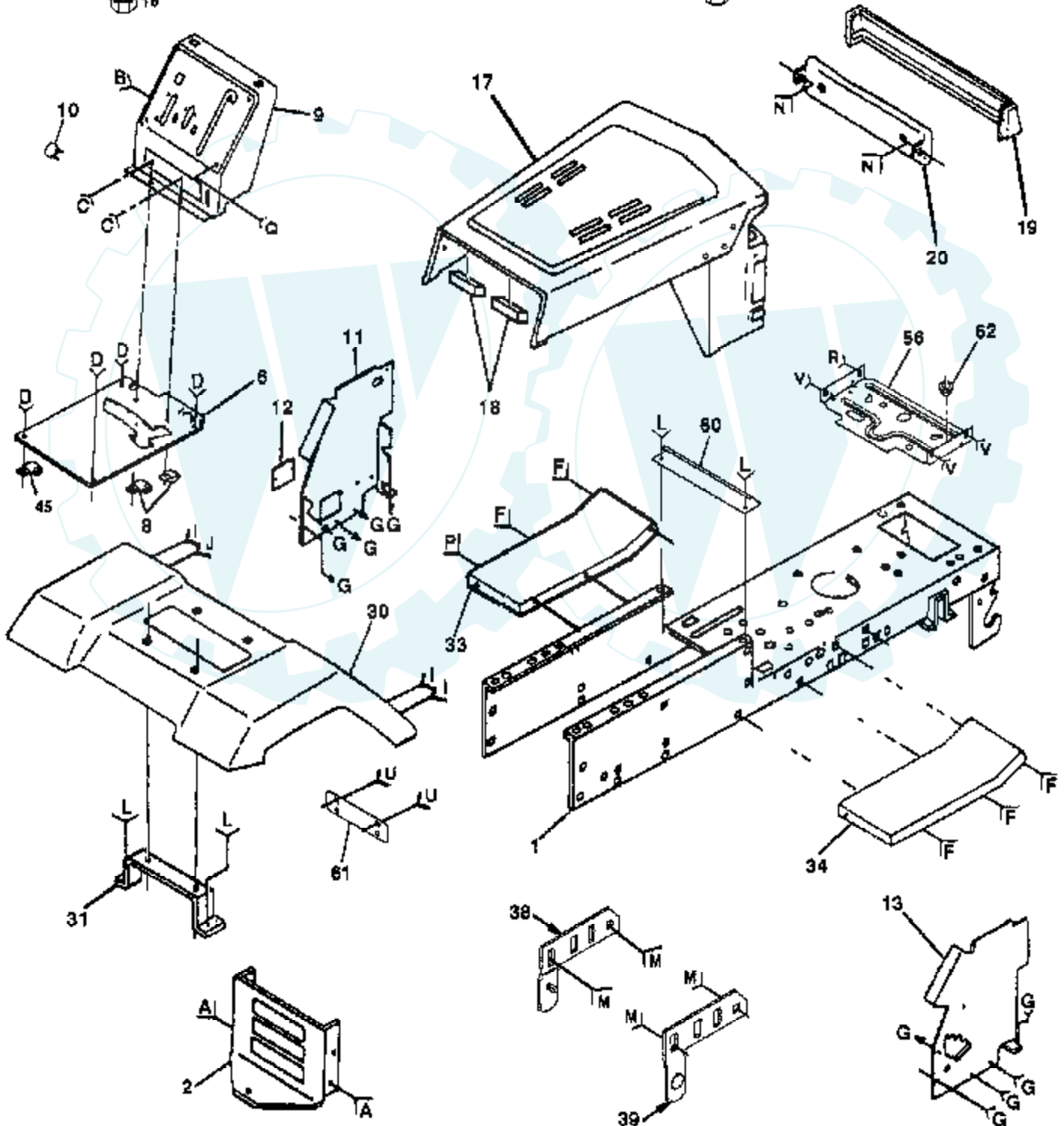
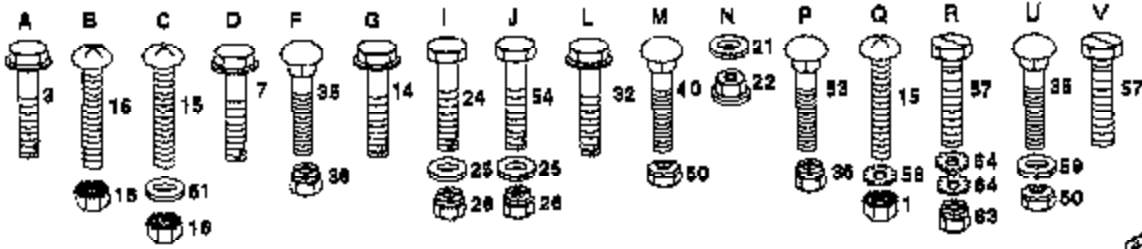


18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

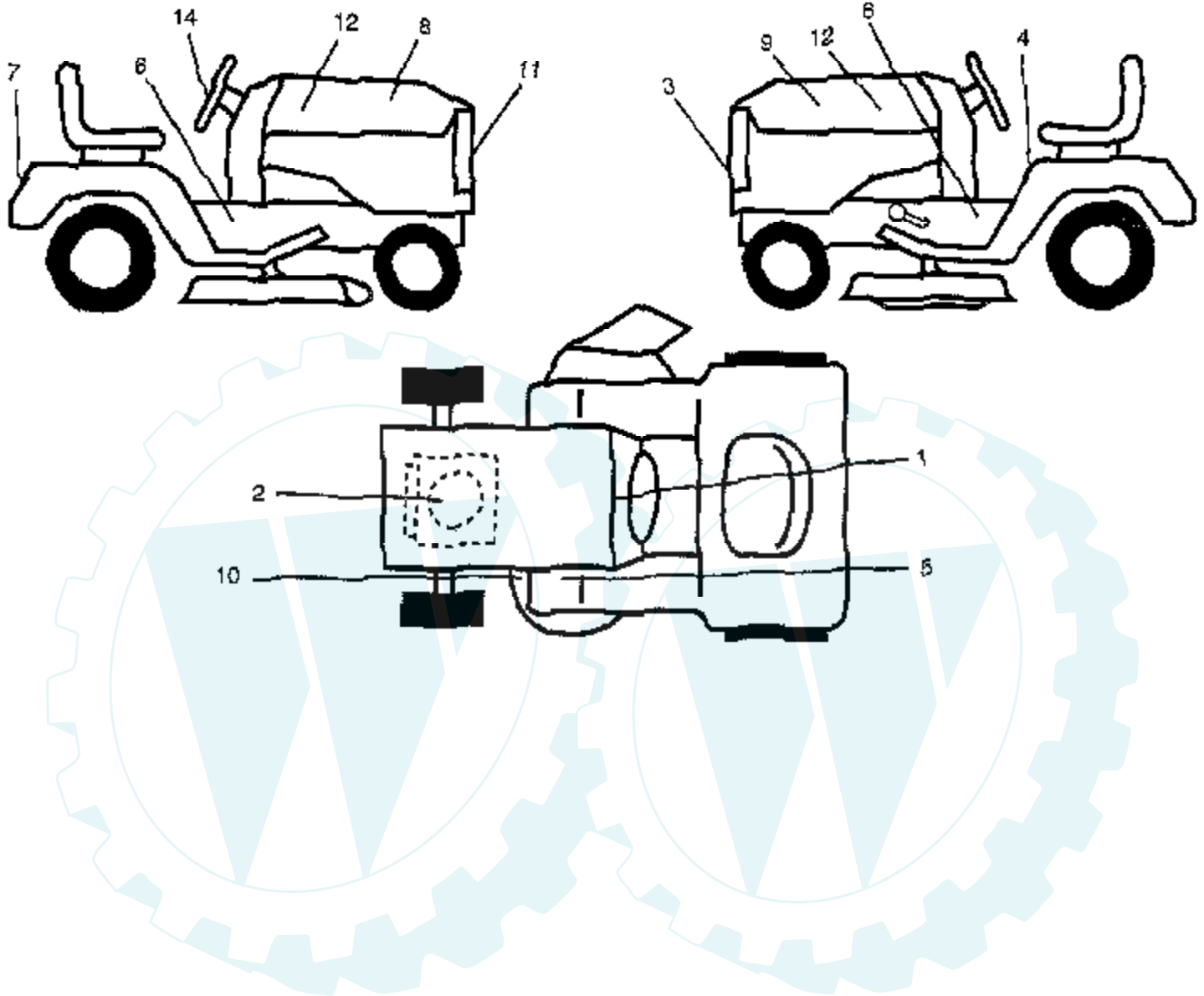
CHASSIS AND ENCLOSURES



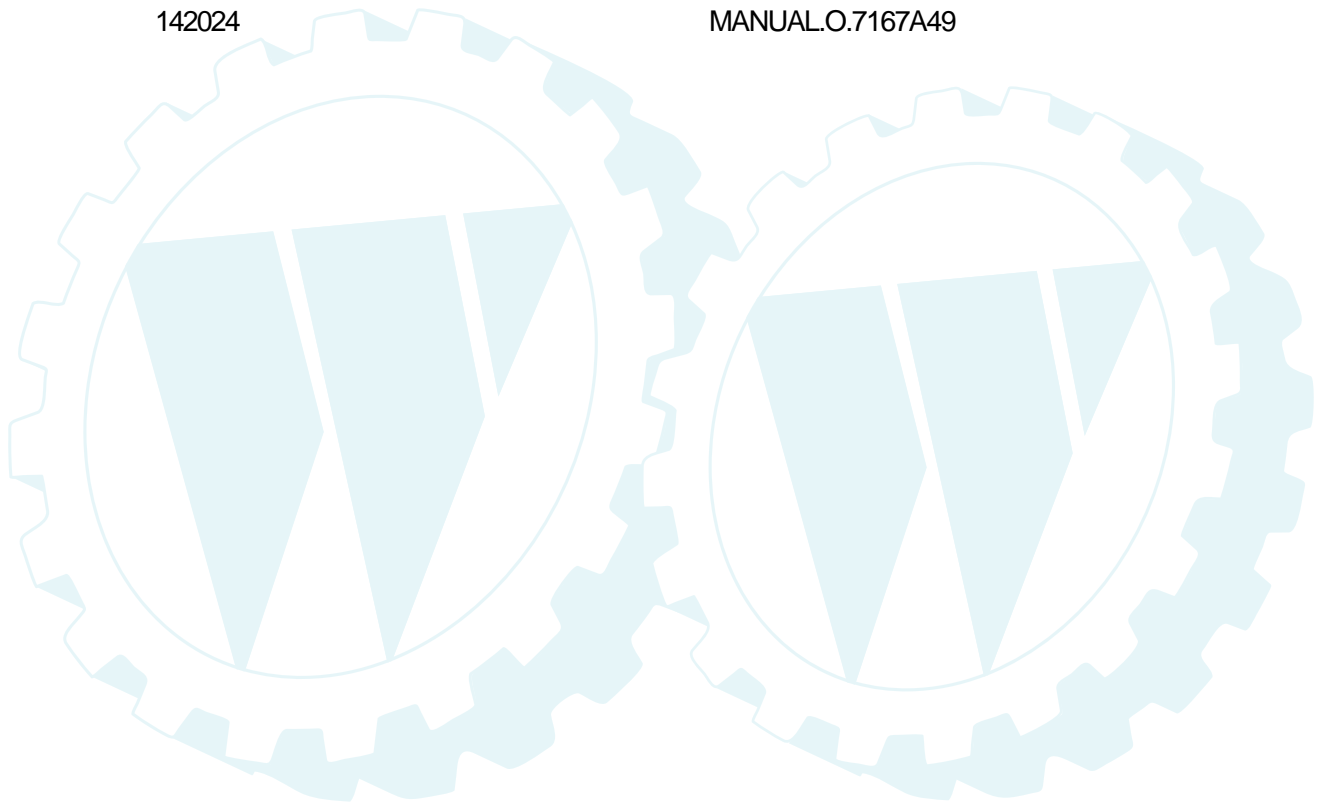
Ref #	Part Number	Qty	Description
1	135034		SUB= 145501
2	137275		SUB= 145009
3	17490612		SCREW
6	130800X029		SADDLE
7	17490608		SCREW LT
8	2751R		CLIP T
9	137411X014		DASH 1 PC SKSCND
10	5479J		PLUG BUTTON T
11	122795X		PANEL DASH LH
12	121794X		COVER ACCESS
13	124031X		SUB= 155934X010
14	17490608		SCREW LT
15	74180512		SCREW
16	73510500		NUT
17	141401X505		HOOD/GRILLE ASM
18	126938X		SUB= 532126938
19	133805		SUB= 133954
20	132257		SUB= 918132257
21	19091216		WASHER PM
22	108067X		PAL NUT LT
24	74760612		SUB= 74780612
25	19131312		WASHER
26	73680600		SUB= 73690600
30	109872X505		FENDER
31	139976		BRACKET SUPT FEND
32	17490612		SCREW
33	105476X505		FOOTREST LH
34	105475X505		FOOTREST RH
35	72110606		BOLT
36	73680600		SUB= 73690600
38	134774		PIVOT BRKT LH
39	134775		PIVOT BRKT RH
40	72140608		SUB= 72110608
45	126471X		"CLIP,INSULATOR"
50	73800600		NUT
51	19131216		WASHER
53	72140608		SUB= 72110608
54	74760614		SUB= 74760616
56	140281X431		PLATE MTG BTRY
57	17490512		SCREW
58	11050600		LOCKWASHER
59	59164		SUB= 19171416
60	139977		SPACER FENDER LT
61	139978		PLATE EXTEN FEND
62	124028X		SUB= 532124028
63	73680500		SUB= 73690500
64	11050500		LOCKWASHER.5/16.E

