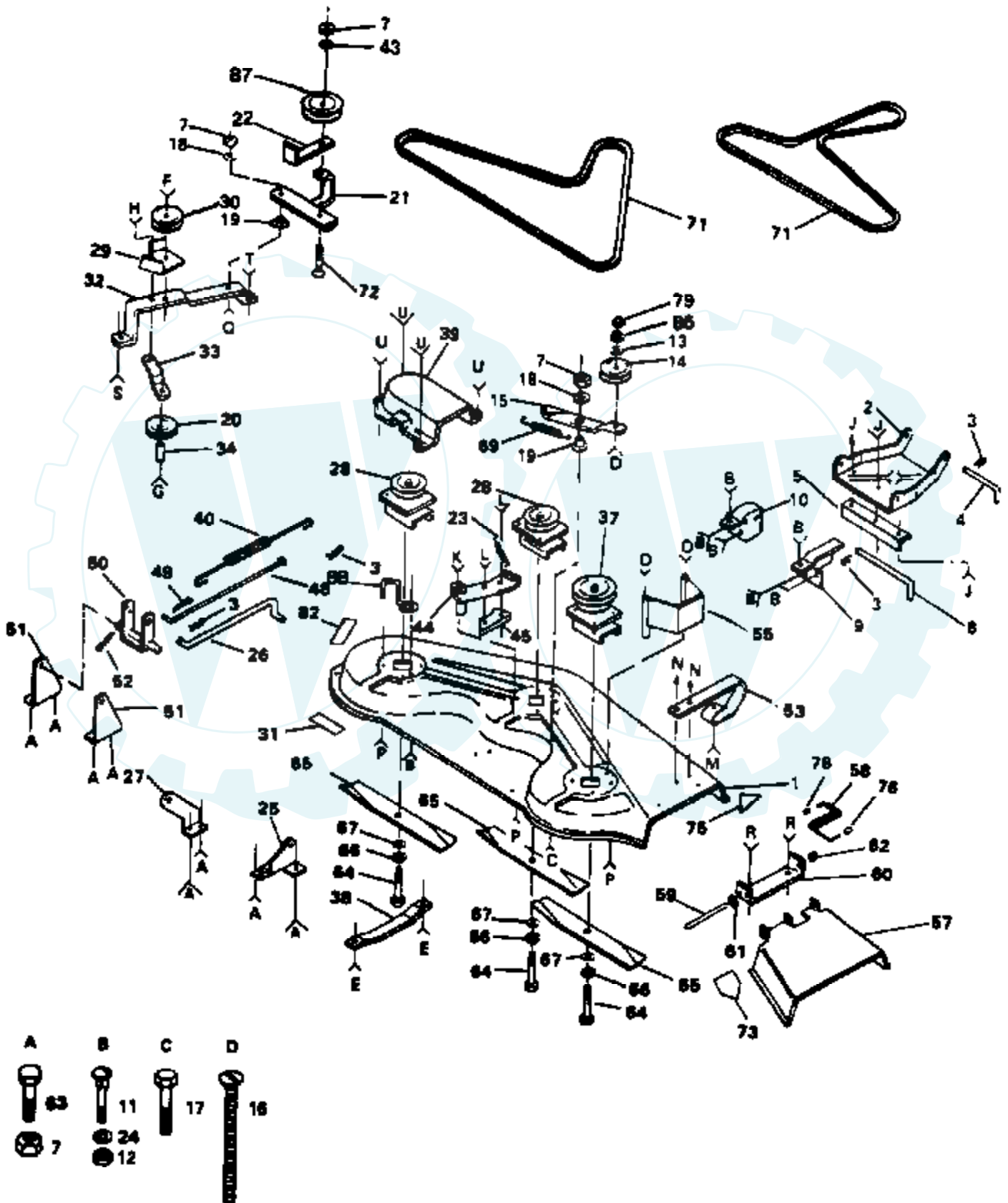


44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

MOWER



Ref #	Part Number	Qty	Description
1	121423X		SUB= 144729
2	105662X		LINK.PARALLEL
3	4921H		SPRING.RETAINER
4	105744X		"ROD, FRT. PARAL T"
5	105872X		LINK STOP
7	73680600		SUB= 73690600
8	109835X		HINGE PIN T
9	106511X		BRACKET LH YT
10	106511X		BRACKET LH YT
11	72140506		BOLT
12	73680500		SUB= 73690500
13	19131614		WASHER
14	102932X		IDLER.FLAT.GTV
15	106526X		ARM-IDLER YT
16	74110632		SCREW YT
17	74760620		SUB= 74780620
18	106513X		"WASHER, WEAR LT"
19	106902X		SPACER RETAINER
20	102403X		IDLER-FLAT T
21	121424X		ARM ASSY
22	121426X		GUIDE BELT
23	106530X		SPRING-EXT YT
24	19111216		WASHER M
25	109278X		SUB= 123807X
26	108235X		ROD LT
27	108359X		SUB= 123808X
28	121622X		SUB= 136819
29	106529X		GUIDE-BELT YT
30	677A451		IDLER-INSIDE T
31	106223X		DECAL YT
32	106523X		"SUPPORT YT, BAR"
33	106522X		BRACE-IDLER YT
34	121236X		SPACER
37	121704X		SUB= 121705X
38	7631J		RUNNER-LH M
39	106214X		GUARD YT
40	121427X		SPRING EXT
43	19131316		WASHER
44	106606X		BRAKE ARM LT
45	102951X		BRAKE-BLOCK YTV
48	108394X		ROD BRAKE YT
49	76020312		SUB= 3145
50	110384X		ROCKSHAFT T
51	108393X		SUPPORT SHAFT YT
52	76020616		SUB= 76020624
53	8418J		SUB= 136321
55	102924X		ASSY RH BELT GRD
57	109785X		DEFLECTOR SHIELD
58	106734X		SUB= 123713X
59	106735X		ROD-HINGE T
60	109743X		SUB= 137607
61	19111016		WASHER
62	110452X		NUT PUSH M
63	72140606		BOLT
64	74610624		BOLT.3/8-24X1-1/2
65	106635X		SUB= 25034
66	10030600		SUB= 10040600
67	19132012		WASHER

Ref #	Part Number	Qty	Description
69	7644J		SPRING T
71	106085X		BELT-V.79.1.MWR
72	72140620		BOLT
73	109819X		NLA
75			REFER TO IMAGE
76	105304X		CAP-SLEEVE LT
79	73220600		NUT.HEX.3/8-16UNC
82	105185X		DECAL-INST YT
85	72110506		SUB= 72270506
86	10040600		LOCKWASHER
87	121316X		PULLEY IDLER
88	121352X		BELT RETIANER



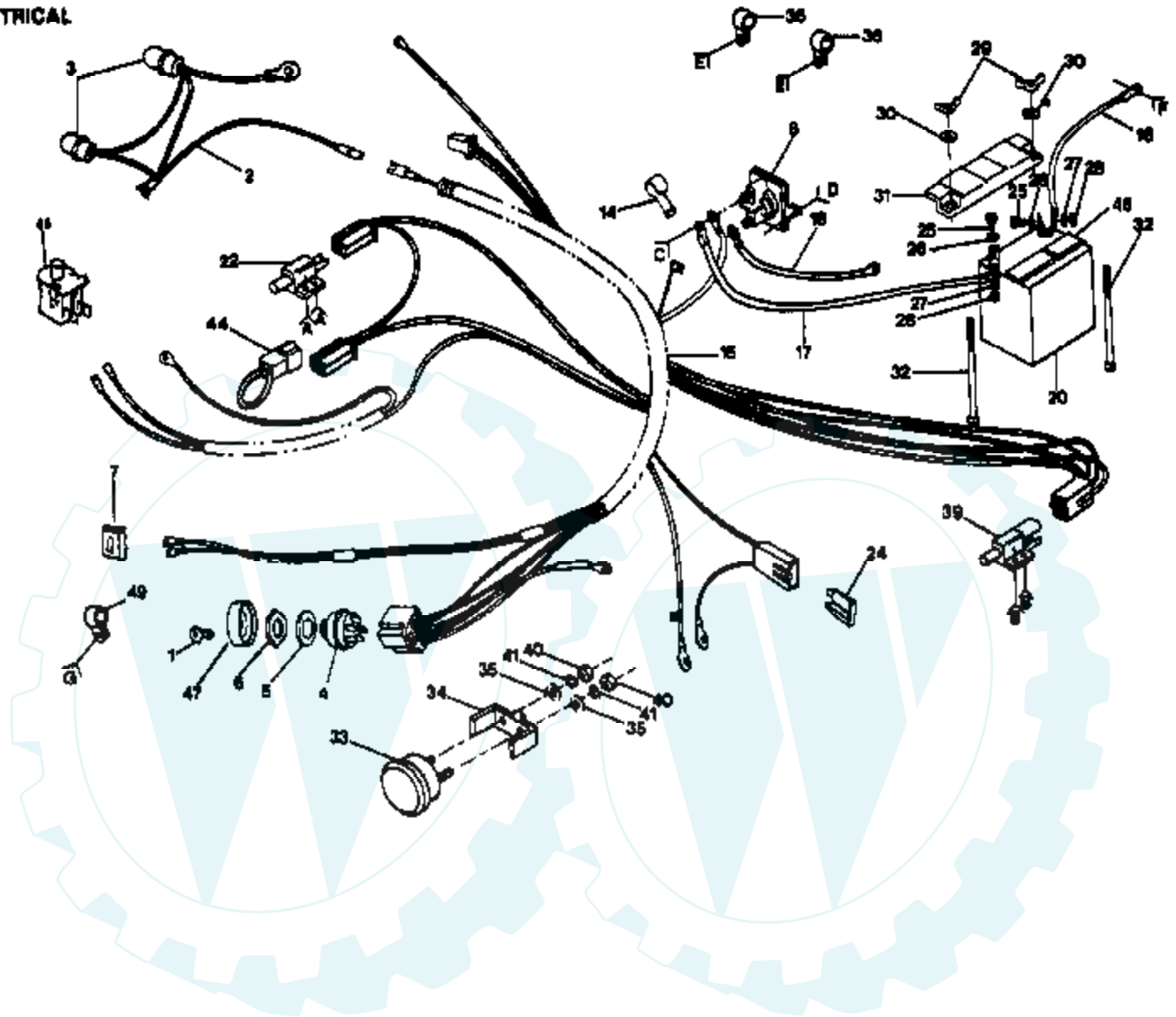
Ref #	Part Number	Qty	Description
1	110932X		SUB= 140121
2	121247X		SUB= 155925
3	105513X		SUB= 140551
5	109587X		NLA
8	121642X366		SUB= 121642X419
9	106202X		REFLECTOR-TAIL YT
10	109323X		NLA
14	105511X		SUB= 140675
15	19171912		WASHER
17	108885X		GUARD MUFFLER HYT
21	105509X		SUB= 137113
22	105531X		NUT-PUSH YT
23	106020X		SUB= 151346
24	121221X		SUB= 158990
25	6999R		SUB= 123487X
26	5277J		SUB= 8543R
27	106082X		PAD-SPACER LT
28	121277X		CHASSIS ASSY
29	121306X		SUB= 127866
30	109665X		SUB= 532132072
31	121794X		COVER ACCESS
32	106976X		PANEL DASH RH YT
34	105465X366		FOOTREST - L.H.
35	105464X366		FOOTREST - R.H.
37	108256X		PAD FOOTREST T
38	3645J		BUSHING OUTLET T
40	121649X		NLA
41	9151R		SNAP BUSHING T
42	121067X		SPRING T
45	104920X		NLA
46	3607J366		SUB= 3607J419
50	5351J366		SUB= 5351J419
51	109673X		NLA
52	109754X		NLA
53	109753X		NLA
54	677A876		STRAP ASSY T
55	677A875		STRAP ASSY T
56	101235L		SCREEN GRILL GTV
57	109671X		LENS T
59	7606J366		SUB= 7606J361
60	7607J366		SUB= 7607J361
61	1133J		SUB= 101892X
62	109199X		SUB= 146046
64	8710J		FUEL TANK STEM GT
65	109823X		SUB= 120822X
71	677A432		STRAP ASSY-REAR T
76	19151616		SUB= 19171616
77	121144X		SUB= 127018X
78	74780816		BOLT
79	10040800		LOCKWASHER
80	2751R		CLIP T
81	72170410		BOLT
82	121251X		STRIP FORM
83	121249X		SPACER SPLIT
84	121250X		SPRING
85	121246X		BRKT SWITCH
86	74641008		SUB= 71031008
88	4171R		CLIP T

