

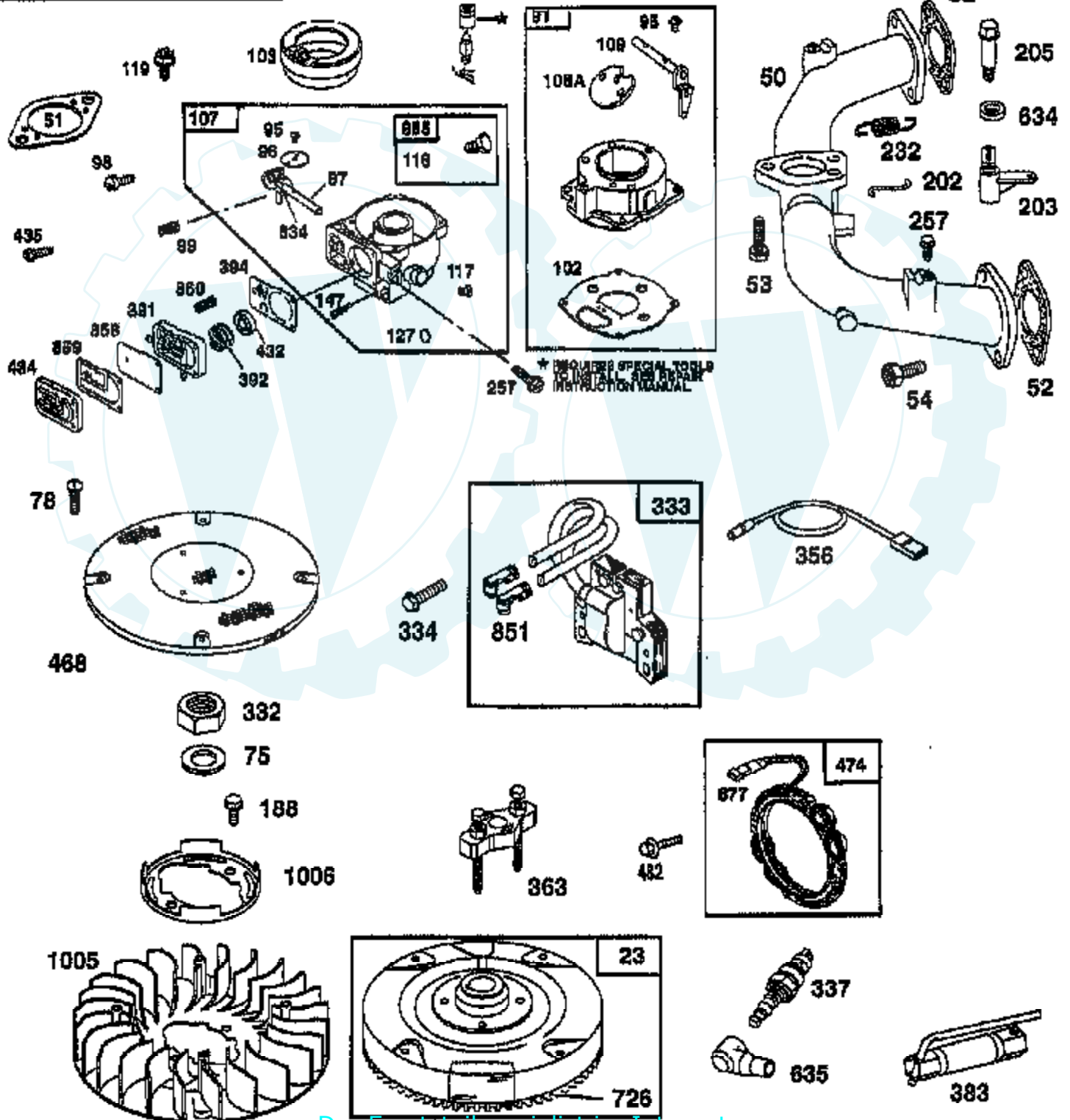
TRACTOR - - MODEL NUMBER AYP9191B89

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1

356 GASKET SET

861 PUMP REPAIR KIT

121 CARBURETOR KIT



Ref #	Part Number	Qty	Description
1	497074		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
4	493304		BASE ASSEMBLY, CRANKCASE
5	493457		HEAD, CYLINDER #1
5A	493458		HEAD CYLINDER #2
7	271867		GASKET, CYLINDER HEAD #1
7A	271868		GASKET, CYLINDER HEAD #2
8	495754		BREATHER ASSEMBLY #1
8A	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
10A	94830		SCREW, SEMS
11	280225		TUBE, BREATHER
12	273208		GASKET, CRANKCASE, .015" THICK
12	271188		GASKET, CRANKCASE COVER,.005"
12	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
16	394028		CRANKSHAFT
16	94196		KEY, TIMING GEAR
19	399264		BUSHING
20	291675		SEAL, OIL
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	498584		PISTON ASSEMBLY STANDARD SIZE
25	498585		PISTON ASSEMBLY .010" OVERSIZE
25	498586		PISTON ASSEMBLY .020" OVERSIZE
25	498587		PISTON ASSEMBLY .030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
26	394960		RING SET, PISTON,.010" OVERSIZE
26	394961		RING SET, PISTON,.020" OVERSIZE
26	394962		RING SET, PISTON,.030" OVERSIZE
27	263129		LOCK, PISTON PIN
28	498319		PIN, PISTON, STD SIZE
28	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
29	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	494553		KEEPER VALVE
45	261368		TAPPET, VALVE
46	214484		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	281412		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	95039		SCREW HEX
91	499281		BODY ASSEMBLY, UPPER

Ref #	Part Number	Qty	Description
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	499172		SHAFT, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	231435		PIN FLOAT HINGE
105	394682		VALVE, NEEDLE
107	499655		BODY ASSY, LOWER
108	225373		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	232018		JET, NEEDLE VALVE, FIXED
117	232022		JET, NEEDLE VALVE, FIXED, HIGH ALTITUDE
119	94152		SCREW, SEMS, HEX HEAD
121	491539		CARBURETOR OVERHAUL KIT
125	19306		CARBURETOR
127	223472		PLUG, WELCH
161	496599		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	94627		SCREW, SEMS 3/4"
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
219	394348		GEAR, GOVERNOR
219A	393415		OIL SLINGER ASSEMBLY
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
235	224995		SHIELD, SPITBACK
240	394358		FILTER, FUEL
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
284	94674		SCREW, HEX HEAD
284A	94882		SCREW, HEX HEAD
304	495469		HOUSING, BLOWER, RED
305	94786		SCREW
306	222846		SHIELD, CYLINDER
306A	223734		SHIELD, CYLINDER
307	94930		SCREW
308	224774		COVER, AIR GUIDE
308A	224775		COVER, AIR GUIDE
309	497596		MOTOR, STARTER
310	94003		BOLT
311	497608		BRUSH SET
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	94731		SCREW, SEMS