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DECALS

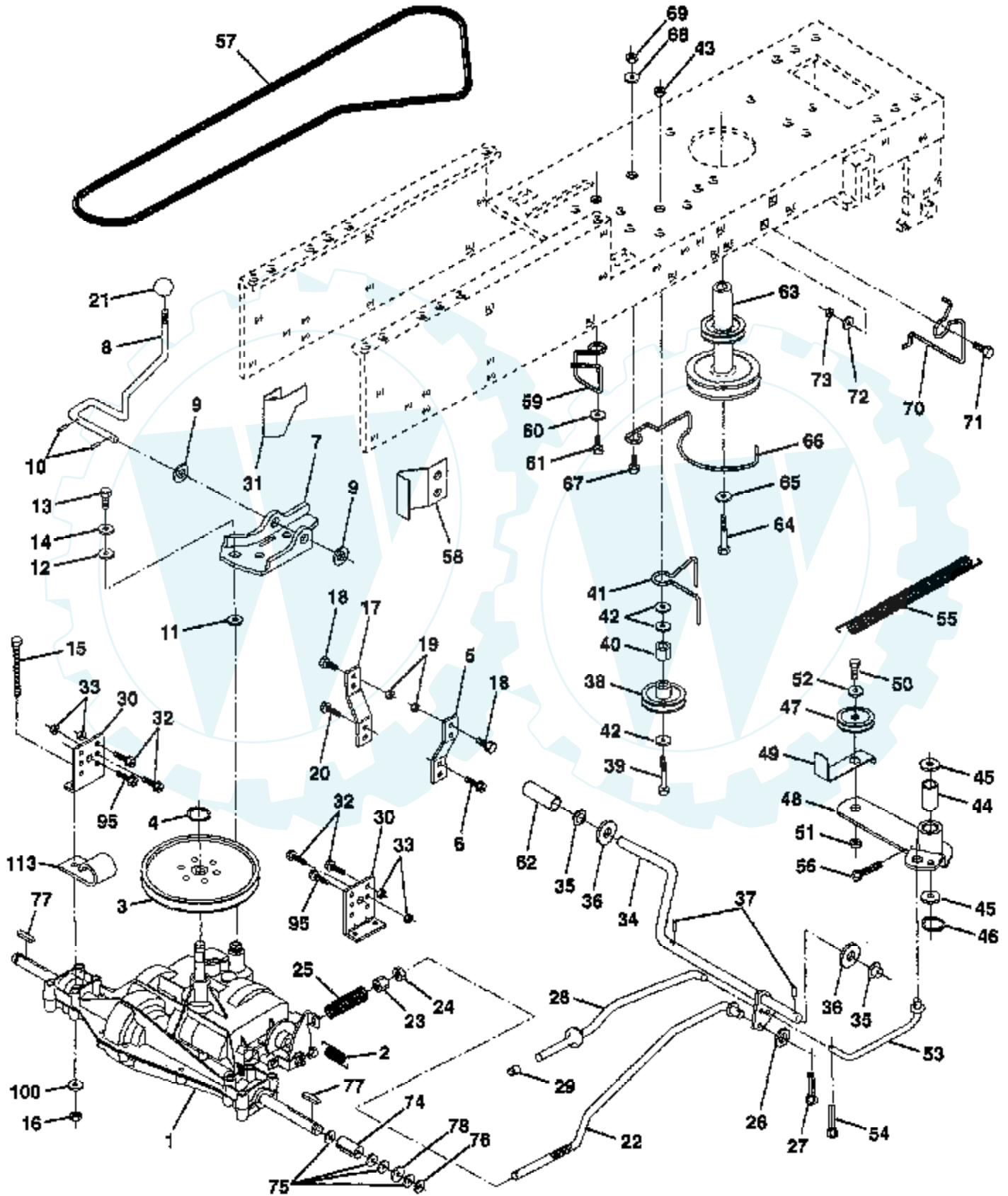


Ref #	Part Number	Qty	Description
1	138955		DECAL.DASH.INST.
2	136128		SUB= 272940
3	141503		DECAL GRILL WIZ
4	133796		DECAL
5	4900J		DECAL T
6	141502		DECAL CHASSIS WIZ
7	127520		NLA
8	141498		DECAL HOOD RH WIZ
9	141499		DECAL HOOD LH WIZ
10	136832		DECAL
11	141504		DECAL GRILL WIZ
12	141500		DECAL INS HOOD
14	133870		NLA
	138311		DECAL HANDLE LIFT
	142024		MANUAL.O.7167A49



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DRIVE

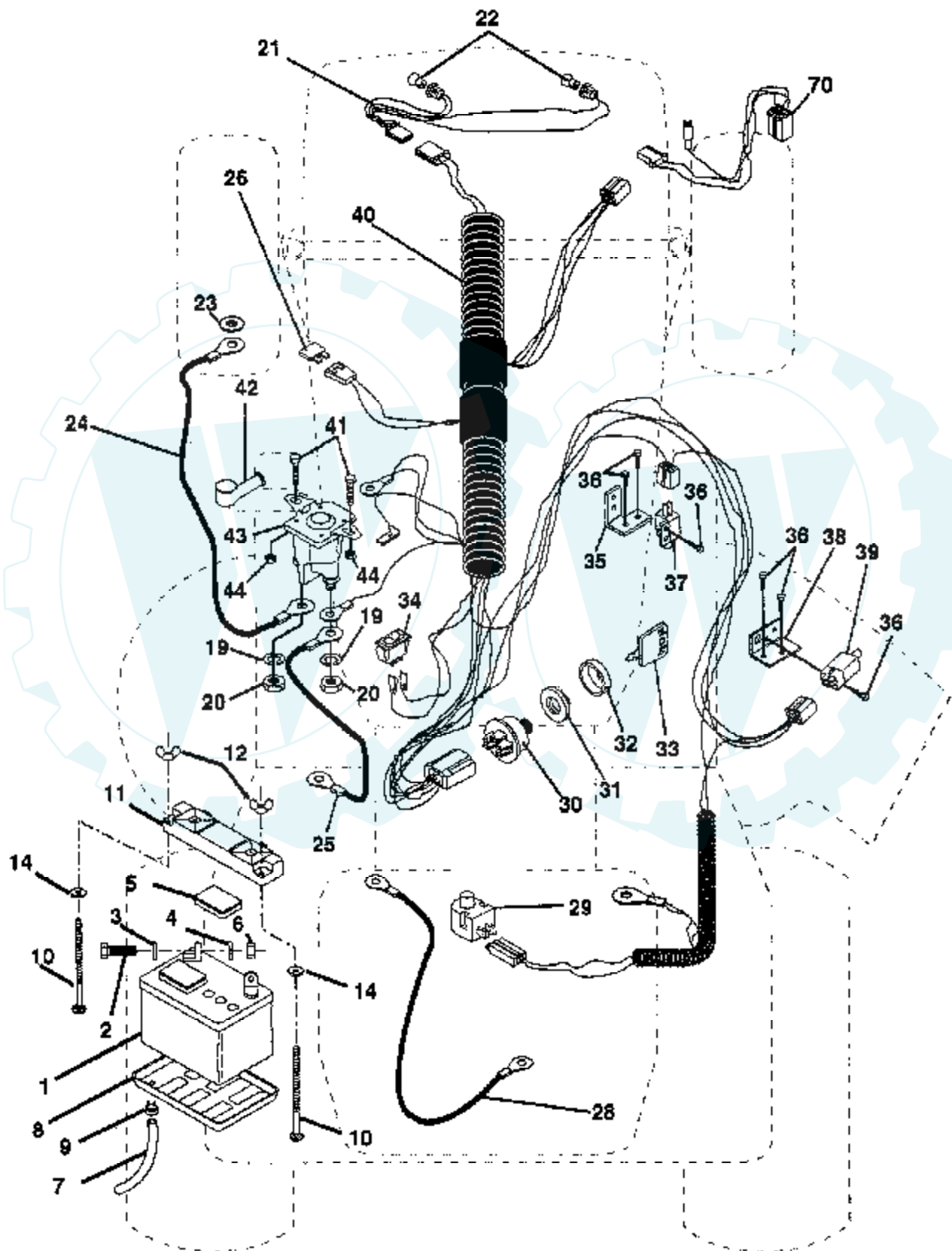


Ref #	Part Number	Qty	Description
1	137370		SUB= 137367
2	110422X		SUB= 146682
3	123666X		PULLEY TRANS
4	12000028		SUB= 2267J
5	121520X		STRAP TORQUE
6	17490512		SCREW
8	139997		SUB= 141003
10	76020416		PIN COTTER 1/8
11	105701X		WASH-SHFT PLT LT
12	19151216		WASHER
13	71040412		SUB= 74550412
14	10040400		LOCKWASHER
15	74780544		BOLT HEX
16	73680500		SUB= 73690500
17	121520X		STRAP TORQUE
18	74780616		BOLT
19	73800600		NUT
20	17490512		SCREW
21	106933X		KNOB T (1/2-HOLE)
22	130804		BRAKE ROD
23	73800600		NUT
24	73350600		NUT
25	106888X		SPRING ROD LT
26	19131316		WASHER
27	76020412		COTTER PIN
28	140448		ROD PARK BRAKE
29	124236X		CAP
30	130807		TRANSAXLE MTG BKT
31	127275X		"KEEPER,BELT LH T"
32	74760512		BOLT
33	73800500		NUT
34	122424X		SUB= 149001
35	120183X		NYLON BEARING
36	19211616		WASHER LT
37	1572H		SUB= 2882J
38	123674X		PULLEY.IDLER.FLAT
39	74760644		BOLT
40	4470J		SPACER T
41	109070X		BELT KEEPER LT
42	19131312		WASHER
43	73800600		NUT
44	105706X		"LY, BEARING"
45	110812X		WASHER LT
46	12000039		KLIP RING
47	127783		SUB= 139245
48	123789X		ARM IDLER
49	123205X		RETAIN BELT
50	74760624		SUB= 74930624
51	73680600		SUB= 73690600
52	19131316		WASHER
53	105710X		"LINK, CLUTCH T"
54	76020412		COTTER PIN
55	105709X		"SPRING, RETURN LT"
56	76020412		COTTER PIN
57	130801		SUB= 138255
58	127274X		"KEEPER,BELT RH T"
59	140312		KEEPER,BELT CNTSP
60	19131312		WASHER

Ref #	Part Number	Qty	Description
61	17490612		SCREW
62	8883R		PEDAL COVER T
63	140186		PULLEY.ENGINE
64	71170764		BOLT
65	10040700		LOCKWASHER
66	129921		KEEPER.BELT.ENG.L
67	74760616		BOLT
68	19131312		WASHER
69	73680600		SUB= 73690600
70	134683		KEEPER BELT ENG
71	74760616		BOLT
72	19132012		WASHER
73	73680600		SUB= 73690600
74	109502X		SPACER LT
75	121749X		WASHER
76	12000001		E-RING LT
77	123583X		SQUARE KEY
78	121748X		WASHER
80	131487		ARM SHIFT TRANS
81	136933		SHAFT ASM.SHIFT
82	123782X		"SPRING,TORSION"
83	19171216		WASHER
84	132183		TIE ROD
85	73530400		NUT 1/4-28
86	71208		BUSHING
87	19212016		WASHER D
88	12000008		KLIP RING
89	139964		SUB= 918139964
90	124346X		NUT
95	17490612		SCREW
100	19111216		WASHER M
113	2751R		CLIP T

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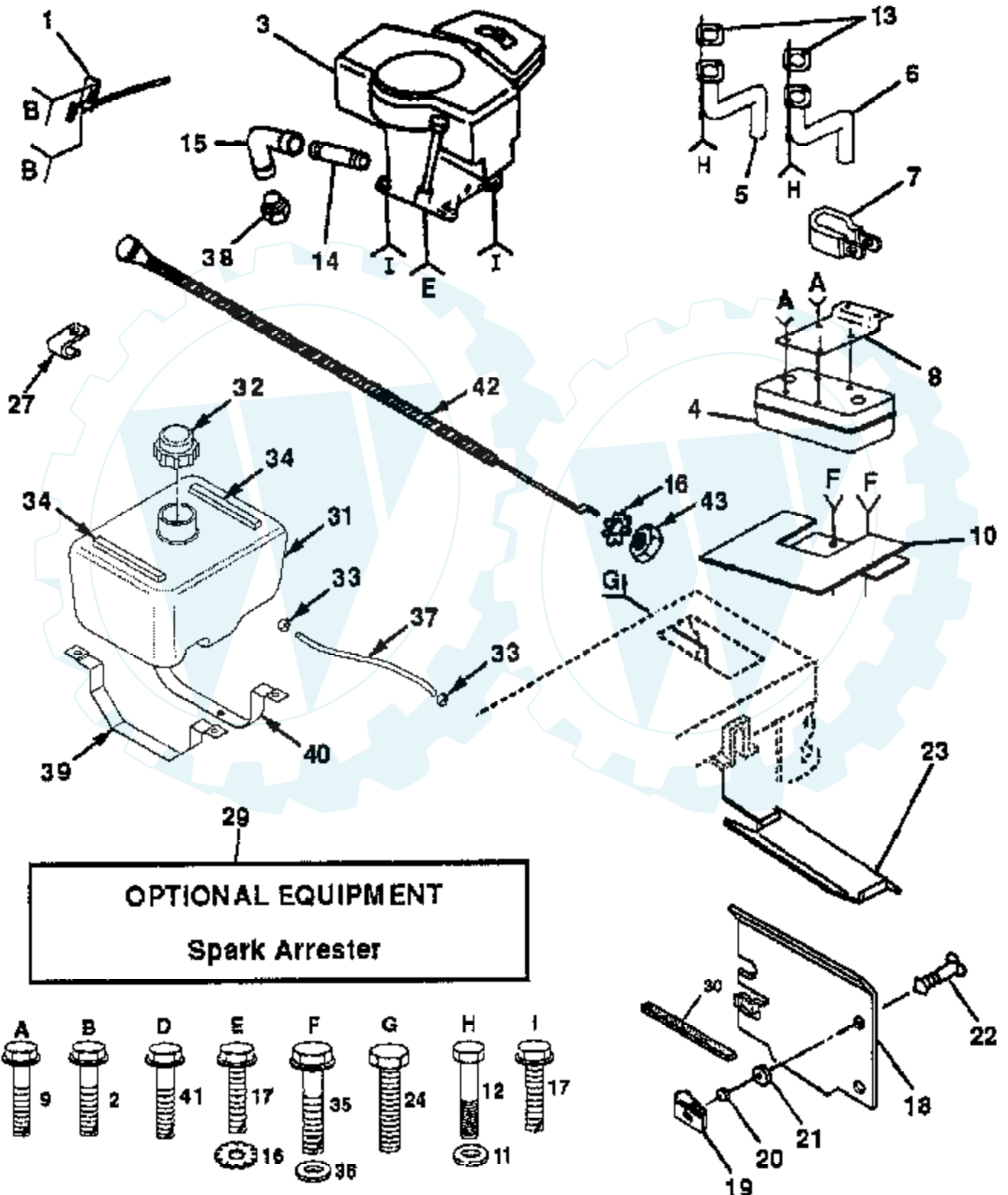
ELECTRICAL



Ref #	Part Number	Qty	Description
1	121265X		SUB= 123899X
2	74760412		BOLT LT
3	19091016		WASHER
4	10040400		LOCKWASHER
5	121264X		"CAP,BATTERY "
6	73220400		SUB= 50675
7	7697J		"DRAIN TU T, BATT"
8	7603J		"TRAY T, BATTERY"
10	72240460		BOLT
11	102476X		SUB= 150109
12	123198X		SUB= 146525
14	19121618		WASHER.3/4X1X18GA
19	10090400		SUB= 10040400
20	73350400		NUT
21	136850		"HARNES,LIGHT SOC"
22	4152J		HEADLAMP BULB
23	11150400		LOCKWASHER
24	108423X		CABLE ASM.
25	4206J		CABLE-BATTERY T
26	108824X		FUSE HYT
28	4207J		CABLE T
29	121305X		SWITCH SEAT
30	140399		SUB= 163088
31	140400		SUB= 145774
32	123620X		SUB= 141226
33	140401		KEY MLD GEN DELTA
34	110712X		SWITCH LT
35	130890		SWITCH BRACKET
36	17021008		SCREW
37	104445X		SWITCH-INTER. GT
38	108236X		BRACKET LT
39	109553X		SWITCH INTERLOCKT
40	140414		HARNES IGN DASH
41	71110408		BOLT HXHD FIN
42	131563		SUB= 154336
43	138406		SUB= 146154
44	73640400		NUT HXKEP 1/4X20
70	140413		HARNES ENG DUAL