Ref #	Part Number	Qty	Description
89	73900400		NUT T



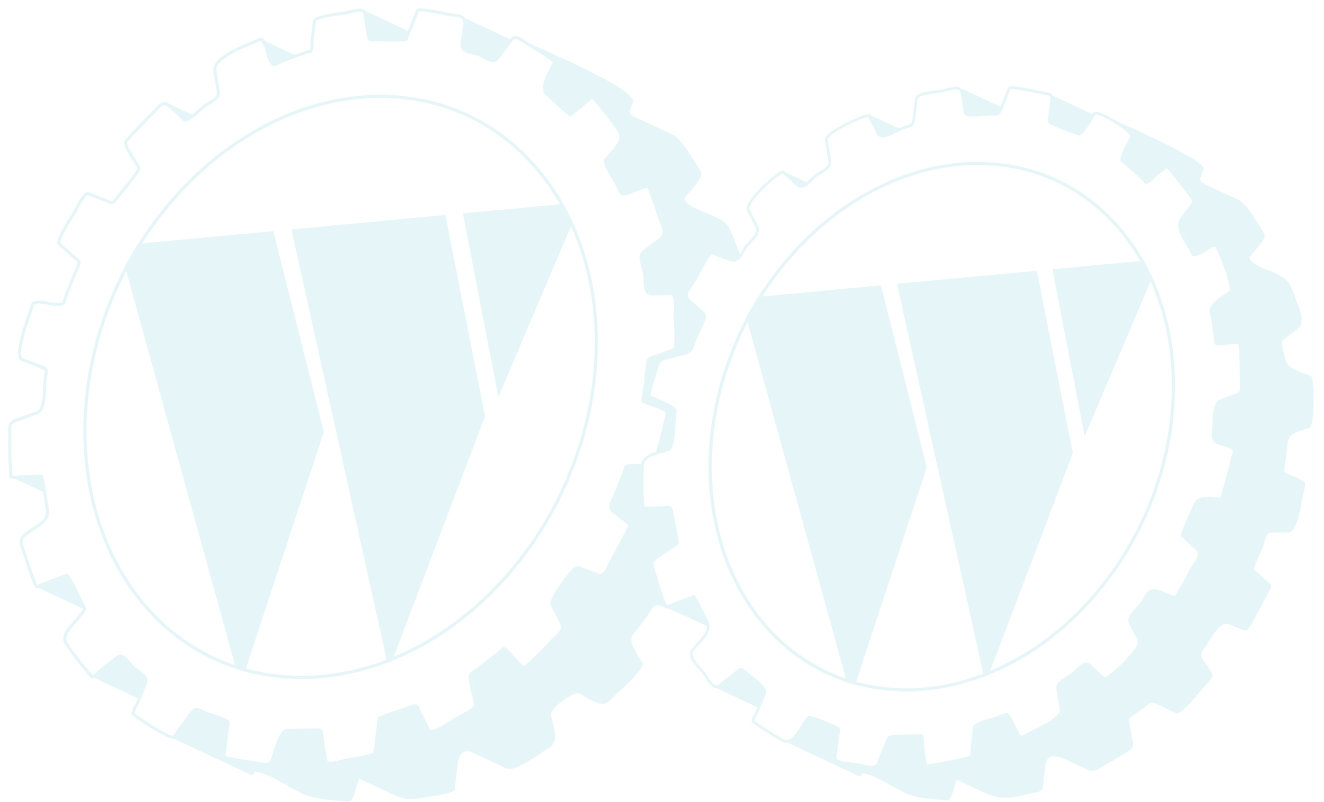
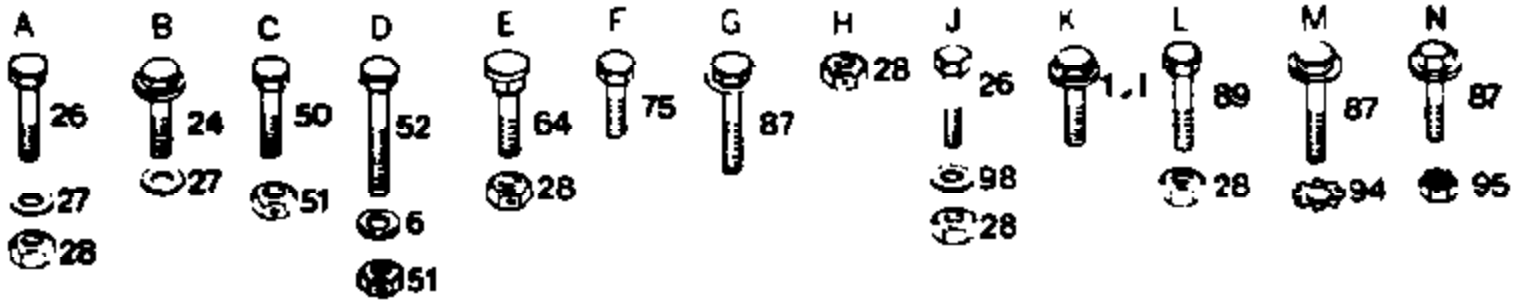
44" RIDING GARDEN TRACTOR • • MODEL NUMBER GT2500AR

