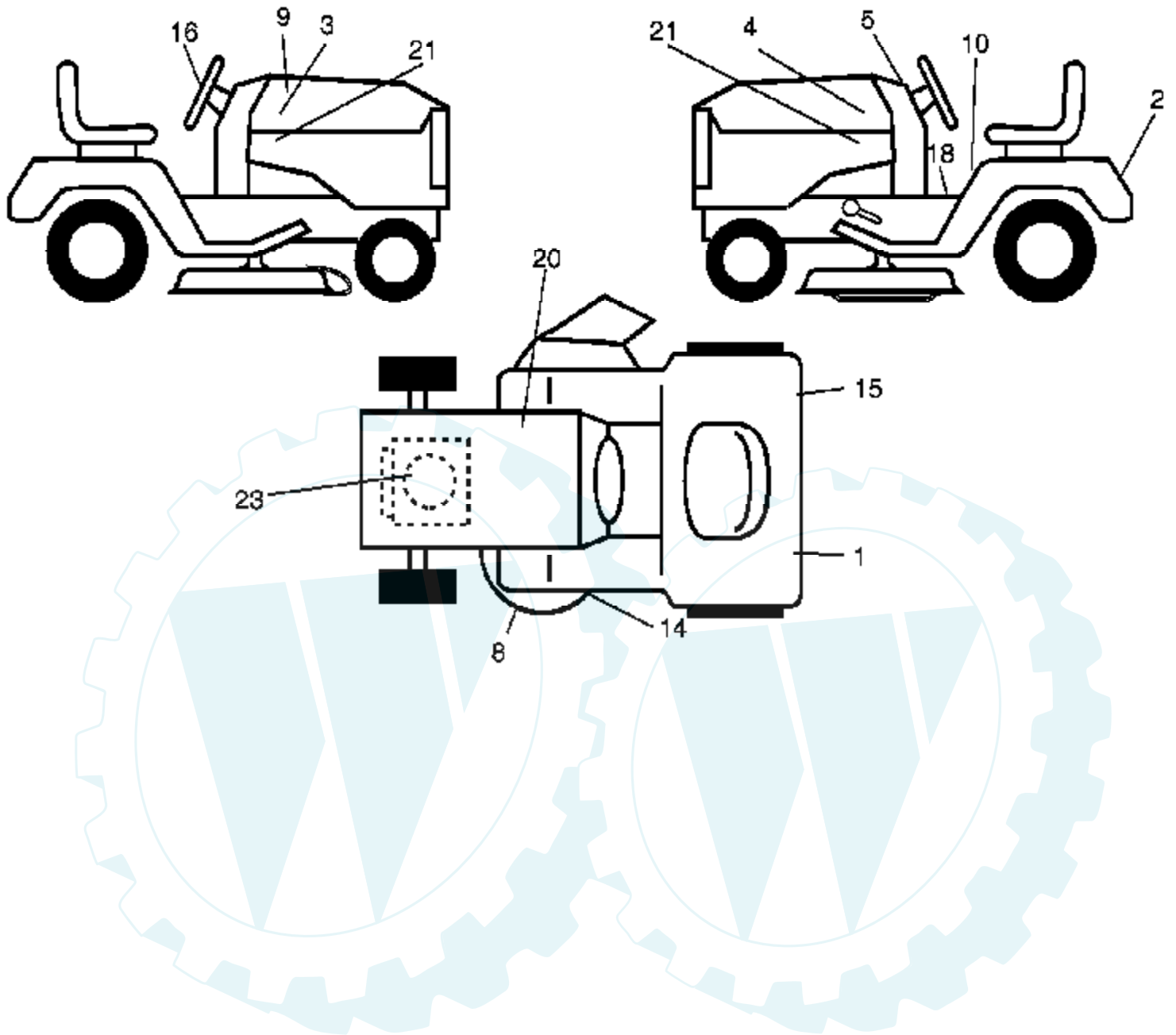
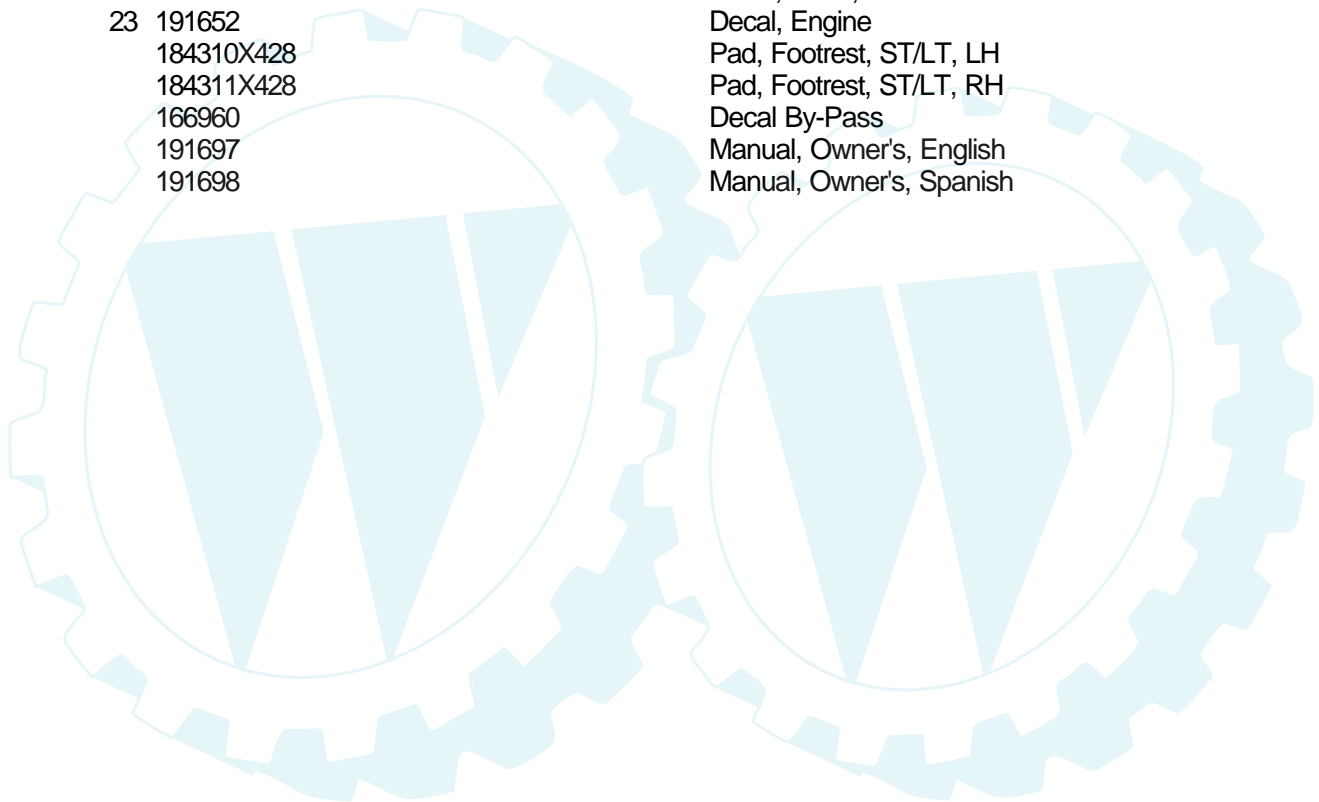
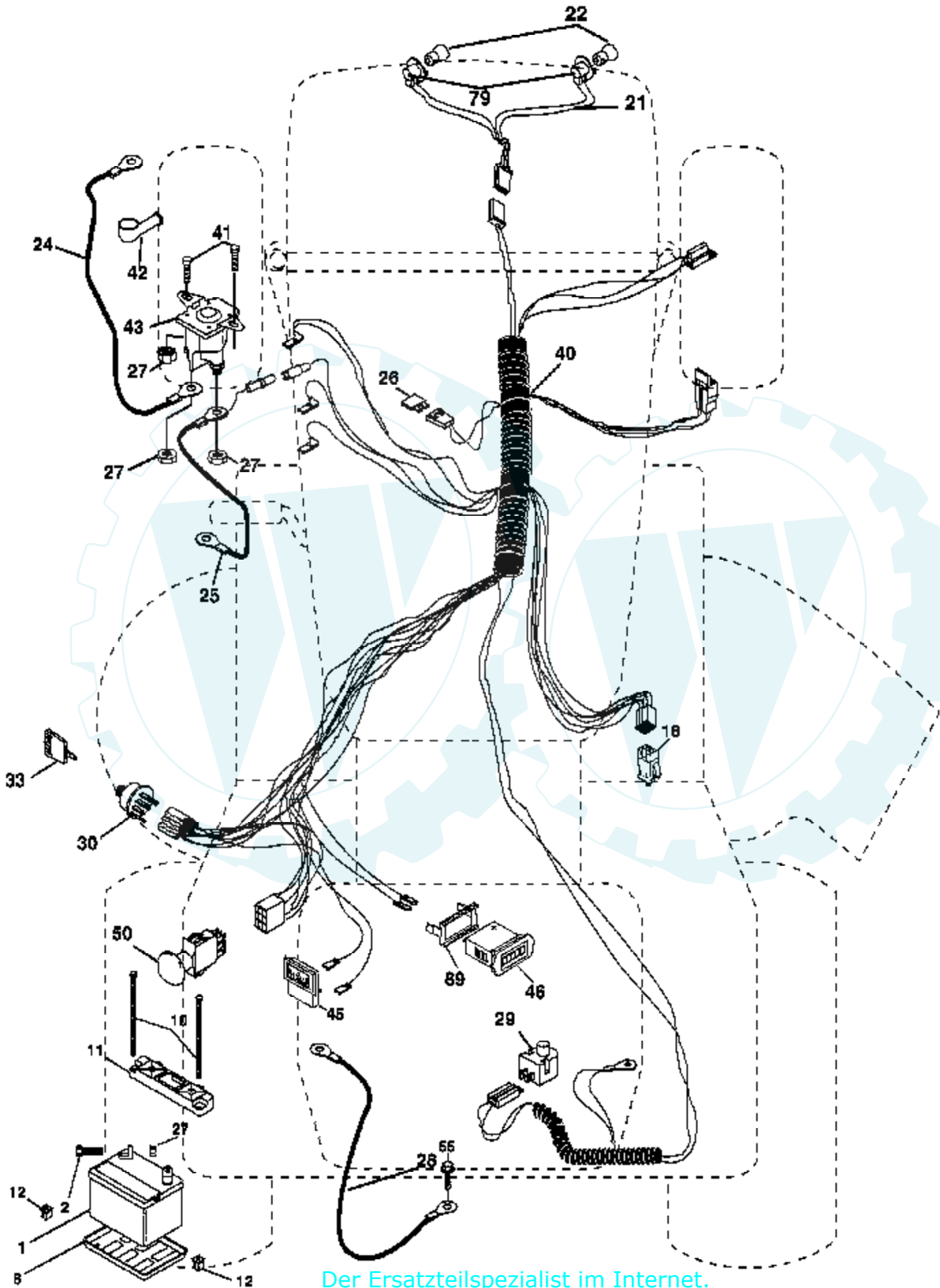