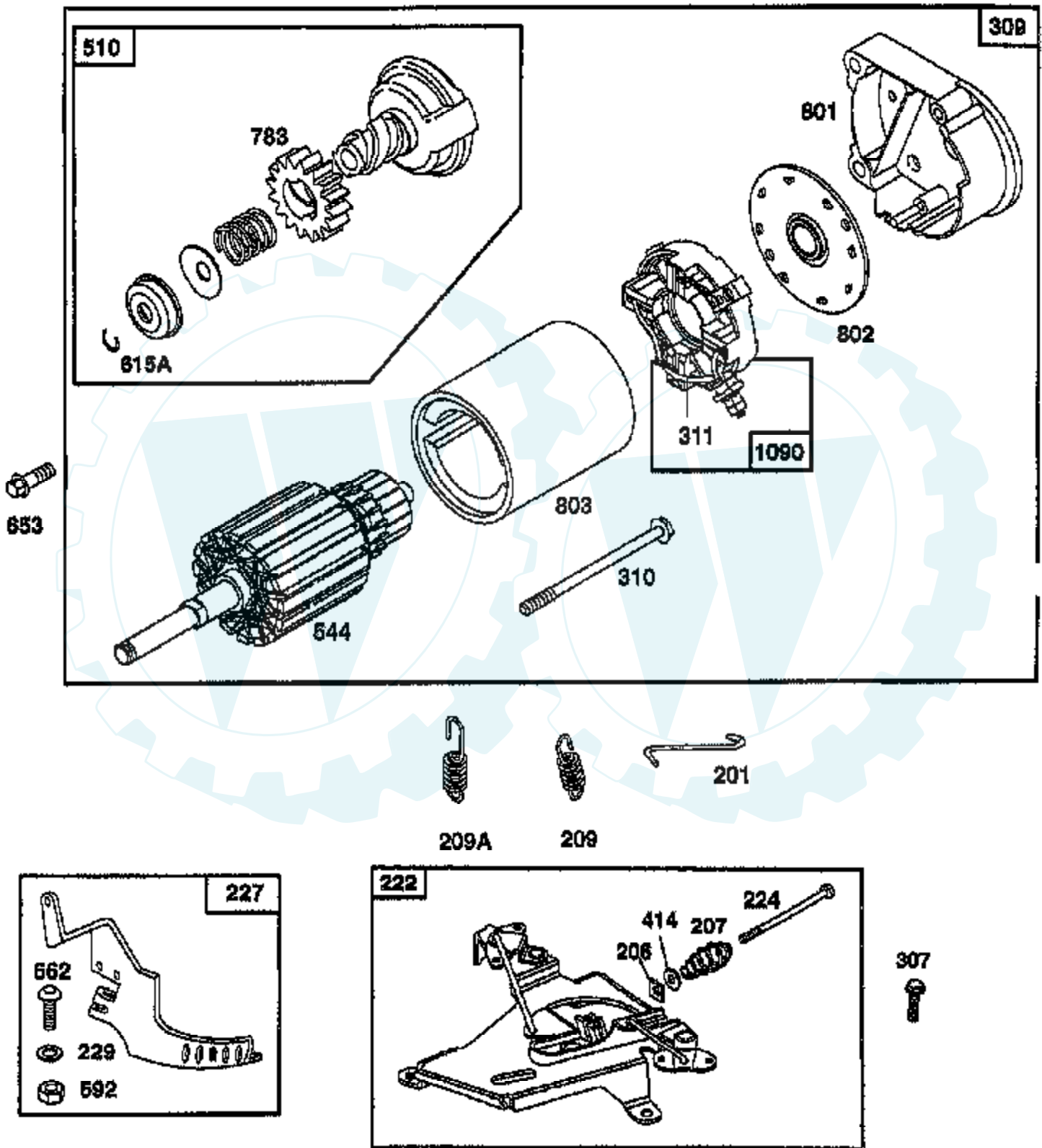
Ref #	Part Number	Qty	Description
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	495868		IN GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
391	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	272638		DIAPHRAGM
414	220680		WASHER
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
468	497908		SCREEN, ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	497606		DRIVE, STARTER
523	494947		CAP AND DIPSTICK
524	271157		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
534	94823		SCREW ROUND HEAD
535	272490		ELEMENT, FILTER
537	271411		GASKET AIR CLEANER
544	497603		ARMATURE, STARTER
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
569	272645		GASKET, CRANKCASE
572	224816		BAFFLE, AIR, CYLINDER #2
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
615A	263080		RETAINER
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	225008		COVER, AIR CLEANER
643	496700		CARTRIDGE PLATES AIR CLEANER
653	93585		SCREW, HEX HEAD
726	391362		GEAR, RING
741	262989		GEAR, TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	497607		P/N CONFLICT - CHECK WITH SUPPLIER
803	497604		HOUSING, STARTER
819	94675		SCREW, HEX HEAD
842	270920		SEAL, OIL FILLER CAP
847	495715		DIPSTICK & TUBE ASSY
851	493880		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	497212		SEAL, VALVE

Ref #	Part Number	Qty	Description
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
871	231218		GUIDE, INTAKE VALVE
877	393456		DIODE & CONNECTOR ASSY
881	495901		COVER PLATE
955	397882		PLUG & SEAL, SOLENOID
1005	281053		FAN, FLYWHEEL
1006	224901		RETAINER, FAN
1019	496726		LABEL KIT
1090	97605		RETAINER, BRUSH
2500	42E707-2631		ENGINE
	498543		SHORT BLOCK



TRACTOR - - MODEL NUMBER AYP9191B89

BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1



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1	497074		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
4	493304		BASE ASSEMBLY, CRANKCASE
5	493457		HEAD, CYLINDER #1
5A	493458		HEAD CYLINDER #2
7	271867		GASKET, CYLINDER HEAD #1
7A	271868		GASKET, CYLINDER HEAD #2
8	495754		BREATHER ASSEMBLY #1
8A	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
10A	94830		SCREW, SEMS
11	280225		TUBE, BREATHER
12	273208		GASKET, CRANKCASE, .015" THICK
12	271188		GASKET, CRANKCASE COVER,.005"
12	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
16	394028		CRANKSHAFT
16	94196		KEY, TIMING GEAR
19	399264		BUSHING
20	291675		SEAL, OIL
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	498584		PISTON ASSEMBLY STANDARD SIZE
25	498585		PISTON ASSEMBLY .010" OVERSIZE
25	498586		PISTON ASSEMBLY .020" OVERSIZE
25	498587		PISTON ASSEMBLY .030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
26	394960		RING SET, PISTON,.010" OVERSIZE
26	394961		RING SET, PISTON,.020" OVERSIZE
26	394962		RING SET, PISTON,.030" OVERSIZE
27	263129		LOCK, PISTON PIN
28	498319		PIN, PISTON, STD SIZE
28	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
29	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	494553		KEEPER VALVE
45	261368		TAPPET, VALVE
46	214484		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	281412		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	95039		SCREW HEX
91	499281		BODY ASSEMBLY, UPPER

Ref #	Part Number	Qty	Description
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	499172		SHAFT, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	231435		PIN FLOAT HINGE
105	394682		VALVE, NEEDLE
107	499655		BODY ASSY, LOWER
108	225373		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	232018		JET, NEEDLE VALVE, FIXED
117	232022		JET, NEEDLE VALVE, FIXED, HIGH ALTITUDE
119	94152		SCREW, SEMS, HEX HEAD
121	491539		CARBURETOR OVERHAUL KIT
125	19306		CARBURETOR
127	223472		PLUG, WELCH
161	496599		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	94627		SCREW, SEMS 3/4"
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
219	394348		GEAR, GOVERNOR
219A	393415		OIL SLINGER ASSEMBLY
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
235	224995		SHIELD, SPITBACK
240	394358		FILTER, FUEL
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
284	94674		SCREW, HEX HEAD
284A	94882		SCREW, HEX HEAD
304	495469		HOUSING, BLOWER, RED
305	94786		SCREW
306	222846		SHIELD, CYLINDER
306A	223734		SHIELD, CYLINDER
307	94930		SCREW
308	224774		COVER, AIR GUIDE
308A	224775		COVER, AIR GUIDE
309	497596		MOTOR, STARTER
310	94003		BOLT
311	497608		BRUSH SET
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	94731		SCREW, SEMS