ELECTRICAL

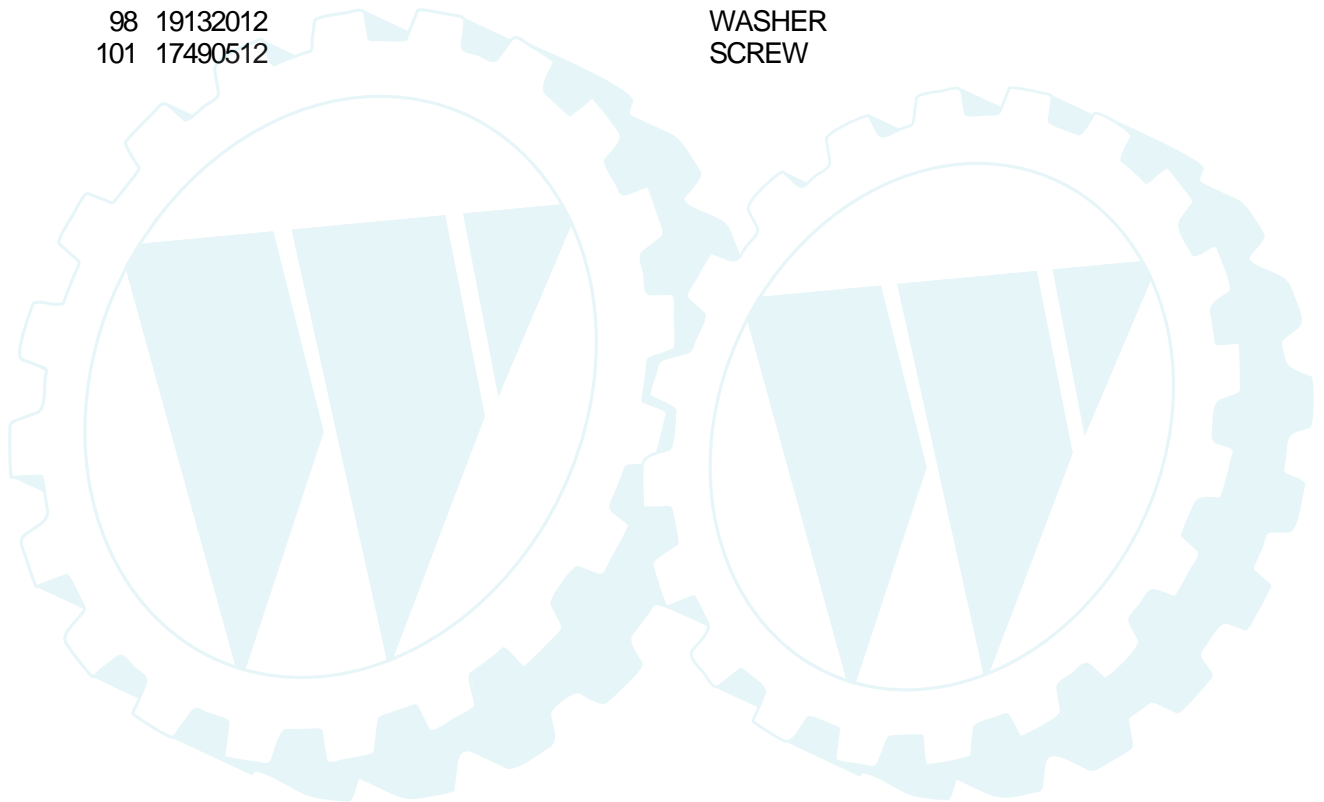


Ref #	Part Number	Qty	Description
1	7552H		SUB= STD365410
2	7661J		HARNESS T
3	7662J		SUB= 4152J
4	4406R		SUB= STD365402
5	19221616		WASHER T
6	109788X		SUB= 124211X
7	110712X		SWITCH LT
8	109081X		SUB= 146154
14	719J		SUB= 154336
15	121339X		HARNESS IGN
16	4799J		"CABLE T, BATTERY"
17	109670X		CABLE LT
18	4207J		CABLE T
20	121537X		SUB= 123899X
22	104445X		SWITCH-INTER. GT
24	108824X		FUSE HYT
25	74760412		BOLT LT
26	19091016		WASHER
27	10040400		LOCKWASHER
28	73220400		SUB= 50675
29	73490400		SUB= 146525
30	11030400		LOCKWASHER GT
31	102476X		SUB= 150109
32	72240460		BOLT
33	9433R		AMMETER T
34	6009J		SUB= 532131708
35	19070818		WASHER
36	235R		CLIPT
39	109553X		SWITCH INTERLOCKT
40	73911000		NUT
41	10101000		SUB= 10071000
44	102501X		SUB= 141940
45	121305X		SWITCH SEAT
46	11050600		LOCKWASHER
47	109787X		SUB= 147626
48	121264X		"CAP,BATTERY "
49	235R		CLIPT
	101539X		SHEET INSTR LT
	101572X		SHEET-INSTRUCTION (FRENCH)
	121239X		NLA
	121241X		OWNER'S MANUAL

44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

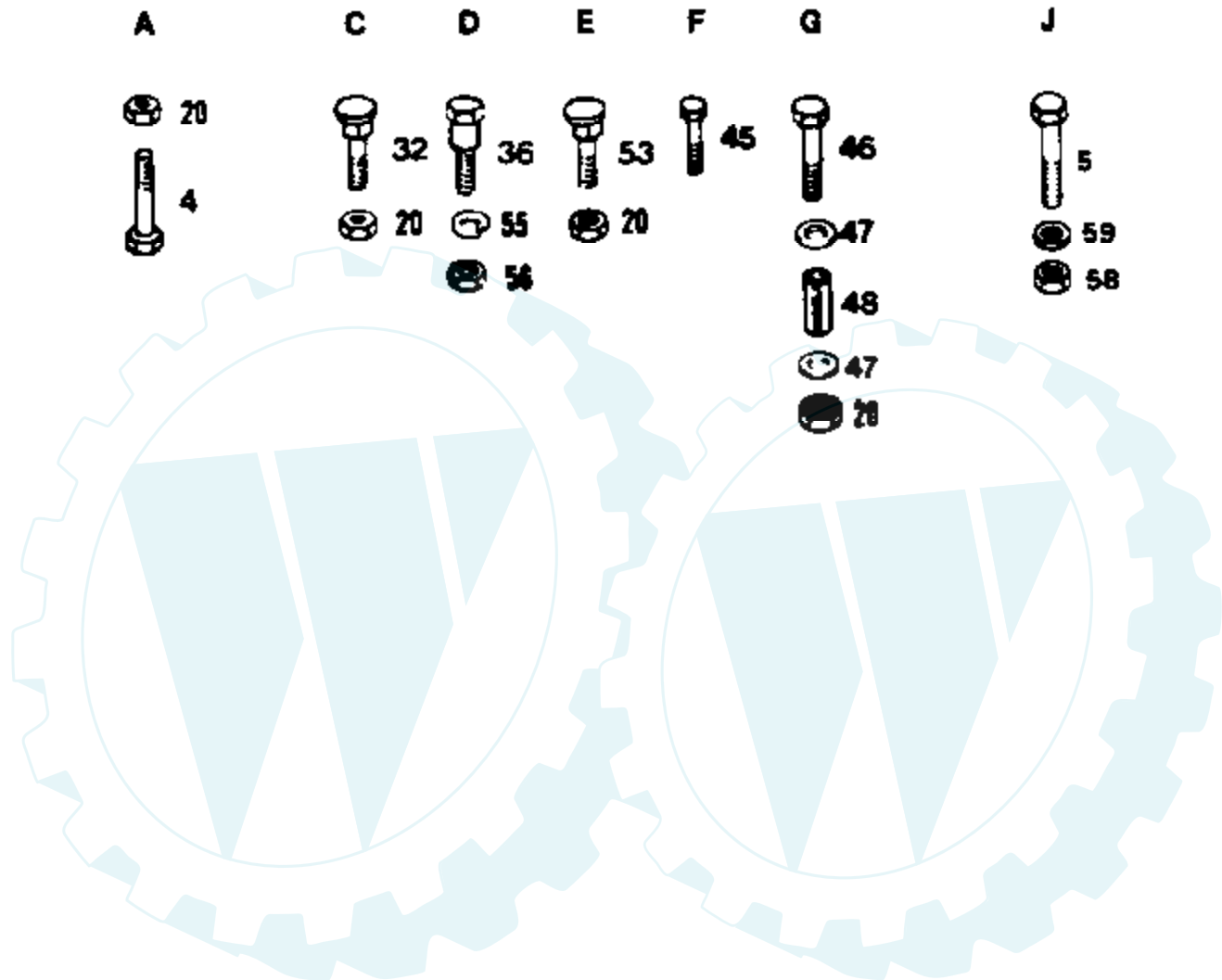


Ref #	Part Number	Qty	Description
6	19111116		WASHER
24	17490612		SCREW
26	74760616		BOLT
27	19131312		WASHER
28	73680600		SUB= 73690600
50	74760512		BOLT
51	73680500		SUB= 73690500
52	74780544		BOLT HEX
64	72140606		BOLT
75	17080408		SCREW
87	17490624		SCREW LT
89	74760612		SUB= 74780612
94	11050600		LOCKWASHER
95	73510600		NUT
98	19132012		WASHER
101	17490512		SCREW



44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

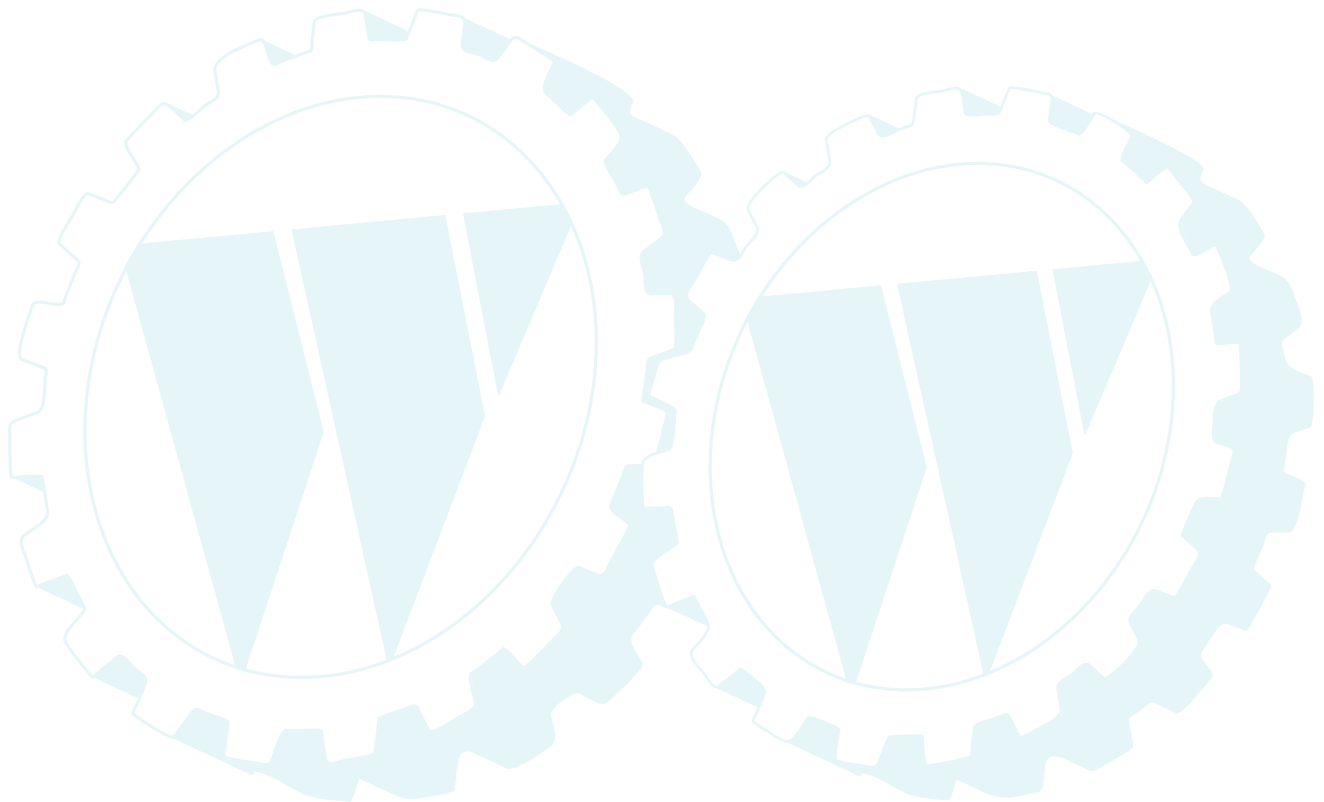
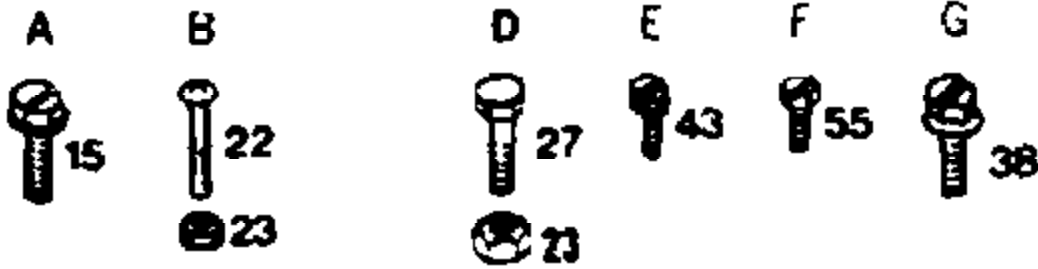
LIFT ADJUSTMENT