Ref #	Part Number	Qty	Description
1	174619		Chassis
2	176554		Drawbar
9	187934X428		Dash
10	72140608		Bolt RDHD SQNK 3/8-16 x 1
11	167203		Panel, Dash, LH
13	188702X010		Panel, Dash, RH
14	17490608		Screw Thdrol 3/8-16 x 1/2
17	175260X428		Hood Assembly
20	162026		Plate Battery
26	73800600		Locknut, Hex, with Insert 3/8-16 unc
28	175289X428		Grille
29	161840		Lens, Bar
30	188572X428		Fender/Footrest
31	139976		Bracket, Fender/Support
37	17490508		Screw, Thdrol. 5/16-18 x 1/2 TYT
38	175710		Bracket Asm Pivot Mower Rear
54	161464		Screw Hex Wshd 8-18 x 7/8
58	175351		Duct Hood
59	187495		Bushing 1.375 OD
60	72140606		Bolt Rdhd Sqnk 3/8-16 unc x 3/4
64	174997		Dash Lower
74	73680600		Nut Crownlock 3/8-16 unc
90	124346X		Nut Self Thrd Wshd 1/4 Zinc
142	175702		Plate Reinforcement
143	186689		Bracket Swaybar Chassis
144	175582		Bracket Footrest
145	156524		Rod Pivot Chassis/Hood
154	161897		Bracket Dash Rh
155	161900		Bracket Dash Lh
158	162037		Parking Brake Bkrt
159	179950X428		Cupholder
161	164655		Bumper Extrusion .600 x 3.50
166	191611		Screw 10 x 3/4 Single Lead Hex
209	17000612		Screw Hexwsh Thdr 3/8-16 x 3/4
213	169847X428		Skirt Grille RH
214	169848X428		Skirt Grille LH
217	179132X418		Console Fuel Window

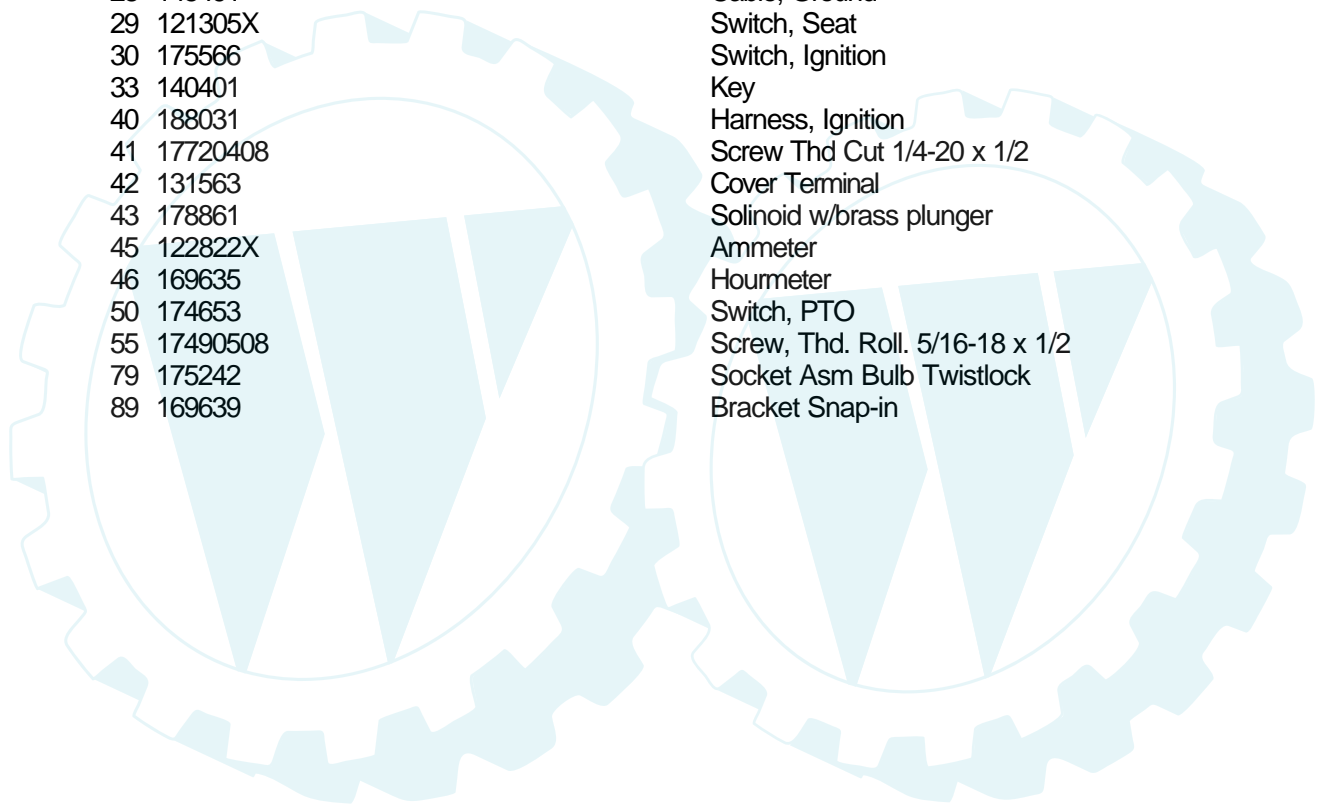


Ref #	Part Number	Qty	Description
1	187407		Reflector, LH
2	172740		Decal, Fender
3	176272		Decal, Hood RH
4	176273		Decal, Hood LH
5	191648		Decal, DSHINS
8	178455		Decal, Deck, Caution
9	185441		Decal, Replacement Hood
10	157141		Decal, Fender, Danger
14	175291		Decal, V-Belt, Schematic
15	187408		Decal, Reflector, RH
16	172743		Decal, Steering Wheel
18	156811		Decal, Fender Opr.
20	145005		Decal, Battery
21	191659		Decal, Hood, Side Panel
23	191652		Decal, Engine
	184310X428		Pad, Footrest, ST/LT, LH
	184311X428		Pad, Footrest, ST/LT, RH
	166960		Decal By-Pass
	191697		Manual, Owner's, English
	191698		Manual, Owner's, Spanish