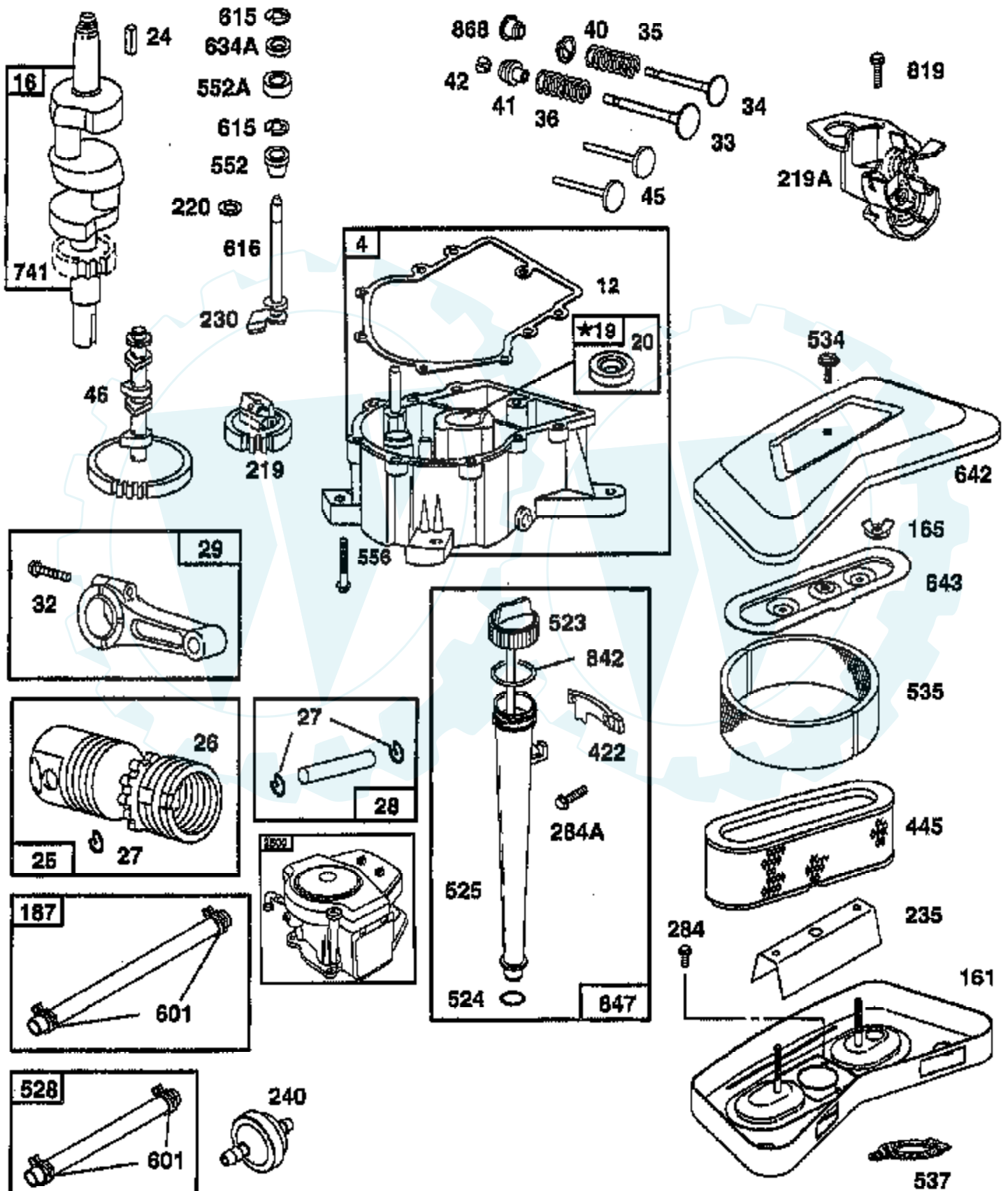
Ref #	Part Number	Qty	Description
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	495868		IN GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
391	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	272638		DIAPHRAGM
414	220680		WASHER
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
468	497908		SCREEN, ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	497606		DRIVE, STARTER
523	494947		CAP AND DIPSTICK
524	271157		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
534	94823		SCREW ROUND HEAD
535	272490		ELEMENT, FILTER
537	271411		GASKET AIR CLEANER
544	497603		ARMATURE, STARTER
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
569	272645		GASKET, CRANKCASE
572	224816		BAFFLE, AIR, CYLINDER #2
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
615A	263080		RETAINER
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	225008		COVER, AIR CLEANER
643	496700		CARTRIDGE PLATES AIR CLEANER
653	93585		SCREW, HEX HEAD
726	391362		GEAR, RING
741	262989		GEAR, TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	497607		P/N CONFLICT - CHECK WITH SUPPLIER
803	497604		HOUSING, STARTER
819	94675		SCREW, HEX HEAD
842	270920		SEAL, OIL FILLER CAP
847	495715		DIPSTICK & TUBE ASSY
851	493880		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	497212		SEAL, VALVE

Ref #	Part Number	Qty	Description
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
871	231218		GUIDE, INTAKE VALVE
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881	495901		COVER PLATE
955	397882		PLUG & SEAL, SOLENOID
1005	281053		FAN, FLYWHEEL
1006	224901		RETAINER, FAN
1019	496726		LABEL KIT
1090	97605		RETAINER, BRUSH
2500	42E707-2631		ENGINE
	498543		SHORT BLOCK



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19	399264		BUSHING
20	291675		SEAL, OIL
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26	394961		RING SET, PISTON,.020" OVERSIZE
26	394962		RING SET, PISTON,.030" OVERSIZE
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28	498319		PIN, PISTON, STD SIZE
28	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
29	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
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51	271412		GASKET, CARBURETOR & INTAKE ELBOE
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52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	95039		SCREW HEX
91	499281		BODY ASSEMBLY, UPPER