Ref #	Part Number	Qty	Description
4	74760612		SUB= 74780612
5	108451X		ROD ASSEM YT
20	73680600		SUB= 73690600
32	72140606		BOLT
36	105848X		"BOLT, SHOULDER LT"
45	17021008		SCREW
46	74760624		SUB= 74930624
47	19131612		WASHER GT
48	108056X		BUSHING YT
53	72140608		SUB= 72110608
55	110739X		WASHER T
56	73980600		NUT SPECIAL T
58	73680400		SUB= 73690400
59	19091616		WASHER



44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR



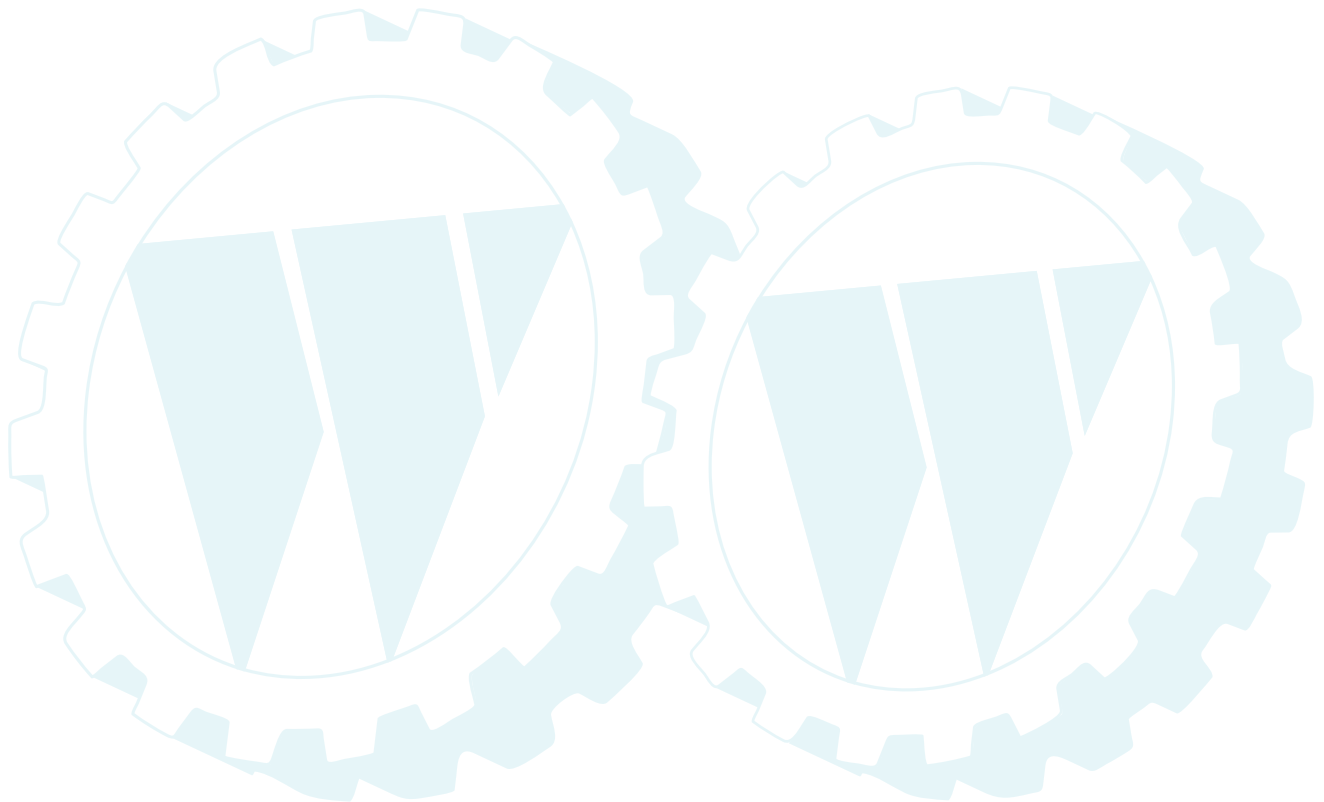
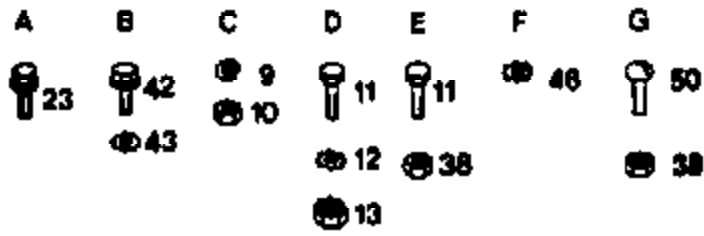
Ref #	Part Number	Qty	Description
15	17490612		SCREW
22	74180512		SCREW
23	73510500		NUT
27	74760512		BOLT
38	17490608		SCREW LT
43	17490508		SCREW LT
55	17431008		SUB= 98000165



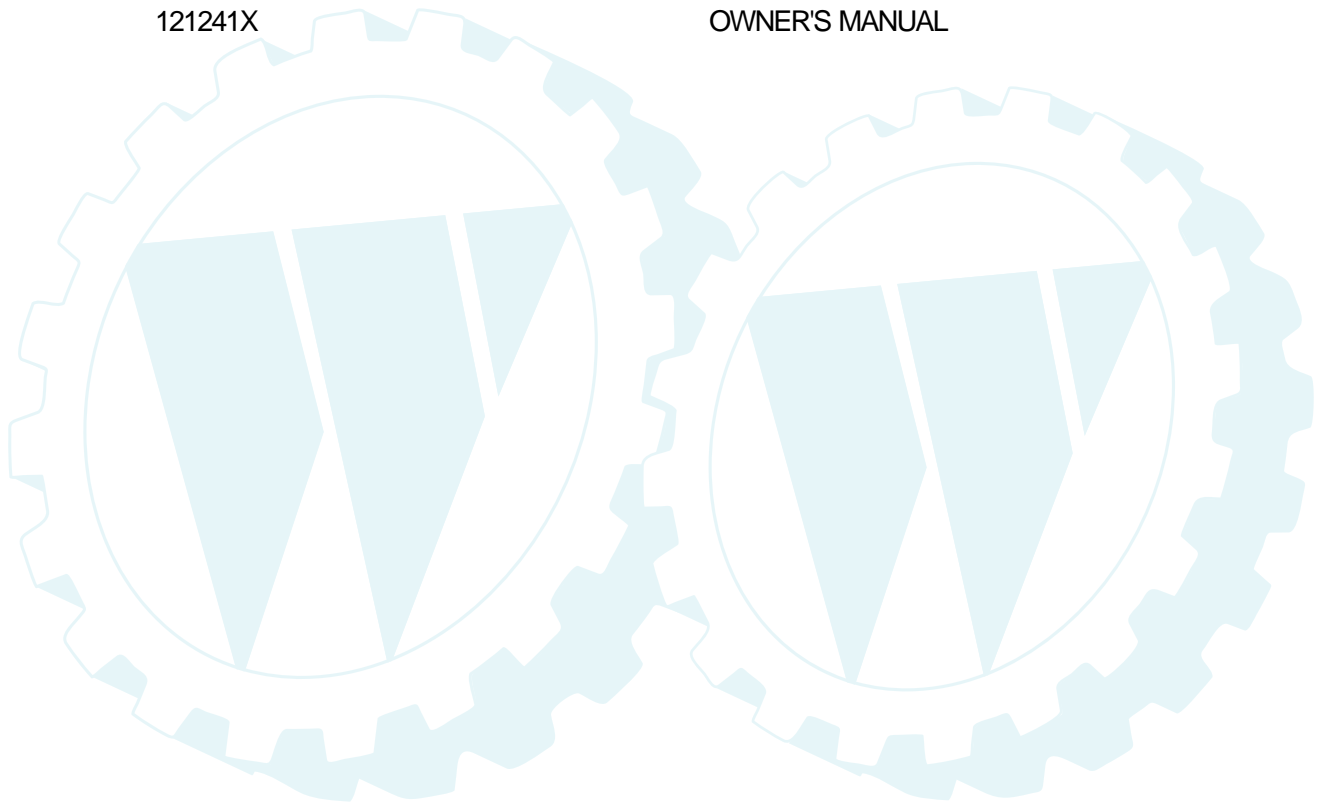
Ref #	Part Number	Qty	Description
4	105529X		SUB= 139888
6	73680500		SUB= 73690500
7	73680600		SUB= 73690600
11	17490612		SCREW
12	19131312		WASHER
13	74760612		SUB= 74780612
15	19171912		WASHER
18	73510600		NUT
20	19131614		WASHER
33	74760412		BOLT LT
36	72140606		BOLT
39	10040400		LOCKWASHER
44	19090816		WASHER
48	73680400		SUB= 73690400
49	17490608		SCREW LT
58	17990808		SCREW
63	74760616		BOLT
66	17490616		SCREW GTV
67	19131616		WASHER HYT
68	19131316		WASHER
69	17511208		SCREW
70	8019J		SUB= 19071018
72	17411310		SUB= 17521312
73	7605J		BOLT T
74	73220400		SUB= 50675
75	81328		SHOULDER BOLT ST
78	74780816		BOLT
79	10040800		LOCKWASHER
86	74641008		SUB= 71031008
87	73951000		"NUT,KEPS"