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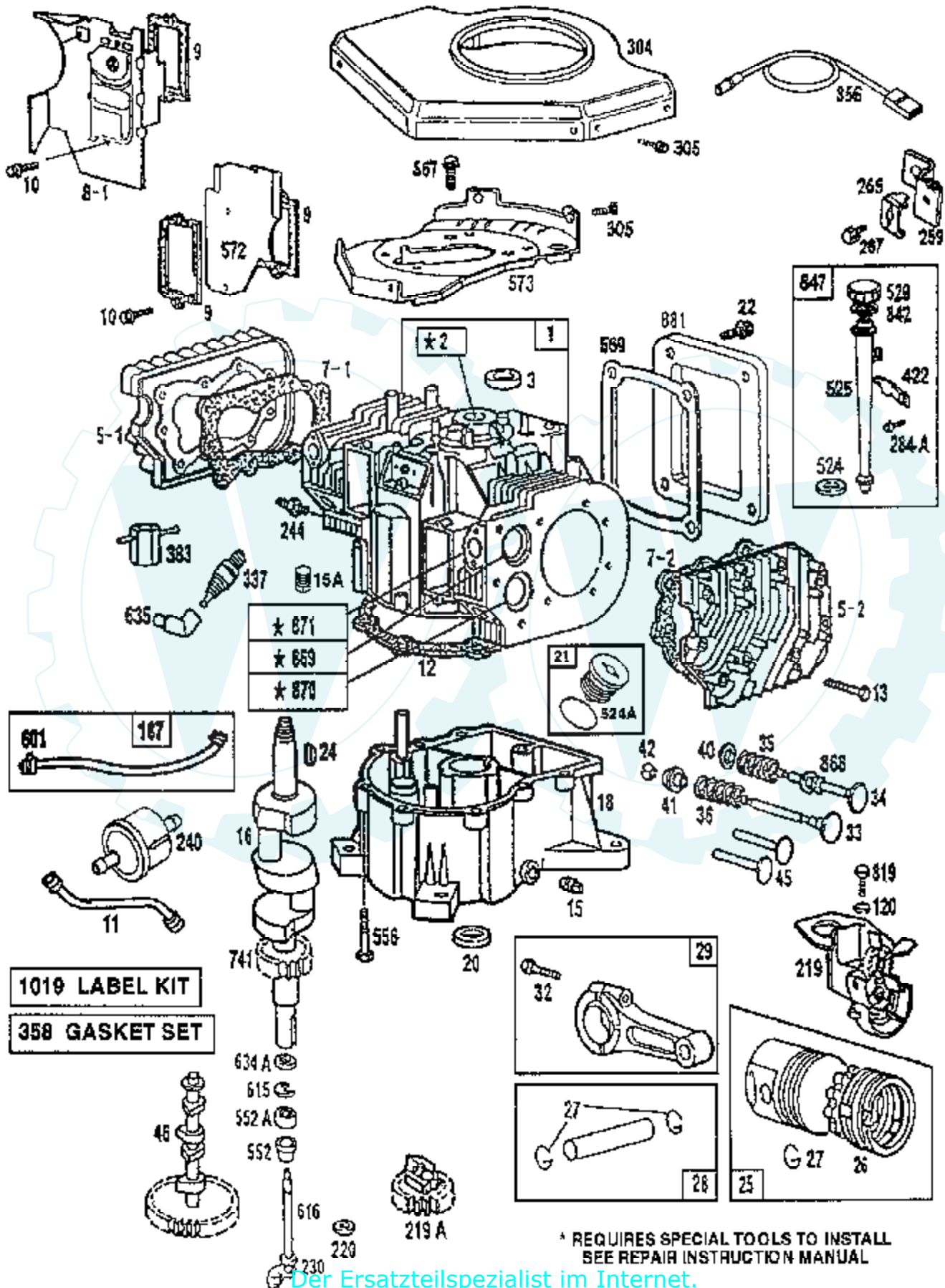
ENGINE



Ref #	Part Number	Qty	Description
1	132755		SUB= 133439
2	17720410		SCREW LT
3			REFER TO IMAGE
4	137978		SUB= 149723
5	136989		EXHAUST ASM LH
6	136988		SUB= 144068
7	138129		CLAMP.TUBE.DBL.EN
8	122439X		BRACKET MUFFLER
9	17190408		SCREW ST
10	128199		SUB= 145552
11	100040400		SUB= 10040400
12	74780412		SUB= 74780414
13	8545J		SUB= 272250
14	13280336		PIPE NIPPLE LT
15	13200300		ELBOW
16	11050600		LOCKWASHER
17	17490624		SCREW LT
18	136718		SHIELD HEAT
19	105839X		RECEPTACLE LT
20	105838X		RETAINER LT
21	19091016		WASHER
22	123650X		STUD.1/4.TURN
23	128953		HEAT SHIELD
24	17021008		SCREW
27	126470X		"CLIP,INSULATOR"
29	137180		SUB= 532137180
31	141291		TANK FUEL 1.9 NAT
32	140527		CAP ASM FUEL
33	123487X		HOSE CLAMP
34	126564X		"STRIP,FORM"
35	17490512		SCREW
36	19132012		WASHER
37	8548R		FUEL LINE T
38			REFER TO IMAGE
39	140020		STRAP TANK FUEL
40	140019		STRAP TANK FRONT
41	17490612		SCREW
42	138127		CONTROL.CHK.26.38
43	73610600		SUB= 7810H

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BRIGGS & STRATTON ENGINE - MODEL NUMBER 422707, TYPE NUMBER 1522-01



Ref #	Part Number	Qty	Description
1	494533		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
5-1	493457		HEAD, CYLINDER #1
5-2	493458		HEAD CYLINDER #2
7-1	271867		GASKET, CYLINDER HEAD #1
7-2	271868		GASKET, CYLINDER HEAD #2
8-1	398065		BREATHER ASSEMBLY
8-2	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
11	280225		TUBE, BREATHER
12	271703		GASKET, CRANKCASE COVER, 1/64"
	271188		GASKET, CRANKCASE COVER,.005"
	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
15A	94497		PLUG, PIPE
16	394028		CRANKSHAFT
	94196		KEY, TIMING GEAR
18	493304		BASE ASSEMBLY, CRANKCASE
20	291675		SEAL, OIL
21	399195		SEAL ASSEMBLY, CYLINDER PLUG
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	394955		PISTON ASSEMBLY, STANDARD SIZE
	394956		PISTON ASSEMBLY,.010" OVERSIZE
	394957		PISTON ASSEMBLY,.020" OVERSIZE
	394958		PISION ASSEMBLY,.030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
	394960		RING SET, PISTON,.010" OVERSIZE
	394961		RING SET, PISTON,.020" OVERSIZE
	394962		RING SET, PISTON,.030" OVERSIZE
27	260924		LOCK, PISTON PIN
28	299691		PIN ASSEMBLY, PISTON, STANDARD
	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	93630		RETAINER, EXHAUST VALVE ROTOCOIL(2)
45	261368		TAPPET, VALVE
46	213520		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	280319		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	94326		SCREW, AIR CLEANER
81	223016		LOCK, MUFFLER SCREW

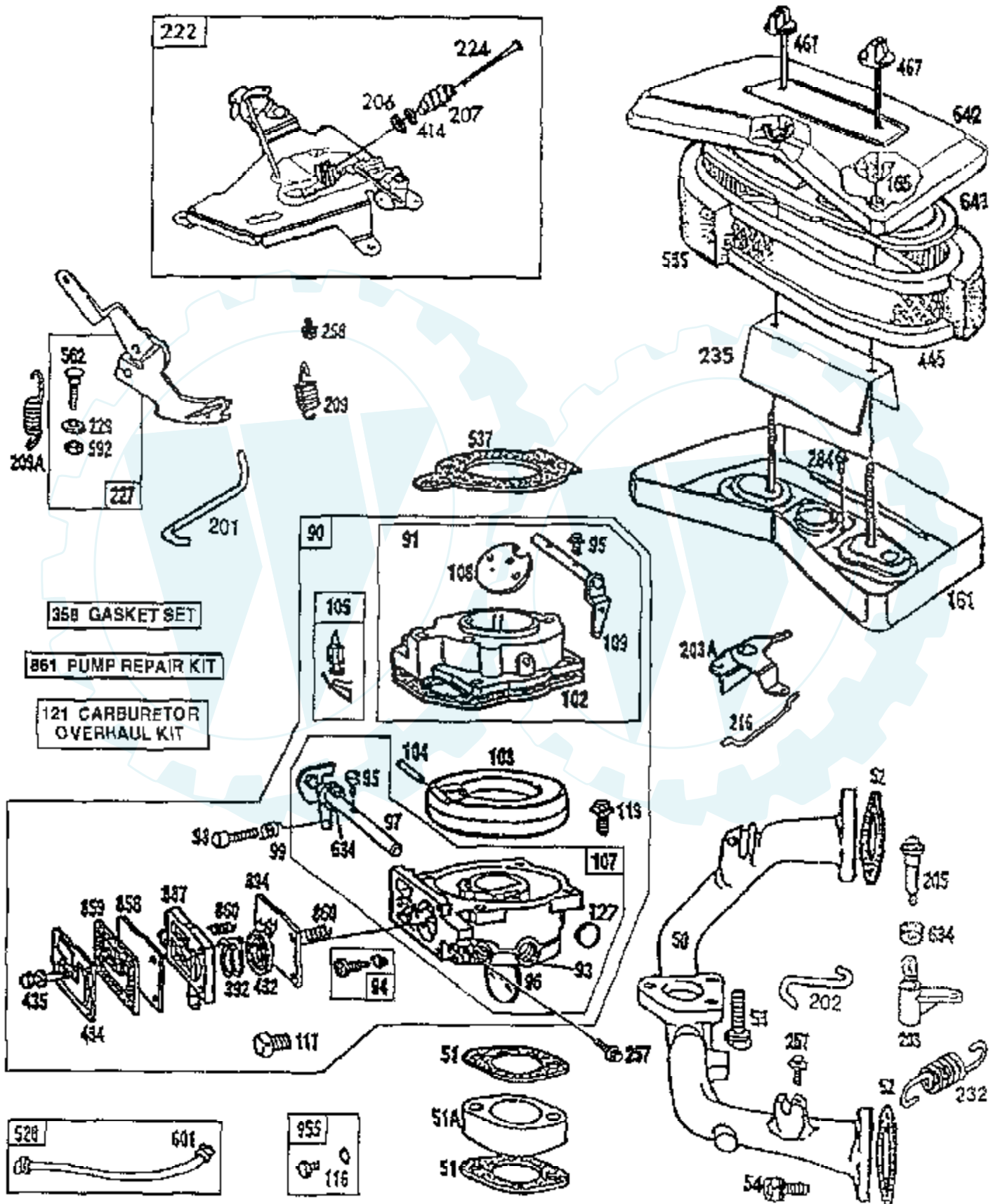
Ref #	Part Number	Qty	Description
90	495181		CARBURETOR ASSEMBLY
91	495035		BODY ASSEMBLY, UPPER CARBURETOR
93	231209		BUSHING, THROTTLE SHAFT
94	491538		VALVE ASSEMBLY, CARBURETOR IDLE
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	392672		SHAFT AND LEVER, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	230896		PIN, FLOAT HINGE
105	394683		VALVE, FUEL INLET
107	491543		BODY, LOWER CARBURETOR
108	223534		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	231338		JET, NEEDLE VALVE
119	94152		SCREW, SEMS, HEX HEAD
120	92290		WASHER, LOCK
121	491539		CARBURETOR OVERHAUL KIT
127	223472		PLUG, WELCH
161	398826		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	93535		SCREW, HEX HEAD
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
203A	490207		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
216	262375		LINK
219	393415		OIL SLINGER ASSEMBLY
219A	394348		GEAR, GOVERNOR
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
232	262539		SPRING, BACKLASH
235	224039		SHIELD, SPITBACK
240	493629		FILTER, FUEL (IN FUEL LINE TO TANK)
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
258	93949		SCREW, SEMS
259	223890		BRACKET, CABLE
265	221535		CLAMP
267	93496		SCREW, SEMS
284	94264		SCREW, HEX HEAD
284A	93469		SCREW, HEX HEAD
304	492656		HOUSING, BLOWER
305	94608		SCREW, SEMS
94513			SCREW, SEMS, AIR CLEANER

Ref #	Part Number	Qty	Description
306-1	222846		SHIELD, CYLINDER
306-2	223734		SHIELD, CYLINDER
307	94386		SCREW, SEMS
308-1	222848		COVER, AIR GUIDE
308-2	222849		COVER, AIR GUIDE
309			REFER TO IMAGE
309	394808		MOTOR, STARTING
310	94003		BOLT
311	395538		BRUSH ASSEMBLY
319	394988		ARMATURE ASSEMBLY
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	93381		SCREW, SEM, ARMATURE MOUNTING
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	491856		GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
387	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	270988		DIAPHRAGM
414	223882		WASHER, GOVERNOR CRANK, INSIDE
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
467	493903		KNOB, AIR CLEANER
468	224521		SCREEN, FLUSH ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	490421		STARTER DRIVE GROUP
513	398003		CLUTCH ASSEMBLY
523	494927		CAP AND DIPSTICK, OIL FILLER
524	271157		SEAL, FILLER TUBE
524A	271485		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
535	271271		ELEMENT, AIR CLEANER
537	271411		GASKET AIR CLEANER
544	390837		ARRMATURE ASSEMBLY
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
562	93853		BOLT, GOVERNOR LEVER
567	93777		SCREW, HEX HEAD BACK PLATE TO CYLINDER
569	272062		GASKET, CRANKCASE
572	224580		BAFFLE, AIR, CYLINDER
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	223579		COVER, AIR CLEANER
643	223714		CARTRIDGE PLATE, AIR CLEANER

Ref #	Part Number	Qty	Description
726	391362		GEAR, RING
741	262694		GEAR ,TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	395537		END CAP ASS'Y. COMMUTATOR
803	398159		HOUSING ASSEMBLY
819	94675		SCREW, HEX HEAD
842	271170		SEAL, OIL FILLER CAP
847	394394		DIPSTICK AND TUBE ASSEMBLY
851	221798		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	393606		SEAL ASSEMBLY AND RETAINER
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
	231218		GUIDE, INTAKE VALVE
876	490467		PINION SPRING KIT
877	393456		DIODE & CONNECTOR ASSY
881	212455		COVER PLATE, CRANKCASE
896	94288		ROLL PIN
955	397882		PLUG & SEAL, SOLENOID
1005	280815		FAN, FLYWHEEL
1006	224413		RETAINER, FAN
1019	491262		DECAL KIT