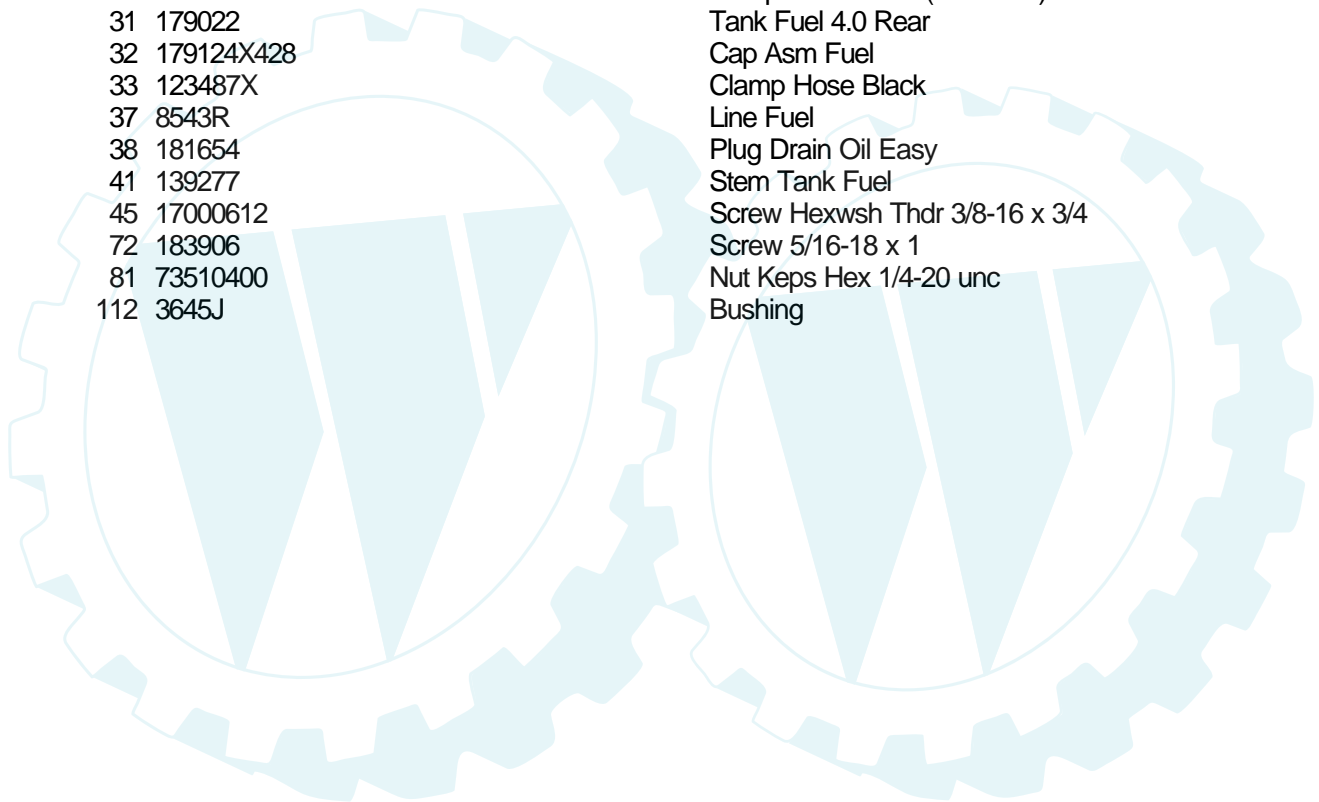


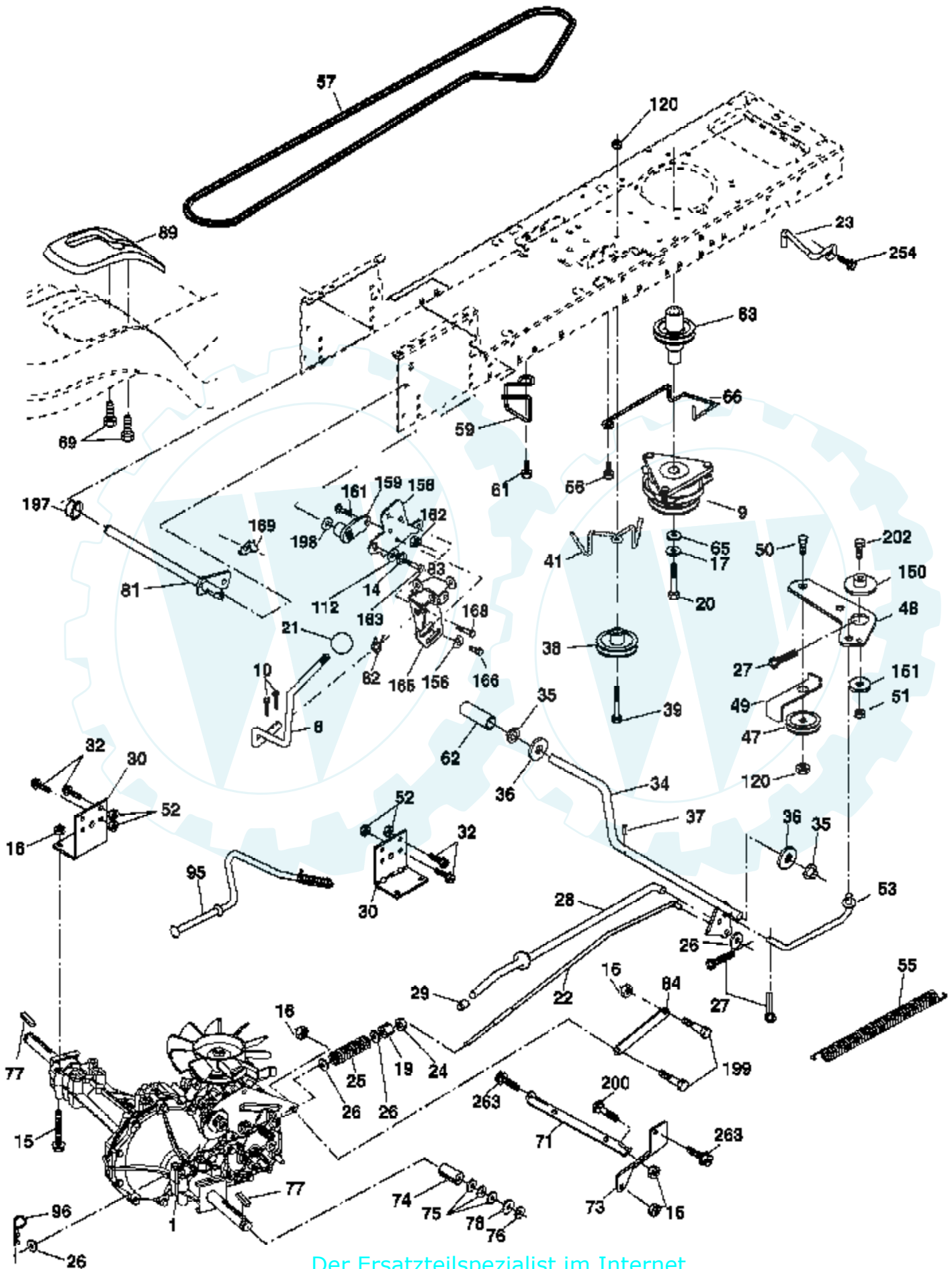


Ref #	Part Number	Qty	Description
1	144927		Battery
2	74760412		Bolt, Hex 1/4-20 x 3/4
8	7603J		Tray, Battery
10	145211		Bolt, Battery, Front 1/4-20 x 7-1/2
11	150109		Holddown, Battery, Front
12	145769		Nut, Push, Nylon, Battery, Front 1/4
16	176138		Switch, Interlock
21	175688		Harness, Light
22	4152J		Bulb Light #1156
24	8860R		Cable Starter
25	146148		Cable
26	175158		Fuse
27	73510400		Nut, Hex, Keps 1/4-20 unc
28	145491		Cable, Ground
29	121305X		Switch, Seat
30	175566		Switch, Ignition
33	140401		Key
40	188031		Harness, Ignition
41	17720408		Screw Thd Cut 1/4-20 x 1/2
42	131563		Cover Terminal
43	178861		Solinoind w/brass plunger
45	122822X		Ammeter
46	169635		Hourometer
50	174653		Switch, PTO
55	17490508		Screw, Thd. Roll. 5/16-18 x 1/2
79	175242		Socket Asm Bulb Twistlock
89	169639		Bracket Snap-in