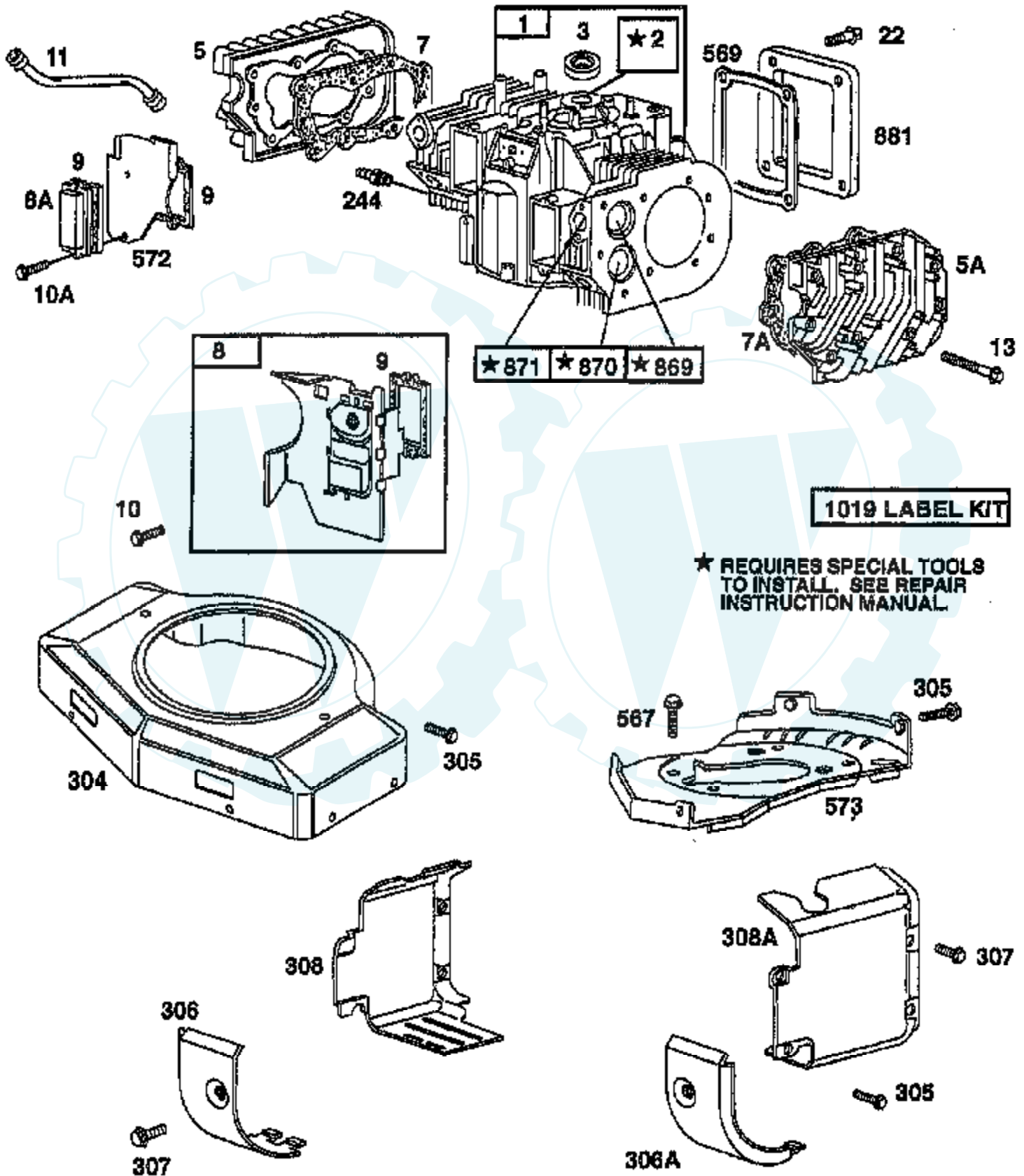
Ref #	Part Number	Qty	Description
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	499172		SHAFT, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	231435		PIN FLOAT HINGE
105	394682		VALVE, NEEDLE
107	499655		BODY ASSY, LOWER
108	225373		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	232018		JET, NEEDLE VALVE, FIXED
117	232022		JET, NEEDLE VALVE, FIXED, HIGH ALTITUDE
119	94152		SCREW, SEMS, HEX HEAD
121	491539		CARBURETOR OVERHAUL KIT
125	19306		CARBURETOR
127	223472		PLUG, WELCH
161	496599		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	94627		SCREW, SEMS 3/4"
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
219	394348		GEAR, GOVERNOR
219A	393415		OIL SLINGER ASSEMBLY
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
235	224995		SHIELD, SPITBACK
240	394358		FILTER, FUEL
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
284	94674		SCREW, HEX HEAD
284A	94882		SCREW, HEX HEAD
304	495469		HOUSING, BLOWER, RED
305	94786		SCREW
306	222846		SHIELD, CYLINDER
306A	223734		SHIELD, CYLINDER
307	94930		SCREW
308	224774		COVER, AIR GUIDE
308A	224775		COVER, AIR GUIDE
309	497596		MOTOR, STARTER
310	94003		BOLT
311	497608		BRUSH SET
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	94731		SCREW, SEMS

Ref #	Part Number	Qty	Description
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	495868		IN GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
391	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	272638		DIAPHRAGM
414	220680		WASHER
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
468	497908		SCREEN, ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	497606		DRIVE, STARTER
523	494947		CAP AND DIPSTICK
524	271157		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
534	94823		SCREW ROUND HEAD
535	272490		ELEMENT, FILTER
537	271411		GASKET AIR CLEANER
544	497603		ARMATURE, STARTER
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
569	272645		GASKET, CRANKCASE
572	224816		BAFFLE, AIR, CYLINDER #2
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
615A	263080		RETAINER
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	225008		COVER, AIR CLEANER
643	496700		CARTRIDGE PLATES AIR CLEANER
653	93585		SCREW, HEX HEAD
726	391362		GEAR, RING
741	262989		GEAR, TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	497607		P/N CONFLICT - CHECK WITH SUPPLIER
803	497604		HOUSING, STARTER
819	94675		SCREW, HEX HEAD
842	270920		SEAL, OIL FILLER CAP
847	495715		DIPSTICK & TUBE ASSY
851	493880		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	497212		SEAL, VALVE

Ref #	Part Number	Qty	Description
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
871	231218		GUIDE, INTAKE VALVE
877	393456		DIODE & CONNECTOR ASSY
881	495901		COVER PLATE
955	397882		PLUG & SEAL, SOLENOID
1005	281053		FAN, FLYWHEEL
1006	224901		RETAINER, FAN
1019	496726		LABEL KIT
1090	97605		RETAINER, BRUSH
2500	42E707-2631		ENGINE
	498543		SHORT BLOCK



TRACTOR - - MODEL NUMBER AYP9191B89
BRIGGS & STRATTON ENGINE - MODEL NUMBER 42E707, TYPE NUMBER 2631-E1



Ref #	Part Number	Qty	Description
1	497074		CYLINDER ASSEMBLY
2	399265		P/N CONFLICT - CHECK WITH SUPPLIER
3	391086		SEAL, OIL
4	493304		BASE ASSEMBLY, CRANKCASE
5	493457		HEAD, CYLINDER #1
5A	493458		HEAD CYLINDER #2
7	271867		GASKET, CYLINDER HEAD #1
7A	271868		GASKET, CYLINDER HEAD #2
8	495754		BREATHER ASSEMBLY #1
8A	222892		COVER, BREATHER CYLINDER #2
9	27803		GASKET, VALVE COVER
10	94382		SCREW, SEMS
10A	94830		SCREW, SEMS
11	280225		TUBE, BREATHER
12	273208		GASKET, CRANKCASE, .015" THICK
12	271188		GASKET, CRANKCASE COVER,.005"
12	271189		GASKET, CRANKCASE COVER,.009"
13	94565		SCREW, CYLINDER HEAD
15	94239		PLUG, OIL DRAIN
16	394028		CRANKSHAFT
16	94196		KEY, TIMING GEAR
19	399264		BUSHING
20	291675		SEAL, OIL
22	94724		SCREW
23	491180		FLYWHEEL & RING GEAR ASSY, MAGNETO
24	222698		KEY, FLYWHEEL
25	498584		PISTON ASSEMBLY STANDARD SIZE
25	498585		PISTON ASSEMBLY .010" OVERSIZE
25	498586		PISTON ASSEMBLY .020" OVERSIZE
25	498587		PISTON ASSEMBLY .030" OVERSIZE
26	394959		RING SET, PISTON, STANDARD SIZE
26	394960		RING SET, PISTON,.010" OVERSIZE
26	394961		RING SET, PISTON,.020" OVERSIZE
26	394962		RING SET, PISTON,.030" OVERSIZE
27	263129		LOCK, PISTON PIN
28	498319		PIN, PISTON, STD SIZE
28	391286		PIN ASSEMBLY, PISTON .005" OVER
29	394306		ROD ASSEMBLY, CONNECTING
29	397158		ROD ASSEMBLY, CONNECTING
32	94671		SCREW, CONNECTING ROD
33	390420		VALVE, EXHAUST
34	261528		VALVE, INTAKE
35	65906		SPRING, INTAKE VALVE
36	26828		SPRING, EXHAUST VALVE
40	221596		RETAINER, INTAKE VALVE
41	292260		RETAINER, EXHAUST VALVE
42	494553		KEEPER VALVE
45	261368		TAPPET, VALVE
46	214484		GEAR, CAM
50	213290		MANIFOLD, INTAKE
51	271412		GASKET, CARBURETOR & INTAKE ELBOE
51A	281412		SPACER, CARBURETOR
52	270884		GASKET, INTAKE MANIFOLD MOUNTING
53	93970		SCREW, SEMS, CARBURETOR MOUNTING
54	93208		SCREW, SEMS INTAKE MANIFOLDING MOUNTING
75	222511		WASHER SPRING
78	95039		SCREW HEX
91	499281		BODY ASSEMBLY, UPPER