18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

BRIGGS & STRATTON ENGINE - MODEL NUMBER 422707, TYPE NUMBER 1522-01



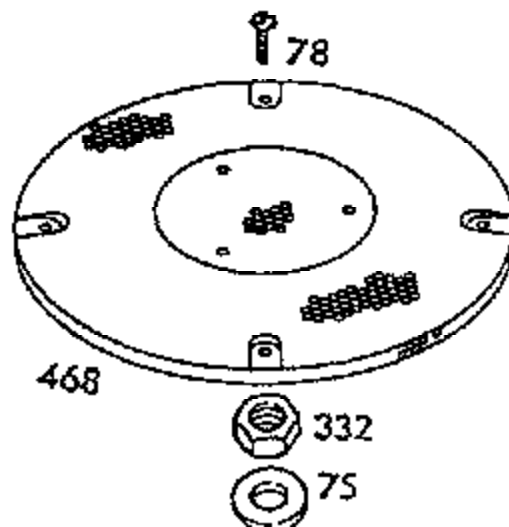
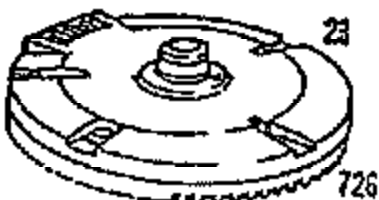
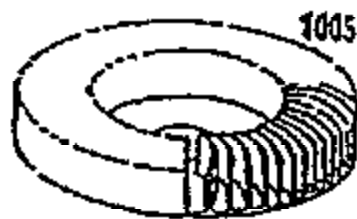
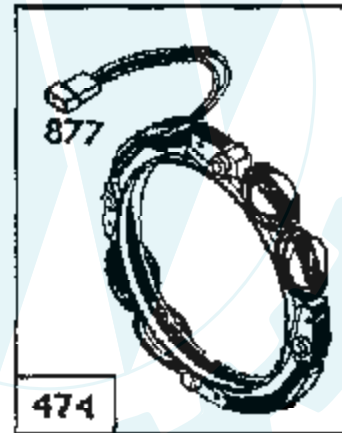
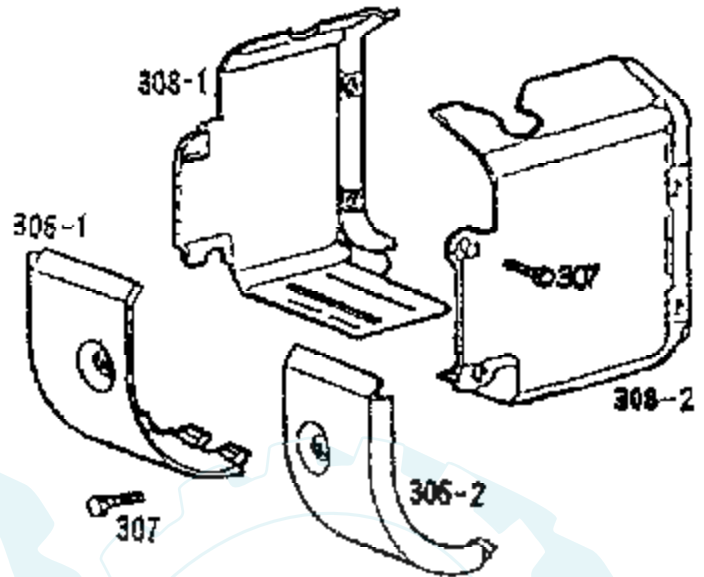
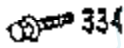
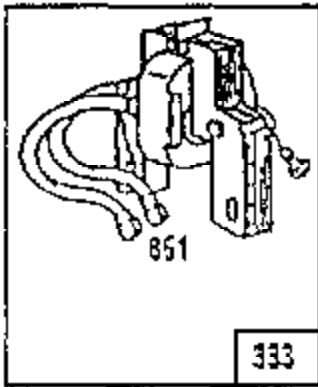
Ref #	Part Number	Qty	Description
1	494533		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
5-1	493457		HEAD, CYLINDER #1
5-2	493458		HEAD CYLINDER #2
7-1	271867		GASKET, CYLINDER HEAD #1
7-2	271868		GASKET, CYLINDER HEAD #2
8-1	398065		BREATHER ASSEMBLY
8-2	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
11	280225		TUBE, BREATHER
12	271703		GASKET, CRANKCASE COVER, 1/64"
	271188		GASKET, CRANKCASE COVER,.005"
	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
15A	94497		PLUG, PIPE
16	394028		CRANKSHAFT
	94196		KEY, TIMING GEAR
18	493304		BASE ASSEMBLY, CRANKCASE
20	291675		SEAL, OIL
21	399195		SEAL ASSEMBLY, CYLINDER PLUG
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	394955		PISTON ASSEMBLY, STANDARD SIZE
	394956		PISTON ASSEMBLY,.010" OVERSIZE
	394957		PISTON ASSEMBLY,.020" OVERSIZE
	394958		PISION ASSEMBLY,.030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
	394960		RING SET, PISTON,.010" OVERSIZE
	394961		RING SET, PISTON,.020" OVERSIZE
	394962		RING SET, PISTON,.030" OVERSIZE
27	260924		LOCK, PISTON PIN
28	299691		PIN ASSEMBLY, PISTON, STANDARD
	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	93630		RETAINER, EXHAUST VALVE ROTOCOIL(2)
45	261368		TAPPET, VALVE
46	213520		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	280319		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	94326		SCREW, AIR CLEANER
81	223016		LOCK, MUFFLER SCREW

Ref #	Part Number	Qty	Description
90	495181		CARBURETOR ASSEMBLY
91	495035		BODY ASSEMBLY, UPPER CARBURETOR
93	231209		BUSHING, THROTTLE SHAFT
94	491538		VALVE ASSEMBLY, CARBURETOR IDLE
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	392672		SHAFT AND LEVER, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	230896		PIN, FLOAT HINGE
105	394683		VALVE, FUEL INLET
107	491543		BODY, LOWER CARBURETOR
108	223534		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	231338		JET, NEEDLE VALVE
119	94152		SCREW, SEMS, HEX HEAD
120	92290		WASHER, LOCK
121	491539		CARBURETOR OVERHAUL KIT
127	223472		PLUG, WELCH
161	398826		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	93535		SCREW, HEX HEAD
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
203A	490207		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
216	262375		LINK
219	393415		OIL SLINGER ASSEMBLY
219A	394348		GEAR, GOVERNOR
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
232	262539		SPRING, BACKLASH
235	224039		SHIELD, SPITBACK
240	493629		FILTER, FUEL (IN FUEL LINE TO TANK)
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
258	93949		SCREW, SEMS
259	223890		BRACKET, CABLE
265	221535		CLAMP
267	93496		SCREW, SEMS
284	94264		SCREW, HEX HEAD
284A	93469		SCREW, HEX HEAD
304	492656		HOUSING, BLOWER
305	94608		SCREW, SEMS
94513			SCREW, SEMS, AIR CLEANER

Ref #	Part Number	Qty	Description
306-1	222846		SHIELD, CYLINDER
306-2	223734		SHIELD, CYLINDER
307	94386		SCREW, SEMS
308-1	222848		COVER, AIR GUIDE
308-2	222849		COVER, AIR GUIDE
309			REFER TO IMAGE
309	394808		MOTOR, STARTING
310	94003		BOLT
311	395538		BRUSH ASSEMBLY
319	394988		ARMATURE ASSEMBLY
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	93381		SCREW, SEM, ARMATURE MOUNTING
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	491856		GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
387	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	270988		DIAPHRAGM
414	223882		WASHER, GOVERNOR CRANK, INSIDE
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
467	493903		KNOB, AIR CLEANER
468	224521		SCREEN, FLUSH ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	490421		STARTER DRIVE GROUP
513	398003		CLUTCH ASSEMBLY
523	494927		CAP AND DIPSTICK, OIL FILLER
524	271157		SEAL, FILLER TUBE
524A	271485		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
535	271271		ELEMENT, AIR CLEANER
537	271411		GASKET AIR CLEANER
544	390837		ARRMATURE ASSEMBLY
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
562	93853		BOLT, GOVERNOR LEVER
567	93777		SCREW, HEX HEAD BACK PLATE TO CYLINDER
569	272062		GASKET, CRANKCASE
572	224580		BAFFLE, AIR, CYLINDER
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	223579		COVER, AIR CLEANER
643	223714		CARTRIDGE PLATE, AIR CLEANER

Ref #	Part Number	Qty	Description
726	391362		GEAR, RING
741	262694		GEAR ,TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	395537		END CAP ASS'Y. COMMUTATOR
803	398159		HOUSING ASSEMBLY
819	94675		SCREW, HEX HEAD
842	271170		SEAL, OIL FILLER CAP
847	394394		DIPSTICK AND TUBE ASSEMBLY
851	221798		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	393606		SEAL ASSEMBLY AND RETAINER
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
	231218		GUIDE, INTAKE VALVE
876	490467		PINION SPRING KIT
877	393456		DIODE & CONNECTOR ASSY
881	212455		COVER PLATE, CRANKCASE
896	94288		ROLL PIN
955	397882		PLUG & SEAL, SOLENOID
1005	280815		FAN, FLYWHEEL
1006	224413		RETAINER, FAN
1019	491262		DECAL KIT

18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49
BRIGGS & STRATTON ENGINE - MODEL NUMBER 422707, TYPE NUMBER 1522-01



Ref #	Part Number	Qty	Description
1	494533		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
5-1	493457		HEAD, CYLINDER #1
5-2	493458		HEAD CYLINDER #2
7-1	271867		GASKET, CYLINDER HEAD #1
7-2	271868		GASKET, CYLINDER HEAD #2
8-1	398065		BREATHER ASSEMBLY
8-2	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
11	280225		TUBE, BREATHER
12	271703		GASKET, CRANKCASE COVER, 1/64"
	271188		GASKET, CRANKCASE COVER,.005"
	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
15A	94497		PLUG, PIPE
16	394028		CRANKSHAFT
	94196		KEY, TIMING GEAR
18	493304		BASE ASSEMBLY, CRANKCASE
20	291675		SEAL, OIL
21	399195		SEAL ASSEMBLY, CYLINDER PLUG
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	394955		PISTON ASSEMBLY, STANDARD SIZE
	394956		PISTON ASSEMBLY,.010" OVERSIZE
	394957		PISTON ASSEMBLY,.020" OVERSIZE
	394958		PISION ASSEMBLY,.030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
	394960		RING SET, PISTON,.010" OVERSIZE
	394961		RING SET, PISTON,.020" OVERSIZE
	394962		RING SET, PISTON,.030" OVERSIZE
27	260924		LOCK, PISTON PIN
28	299691		PIN ASSEMBLY, PISTON, STANDARD
	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	93630		RETAINER, EXHAUST VALVE ROTOCOIL(2)
45	261368		TAPPET, VALVE
46	213520		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	280319		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	94326		SCREW, AIR CLEANER
81	223016		LOCK, MUFFLER SCREW

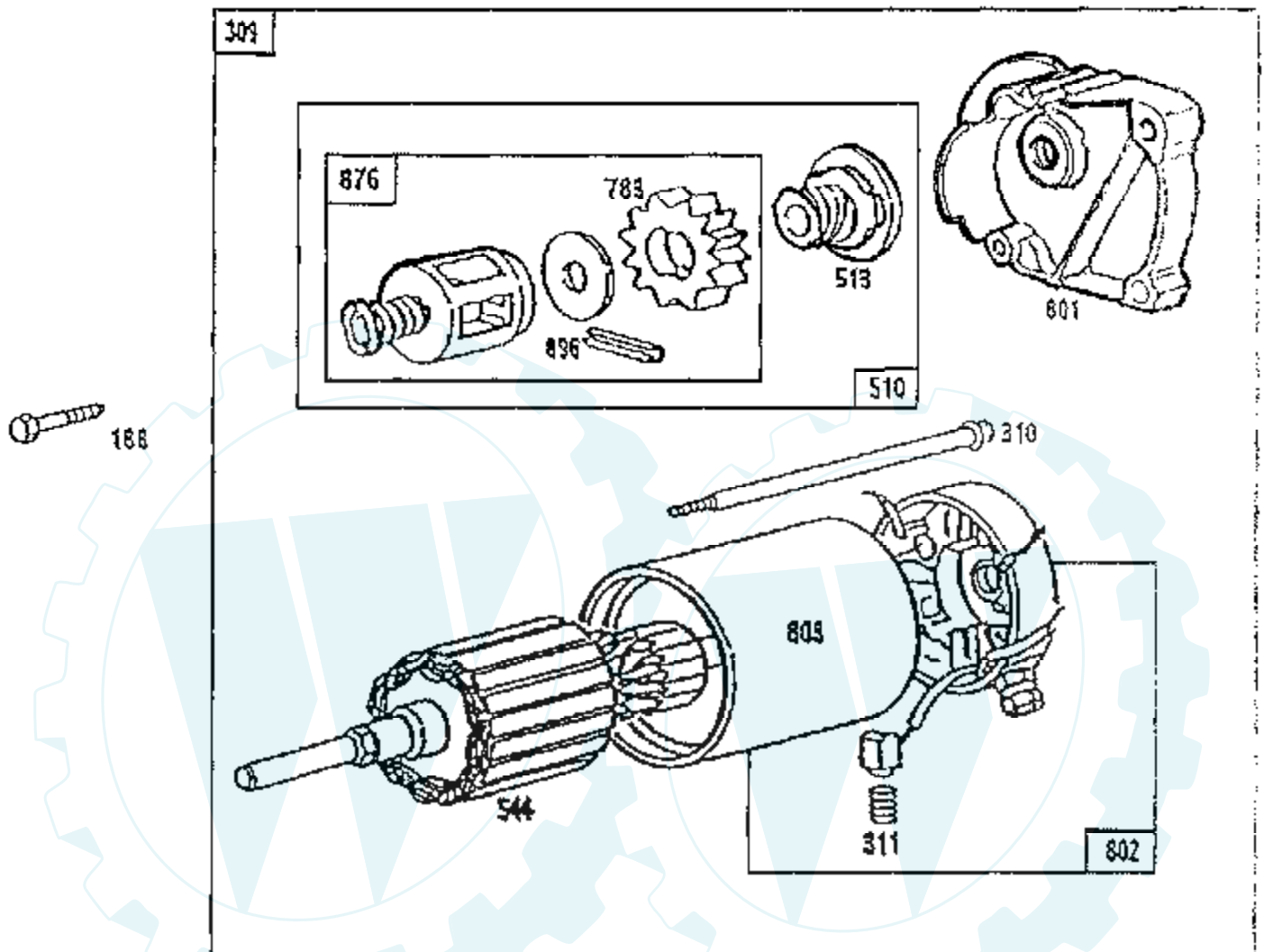
Ref #	Part Number	Qty	Description
90	495181		CARBURETOR ASSEMBLY
91	495035		BODY ASSEMBLY, UPPER CARBURETOR
93	231209		BUSHING, THROTTLE SHAFT
94	491538		VALVE ASSEMBLY, CARBURETOR IDLE
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	392672		SHAFT AND LEVER, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	230896		PIN, FLOAT HINGE
105	394683		VALVE, FUEL INLET
107	491543		BODY, LOWER CARBURETOR
108	223534		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	231338		JET, NEEDLE VALVE
119	94152		SCREW, SEMS, HEX HEAD
120	92290		WASHER, LOCK
121	491539		CARBURETOR OVERHAUL KIT
127	223472		PLUG, WELCH
161	398826		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	93535		SCREW, HEX HEAD
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
203A	490207		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
216	262375		LINK
219	393415		OIL SLINGER ASSEMBLY
219A	394348		GEAR, GOVERNOR
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
232	262539		SPRING, BACKLASH
235	224039		SHIELD, SPITBACK
240	493629		FILTER, FUEL (IN FUEL LINE TO TANK)
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
258	93949		SCREW, SEMS
259	223890		BRACKET, CABLE
265	221535		CLAMP
267	93496		SCREW, SEMS
284	94264		SCREW, HEX HEAD
284A	93469		SCREW, HEX HEAD
304	492656		HOUSING, BLOWER
305	94608		SCREW, SEMS
94513			SCREW, SEMS, AIR CLEANER