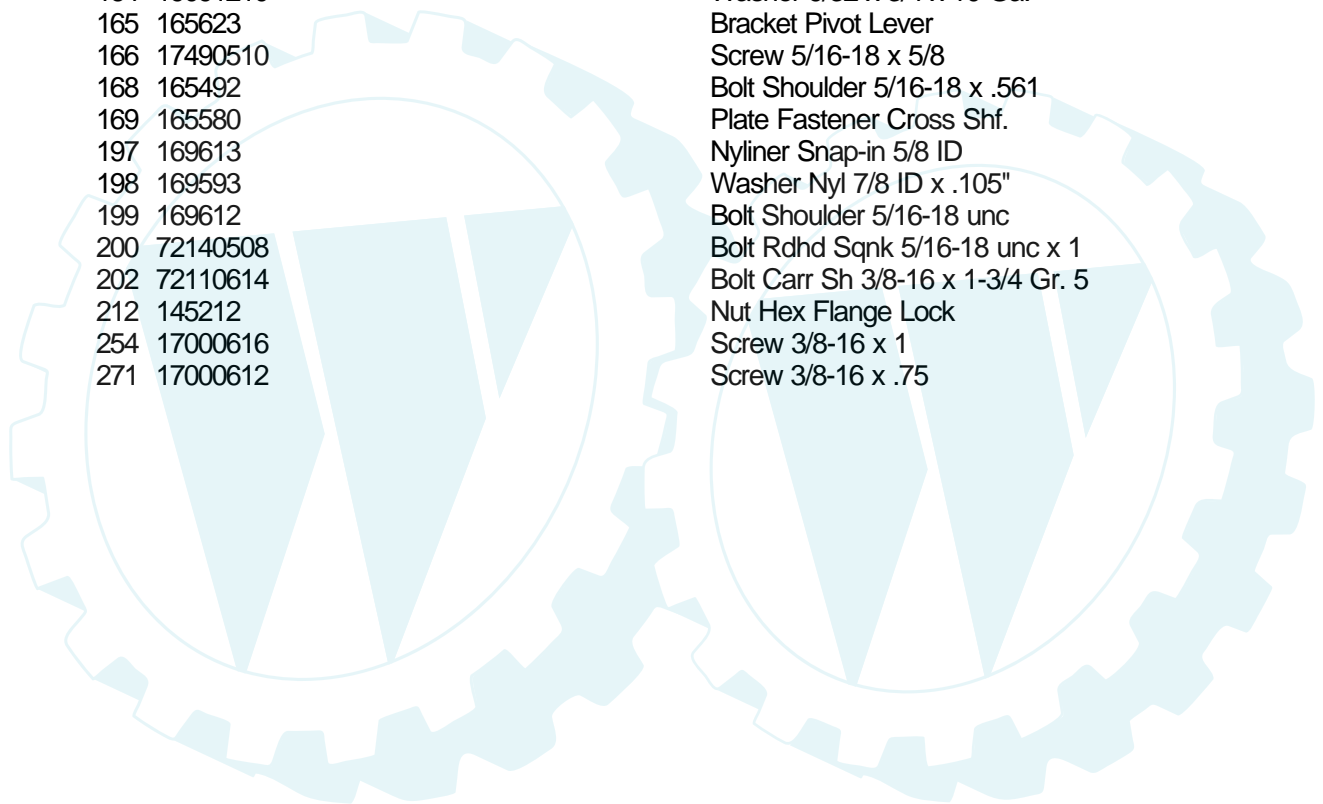
Ref #	Part Number	Qty	Description
1	175437X428		Control Throttle
2	171875		Screw Hwhd Hi-Lo #13-16 x 3/4
3			Engine, Briggs Model 445777 (See Breakdown)
4	149723		Muffler Asm Twin Lo-Tone
5	159955		Pipe Exhaust LH Intek
6	160589		Pipe Exhaust RH Intek
8	171877		Bolt 5/16-18 Unc x 3/4 w/Sems
10	162797		Shield Browning Intek II
13	165391		Muffler Gasket
14	148456		Tube Drain oil
17	17060624		Screw Thdrol 3/8-16 x 1-1/2
23	169837		Shield Heat
25	187767X428		Choke Control
29	137180		Kit Spark Arrestor (Flat Scrn)
31	179022		Tank Fuel 4.0 Rear
32	179124X428		Cap Asm Fuel
33	123487X		Clamp Hose Black
37	8543R		Line Fuel
38	181654		Plug Drain Oil Easy
41	139277		Stem Tank Fuel
45	17000612		Screw Hexwsh Thdr 3/8-16 x 3/4
72	183906		Screw 5/16-18 x 1
81	73510400		Nut Keps Hex 1/4-20 unc
112	3645J		Bushing