Ref #	Part Number	Qty	Description
95	93499		SCREW
96	221939		VALVE, THROTTLE
97	499172		SHAFT, THROTTLE
98	91920		SCREW, MACHINE, FILLISTER HEAD
99	26157		SPRING, THROTTLE ADJUSTMENT
102	271607		GASKET, CARBURETOR BODY
103	298514		FLOAT, CARBURETOR
104	231435		PIN FLOAT HINGE
105	394682		VALVE, NEEDLE
107	499655		BODY ASSY, LOWER
108	225373		VALVE, CHOKE
109	392673		SHAFT AND LEVER, CHOKE
116	280474		O-RING
117	232018		JET, NEEDLE VALVE, FIXED
117	232022		JET, NEEDLE VALVE, FIXED, HIGH ALTITUDE
119	94152		SCREW, SEMS, HEX HEAD
121	491539		CARBURETOR OVERHAUL KIT
125	19306		CARBURETOR
127	223472		PLUG, WELCH
161	496599		BODY, AIR CLEANER
165	94289		NUT, WING
187	299146		LINE, FUEL, 28"(CUT TO SUIT)
188	94627		SCREW, SEMS 3/4"
201	262683		LINK, GOVENOR
202	262684		LINK, THROTTLE
203	280997		CRANK, BELL
205	93971		SCREW, SHOULDER
206	94298		NUT, SQUARE
207	262337		SPRING, COMPRESSION
209	262352		SPRING, GOVERNOR
209A	261563		SPRING, GOVERNOR IDLE
219	394348		GEAR, GOVERNOR
219A	393415		OIL SLINGER ASSEMBLY
220	222773		WASHER, THRUST
222	491282		PLATE ASSEMBLY, GOVERNOR CONTROL
224	94297		SCREW, PAN HEAD
227	491297		LEVER ASSEMBLY, GOVERNOR
229	62199		WASHER
230	223882		WASHER, GOVERNOR CRANK, INSIDE
235	224995		SHIELD, SPITBACK
240	394358		FILTER, FUEL
244	230318		CONNECTOR, IMPULSE PUMP
257	93897		SCREW, SEMS
284	94674		SCREW, HEX HEAD
284A	94882		SCREW, HEX HEAD
304	495469		HOUSING, BLOWER, RED
305	94786		SCREW
306	222846		SHIELD, CYLINDER
306A	223734		SHIELD, CYLINDER
307	94930		SCREW
308	224774		COVER, AIR GUIDE
308A	224775		COVER, AIR GUIDE
309	497596		MOTOR, STARTER
310	94003		BOLT
311	497608		BRUSH SET
332	230674		NUT, HEX
333	394891		ARMATURE GROUP MAGNETRON IGNITION
334	94731		SCREW, SEMS

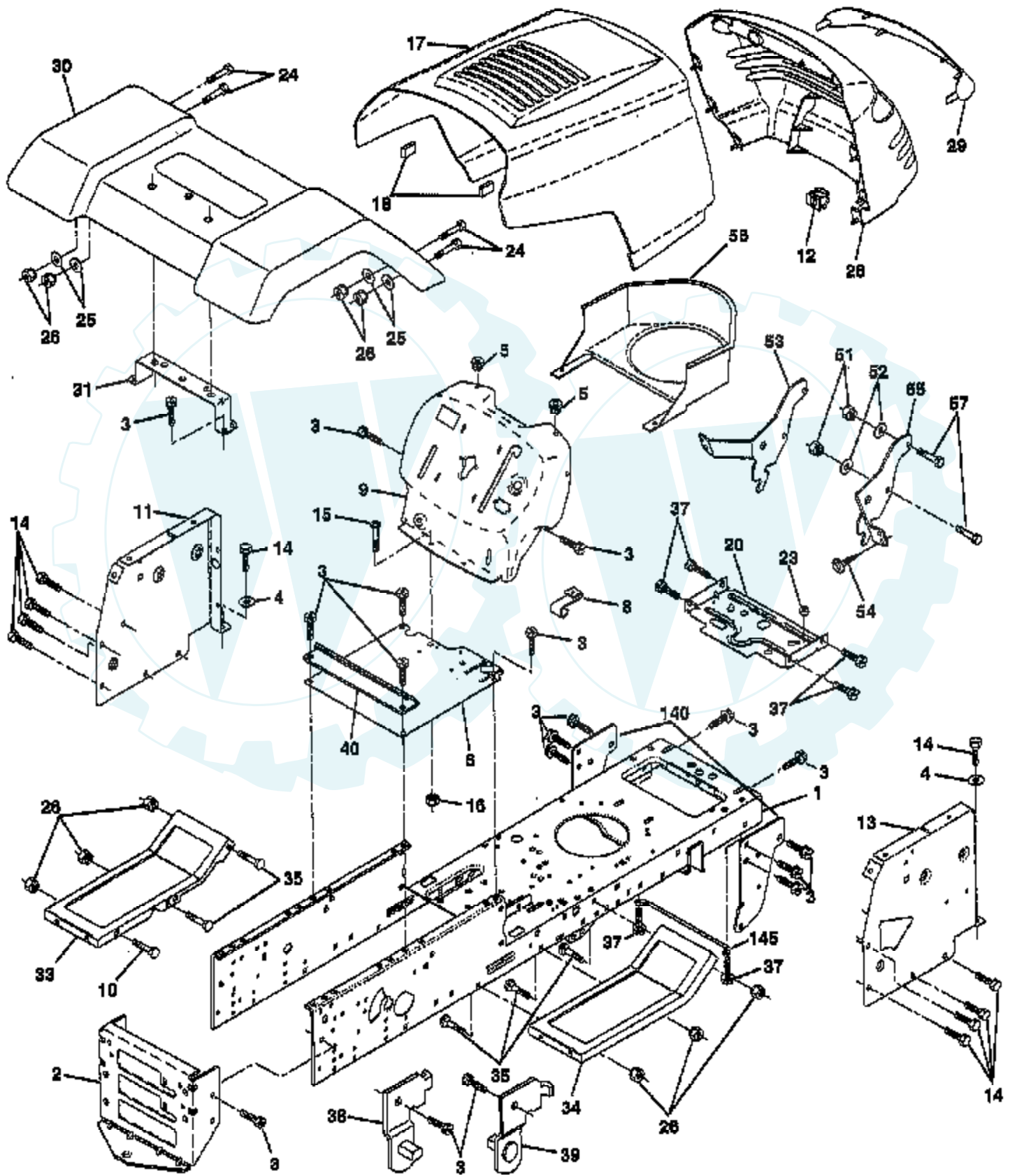
Ref #	Part Number	Qty	Description
337	802592		PLUG, SPARK
356	494705		WIRE, STOP
358	495868		IN GASKET SET
363	19203		PULLER, FLYWHEEL
383	89838		WRENCH SPARK PLUG
391	280197		BODY, PUMP
392	261395		SPRING, PUMP
394	272638		DIAPHRAGM
414	220680		WASHER
422	222875		CLAMP, OIL FILLER
432	221377		CAP, SPRING
434	223688		COVER, DIAPHRAGM
435	93829		SCREW, DIAPHRAGM COVER
445	394019		CARTRIDGE AIR CLEANER
468	497908		SCREEN, ROTATING
474	393474		STATOR, ALTERNATOR, DUAL CIRCUIT
482	93621		SCREW, SEMS
510	497606		DRIVE, STARTER
523	494947		CAP AND DIPSTICK
524	271157		SEAL, FILLER TUBE
525	495348		TUBE, OIL FILLER
528	393815		HOSE (CUT TO SUIT)
534	94823		SCREW ROUND HEAD
535	272490		ELEMENT, FILTER
537	271411		GASKET AIR CLEANER
544	497603		ARMATURE, STARTER
552	262332		LOWER BUSHING, GOVERNOR
552A	262331		UPPER BUSHING GOVERNOR
556	93585		SCREW, HEX HEAD
569	272645		GASKET, CRANKCASE
572	224816		BAFFLE, AIR, CYLINDER #2
573	491304		BACK PLATE ASSEMBLY
592	92278		NUT, HEX
601	93053		CLAMP, HOSE, GREEN
615	94296		RETAINER, E-RING
615A	263080		RETAINER
616	491530		CRANK, GOVERNOR
634	271013		WASHER, THROTTLE SHAFT
634A	491287		SEAL, GOVERNOR SHAFT
635	66538		ELBOW, SPARK PLUG
642	225008		COVER, AIR CLEANER
643	496700		CARTRIDGE PLATES AIR CLEANER
653	93585		SCREW, HEX HEAD
726	391362		GEAR, RING
741	262989		GEAR, TIMING
783	280104		GEAR, STARTER
801	394860		CAP, DRIVE
802	497607		P/N CONFLICT - CHECK WITH SUPPLIER
803	497604		HOUSING, STARTER
819	94675		SCREW, HEX HEAD
842	270920		SEAL, OIL FILLER CAP
847	495715		DIPSTICK & TUBE ASSY
851	493880		TERMINAL, IGNITION CABLE
858	270989		DIAPHRAGM, DAMPING
859	271025		GASKET, CARBURETOR
860	261358		SPRING, DIAPHRAGM
861	393397		PUMP REPAIR KIT
868	497212		SEAL, VALVE