Ref #	Part Number	Qty	Description
306-1	222846		SHIELD, CYLINDER
306-2	223734		SHIELD, CYLINDER
307	94386		SCREW, SEMS
308-1	222848		COVER, AIR GUIDE
308-2	222849		COVER, AIR GUIDE
309			REFER TO IMAGE
309	394808		MOTOR, STARTING
310	94003		BOLT
311	395538		BRUSH ASSEMBLY
319	394988		ARMATURE ASSEMBLY
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	93381		SCREW, SEM, ARMATURE MOUNTING
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	491856		GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
387	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	270988		DIAPHRAGM
414	223882		WASHER, GOVERNOR CRANK, INSIDE
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
467	493903		KNOB, AIR CLEANER
468	224521		SCREEN, FLUSH ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	490421		STARTER DRIVE GROUP
513	398003		CLUTCH ASSEMBLY
523	494927		CAP AND DIPSTICK, OIL FILLER
524	271157		SEAL, FILLER TUBE
524A	271485		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
535	271271		ELEMENT, AIR CLEANER
537	271411		GASKET AIR CLEANER
544	390837		ARRMATURE ASSEMBLY
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
562	93853		BOLT, GOVERNOR LEVER
567	93777		SCREW, HEX HEAD BACK PLATE TO CYLINDER
569	272062		GASKET, CRANKCASE
572	224580		BAFFLE, AIR, CYLINDER
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	223579		COVER, AIR CLEANER
643	223714		CARTRIDGE PLATE, AIR CLEANER

Ref #	Part Number	Qty	Description
726	391362		GEAR, RING
741	262694		GEAR ,TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	395537		END CAP ASS'Y. COMMUTATOR
803	398159		HOUSING ASSEMBLY
819	94675		SCREW, HEX HEAD
842	271170		SEAL, OIL FILLER CAP
847	394394		DIPSTICK AND TUBE ASSEMBLY
851	221798		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	393606		SEAL ASSEMBLY AND RETAINER
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
	231218		GUIDE, INTAKE VALVE
876	490467		PINION SPRING KIT
877	393456		DIODE & CONNECTOR ASSY
881	212455		COVER PLATE, CRANKCASE
896	94288		ROLL PIN
955	397882		PLUG & SEAL, SOLENOID
1005	280815		FAN, FLYWHEEL
1006	224413		RETAINER, FAN
1019	491262		DECAL KIT

18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

BRIGGS & STRATTON ENGINE - MODEL NUMBER 422707, TYPE NUMBER 1522-01



Reference Number		309	310	311	544	801	802	803
Manufacturer		Motor and Drive Ass'y.	Thru Bolt Assembly	Brush Assembly	Armature Assembly	Drive End Cap Assembly	End Cap Ass'y, Commutator	Housing Assembly
Briggs & Stratton	Housing Length							
12V	3-5/8"	394808	94003	395538	390837	394850	395537*	398155

*Includes Brush Set

Reference Number	510	513	783	876	896
Starter Motor Mfr.	Starter Drive Group	Clutch Assembly	Gear	Pinion Spring Kit	Roll Pin
Briggs & Stratton					
12V	490421	398003	280104	490467	94288(Copper)

Ref #	Part Number	Qty	Description
1	494533		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
5-1	493457		HEAD, CYLINDER #1
5-2	493458		HEAD CYLINDER #2
7-1	271867		GASKET, CYLINDER HEAD #1
7-2	271868		GASKET, CYLINDER HEAD #2
8-1	398065		BREATHER ASSEMBLY
8-2	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
11	280225		TUBE, BREATHER
12	271703		GASKET, CRANKCASE COVER, 1/64"
	271188		GASKET, CRANKCASE COVER,.005"
	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
15A	94497		PLUG, PIPE
16	394028		CRANKSHAFT
	94196		KEY, TIMING GEAR
18	493304		BASE ASSEMBLY, CRANKCASE
20	291675		SEAL, OIL
21	399195		SEAL ASSEMBLY, CYLINDER PLUG
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	394955		PISTON ASSEMBLY, STANDARD SIZE
	394956		PISTON ASSEMBLY,.010" OVERSIZE
	394957		PISTON ASSEMBLY,.020" OVERSIZE
	394958		PISION ASSEMBLY,.030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
	394960		RING SET, PISTON,.010" OVERSIZE
	394961		RING SET, PISTON,.020" OVERSIZE
	394962		RING SET, PISTON,.030" OVERSIZE
27	260924		LOCK, PISTON PIN
28	299691		PIN ASSEMBLY, PISTON, STANDARD
	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	93630		RETAINER, EXHAUST VALVE ROTOCOIL(2)
45	261368		TAPPET, VALVE
46	213520		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	280319		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	94326		SCREW, AIR CLEANER
81	223016		LOCK, MUFFLER SCREW

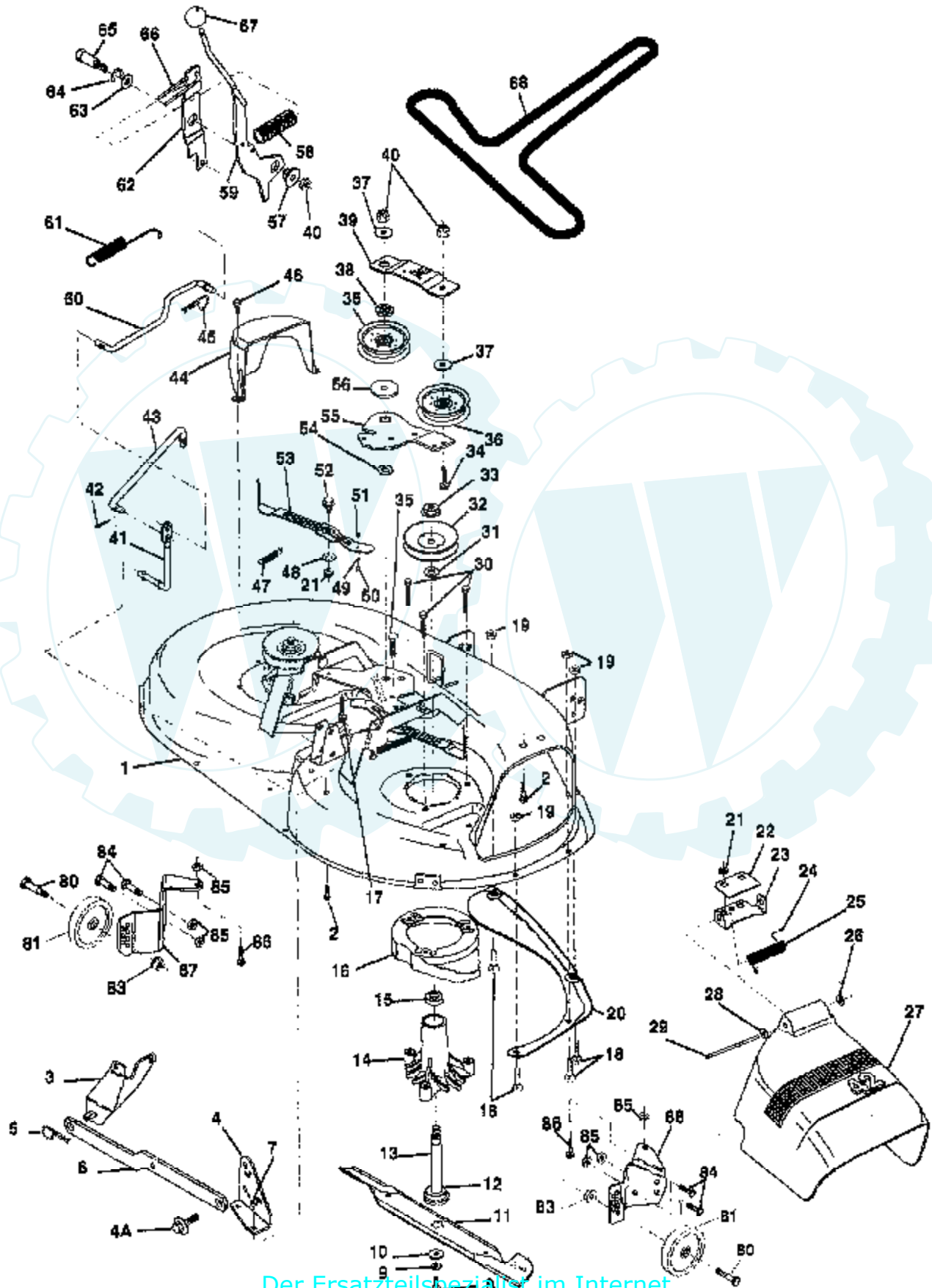
Ref #	Part Number	Qty	Description
90	495181		CARBURETOR ASSEMBLY
91	495035		BODY ASSEMBLY, UPPER CARBURETOR
93	231209		BUSHING, THROTTLE SHAFT
94	491538		VALVE ASSEMBLY, CARBURETOR IDLE
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	392672		SHAFT AND LEVER, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	230896		PIN, FLOAT HINGE
105	394683		VALVE, FUEL INLET
107	491543		BODY, LOWER CARBURETOR
108	223534		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	231338		JET, NEEDLE VALVE
119	94152		SCREW, SEMS, HEX HEAD
120	92290		WASHER, LOCK
121	491539		CARBURETOR OVERHAUL KIT
127	223472		PLUG, WELCH
161	398826		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	93535		SCREW, HEX HEAD
201	262683		LINK, GOVENOR
202	262684		LINK. THROTTLE
203	280997		CRANK, BELL
203A	490207		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
216	262375		LINK
219	393415		OIL SLINGER ASSEMBLY
219A	394348		GEAR, GOVERNOR
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
232	262539		SPRING, BACKLASH
235	224039		SHIELD, SPITBACK
240	493629		FILTER, FUEL (IN FUEL LINE TO TANK)
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
258	93949		SCREW, SEMS
259	223890		BRACKET, CABLE
265	221535		CLAMP
267	93496		SCREW, SEMS
284	94264		SCREW, HEX HEAD
284A	93469		SCREW, HEX HEAD
304	492656		HOUSING, BLOWER
305	94608		SCREW, SEMS
94513			SCREW, SEMS, AIR CLEANER

Ref #	Part Number	Qty	Description
306-1	222846		SHIELD, CYLINDER
306-2	223734		SHIELD, CYLINDER
307	94386		SCREW, SEMS
308-1	222848		COVER, AIR GUIDE
308-2	222849		COVER, AIR GUIDE
309			REFER TO IMAGE
309	394808		MOTOR, STARTING
310	94003		BOLT
311	395538		BRUSH ASSEMBLY
319	394988		ARMATURE ASSEMBLY
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	93381		SCREW, SEM, ARMATURE MOUNTING
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	491856		GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
387	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	270988		DIAPHRAGM
414	223882		WASHER, GOVERNOR CRANK, INSIDE
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
467	493903		KNOB, AIR CLEANER
468	224521		SCREEN, FLUSH ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	490421		STARTER DRIVE GROUP
513	398003		CLUTCH ASSEMBLY
523	494927		CAP AND DIPSTICK, OIL FILLER
524	271157		SEAL, FILLER TUBE
524A	271485		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
535	271271		ELEMENT, AIR CLEANER
537	271411		GASKET AIR CLEANER
544	390837		ARRMATURE ASSEMBLY
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
562	93853		BOLT, GOVERNOR LEVER
567	93777		SCREW, HEX HEAD BACK PLATE TO CYLINDER
569	272062		GASKET, CRANKCASE
572	224580		BAFFLE, AIR, CYLINDER
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	223579		COVER, AIR CLEANER
643	223714		CARTRIDGE PLATE, AIR CLEANER

Ref #	Part Number	Qty	Description
726	391362		GEAR, RING
741	262694		GEAR ,TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	395537		END CAP ASS'Y. COMMUTATOR
803	398159		HOUSING ASSEMBLY
819	94675		SCREW, HEX HEAD
842	271170		SEAL, OIL FILLER CAP
847	394394		DIPSTICK AND TUBE ASSEMBLY
851	221798		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	393606		SEAL ASSEMBLY AND RETAINER
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
	231218		GUIDE, INTAKE VALVE
876	490467		PINION SPRING KIT
877	393456		DIODE & CONNECTOR ASSY
881	212455		COVER PLATE, CRANKCASE
896	94288		ROLL PIN
955	397882		PLUG & SEAL, SOLENOID
1005	280815		FAN, FLYWHEEL
1006	224413		RETAINER, FAN
1019	491262		DECAL KIT

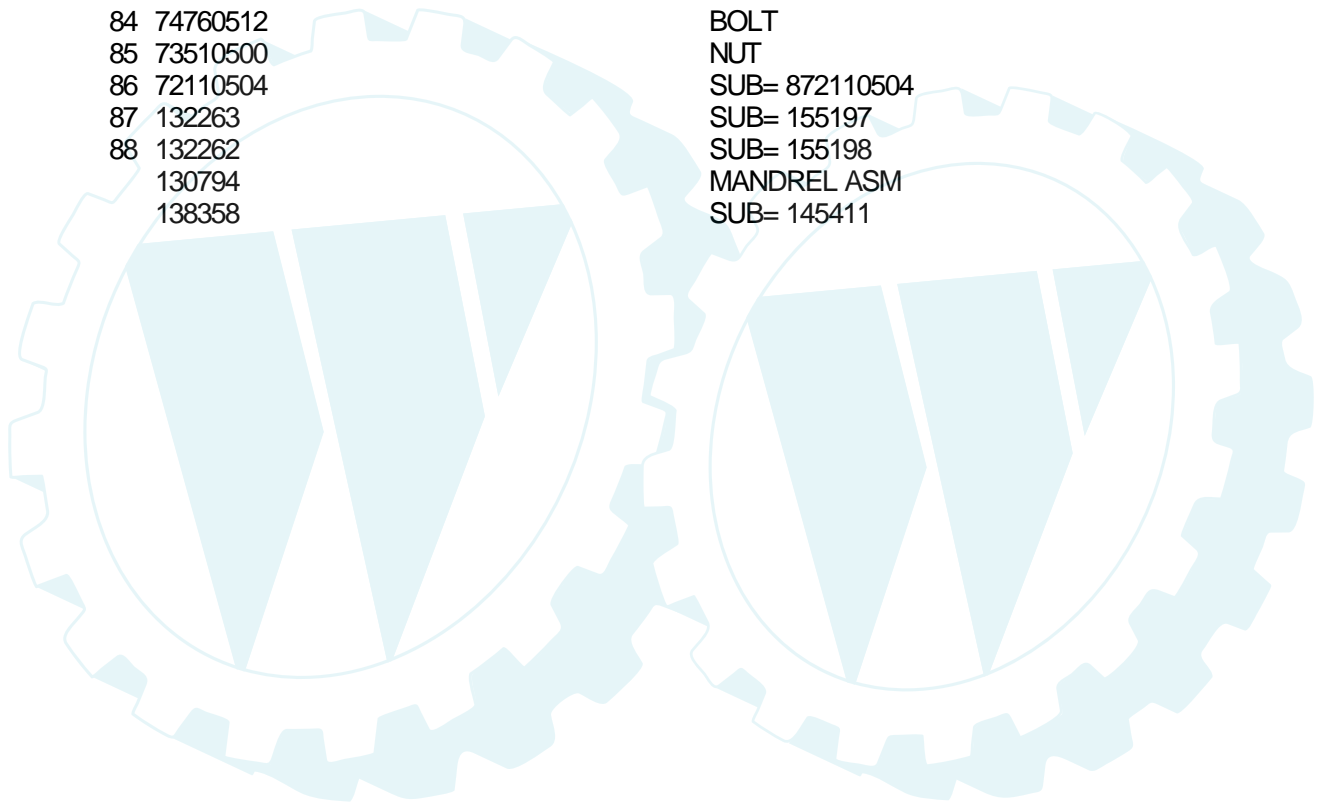
18 HP 42" TRACTOR -- MODEL NUMBER AYP7183A49