44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

ELECTRICAL

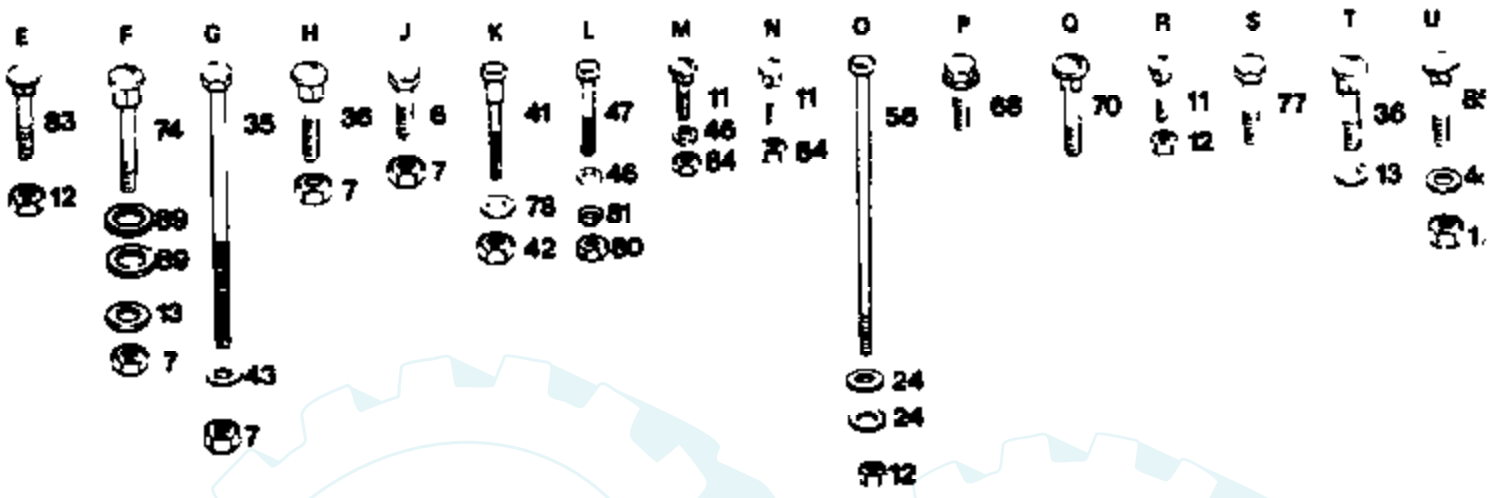


Ref #	Part Number	Qty	Description
9	10090400		SUB= 10040400
10	73350400		NUT
11	74780408		BOLT
12	11050400		LOCKWASHER
13	73510400		NUT
23	17021008		SCREW
38	73680400		SUB= 73690400
42	71031008		SCREW
43	73951000		"NUT,KEPS"
46	11050600		LOCKWASHER
50	74780408		BOLT
	101539X		SHEET INSTR LT
	101572X		SHEET-INSTRUCTION (FRENCH)
	121239X		NLA
	121241X		OWNER'S MANUAL