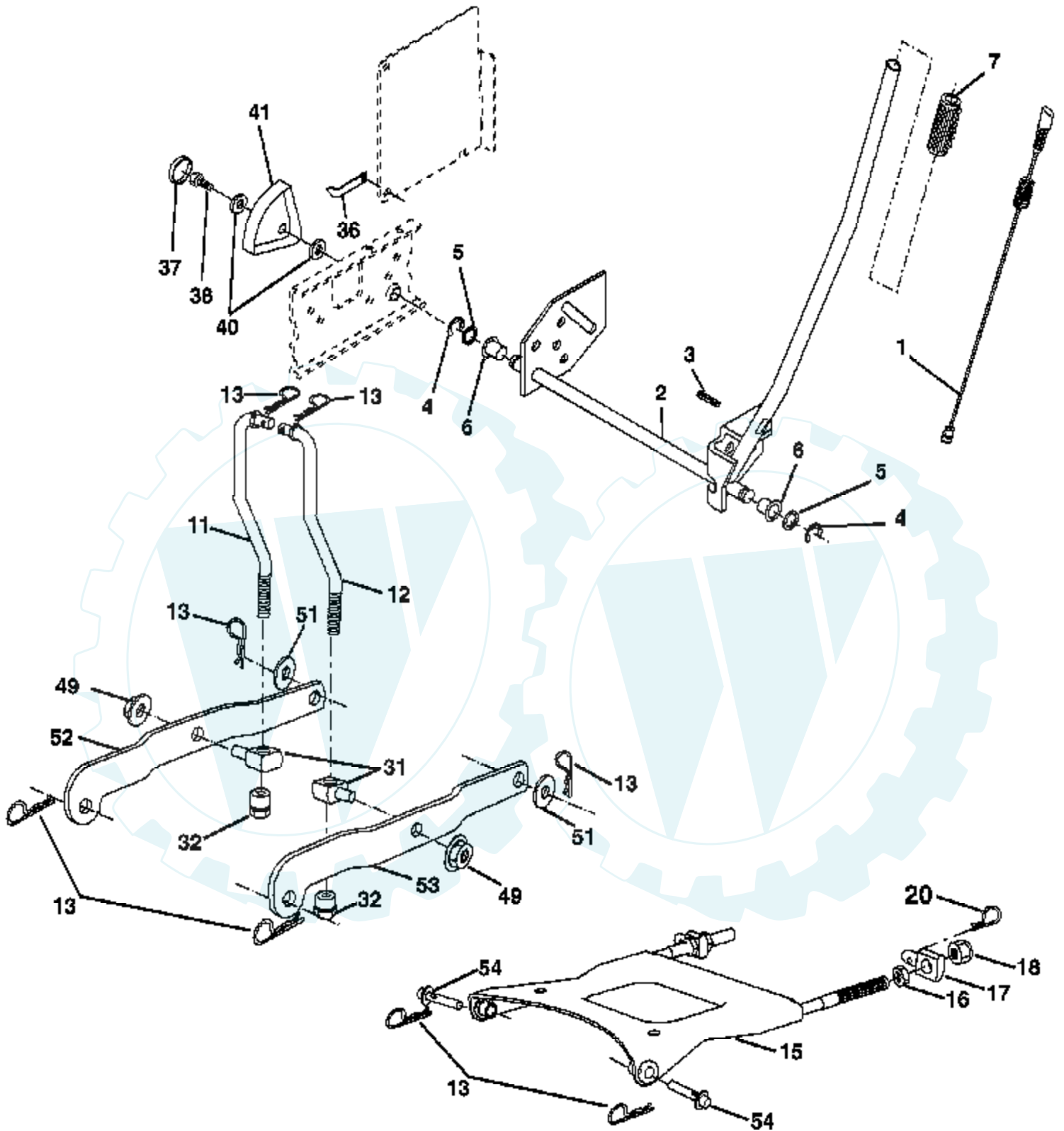




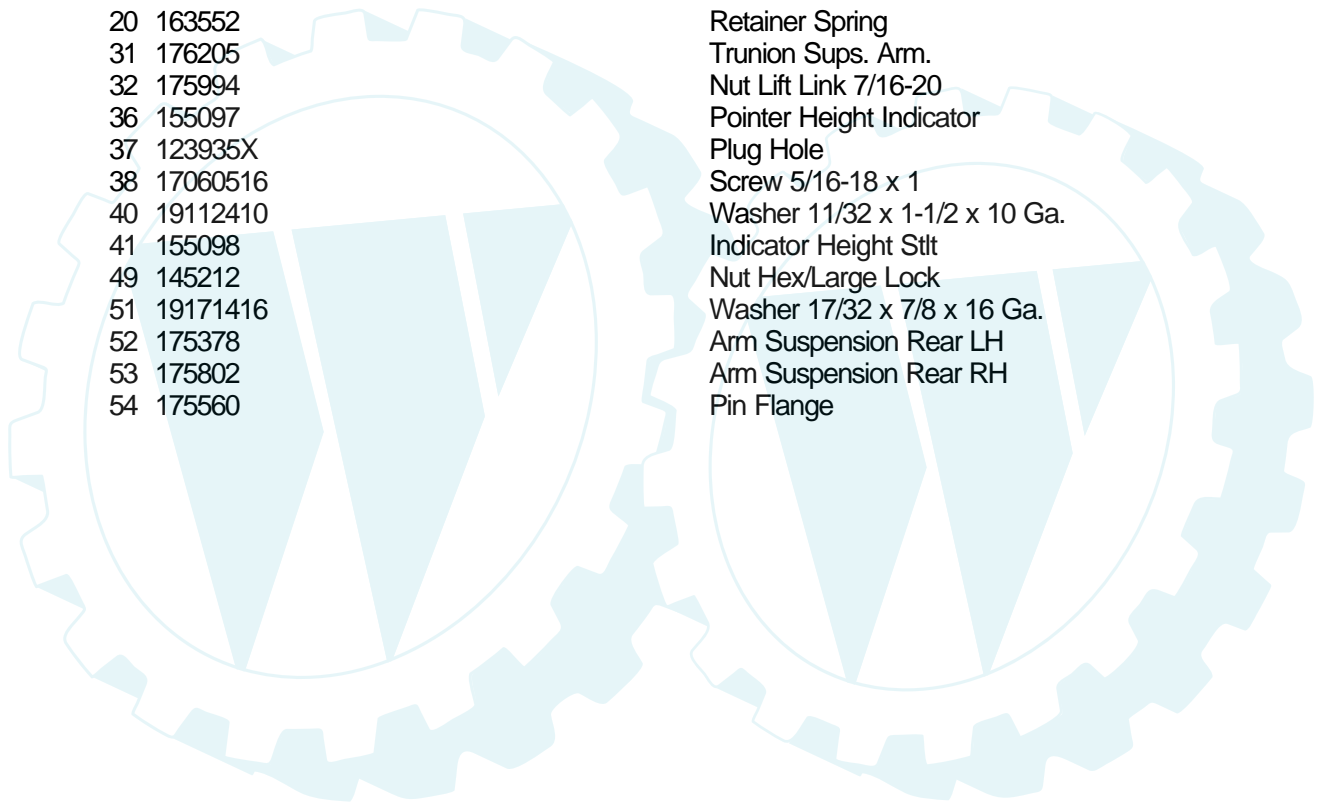
Ref #	Part Number	Qty	Description
	1		Transaxle, Hydro Gear, Model Number 314-0510 (See Breakdown)
8	165866		Rod Shift Fend.
9	179334		Clutch Electric
10	76020416		Pin Cotter 1/8 x 1
14	10040400		Washer Lock Hvy 1/4
15	74490544		Bolt Hex Flghd 5/16-18 Gr. 5
16	73800500		Nut Lock Hex W/Ins. 5/16-18 unc
17	126197X		Washer 1-1/2 OD x 15/32 ID x.250
19	73800600		Nut Lock Hex W/Wsh 3/8-16 unc
20	173937		Bolt Hex 7/16-20 x 4 x Gr. 5-1.5
21	106933X		Knob
22	169498		Rod, Brake
23	190736		Bracket Anti-Rotation
24	73350600		Nut, Hex Jam 3/8-16 unc
25	106888X		Spring, Brake Rod
26	19131316		Washer
27	76020412		Pin Cotter 1/8 x 3/4 CAD.
28	175765		Rod, Parking Brake
29	71673		Knob Brake Parking
30	169592		Bracket, Transaxle
32	74760512		Bolt Hex Hd 5/16-18 unc x 3/4
34	175578		Shaft, Foot Pedal
35	120183X		Bearing, Nylon
36	19211616		Washer
37	1572H		Pin, Roll
38	179114		Pulley, Composite
39	72110622		Bolt Rdhd 3/8-16 unc x 2-3/4 Gr. 5
41	175556		Keeper, Belt Idler Flat
47	127783		Pulley, Idler, V-Groove
48	154407		Bellcrank Clutch Grnd Drw Stl
49	123205X		Retainer, Belt
50	72110612		Bolt
51	73680600		Nut Crownlock 3/8-16 unc
52	73680500		Nut, Crownlock 5/16-18 unc
53	105710X		Link, Clutch
55	105709X		Spring, Return, Clutch
56	17060620		Screw 3/8-16 x 1-1/4
57	140294		V-Belt, Ground Drive
59	169691		Keeper, Center Span
61	17120614		Screw 3/8-16 x .875
62	123533X		Cover, Pedal
63	174607		Pulley, Engine
65	10040700		Washer
66	154778		Keeper Belt Engine
69	142432		Screw Hex Wsh Hi-Lo 1/4-1/2 unc
71	169183		Strap Torque LH
73	169182		Strap Torque RH
74	137057		Spacer, Axle
75	121749X		Washer 25/32 x 1-1/4 x 16 Ga.
76	12000001		E-Ring
77	123583X		Key, Square
78	121748X		Washer 25/32 x 1-5/8 x 16 Ga.
81	165596		Shaft Assy. Cross Taper
82	165711		Spring Torsion
83	19171216		Washer 17/32 x 3/4 x 16 Ga.
84	169594		Link Transaxle

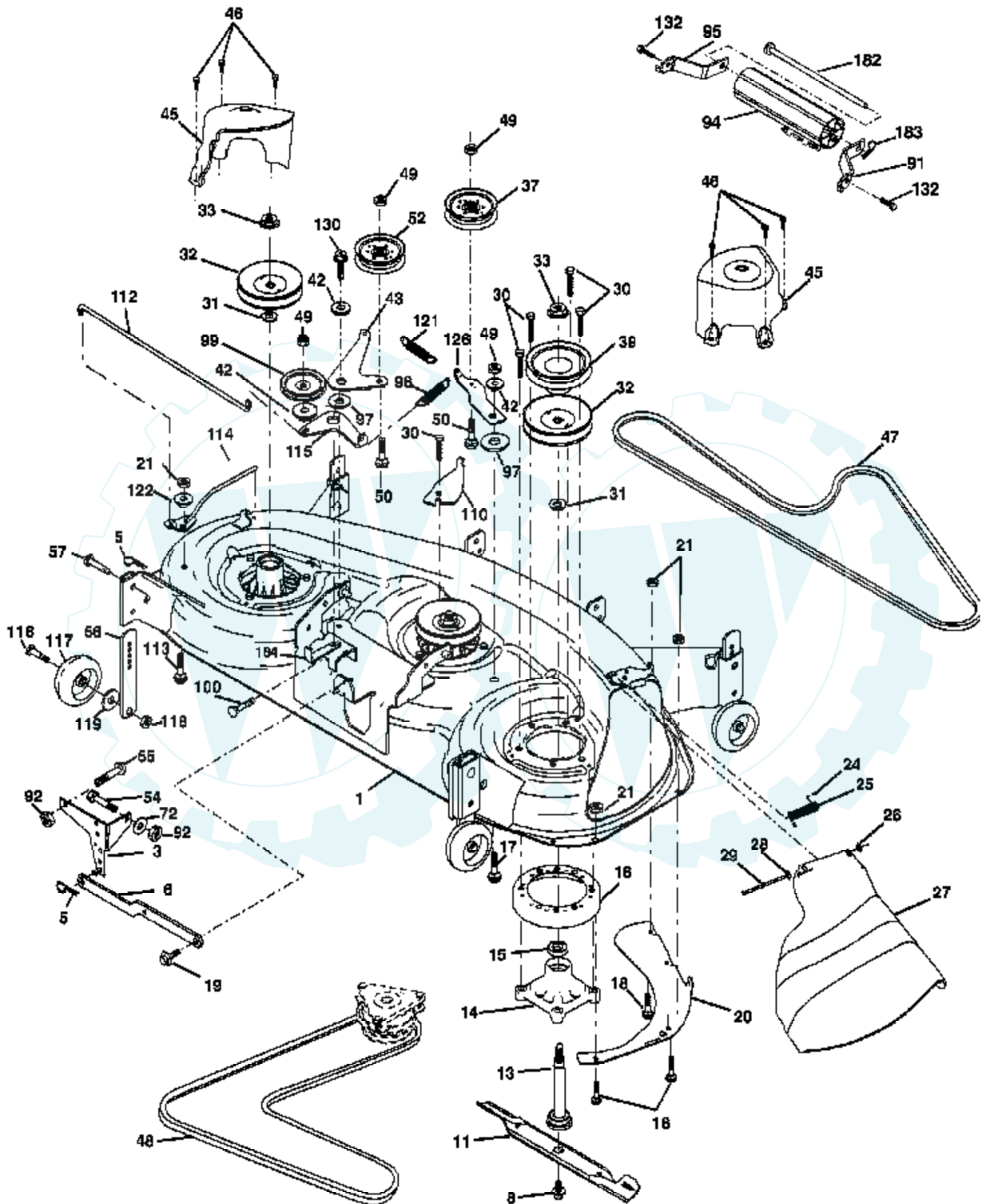
Ref #	Part Number	Qty	Description
89	188309X428		Console, Shift
95	170201		Rod Bypass
96	4497H		Retainer Spring 1" Zinc/Cad
116	72140608		Bolt RDHD SQNK 3/8-16 unc x 1
120	73900600		Nut Lock Flg 3/8-16 unc
150	175456		Spacer Retainer
151	19133210		Washer 13/32 x 2 x 10 Ga.
156	166002		Washer 5/16 ID x 1.0 x .125
158	165589		Bracket Shift Mount
159	183900		Hub Shift
161	72140406		Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
162	73680400		Nut Crownlock 1/4-20 unc
163	74780416		Bolt Hex Fin 1/4-20 unc x 1 Gr. 5
164	19091210		Washer 9/32 x 3/4 x 10 Ga.
165	165623		Bracket Pivot Lever
166	17490510		Screw 5/16-18 x 5/8
168	165492		Bolt Shoulder 5/16-18 x .561
169	165580		Plate Fastener Cross Shf.
197	169613		Nyliner Snap-in 5/8 ID
198	169593		Washer Nyl 7/8 ID x .105"
199	169612		Bolt Shoulder 5/16-18 unc
200	72140508		Bolt Rdhd Sqnk 5/16-18 unc x 1
202	72110614		Bolt Carr Sh 3/8-16 x 1-3/4 Gr. 5
212	145212		Nut Hex Flange Lock
254	17000616		Screw 3/8-16 x 1
271	17000612		Screw 3/8-16 x .75