42" MOWER DECK



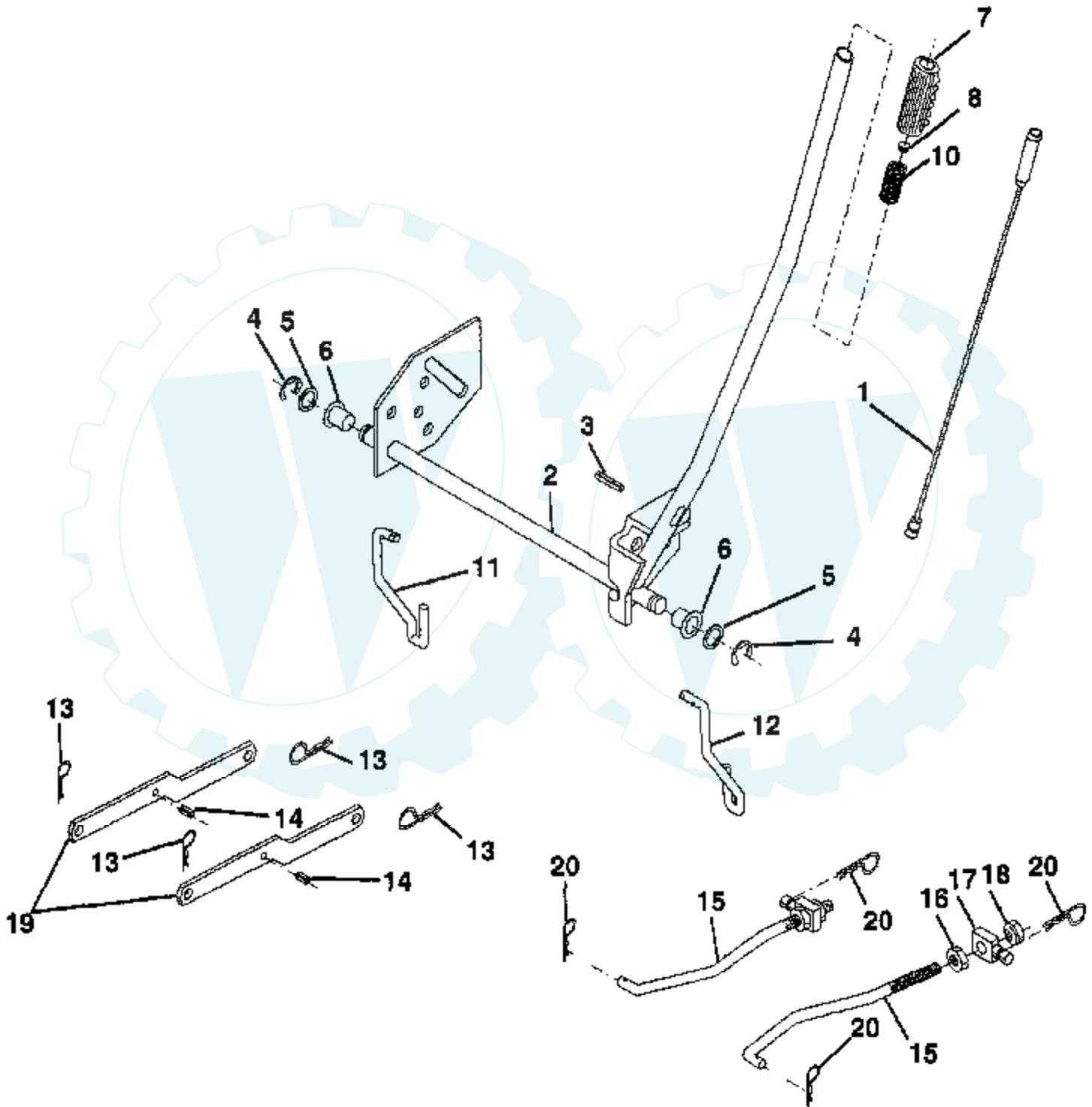
Ref #	Part Number	Qty	Description
1	138024		SUB= 145338
2	72140506		BOLT
3	138017		BRKT ASM SWAY BAR
4	138440		BRKT DECK SW BAR
4A	132827		BOLT SHD 5/16-18
5	4939M		SUB= 85902
6	130832		SUB= 130833
7	73800500		NUT
8	850857		BLADE BOLT
9	10030600		SUB= 10040600
10	140296		WASHER.HARD.BLADE
11	134149		"BLADE.42"" MULCHER"
12	129895		BEARING.BALL
13	137645		SUB= 137646
14	128774		HSG ASM MANDREL
15	110485X		BEARING
16	136929		SUB= 140329
17	72110618		BOLT CARRIAGE
18	72140505		BOLT
19	73800500		NUT
20	136888		SUB= 918136888
21	73680500		SUB= 73690500
22	134753		STIFFENER BRKT
23	131267		DEFLECTOR BRKT
24	105304X		CAP-SLEEVE LT
25	123713X		SPRING TORSION
26	110452X		NUT PUSH M
27	130968		DEFLECTOR.SHIELD
28	19111016		WASHER
29	131491		HINGE ROD
30	138776		SUB= 157722
31	129963		WASHER
32	129861		SUB= 153535
33	137266		SUB= 139729
34	72110614		BOLT
35	133835		XMAS TREE FASTNER
36	131494		FLAT IDLER PULLEY
37	19131612		WASHER GT
38	133502		RETAINER SPACER
39	133503		IDLER ARM STIFF
40	73680600		SUB= 73690600
41	133551		PIVOT ROD
42	76020312		SUB= 3145
43	133504		CLUTCH ROD SECOND
44	140088		GUARD MAND LH BLK
45	4497H		RETAINER M
46	137729		SCREW.1/4-20X5/8
47	131335		SPRING EXTENSION
48	133944		HARD SMALL WASHER
49	133940		SUB= 151785
50	131340		SHOULDER BOLT
51	69180		LOCKNUT
52	139888		BOLT.SHLD.5/16-18
53	131845		BRAKE PAD ARM ASM
54	133943		HARDENED WASHER
55	133844		IDLER ARM
56	122052X		SPACER RETAINER
57	127498		BUSHING

Ref #	Part Number	Qty	Description
58	128759		SUB= 918128759
59	133573		CLUTCH ARM PRI AS
60	134666		"ROD, CLUTCH PRIM"
61	131870		RETURN SPRING
62	127847		CLUTCH ARM SECOND
63	121748X		WASHER
64	12000029		RING
65	128903		SHOULDER BOLT
66	127845		SPRING KEEPER
67	106932X		KNOB T(3/8 HOLE)
68	130969		BELT-V.92.4.MWR
80	4898H		BOLT M
81	105455X		WHEEL.GAGE.BLK.PL
83	73800600		NUT
84	74760512		BOLT
85	73510500		NUT
86	72110504		SUB= 872110504
87	132263		SUB= 155197
88	132262		SUB= 155198
	130794		MANDREL ASM
	138358		SUB= 145411

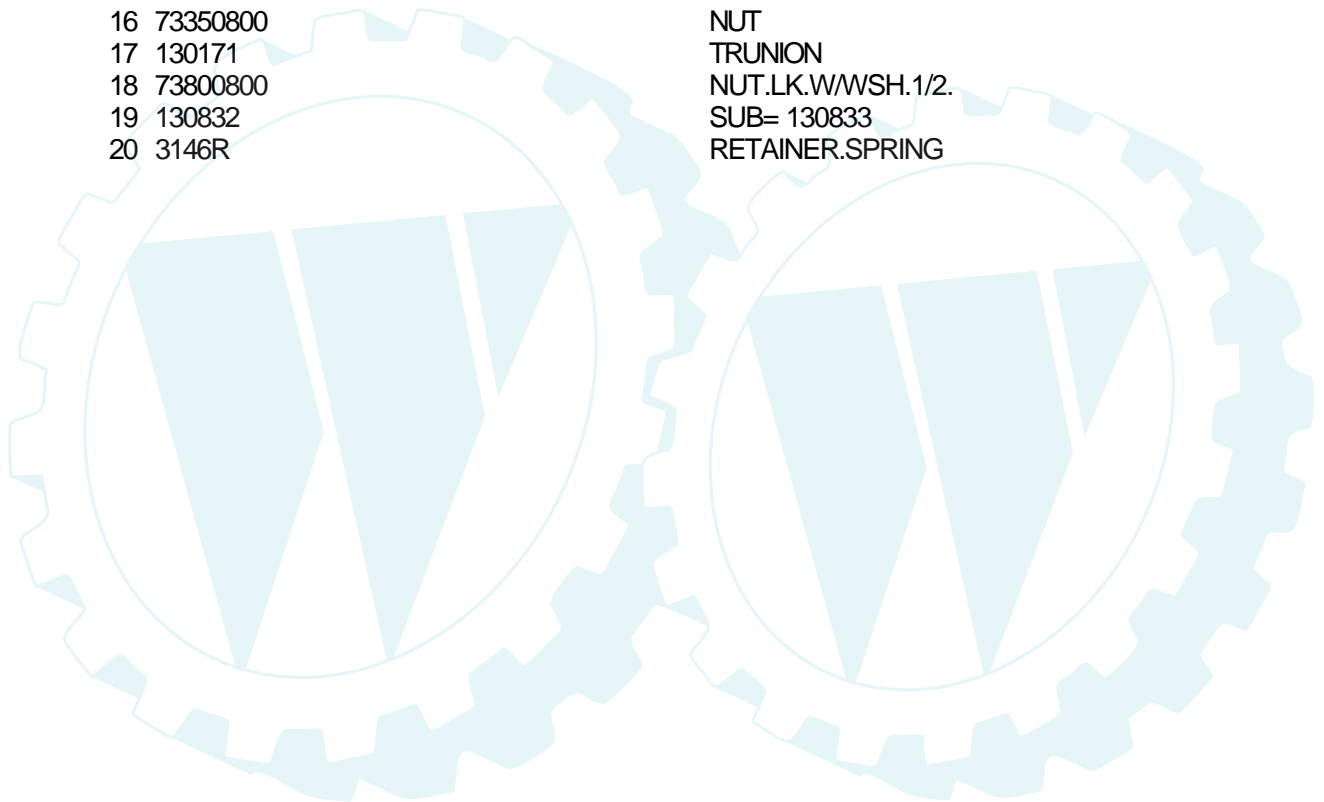


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MOWER LIFT

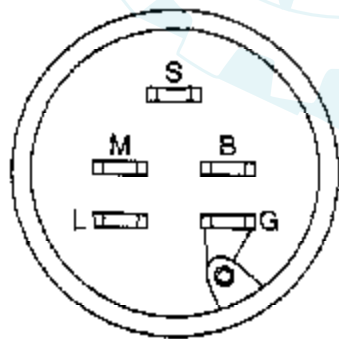
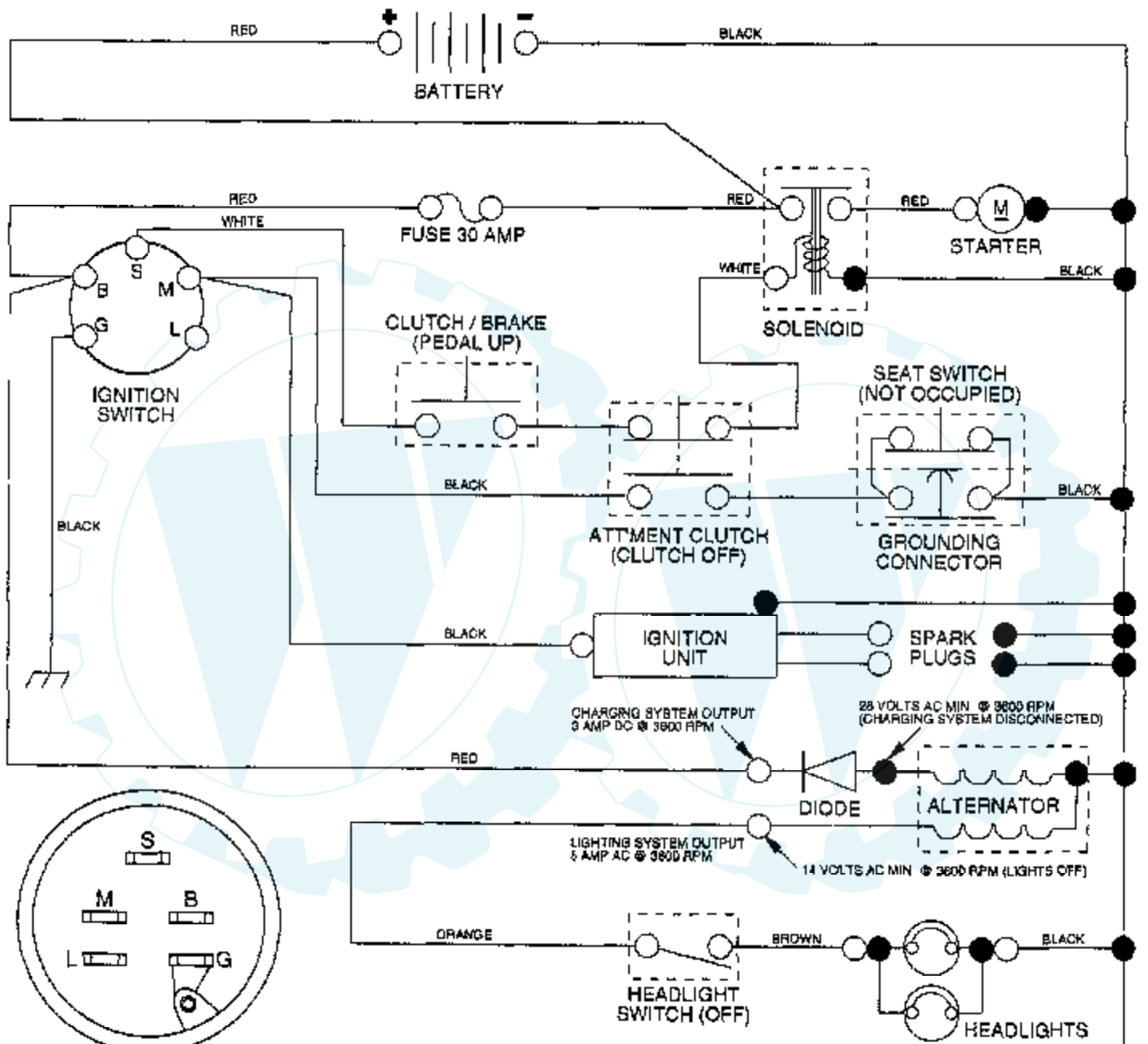