Ref #	Part Number	Qty	Description
869	261463		SEAT, INTAKE VALVE, STANDARD
870	213316		SEAT, EXHAUST VALVE, STANDARD
871	261961		GUIDE, EXHAUST VALVE
871	231218		GUIDE, INTAKE VALVE
877	393456		DIODE & CONNECTOR ASSY
881	495901		COVER PLATE
955	397882		PLUG & SEAL, SOLENOID
1005	281053		FAN, FLYWHEEL
1006	224901		RETAINER, FAN
1019	496726		LABEL KIT
1090	97605		RETAINER, BRUSH
2500	42E707-2631		ENGINE
	498543		SHORT BLOCK



TRACTOR - - MODEL NUMBER AYP9191B89

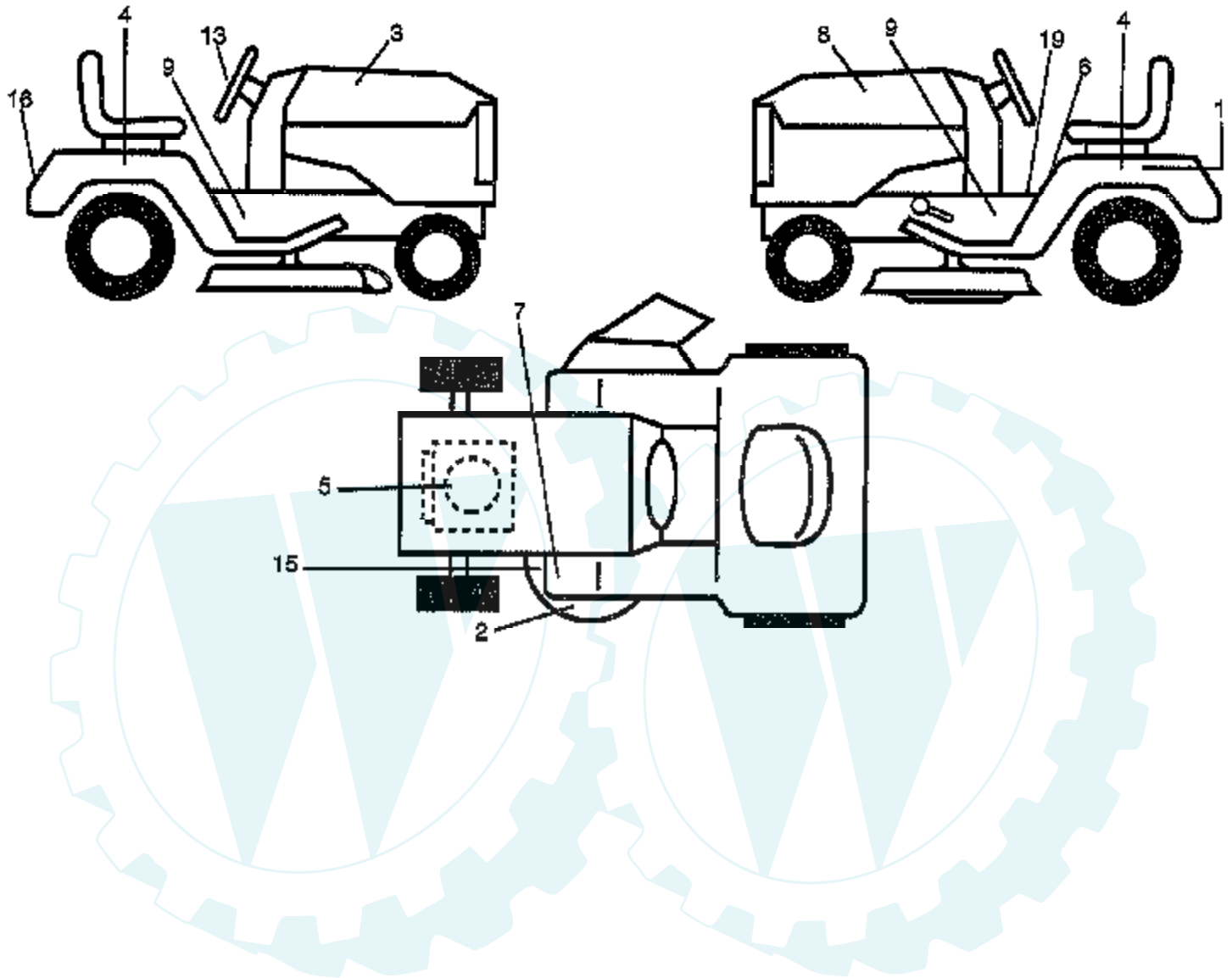
CHASSIS AND ENCLOSURES



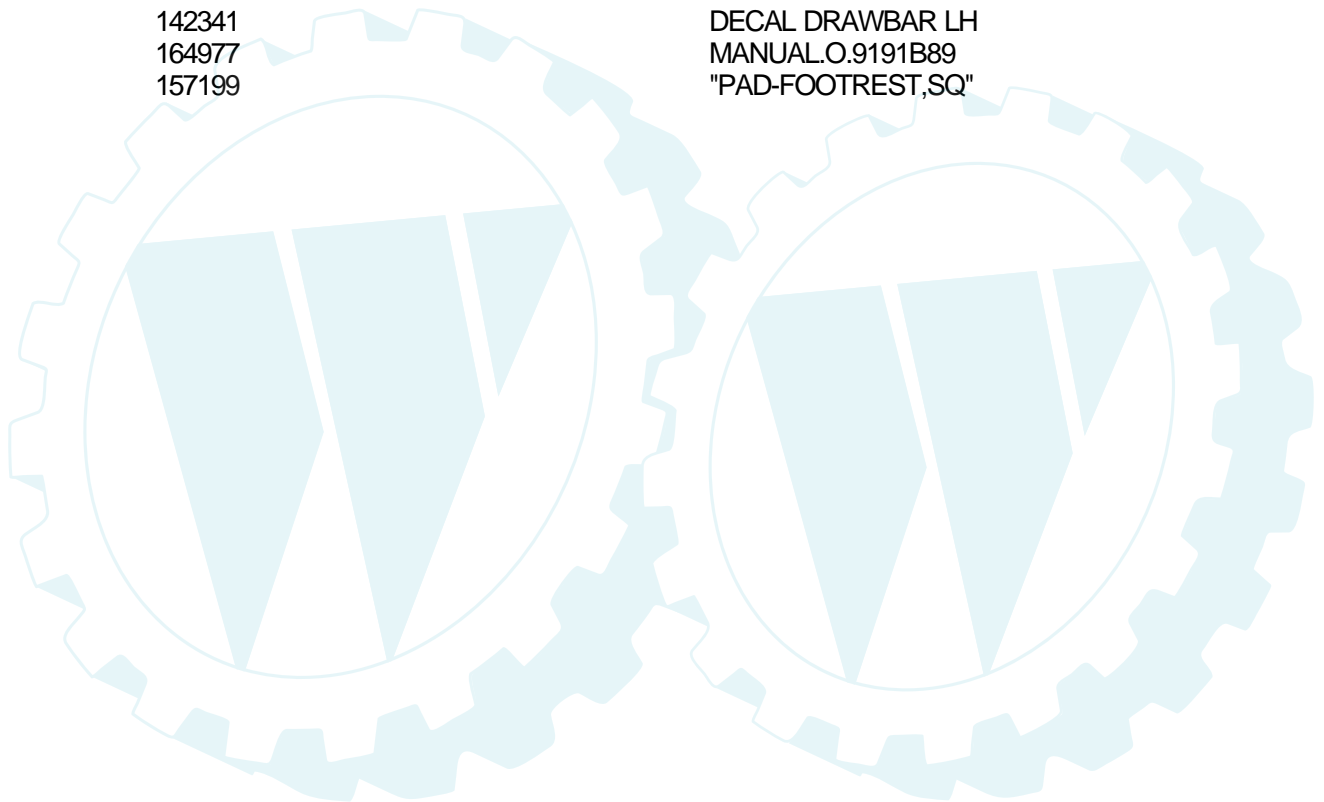
Ref #	Part Number	Qty	Description
1	160393		CHASSIS
2	140356		SUB= 145009
3	17490612		SCREW
4	19131216		WASHER
5	155272		BUMPER-HOOD/DASH
6	155923		SADDLE
8	126471X		"CLIP,INSULATOR"
9	161937X011		DASH SILKSCREEN
10	72140608		SUB= 72110608
11	155927		"PANEL-DASH,LH"
12	145660		CLIP.TINNERMAN
13	155934X010		SUB= 169117X010
14	17490608		SCREW LT
15	74180512		SCREW
16	73510500		NUT
17	159639X505		HOOD.STEEL.ASSY
18	126938X		SUB= 532126938
20	156437		"PLATE-MTG,BATT/FU"
23	124028X		SUB= 532124028
24	74780616		BOLT
25	19131312		WASHER
26	73800600		NUT
28	157373		GRILLE-MS428
29	140273		LENS GRILLE
30	162454X505		FENDER.PNT.ASSY
31	139976		BRACKET SUPT FEND
33	145244X505		FOOTREST.LH.LT/GT
34	145243X505		FOOTREST.RH.LT/GT
35	72110606		BOLT
37			CHECK WITH SUPPLIER
38	139886		BRACKET ASM LH
39	139887		BRACKET ASM RH
40	139977		SPACER FENDER LT
51	73800400		NUT
52	19091416		WASHER
53	144697		BRACKET.GRILLE.LH
54	161464		SCREW.HEX.WS.HD
55	144696		BRACKET.GRILLE.RH
57	74780412		SUB= 74780414
58	140547		DUCT.AIR.B&S.18HP
140	158418		BRKT SUSPENSION
145	156524		"ROD POVOT,CHASSIS"
	5479J		PLUG BUTTON T