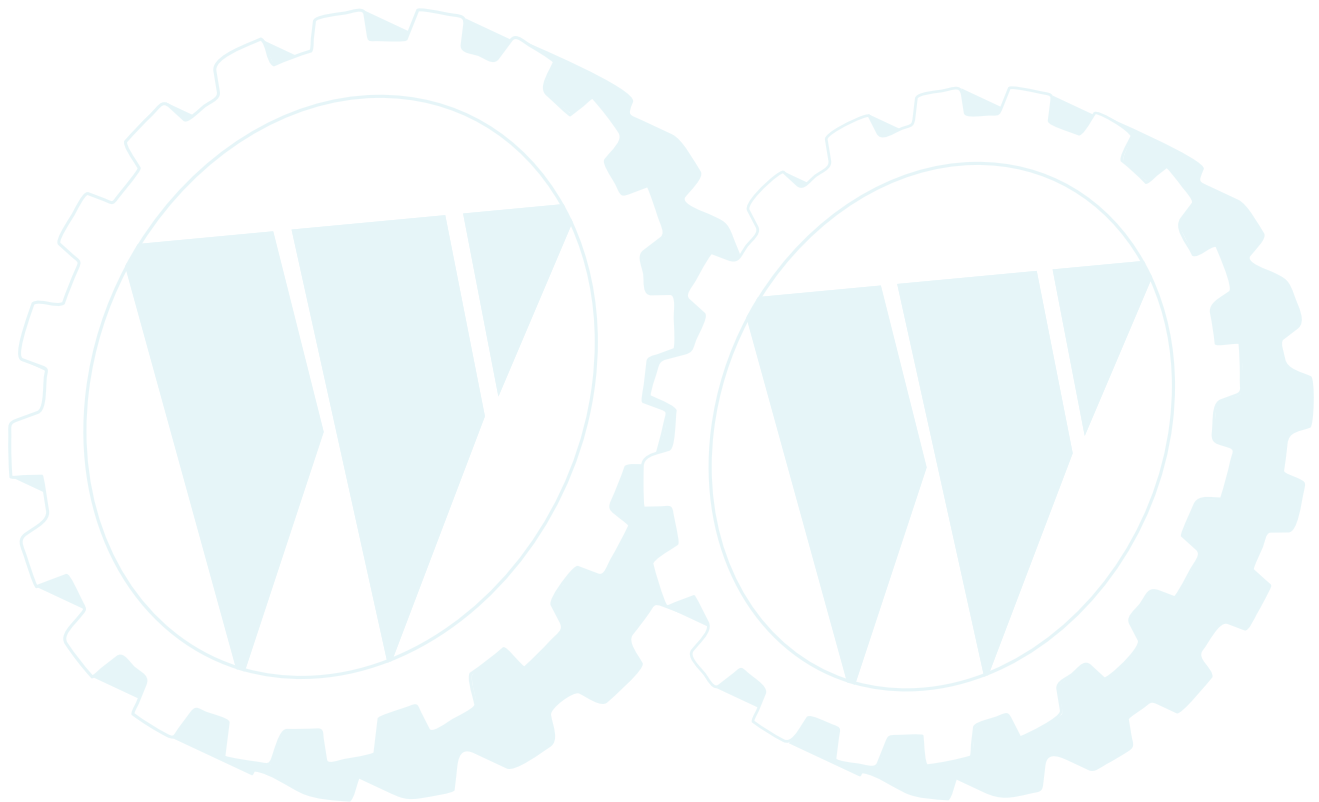
Ref #	Part Number	Qty	Description
1	179504		Plunger Assembly
2	159476		Shaft Assembly, Lift
3	188822		Pin, Groove
4	12000002		E-Ring
5	19211621		Washer 21/32 x 1 x 21 Ga.
6	120183X		Bearing, Nylon
7	175830		Grip, Handle, Fluted
11	175370		Link, Lift, L.H.
12	175371		Link, Lift, R.H.
13	4939M		Retainer Spring
15	175562		Plate Asm Suspension Front
16	73350800		Nut Hex Jam 1/2-13 unc
17	175689		Trunnion Front Susp.
18	73800800		Nut Lock w/Wsh 1/2-13 unc
20	163552		Retainer Spring
31	176205		Trunion Sups. Arm.
32	175994		Nut Lift Link 7/16-20
36	155097		Pointer Height Indicator
37	123935X		Plug Hole
38	17060516		Screw 5/16-18 x 1
40	19112410		Washer 11/32 x 1-1/2 x 10 Ga.
41	155098		Indicator Height Stlt
49	145212		Nut Hex/Large Lock
51	19171416		Washer 17/32 x 7/8 x 16 Ga.
52	175378		Arm Suspension Rear LH
53	175802		Arm Suspension Rear RH
54	175560		Pin Flange

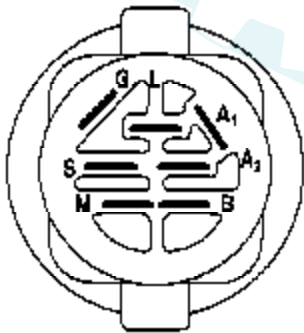
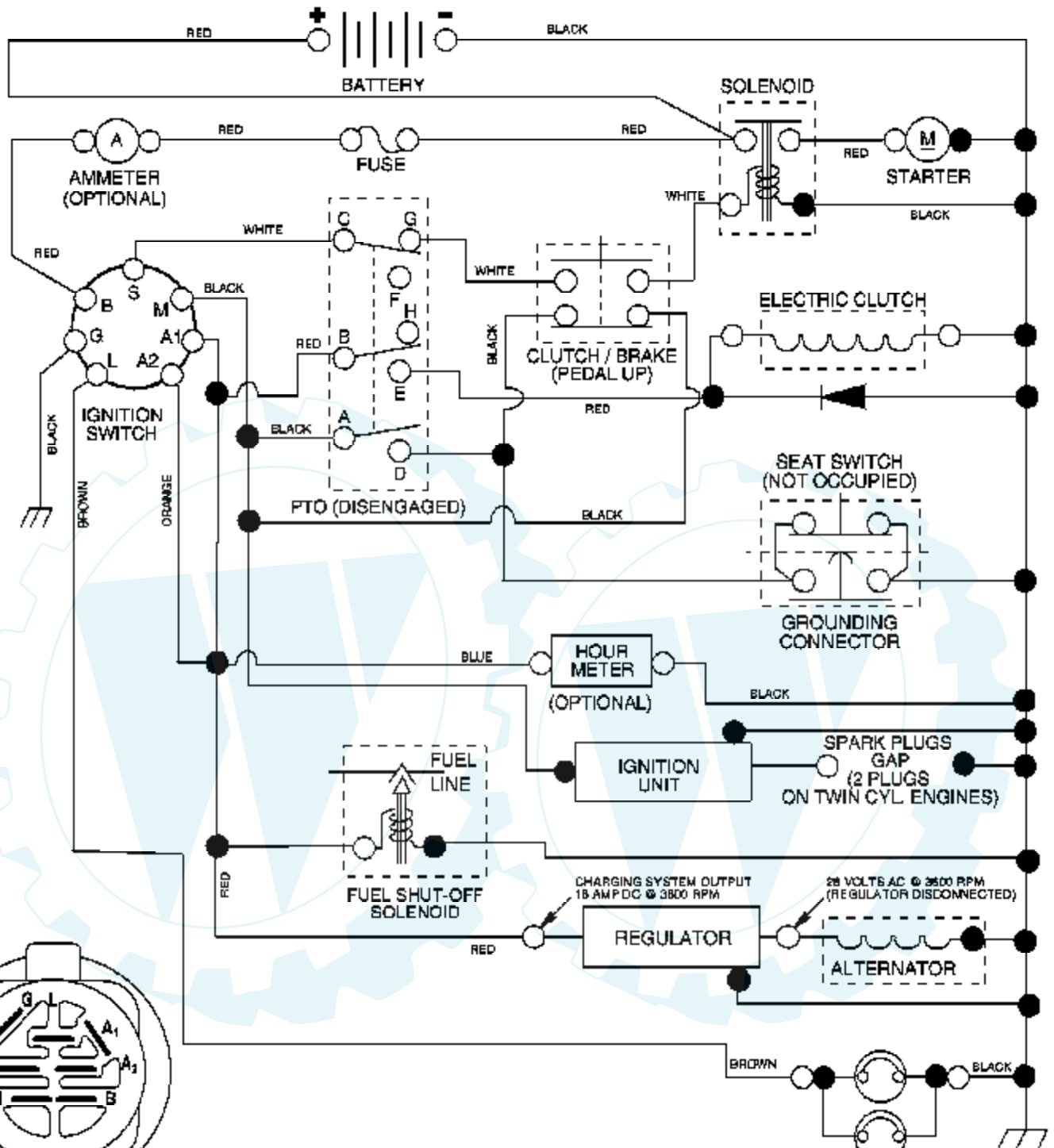