Ref #	Part Number	Qty	Description
1	136973		WIRE ASM
2	122507X		SUB= 145117
3	105767X		PIN-GROOVE LT
4	12000002		SUB= 2225J
5	19211621		WASHER
6	120183X		NYLON BEARING
7	109413X		GRIP
8	124526X		SUB= 125925X
10	122512X		SUB= 532122512
11	134619		LINK LIFT LH
12	135388		LIFT LINK RH
13	4939M		SUB= 85902
14	135563		"PIN,SPRING"
15	127218		LINK.FRONT
16	73350800		NUT
17	130171		TRUNION
18	73800800		NUT.LK.W/WSH.1/2.
19	130832		SUB= 130833
20	3146R		RETAINER.SPRING



18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT
OFF	M + G
ON	B + L
START	B + S + L

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING

NOTE

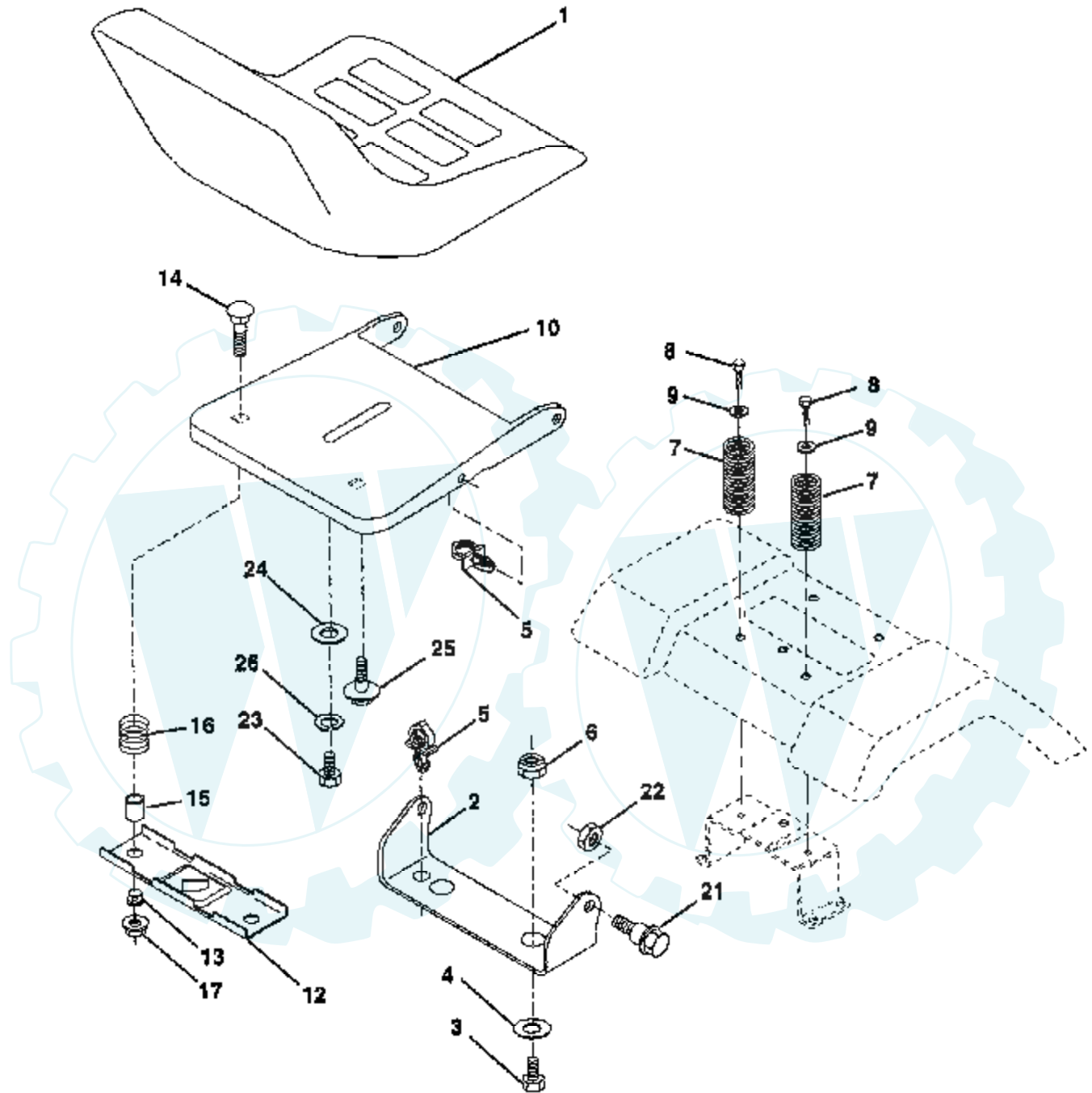
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED AT IDLE THE LIGHTS WILL DIM AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST

● NON-REMOVABLE CONNECTIONS

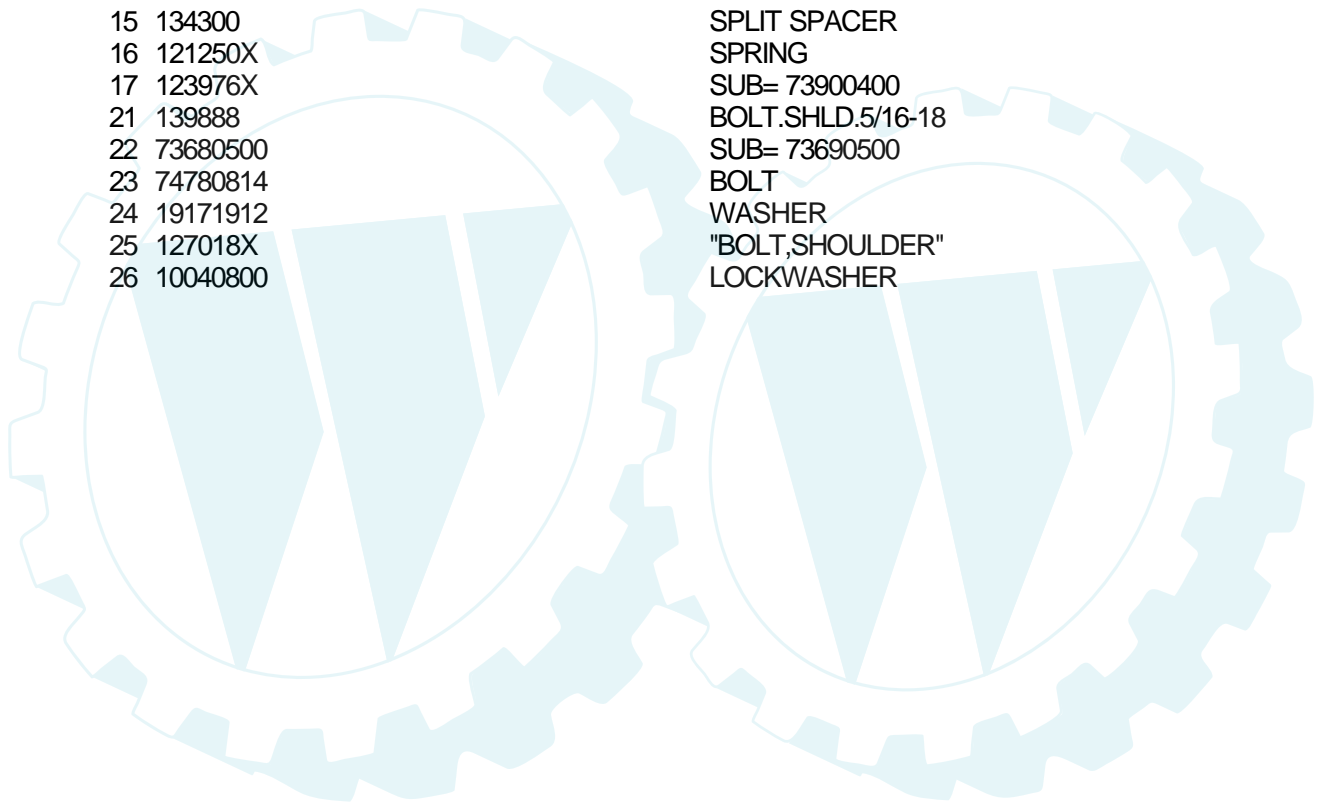
○ REMOVABLE CONNECTIONS

18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

SEAT

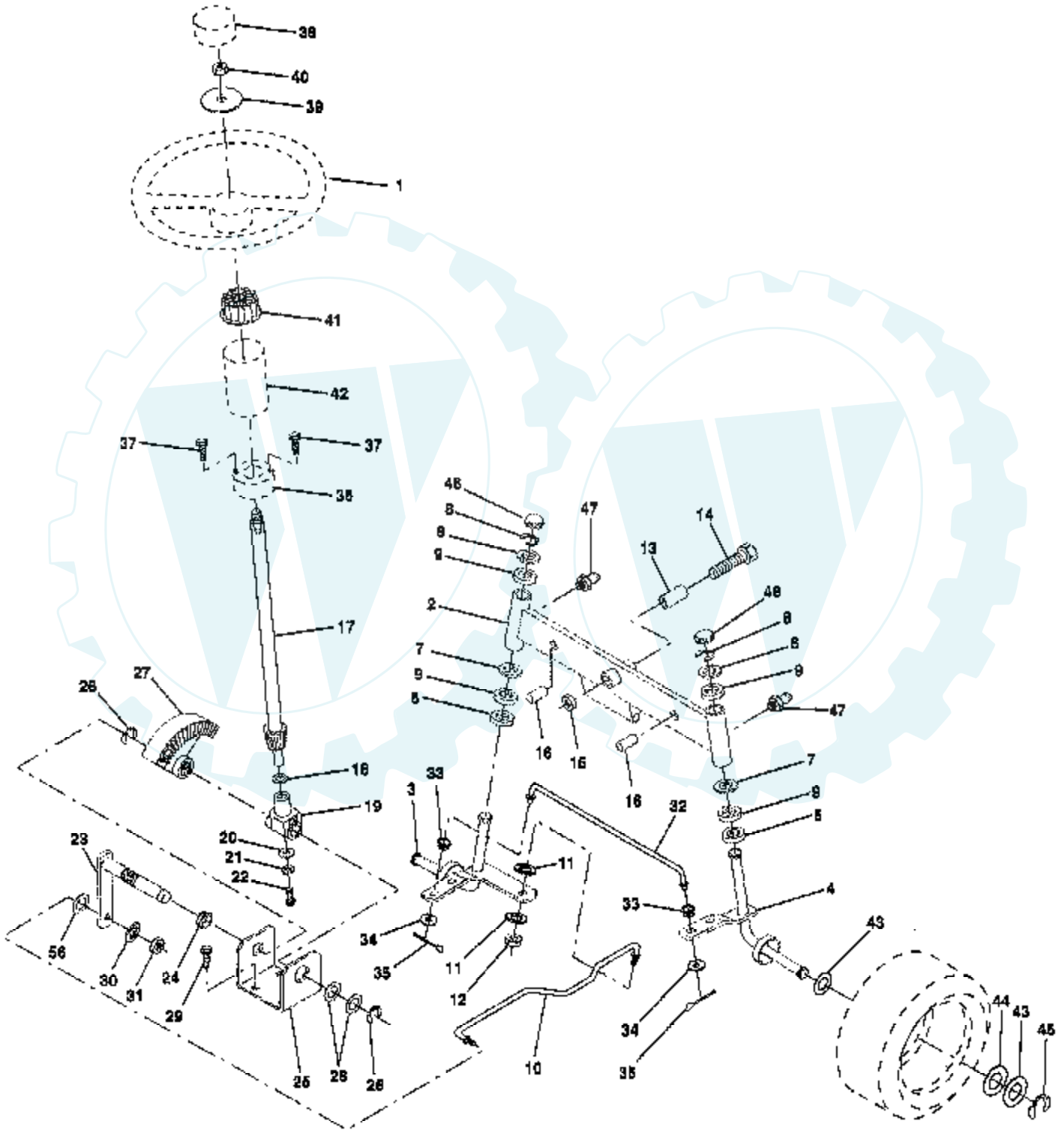


Ref #	Part Number	Qty	Description
1	127427		SUB= 140119
2	140551		BRACKET PVT SEAT
3	74760612		SUB= 74780612
4	19131610		WASHER PM
5	140407		CLIP PUSH - IN
6	73800600		NUT
7	124181X		SPRING COMPRESSIO
8	17490616		SCREW GTV
9	19131614		WASHER
10	140552		SUB= 155925
11	121251X		STRIP FORM
12	121246X		BRKT SWITCH
13	121248X		BUSHING
14	72050411		SUB= 872050411
15	134300		SPLIT SPACER
16	121250X		SPRING
17	123976X		SUB= 73900400
21	139888		BOLT.SHLD.5/16-18
22	73680500		SUB= 73690500
23	74780814		BOLT
24	19171912		WASHER
25	127018X		"BOLT,SHOULDER"
26	10040800		LOCKWASHER