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DECALS

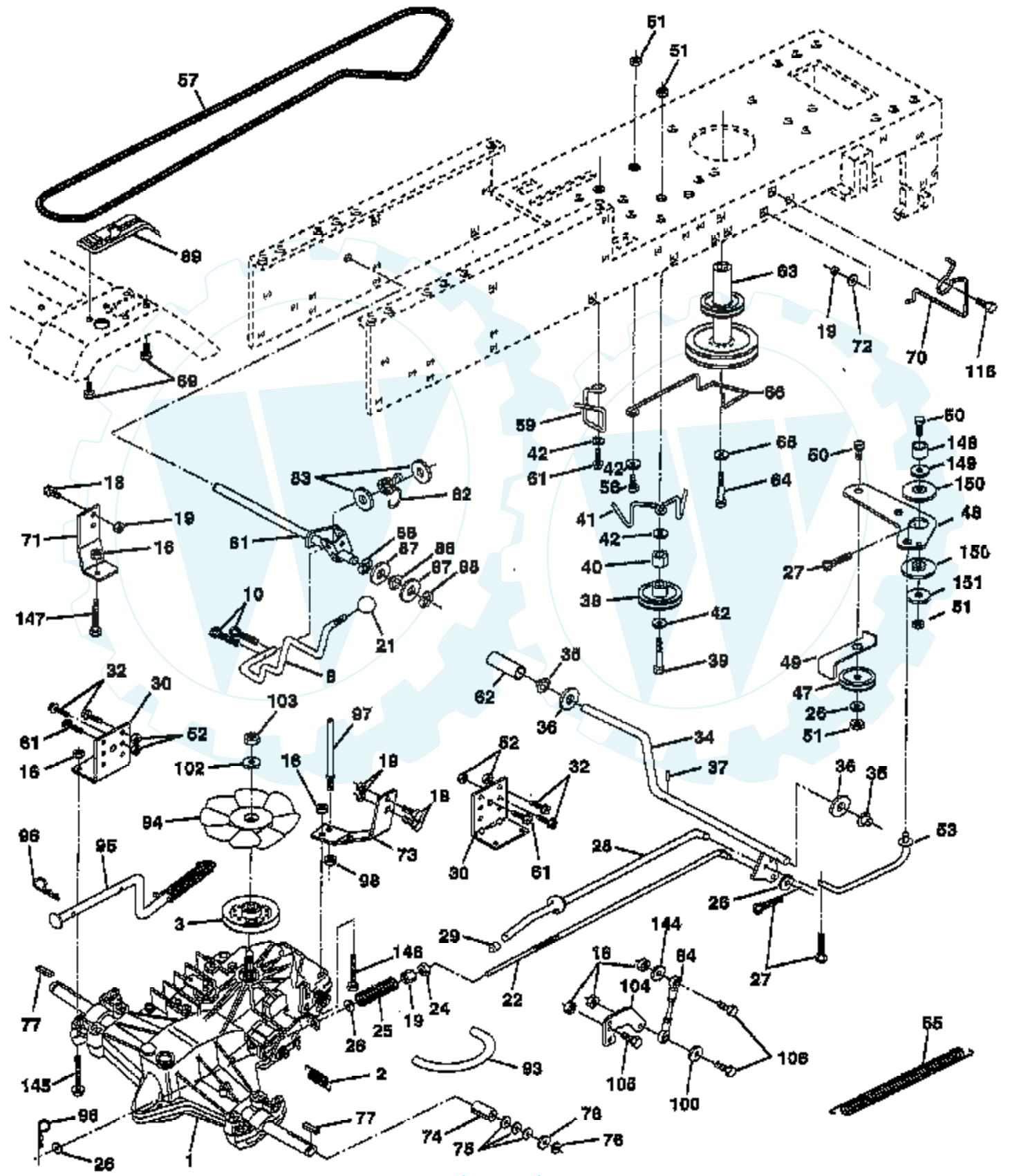


Ref #	Part Number	Qty	Description
1	145005		DECAL.BATRY.3-3908
2	141517		DECAL DECK WIZ +
3	162837		DECAL.HOOD.RH
4	146615		DECAL.FENDER.WIZ
5	273839		DECAL HP ENGINE
6	157002		"DECAL DANGER,FEND"
7	4900J		DECAL T
8	162838		DECAL.HOOD.LH
9	143349		"DECAL.CHASSIS.42""
13	146678		DECAL.INS.STRG.WL
15	160396		"DECAL-SCHEM,BELT"
16	127521		NLA
19	156868		"DECAL INST,SADDLE"
	138311		DECAL HANDLE LIFT
	142341		DECAL DRAWBAR LH
	164977		MANUAL.O.9191B89
	157199		"PAD-FOOTREST,SQ"



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DRIVE

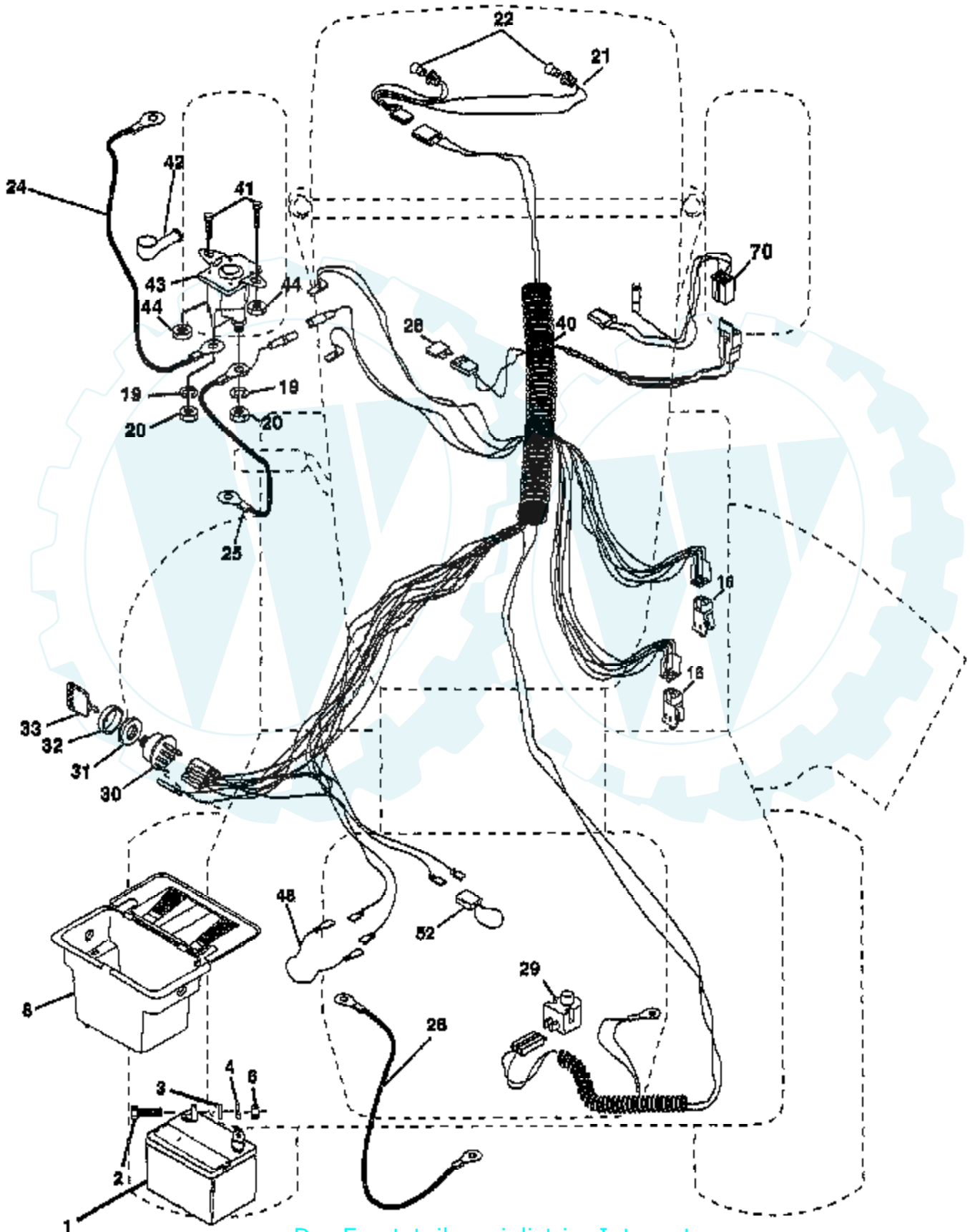


Ref #	Part Number	Qty	Description
1	150071		TRANSAXLE.3100650
2	142431		SPRING RET BRAKE
3	143995		PULLEY.TRANSAXLE
8	141003		ROD SHIFT FEND LT
10	76020416		PIN COTTER 1/8
15	74490544		BOLT.HX.FLG.5/16
16	73800500		NUT
18	74780616		BOLT
19	73800600		NUT
21	106933X		KNOB T (1/2-HOLE)
22	145627		ROD.BRAKE.HYDRO.
24	73350600		NUT