Ref #	Part Number	Qty	Description
1	180358		Deck Weldment Mower 48
3	138017		Bracket Asm., Sway Bar
5	4939M		Retainer Spring
6	178024		Bar Sway Deck
8	174365		Bolt 7/16 Asm. Blade
11	173921		Blade, 48" Mulching (For mulching mowers only)
	180054		Blade, 48" Hi-Lift (For bagging and discharging)
13	174360		Shaft Mandrel Asm. Greaseable
14	174358		Housing Mandrel
15	110485X		Bearing, Ball, Mandrel
16	174493		Stripper Mandrel Deck
17	72110610		Bolt RDHD Sq Neck 3/8-16 x 1.25
18	72140505		Bolt, Carriage 5/16-18 x 5/8
19	132827		Bolt, Hex Hd, Shoulder 5/16-18
20	174378		Baffle, Vortex Mower
21	73680500		Nut, Crownlock 5/16-18 unc
24	105304X		Cap, Sleeve
25	178102		Spring, Torsion
26	110452X		Nut, Push
27	180655X428		Deflector Shield
28	19111016		Washer 11/32 x 5/8 x 16 Ga.
29	131491		Rod, Hinge
30	173984		Screw, Thdroll
31	187690		Washer, Spacer Mower Vented
32	173436		Pulley, Mandrel
33	178342		Nut, Fig. Top Lock Cntr. 9/16
37	177968		Pulley, Idler
39	174375		Pulley, Idler, Driven
42	122052X		Spacer, Retainer
43	174373		Arm, Idler Secondary
45	180806		Cover, Mandrel Deck
46	137729		Screw, Thdroll. 1/4-20 x 5/8
47	180808		V-Belt, Mower, Secondary
48	174368		V-Belt, Mower, Primary
49	73900600		Nut, Crownlock 3/8-16 unc
50	72110612		Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5
52	175820		Pulley Idler Flat
54	74780616		Bolt Fin Hex 3/8-16 unc x 1 Gr. 5
55	72140608		Bolt Rdhd Sqnk 3/8-16 unc x 1
56	155986		Bar Pnt Adj.
57	156941		Pin Head Rivet
72	19131312		Washer 13/32 x 13/16 x 12 Ga.
91	180535		Bracket Asm Noseroller RH
92	73800600		Nut Lock Hex w/Ins 3/8-16 unc
94	176066		Noseroller
95	180534		Bracket Asm Noseroller LH
97	178515		Washer Hardened
98	179479		Spring Primary Drive
99	184058		Pulley Idler"V"
100	72110616		Bolt RDHD Sqnk 3/8-16 unc x 2
110	175016		Arm Spring Secondary
112	174387		Link Tension Relief Lever
113	72110506		Bolt Carr. 5/16-18 x 3/4
114	174384		Tension Asm Relief Lever
115	174609		Arm Spring Tension Relief
116	184219		Bolt, Shoulder
117	174873		Gauge Wheel
118	73930600		Nut, Centerlock 3/8-16 unc

Ref #	Part Number	Qty	Description
119	19121414		Washer 3/8 x 7/8 x 14 Ga.
121	174371		Spring Secondary Drive
122	174606		Bushing Pivot Tension Relief
126	174372		Arm, Idler, Primary Deck
130	17000616		Screw 3/8-16 x 1
132	17000612		Screw 3/8-16 x .75
182	179127		Rod Roller Nose
183	163552		Retainer Spring
184	173979		Keeper Belt Idler
	174356		Mandrel Asm. Service (Includes Key Nos. 13-15)
	180939		Replacement Mower, Complete (Std. Deck - Order separately nose roller components key nos. 91, 94, 95, 132, 182, and 183)





IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M + G + A1	NONE
ON + LIGHTS	B + A1	L + A2
ON	B + A1	NONE
START	B + S + A1	NONE

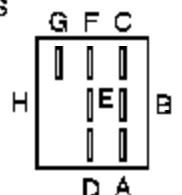
WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

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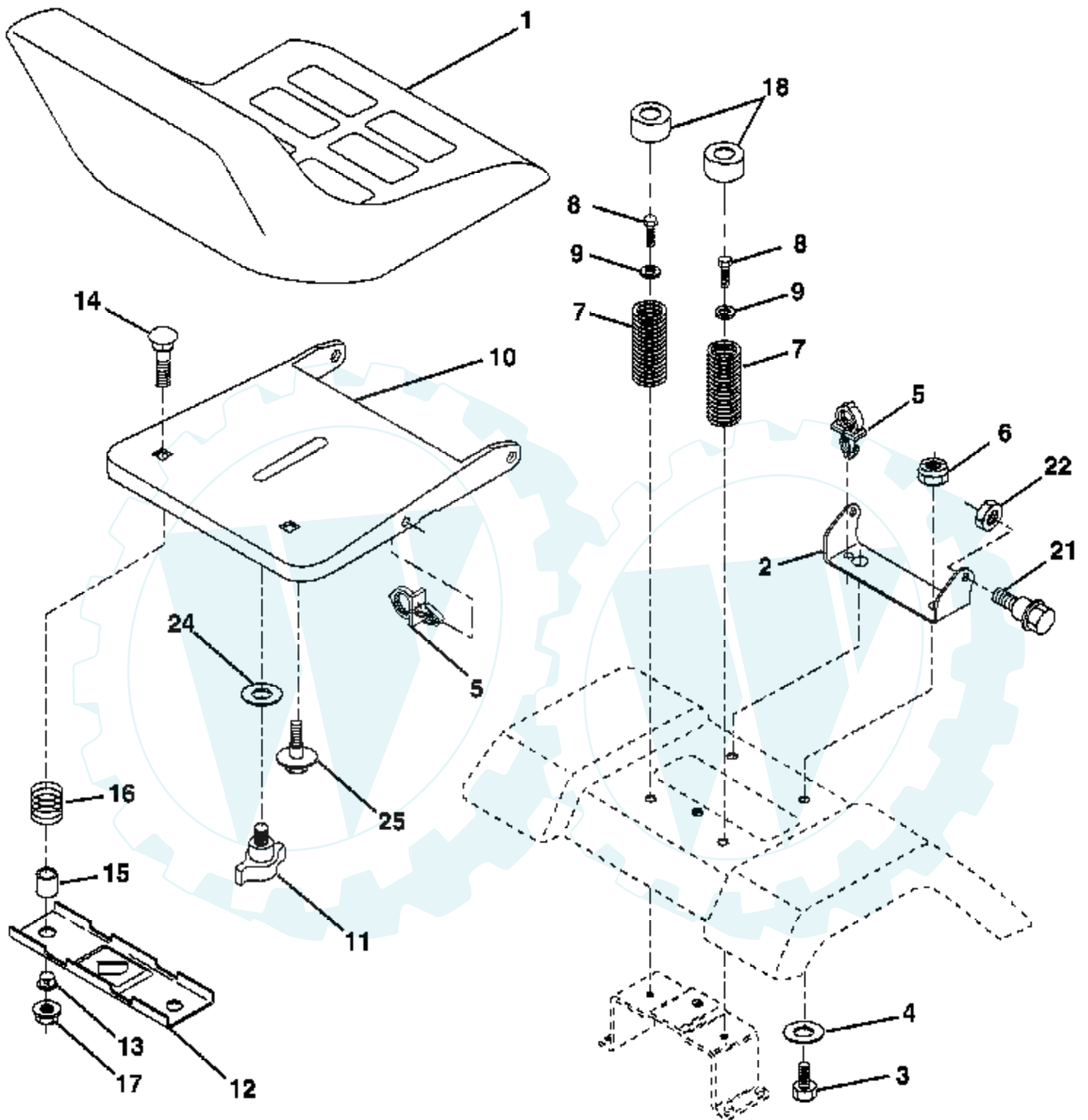
PTO SWITCH	
POSITION	CIRCUIT
OFF	C + G, B + H
ON	C + F, B + E, A + D