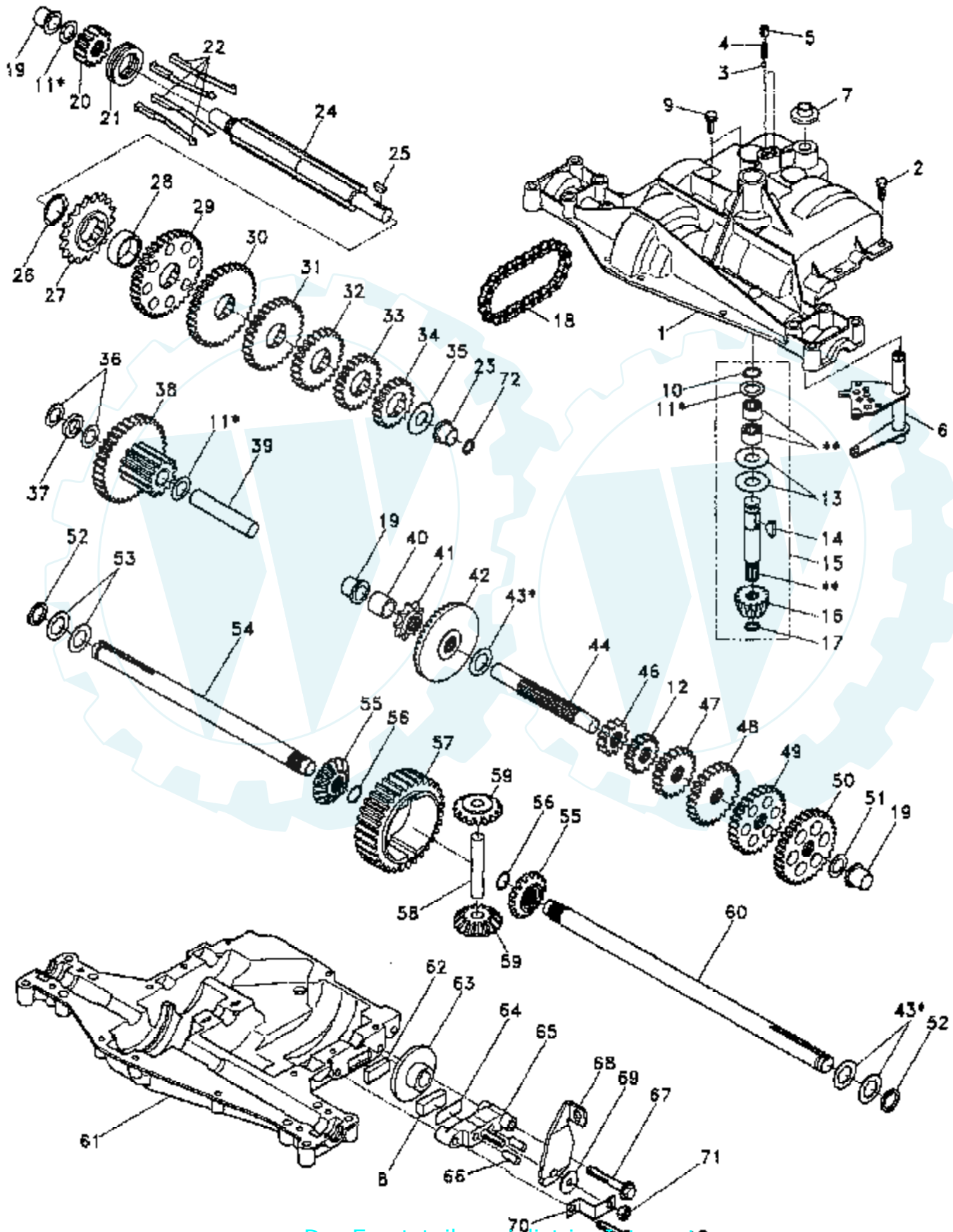
18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49

STEERING ASSEMBLY



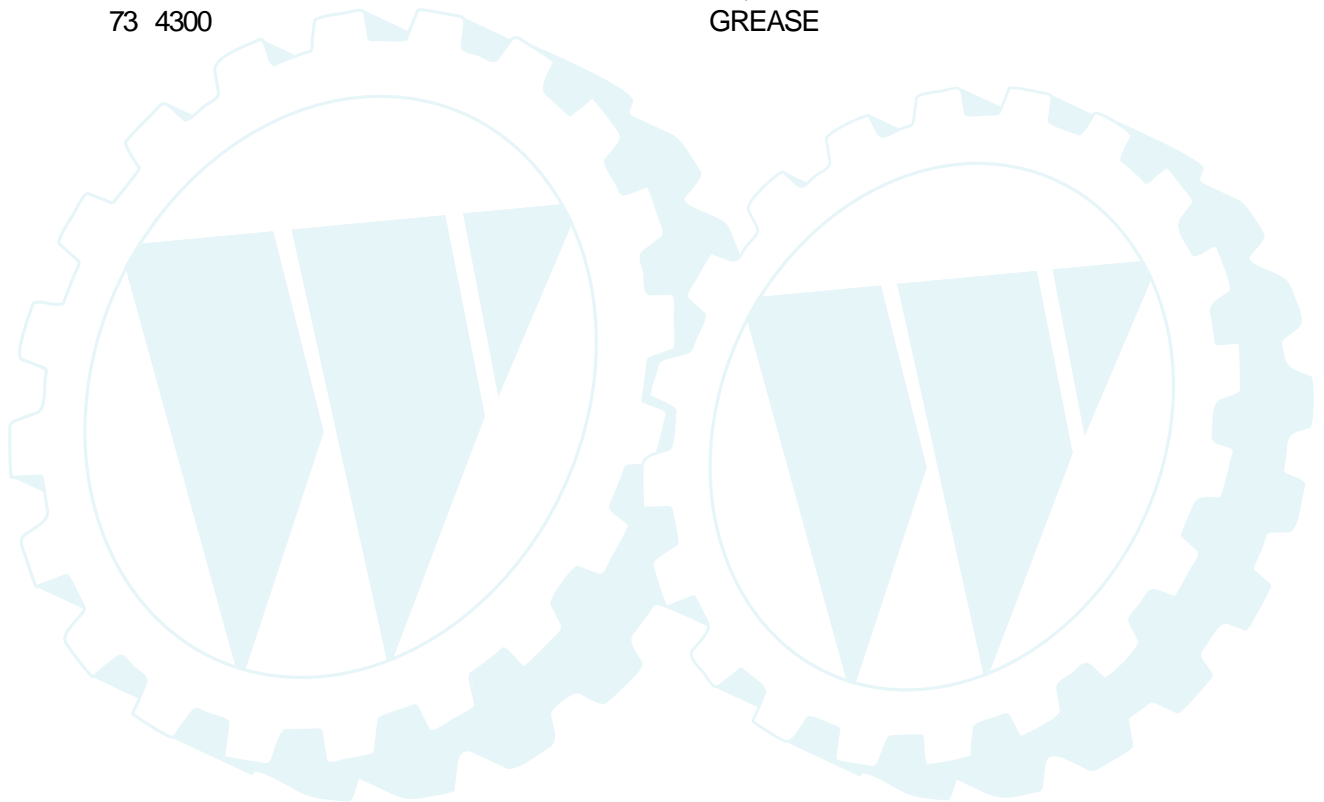
Ref #	Part Number	Qty	Description
1	133741		SUB= 150547
2	133988		SUB= 142033
3	135227		SPINDLE LH
4	135228		SPINDLE RH
5	6266H		WASHER .T
6	121748X		WASHER
7	19272016		WASHER
8	12000029		RING
9	3366R		COL. SRTG. BEAR.
10	130468		SUB= 532130468
11	10040600		LOCKWASHER
12	73610600		SUB= 7810H
13	110438X		BEARING
14	74011056		BOLT HEX 5/8-11
15	73901000		"NUT-LOC,FLANGE LT"
16	132624		AXLE PIN
17	140176		SHAFT ASM STEERIN
18	57079		THRUST WASHER
19	124035X		SUPPORT.SHAFT
20	126684X		SUB= 532126684
21	10040400		LOCKWASHER
22	71070410		"SCREW,SPECIAL"
23	127501		SUB= 918127501
24	109816X		NYLINER T
25	124036X		"BRKT,STEERING"
26	12000029		RING
27	136874		GEAR SECTOR
28	6266H		WASHER .T
29	17490612		SCREW
30	10040600		LOCKWASHER
31	73610600		SUB= 7810H
32	130465		TIE ROD
33	126847X		BUSHING.DRAGLINK
34	19131416		WASHER
35	76020412		COTTER PIN
36	102803X		SUB= 918102803X
37	17431008		SUB= 98000165
38	140045		CAP STEER AYP
39	19133808		WASHER T
40	7810H		GRIPCO NUT
41	104820X		ADAPTER-WHEEL LT
42	140216		BOOT SHAFT STEER
43	121749X		WASHER
44	121748X		WASHER
45	12000029		RING
46	121232X		CAP
47	6855M		ZERK M
56	1913210		SUB= 19131210

18 HP 42" TRACTOR - - MODEL NUMBER AYP7183A49 DANA TRANSAXLE - MODEL NUMBER 4360-55

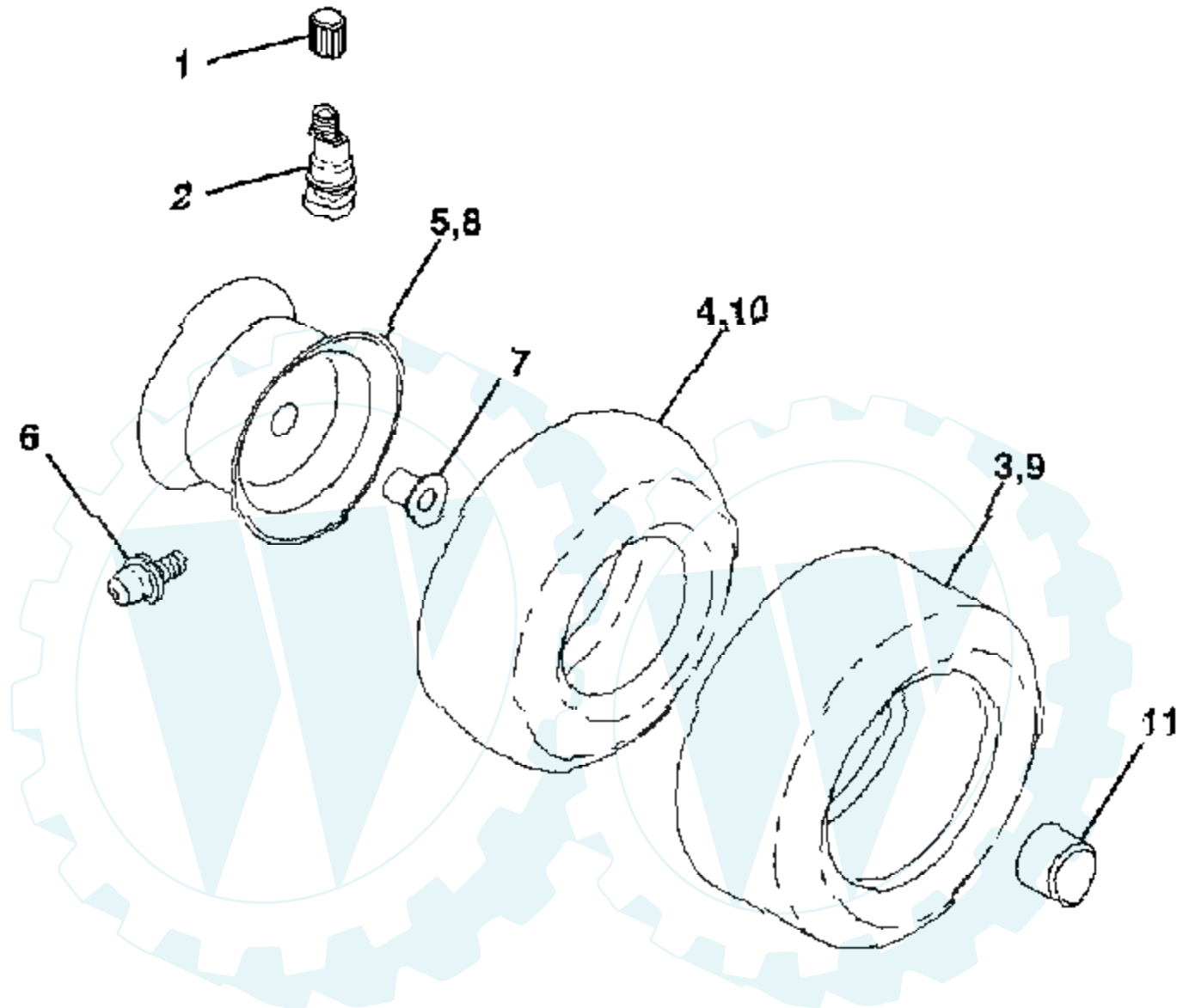


Ref #	Part Number	Qty	Description
1	5305		HOUSING UPPER
2	1919		SCREW
3	5112		BALL, DETENT
4	3626		SPRING, DETENT
5	3623		SCREW, SET
6	4604		KIT, SHIFTER ASSEMBLY
7	5024		BOOT, SHIFTER
8	3907		PUCK, FRICTION
9	5131		SCREW TAPPING WITH SEALER
10	1099		RING RETAINING
11	4689		ASSY, KIT, SHIM .625 SHAFT
12	3707		GEAR SPUR, 15 TEETH
13	3876		WASHER, PLAIN .632 X 1.38 X .046
14	1374		KEY WOODRUFF #9
15	4171		ASSY KIT INPUT SHAFT
16	3725		PINION BEVEL 14 TEETH
17	3624		RING, RETAINING
18	3625		CHAIN, 24 PITCHES
19	1542		BEARING, FLANGE
20	5280		GEAR
21	5303		COLLAR, CLUTCH
22	4760		ASSY KIT CLUTCH KEYS
23	5278		BEARING FL
24	5299		SHAFT INTERMEDIATE
25	1375		KEY, WOODRUFF, #61
26	3627		RING, RETAINING
27	3830		SPROCKET, 18 TEETH
28	3841		SPACER
29	3786		GEAR, SPUR, 37 TEETH
30	3785		GEAR, SPUR, 35 TEETH
31	3867		GEAR, SPUR, 30 TEETH
32	3783		GEAR, SPUR, 25 TEETH
33	3869		GEAR, SPUR, 22 TEETH
34	5202		GEAR, SPUR, 19 TEETH
35	3628		WASHER, PLAIN .640 X 1.37 X .061
36	1423		WASHER, PLAIN .632 X 1.00 X .026
37	3422		SPACER .630 X 1.00 X .169
38	4286		ASSY GEAR COMB 12&35 TEETH
39	3967		SHAFT, IDLER
40	3901		SPACER .635 X .875 X .755
41	3645		SPROCKET, 9 TEETH
42	3589		GEAR, BEVEL, 42 TEETH
43	4691		ASSY, KIT, SHIM .750 SHAFT
44	3882		SHAFT, DRIVE
45	3724		SCREW TAPPING
46	3646		GEAR, SPUR, 12 TEETH
47	3866		GEAR, SPUR, 20 TEETH
48	3719		GEAR, SPUR, 25 TEETH
49	3868		GEAR, SPUR, 28 TEETH
50	3683		GEAR, SPUR, 31 TEETH
51	1145		WASHER, PLAIN .632 X 1.00 X .060
52	5130		WASHER, NEOPRENE
53	3184		WASHER, PLAIN .758 X 1.25 X .031
54	3880		AXLE LEFT HAND
55	3871		GEAR MITER 15 TEETH
56	3656		RING, RETAINING
57	3839		GEAR, SPUR, 32 TEETH
58	3919		SHAFT, CROSS

Ref #	Part Number	Qty	Description
59	3726		GEAR, MITER, 15 TEETH
60	3881		AXLE, R.H.
61	5304		HOUSING LOWER
62	3920		PUCK, FRICTION
63	3276		DISC, BRAKE
64	3758		SPACER
65	3916		JAW, BRAKE
66	3843		PIN, DOWEL
67	5120		SCREW, SELF-TAPPING
68	5285		LEVER ACTUATING
69	3760		WASHER, PLAIN .321 X 1.00 X .055
70	3917		BRACKET, ANTI-ROTATION
71	3847		LOCKNUT 5/16-24
72	5279		SQUARE RING
73	4300		GREASE



WHEELS AND TIRES



Ref #	Part Number	Qty	Description
1	59192		VALVE CAP
2	65139		VALVE STEM LT
3	106222X		SUB= 122073X
4	59904		TUBE.5.3/4.5/6
5	106732X427		"RIM ASM 6"" FRT"
6	278H		FITTING LT
7	9040H		"FLANGE, BEARING"
8	106108X427		"RIM AS 8"" REAR"
9	122082X		SUB= 918122082X
10	7152J		TUBE.18X9.5-8
11	104757X		HUB CAP