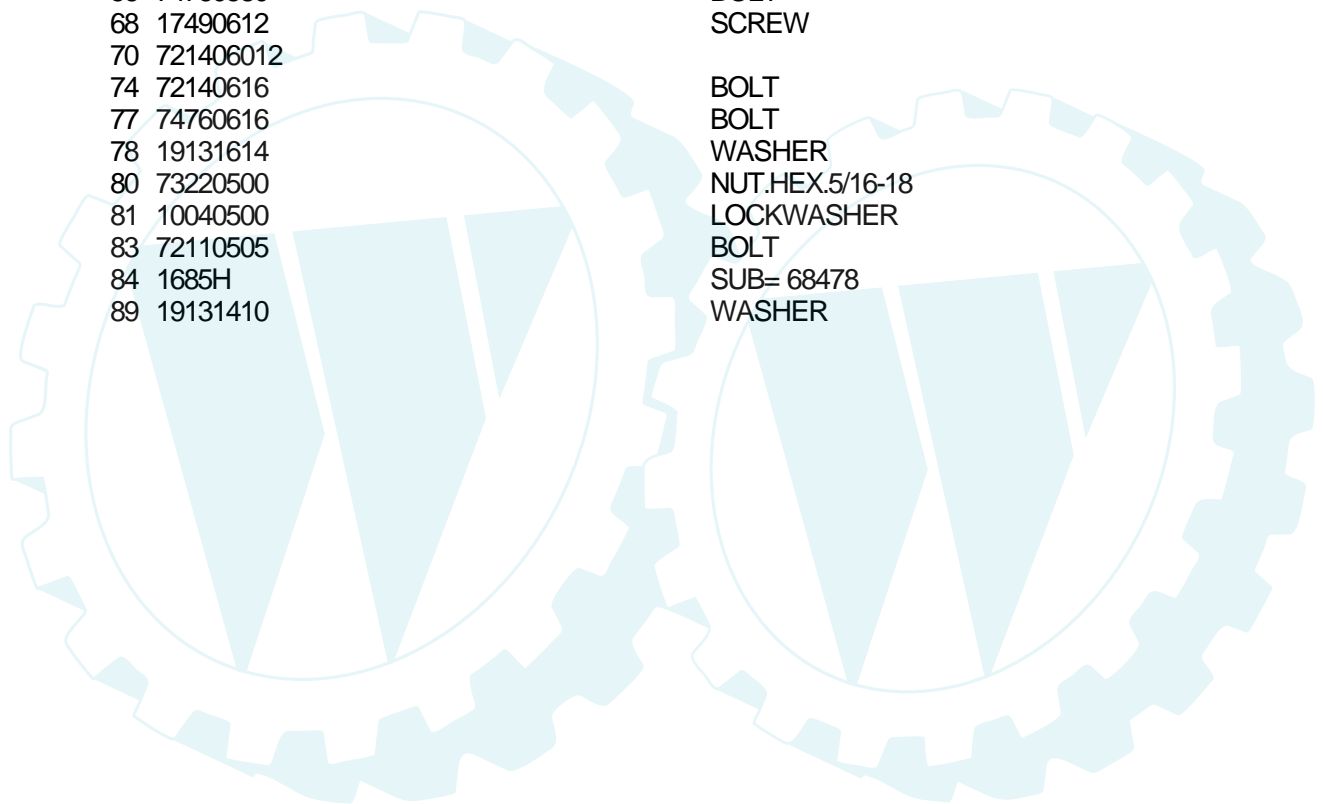


44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

MOWER

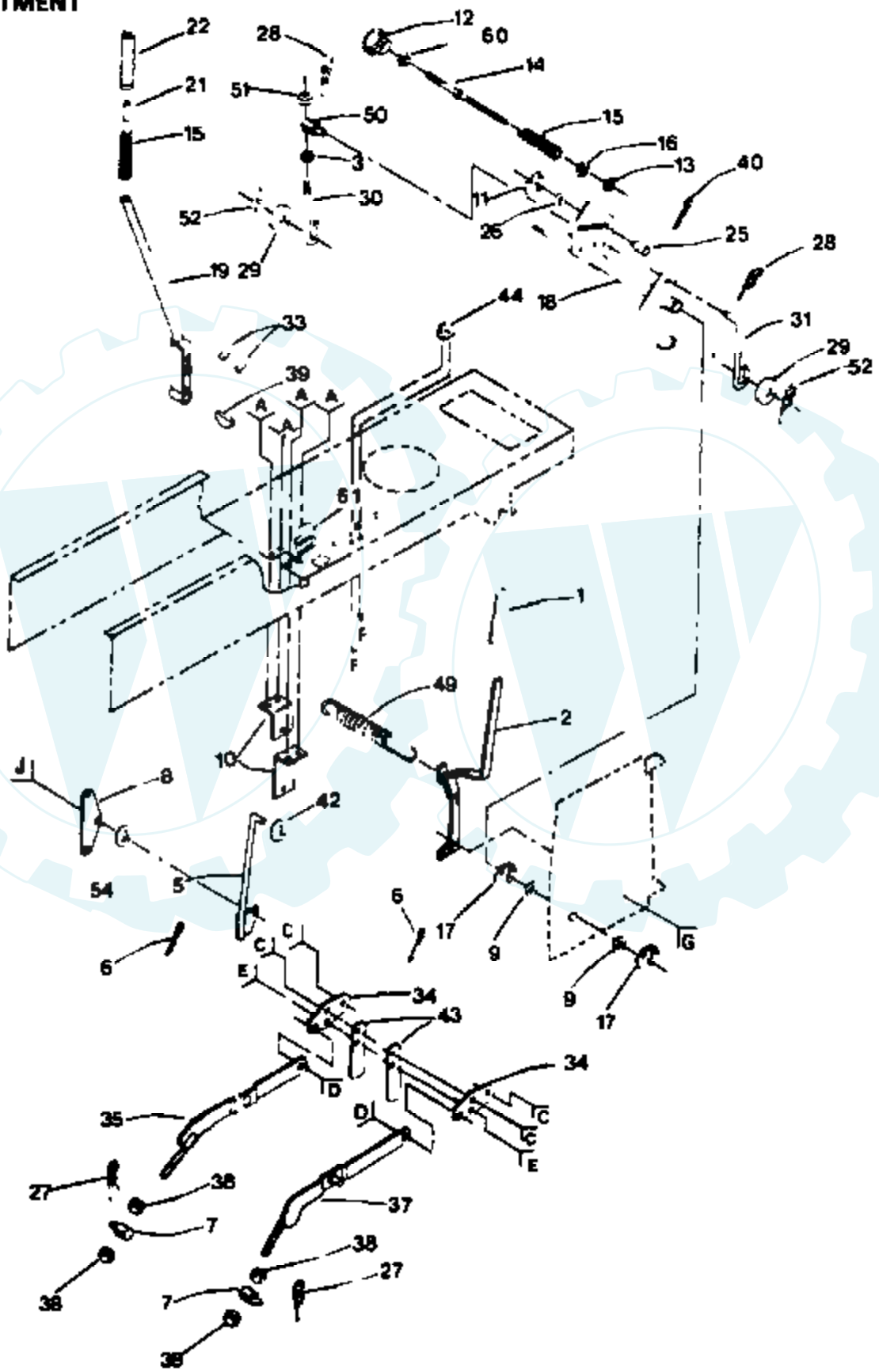


Ref #	Part Number	Qty	Description
6	74760612		SUB= 74780612
7	73680600		SUB= 73690600
11	72140506		BOLT
12	73680500		SUB= 73690500
13	19131614		WASHER
24	19111216		WASHER M
35	74760648		BOLT - HEX 3/8 - 16 X 3
36	72140608		SUB= 72110608
41	121827X		BOLT SHOULDER
42	73930600		LOCKNUT
43	19131316		WASHER
46	19111116		WASHER
47	74760520		BOLT
56	74760580		BOLT
68	17490612		SCREW
70	721406012		
74	72140616		BOLT
77	74760616		BOLT
78	19131614		WASHER
80	73220500		NUT.HEX.5/16-18
81	10040500		LOCKWASHER
83	72110505		BOLT
84	1685H		SUB= 68478
89	19131410		WASHER



44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

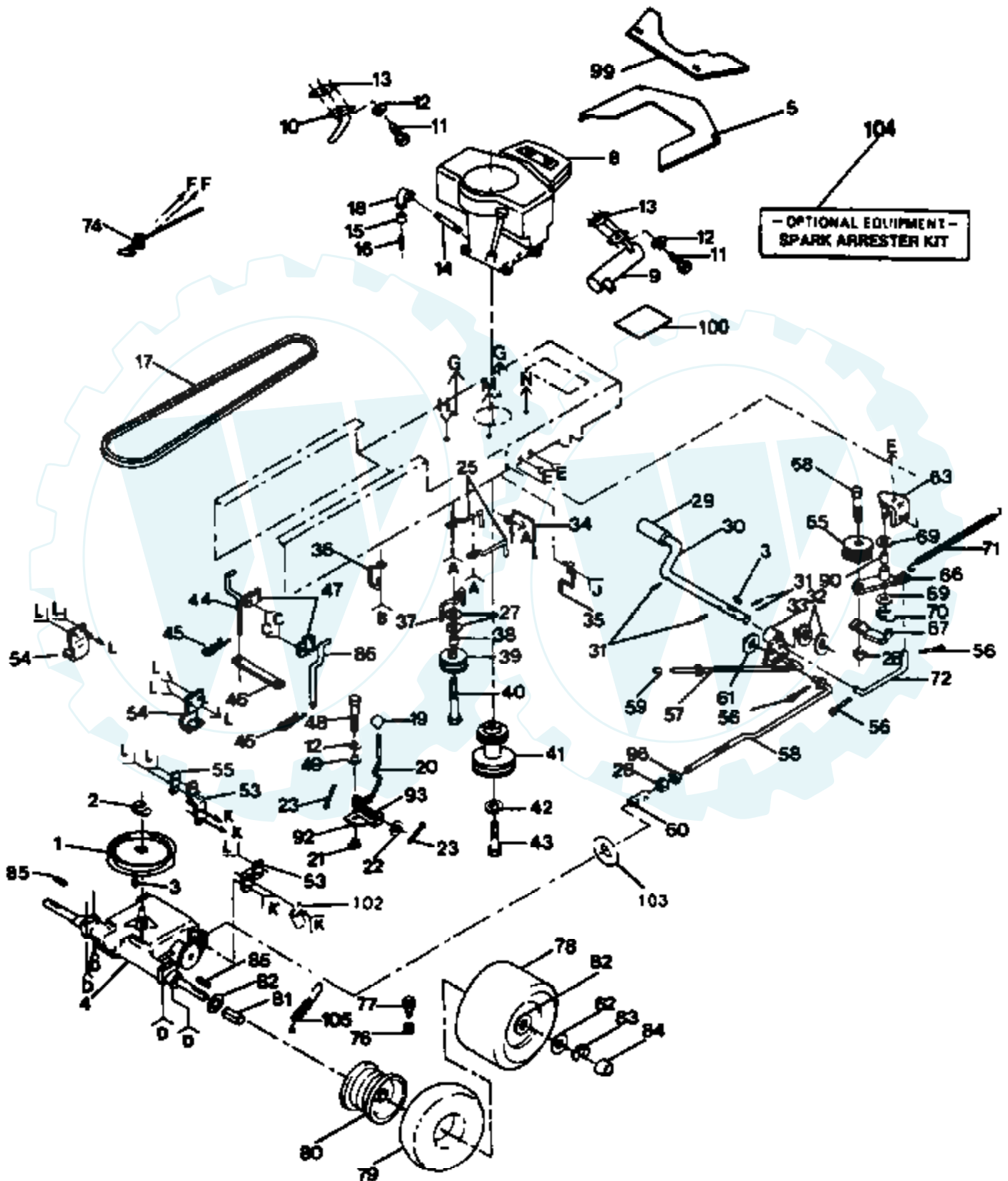
LIFT ADJUSTMENT



Ref #	Part Number	Qty	Description
1	4617J		SUB= 532131861
2	106983X		HANDLE YT
3	73710700		NUT LOCK YTH
5	108451X		ROD ASSEM YT
6	76020412		COTTER PIN
7	106308X		SUB= 130171
8	109728X		"T, BELLCRANK"
9	19292016		WASHER
10	106444X		"BRKT,BELLCRAN T"
11	12000037		KLIP RING
12	100734K		SUB= 138057
13	110807X		NUT T
14	110729X		ROD LIFT LT
15	2876H		SPRING T
16	19131016		WASHER
17	12000022		E-RING
18	120174X		SHAFT T
19	121718X		LEVER LIFT
21	105723X		SUB= 125925X
22	109413X		GRIP
23	74570632		SCREW LT
24	105630X		WASHER YT
25	110810X		TRUNION LT
26	19151216		WASHER
27	9135R		SPRING H
28	4939M		SUB= 85902
29	19171516		WASHER T
30	110448X		PIVOT PIN T
31	110029X		LIFT LINK LT
33	23180606		SCREW
34	105864X		"BRACKET, SUSPE T"
35	121599X		LH SUSP ARM ASM
37	121598X		RH SUSP ARM ASM
38	73220800		NUT
39	8330H		KEY STD
40	76020308		SUB= 3145
41	73350600		NUT
42	19131312		WASHER
43	121252X		UPSTOP
44	108236X		BRACKET LT
49	102727X		"SPRING.EXT.8.5""
50	110447X		SUB= 132793
51	73360700		NUT
52	4921H		SPRING.RETAINER
54	19131410		WASHER
57	74760412		BOLT LT
61	5320J		SUB= 5320R