REMOVABLE CONNECTIONS

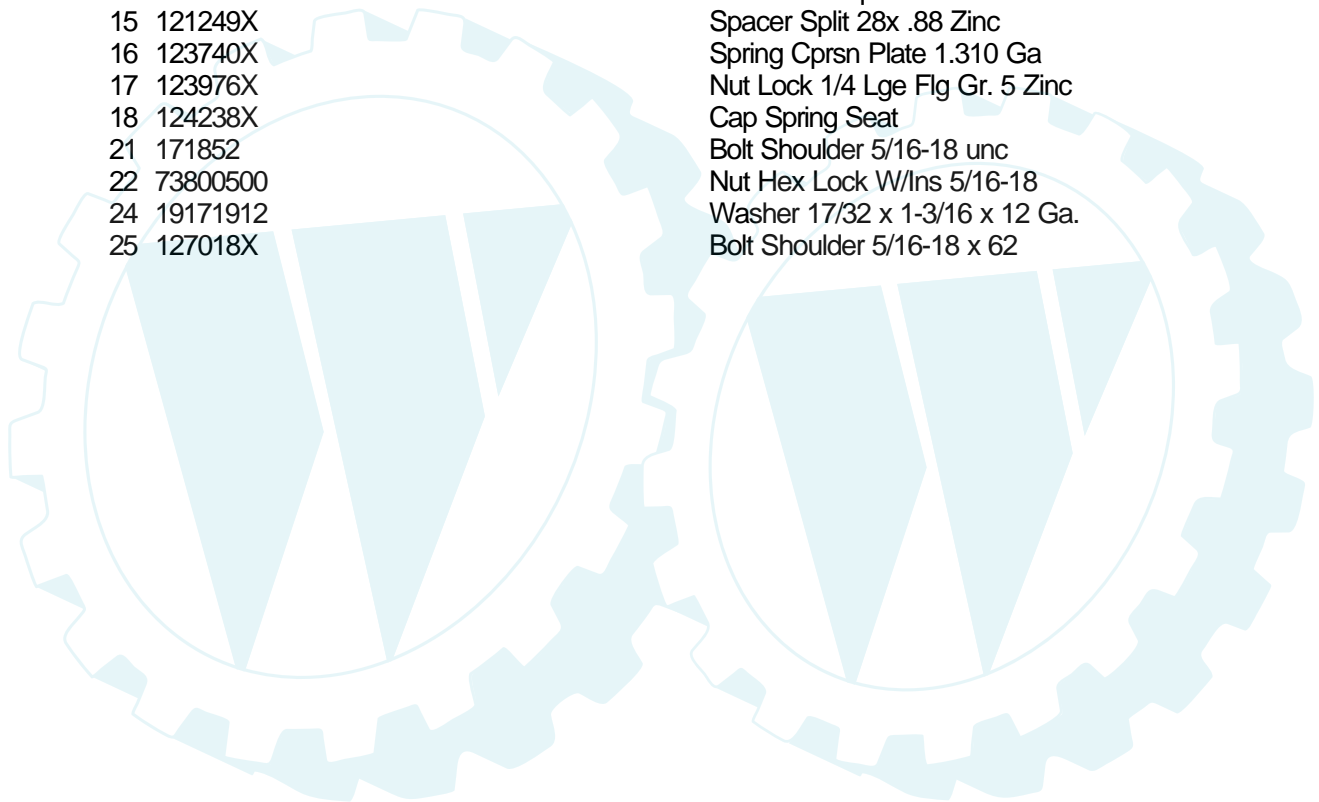
NON-REMOVABLE CONNECTIONS



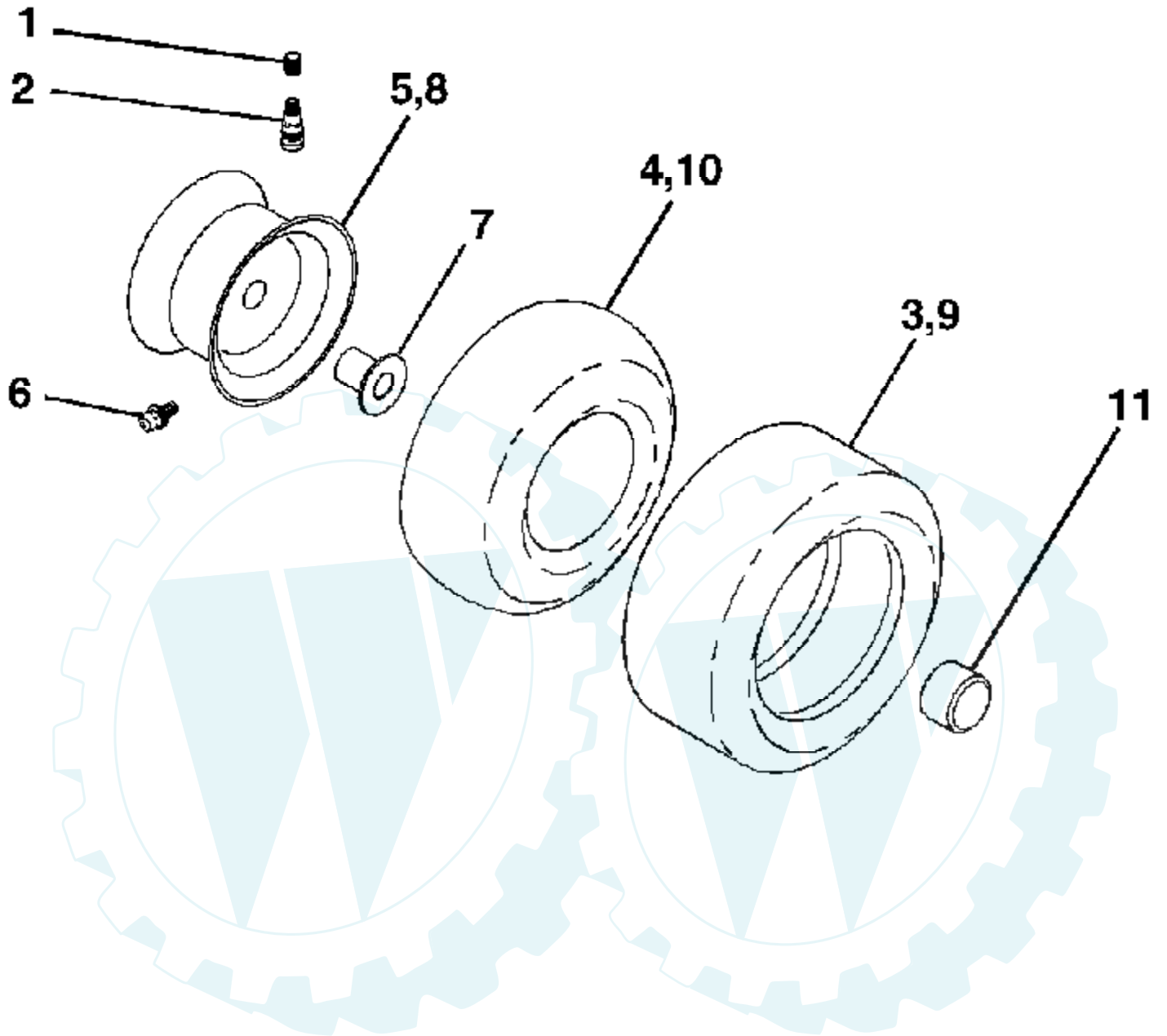
PTO SWITCH CONNECTOR



Ref #	Part Number	Qty	Description
1	189022		Seat
2	140551		Bracket Pivot Seat
3	71110616		Bolt Fin Hex 3/8-16 unc x 1
4	19131610		Washer 13/32 x 1 x 10 Ga
5	145006		Clip Push-In
6	73800600		Nut Hex w/Ins. 3/8-16 unc
7	124181X		Spring Seat Cprsn
8	17000616		Screw 3/8-16 x 1-1/2
9	19131614		Washer 13/32 x 1 x 14 Ga.
10	182493		Pan Seat
11	166369		Knob Seat Adj. Wingnut
12	121246X		Bracket Mounting Switch
13	121248X		Bushing Snap Blk Nyl 50 Id
14	72050412		Bolt Rdhd Sqnk 1/4-20 x 1-1/2
15	121249X		Spacer Split 28x .88 Zinc
16	123740X		Spring Cprsn Plate 1.310 Ga
17	123976X		Nut Lock 1/4 Lge Flg Gr. 5 Zinc
18	124238X		Cap Spring Seat
21	171852		Bolt Shoulder 5/16-18 unc
22	73800500		Nut Hex Lock W/Ins 5/16-18
24	19171912		Washer 17/32 x 1-3/16 x 12 Ga.
25	127018X		Bolt Shoulder 5/16-18 x 62



Ref #	Part Number	Qty	Description
1	159944X428		Wheel Steering
2	184706		Axle Asm
3	169840		Spindle Asm LH
4	169839		Spindle Asm RH
5	6266H		Bearing Race Thrust Harden
6	121748X		Washer 25/32 x 1-5/8 x 16 Ga.
8	12000029		Ring Klip #t5304-75
10	175121		Link Drag
11	10040600		Washer Lock Hvy Hlcl Spr 3/8
12	73940800		Nut Hex Jam Toplock 1/2-20 unf
13	136518		Spacer Bearing Axle Front
15	145212		Nut Hex Flange Lock
17	177883		Shaft Asm. Steering
29	17000612		Screw 3/8-16 x 3/4
32	180580		Rod Tie
34	10040600		Washer Lock Hlcl Spr 3/8
36	155105		Bushing Strg
37	152927		Screw
38	159946X428		Insert Cap Strg Wh
39	19182411		Washer 9/16 ID x 1-1/2 OD 11Ga.
40	73540600		Nut Crownlock 3/8-24
41	159945		Adaptor Wheel Strg
42	163888X428		Boot Steering
43	121749X		Washer 25/32 1 1/4 x 16 Ga.
46	184946X505		Cap Spindle
65	160367		Spacer Brace Axle
67	72110618		Bolt, Rdhd Sq 3/8-16 unc x 2-1/4
68	169827		Axle, Brace
71	175146		Steering Asm.
73	160135X428		Extension Steering Stealth
82	169835		Bracket Susp. Chassis Front
87	173966		Washer Flat .781 x 1-1/2 x .15
88	175118		Bolt Shoulder 7/16-20 unc
91	175553		Clip Steering
94	19121414		Washer 3/8 x 7/8 x 14 Ga.
95	188967		Washer Harden .793 x 1.637 x .060



Ref #	Part Number	Qty	Description
1	59192		Cap Valve Tire
2	65139		Stem Valve
3	106222X		Tire F Ts 15 x 6 0 - 6 Service
4	59904		Tube Front (Service Item Only)
5	106732X421		Rim Asm 6"front Service
6	278H		Fitting Grease (Front Wheel Only)
7	9040H		Bearing Flange (Front Wheel Only)
8	106108X421		Rim Asm 8"rear Service
9	122082X		Tire R Ts 20 x 10-8 C Service
10	7152J		Tube Rear (Service Item Only)
11	104757X428		Cap Axle Blk 1 50 x 1 00
	144334		Sealant, Tire (10 oz. Tube)

