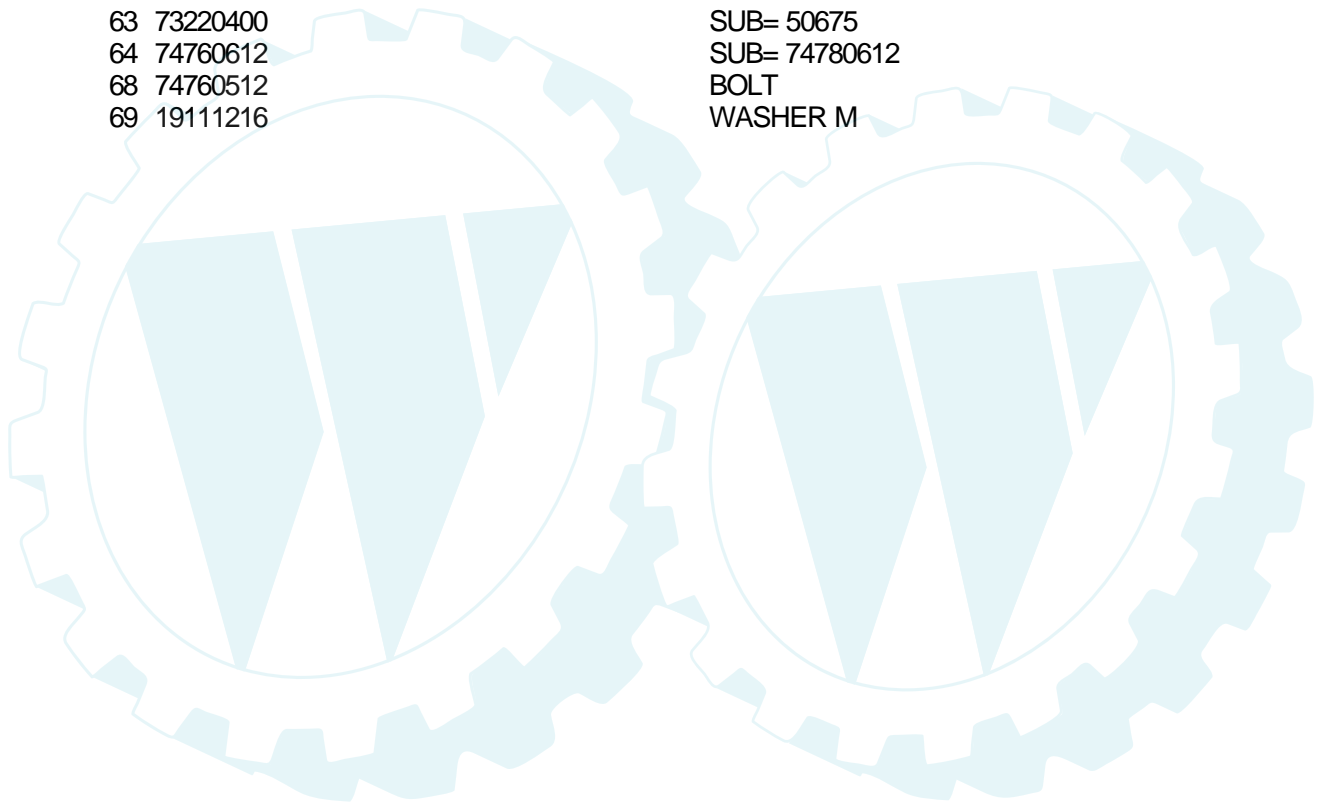


**ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT**

**MOWER LIFT**

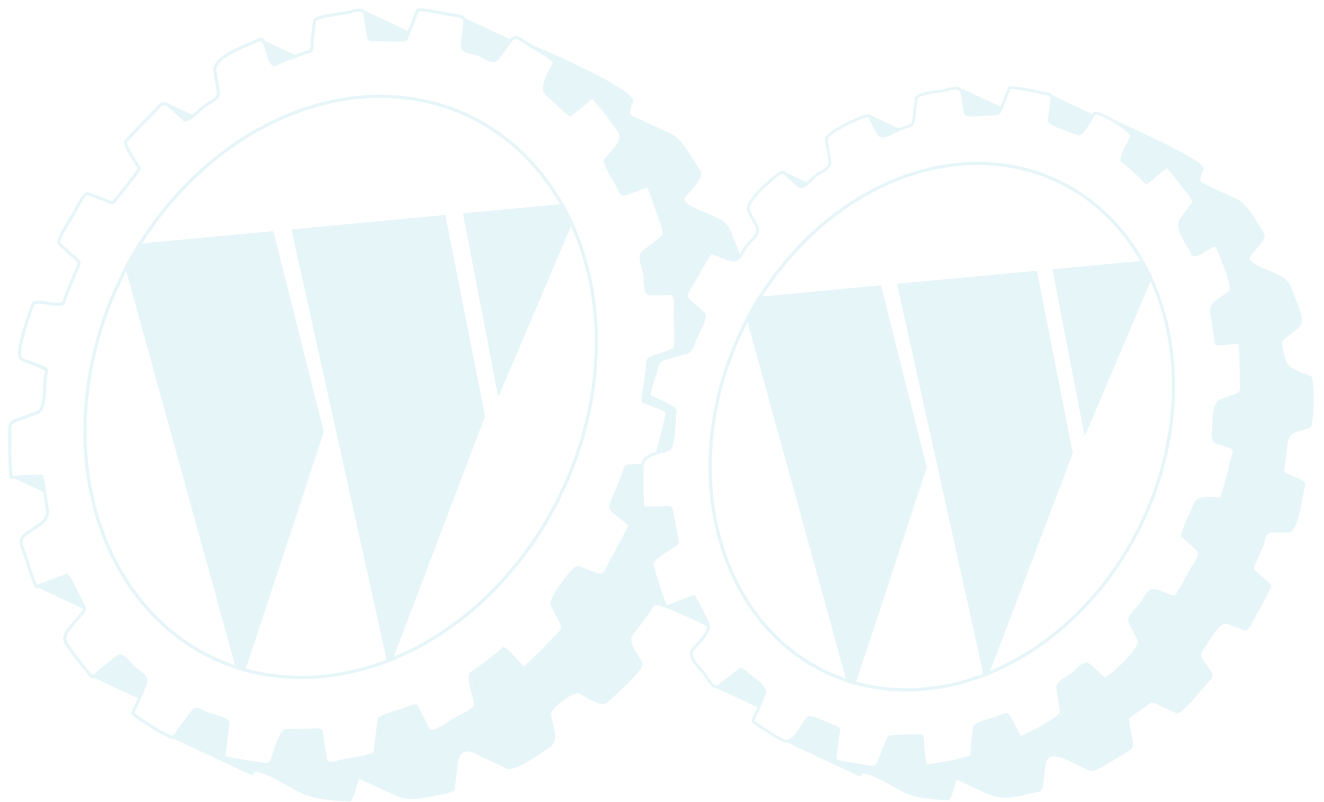
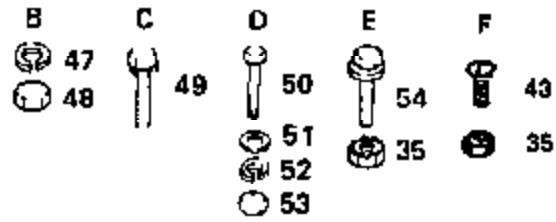


Ref #	Part Number	Qty	Description
10	73680600		SUB= 73690600
21	19131316		WASHER
51	17490608		SCREW LT
52	72140508		BOLT
53	19111610		WASHER
54	73680500		SUB= 73690500
55	7901J		SHOULDER BOLT T
56	73900400		NUT T
57	72140606		BOLT
58	73930600		LOCKNUT
59	74760616		BOLT
60	74350512		BOLT LT
61	19091216		WASHER PM
62	10090400		SUB= 10040400
63	73220400		SUB= 50675
64	74760612		SUB= 74780612
68	74760512		BOLT
69	19111216		WASHER M



## ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT

### ELECTRICAL

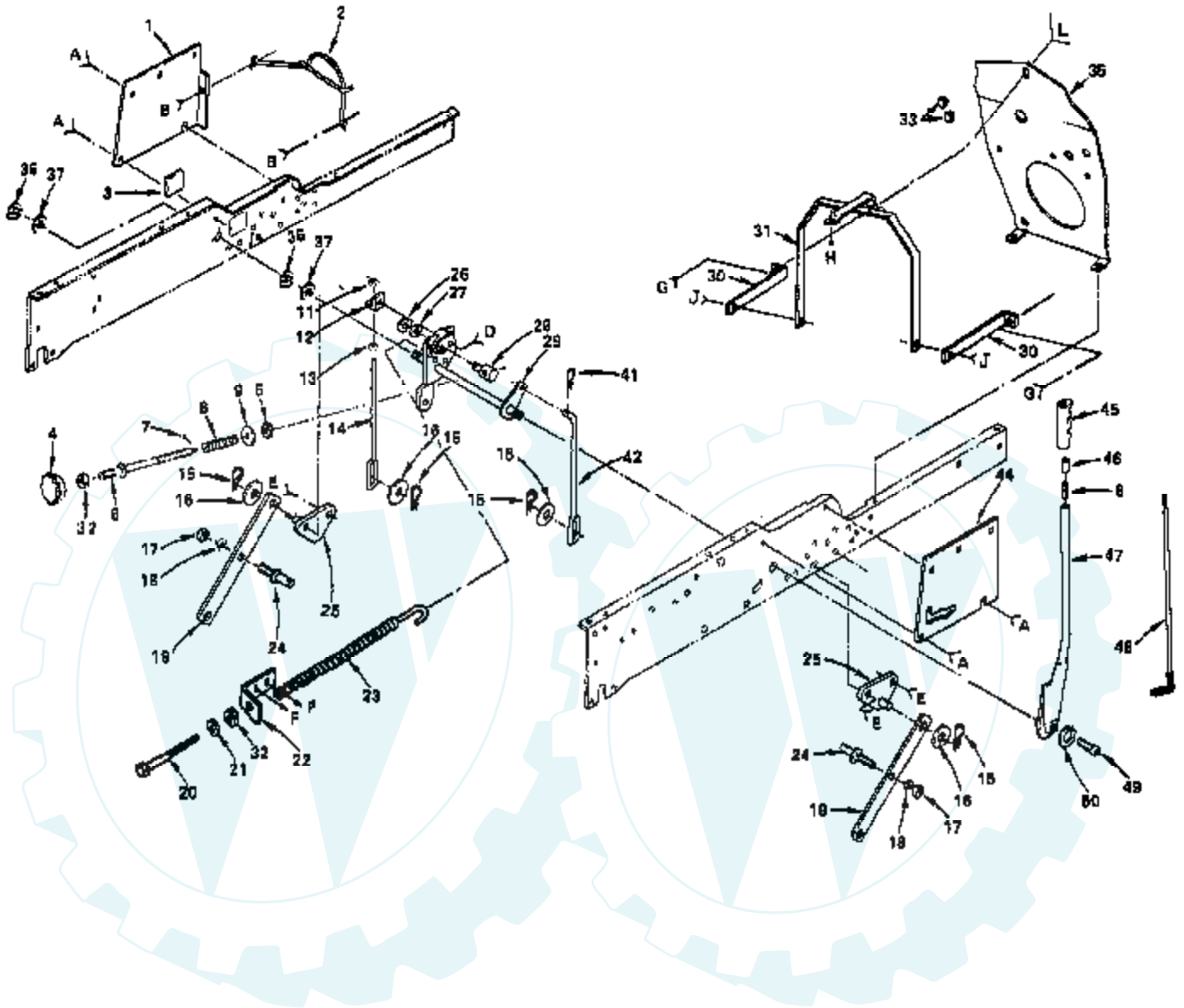


Ref #	Part Number	Qty	Description
35	73951000		"NUT,KEPS"
43	74641008		SUB= 71031008
47	10090400		SUB= 10040400
48	73350400		NUT
49	17190408		SCREW ST
50	74760412		BOLT LT
51	19091016		WASHER
52	10040400		LOCKWASHER
53	73220400		SUB= 50675
54	71031008		SCREW
	110547X		SUB= 110546X
	109619X		NLA



ROPER GT TRACTOR—MODEL NUMBERS GTK181AR AND GTK181AT

MOWER LIFT





Ref #	Part Number	Qty	Description
1	121044X		SUB= 532121046
2	110908X		SUB= 126651X
3	105505X		SUB= 121794X
4	100734K		SUB= 138057
5	110807X		NUT T
6	110811X		ROD ADJ. T
7	76020308		SUB= 3145
8	2876H		SPRING T
9	19131016		WASHER
11	73800600		NUT
12	7594J		BRACKET T
13	73220600		NUT.HEX.3/8-16UNC
14	7596J		LINK-LIFT MOW T
15	9135R		SPRING H
16	19171713		SUB= 146537
17	73220800		NUT
18	10040800		LOCKWASHER
19	105429X		SUSPENSION ARM GT
20	5328J		BOLT-ADJ SPRING T
21	19131316		WASHER
22	5329J		SUB= 143363
23	674A247		SUB= 918674A247
24	105413X		PIVOT STUD GT
25	105501X		SUSP BRACKET T
26	12000037		KLIP RING
27	19151216		WASHER
28	110810X		TRUNION LT
29	120137X		SUB= 145542
30	110903X		BRACKET T
31	106872X		SUB= 532128141
32	73350600		NUT
33	110436X		SUB= 9151R
35	110872X		SUB= 122085X
36	12000022		E-RING
37	19292016		WASHER
41	4939M		SUB= 85902
42	105503X		LIFT LINK RH T
44	121043X		SUB= 532121045
45	109413X		GRIP
46	105723X		SUB= 125925X
47	121002X		SUB= 123096X
48	121006X		LEVER ROD LT
49	74780624		"BOLT,HEX"
50	10040600		LOCKWASHER