44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

DRIVE

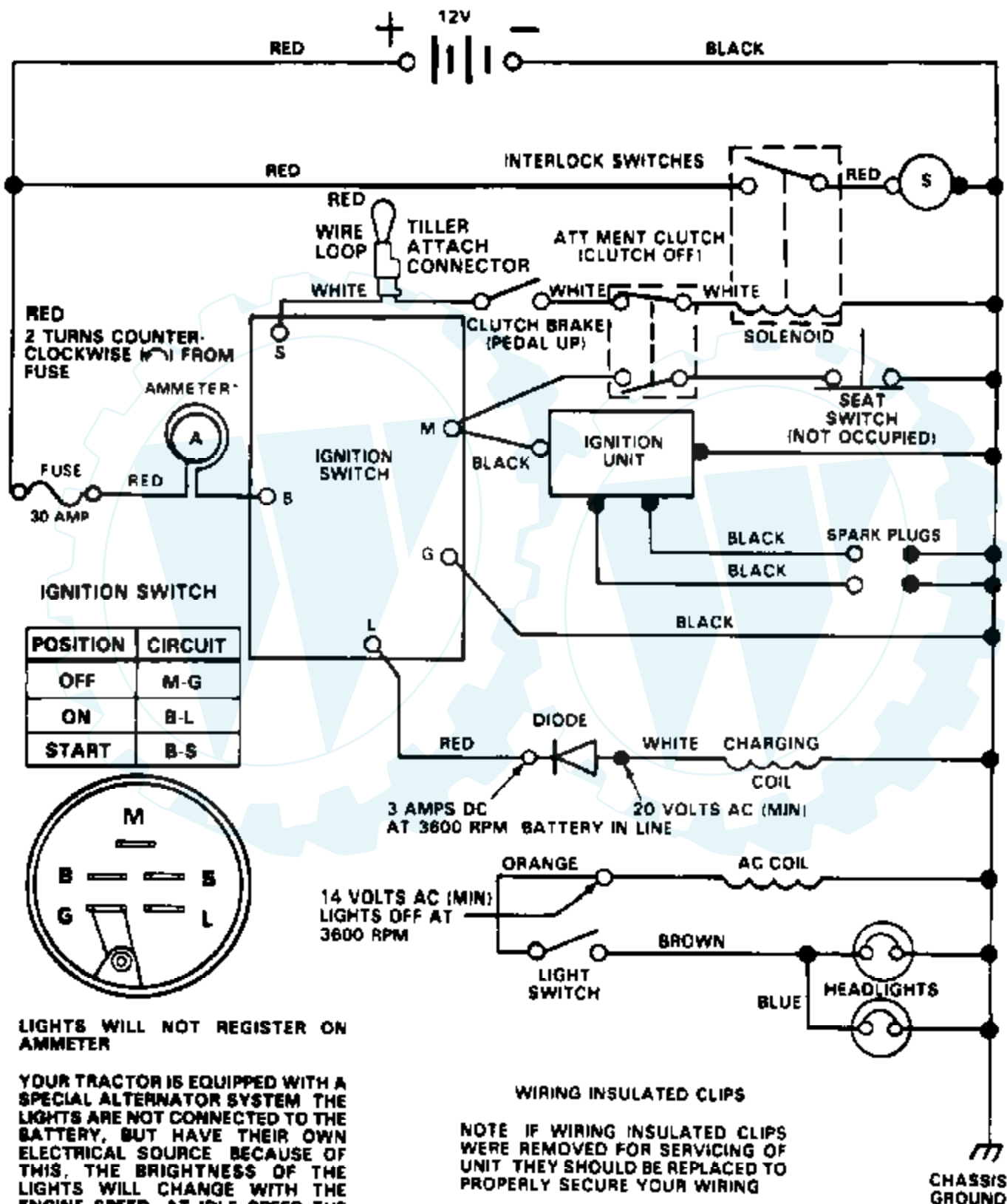


Ref #	Part Number	Qty	Description
1	121327X		PULLEY TRANSAXLE
2	12000004		RING
3	2228M		SUB= 2228M1
4	121326X		TRANSAXLE PEERLESS
5	109741X		SUB= 123190X
8	110928X		ENGINE
9	108373X		MUFFLER HYT
10	100229L		EXHAUST TUBE T
11	74780412		SUB= 74780414
12	10040400		LOCKWASHER
13	8545J		SUB= 272250
14	13280328		PIPE NIPPLE
15	13300300		COUPLING LT
16	13290300		PLUG T
17	121879X		SUB= 123554X
18	13240300		STREET ELBOW LT
19	106933X		KNOB T (1/2-HOLE)
20	121731X		ROD SHIFTER
21	105701X		WASH-SHFT PLT LT
22	19151216		WASHER
23	76020416		PIN COTTER 1/8
25	105730X		"KEEPER,BLT ENG LT"
27	19131312		WASHER
28	73680600		SUB= 73690600
29	8883R		PEDAL COVER T
30	109037X		FOOT SHAFT PEDAL
31	1572H		SUB= 2882J
32	121749X		WASHER
33	106918X		ARM BRAKE LT
34	121440X		BELT GUIDE
35	121441X		BELT GUIDE
36	104777X		SUB= 140312
37	109070X		BELT KEEPER LT
38	4470J		SPACER T
39	4859J		SUB= 123674X
40	74760644		BOLT
41	105731X		SUB= 137326
42	10040700		LOCKWASHER
43	74770720		SUB= 71130720
44	122067X		KEEPER BELT
45	4921H		SPRING.RETAINER
46	122066X		STRAP LOCATOR
47	106190X		CLAMP LT
48	71040412		SUB= 74550412
49	19091210		WASHER LT
53	122109X		STRAP TORQUE
54	109167X		BRACKET LT
55	106157X		PLATE-STRAP LT
56	76020412		COTTER PIN
57	105844X		SUB= 125637X
58	121862X		ROD BRAKE
59	71673		PLUNGER CAP T
60	106888X		SPRING ROD LT
61	19131316		WASHER
62	19332616		WASHER T
63	105724X		SUB= 123102X
65	106298X		SUB= 139245
66	105705X		SUB= 125829X

Ref #	Part Number	Qty	Description
67	106499X		SUB= 123205X
68	74760624		SUB= 74930624
69	110812X		WASHER LT
70	12000039		KLIP RING
71	105709X		"SPRING, RETURN LT"
72	105710X		"LINK, CLUTCH T"
74	121732X		SUB= 133439
76	59192		VALVE CAP
77	65139		VALVE STEM LT
78	122082X		SUB= 918122082X
79	7152J		TUBE.18X9.5-8
80	122081X		SUB= 108457X
81	108097X		SPACER HYT
82	19332416		WASHER
83	12000053		E RING HYT
84	104757X		HUB CAP
85	9396E		SQ KEY STD
86	122068X		KEEPER BELT
90	105706X		"LY, BEARING"
92	106919X		PLATE SHIFT LT
93	105700X		SPRING LT
96	73350600		NUT
99	109740X		REAR BAFFLE T
100	108761X		DECAL
102	2751R		CLIP T
103	19112016		WASHER
104	100091M		SUB= 132922
105	110422X		SUB= 146682

44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

SCHEMATIC



LIGHTS WILL NOT REGISTER ON AMMETER

YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH THE ENGINE SPEED AT IDLE SPEED THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST

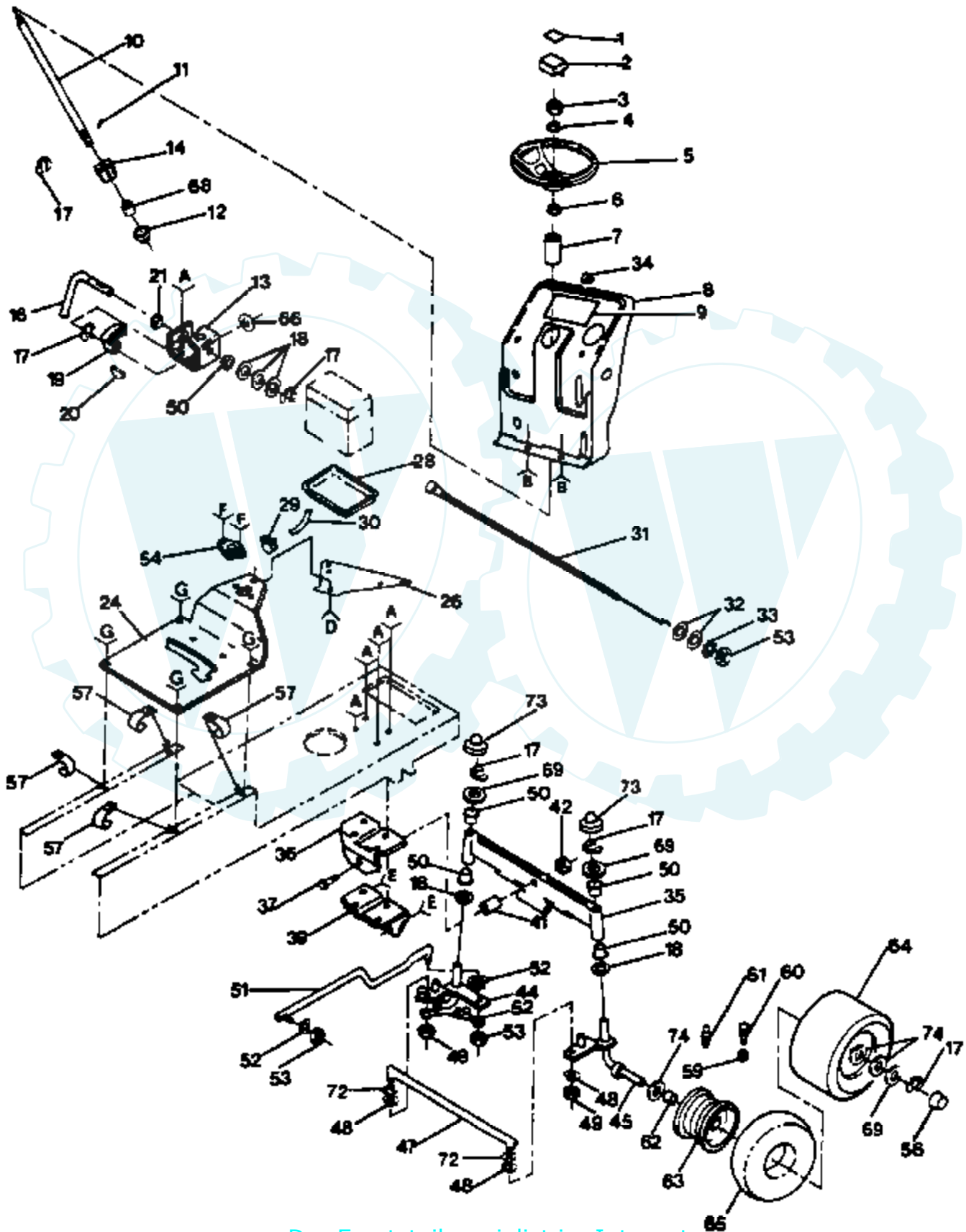
WIRING INSULATED CLIPS

NOTE IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING

*INDUCTIVE TYPE WIR COILED AS SEEN FROM BACK OF DASHBOARD

44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR

STEERING ASSEMBLY

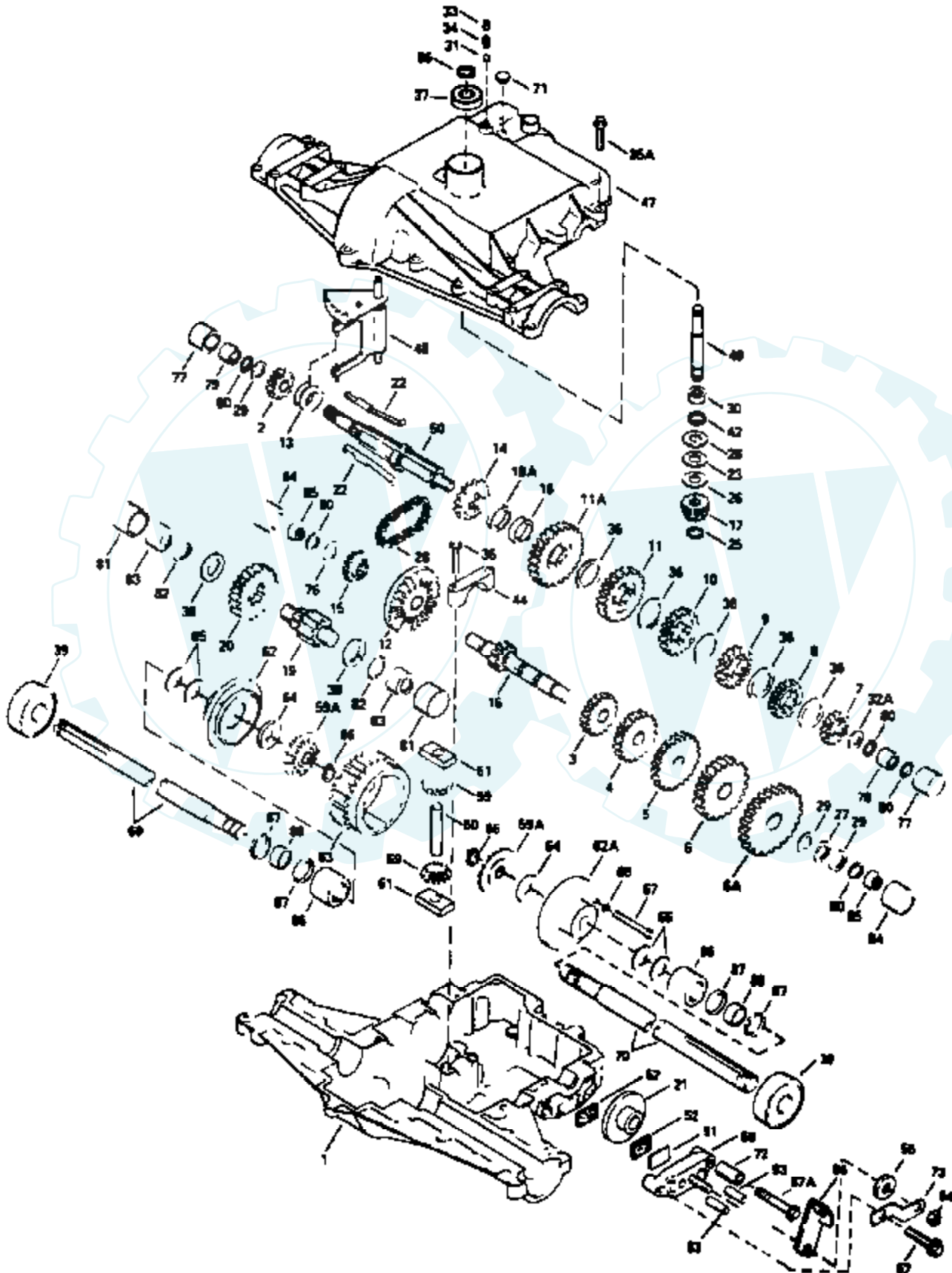


Ref #	Part Number	Qty	Description
1	109325X		SUB= 127075
2	100710L		INSERT-WHEEL LT
3	73940800		SUB= 73360800
4	100712K		WASHER
5	100713N		SUB= 150547
6	100711L		ADAPTER LT
7	100714L		SLEEVE LTV
8	120318X		SUB= 128898
9	121892X		DECAL DASH
10	108705X		SHAFT STR HYT
11	2882J		DRIVE PIN
12	71208		BUSHING
13	109432X		SUB= 110150X
14	108685X		GEAR PINION T
16	108683X		ROD STEERING T
17	12000029		RING
18	6266H		WASHER .T
19	108684X		GEAR.SECTOR.HYT
20	106126X		KEY-WOODRUFF LT
21	109816X		NYLINER T
24	121330X012		SADDLE
26	106965X		SUB= 140181
28	7603J		"TRAY T, BATTERY"
29	109596X		HOSE CLAMP T
30	100541K		SUB= 7697J
31	121525X		SUB= 132779
32	19131316		WASHER
33	11050600		LOCKWASHER
34	8022J		PLUG-DASH T
35	108075X		FRONT AXLE
36	105663X		SUPPORT-SADDL T
37	74761060		BOLT LT
39	105664X		SUPPORT.SADDLE.FT
41	110438X		BEARING
42	73901000		"NUT-LOC,FLANGE LT"
44	105656X		SPINDLE-LH LT
45	105654X		SUB= 130524
47	121321X		SUB= 121334X
48	10040500		LOCKWASHER
49	73610500		NUT
50	3366R		COL. SRTG. BEAR.
51	105727X		LINK-DRAG LT
52	10040600		LOCKWASHER
53	73610600		SUB= 7810H
54	1554J		SUB= 155108
56	104757X		HUB CAP
57	2751R		CLIP T
59	59192		VALVE CAP
60	65139		VALVE STEM LT
61	278H		FITTING LT
62	9040H		"FLANGE, BEARING"
63	106732X		SUB= 106732X417
64	106222X		SUB= 122073X
65	59904		TUBE.5.3/4.5/6
66	101930X		WASHER YTV
68	74580		SHAFT SPACER LT
69	121748X		WASHER
72	19111216		WASHER M

Ref #	Part Number	Qty	Description
73	121232X		CAP
74	121749X		WASHER



**44" RIDING GARDEN TRACTOR - - MODEL NUMBER GT2500AR
TRANSAXLE PEERLESS -MODEL NUMBER 143.820-010**



Ref #	Part Number	Qty	Description
1	770088		CASE TRANSAXLE
2	778253		GEAR, SPUR, 15T
3	778211		GEAR, SPUR, 12 TEETH
4	778199		GEAR, SPUR, 15T
5	778200		GEAR, SPUR, 20T
6	778202		GEAR, SPUR, 28T
6A	778208		GEAR, SPUR, 31T
7	778209		GEAR, SPUR, 19 TEETH
8	778203		GEAR, SPUR 22T
9	778205		GEAR, SPUR (30 TEETH)
10	778206		GEAR, SPUR (35 TEETH)
11	778207		GEAR, SPUR 37T
11A	778216		GEAR, SPUR (41 TEETH)
12	778246		GEAR BEVEL, 33T
13	784216		COLLAR SHIFT
14	786123		SPROCKET 18T (REV)
15	786082		SPROCKET 9T
16	776291		SHAFT COUNTER
17	778245		BEVEL PINION, 13T
18	786121		SPACER, .350/.340 THICK
19	776275		SHAFT, OUTPUT, 9T
20	778247		GEAR, OUTPUT, 35T
21	790043		DISK BRAKE
22	792123A		KEY
23	780084		BEARING THRUST
25	788040		RETAINING RING
26	780154		RACE, THRUST
27	780071		THRUST BEARING
28	786081		CHAIN, ROLLER
29	780072		WASHER THRUST
30	780155		BEARING NEEDLE
31	792077		BALL STEEL, 5/16" DIA.
32A	780109		WASHER, THRUST
33	792078		SCREW, 3/8-16 X 3/8"
34	792079		SPRING
35	792073		SCREW, 1/4-20 X 1-1/4
35A	792129		SCREW HEX HD 5/16-18 X 1-1/4
36	780108		WASHER THRUST
37	780119		BEARING BALL
38	780128		WASHER THRUST
39	780050		BEARING BALL
42	788042		OIL SEAL 3/4
44	786131		BEARING CAP
47	772098		COVER, TRANSAXLE
48	784342		ROD AND FORK ASSY SHIFT
49	776274		SHAFT INPUT
50	776273		SHAFT
51	790007		PLATE BRAKE PAD
52	790006		PAD BRAKE
53	786026		PIN DOWEL
54	792075		LOCKNUT 5/16-24
55	792076		WASHER, FLAT
56	790047		LEVER BRAKE
57	792073		SCREW, 1/4-20 X 1-1/4
57A	792085		SCREW FLNG HEX 1/4-20 X 2-1/4
58	790025		HOLDER BRAKE PAD
59	778197		PINION, 10T
59A	778198		GEAR BEVEL

Ref #	Part Number	Qty	Description
60	786019		PIN DRIVE
61	786027		BLOCK DRIVE
62	774833		CARRIER DIFF THREADED HOLES
62A	774834		CARRIER DIFF
63	778248		GEAR, RING, 31T
64	780107		WASHER
65	780042		WASHER THRUST
66	792018		RING STRAP
67	792020		SCREW, 1/4-20 X 2-1/4
68	792006		WASHER LOCK 1/4
69	774832		AXLE, 12-5/16" LONG
70	774831		AXLE, 16-3/16" LONG
71	792074		PLUG, THRDED, 9/16-18
72	786067		SPACER
73	786086		BRKT BRAKE LEVER
76	780153		WASHER
77	786129		SLEEVE
78	780150		BEARING NEEDLE
79	780152		BEARING NEEDLE
80	792001		"O" RING
81	786127		SLEEVE
82	788071		RING SQ CUT
83	780049		BEARING, NEEDLE
84	786128		SLEEVE
85	780151		BEARING NEEDLE CAPPED
86	786130		SLEEVE
87	788070		RING SQ CUT
88	780031		BEARING NEEDLE