25	106888X		SPRING ROD LT
26	19131316		WASHER
27	76020412		COTTER PIN
28	145204		ROD.BRAKE.PARK.LT
29	71673		PLUNGER CAP T
30	130807		TRANSAXLE MTG BKT
32	74760512		BOLT
34	155071		SHAFT ASM-PEDAL F
35	120183X		NYLON BEARING
36	19211616		WASHER LT
37	1572H		SUB= 2882J
38	123674X		PULLEY.IDLER.FLAT
39	74760644		BOLT
40	4470J		SPACER T
41	154777		SUB= 165692
42	19131312		WASHER
43	19111012		WASHER T
47	127783		SUB= 139245
48	154407		BELLCRANK.CLUTCH
49	123205X		RETAIN BELT
50	74760624		SUB= 74930624
51	73680600		SUB= 73690600
52	73680500		SUB= 73690500
53	105710X		"LINK, CLUTCH T"
55	105709X		"SPRING, RETURN LT"
56	74760620		SUB= 74780620
57	140294		"BELT.GD DRV 82""
59	140312		KEEPER BELT CNTSP
61	17490612		SCREW
62	8883R		PEDAL COVER T
63	140186		PULLEY.ENGINE
64	71170764		BOLT
65	10040700		LOCKWASHER
66	154778		KEEPER-BELT
69	142432		SCREW HEXWSH H-L
70	134683		KEEPER BELT ENG
71	140158		STRAP TORQ LH HYD
72	19132012		WASHER
73	156347		"STRAP-TORQUE,RH"
74	121199X		SPACER SPLIT
75	121749X		WASHER
76	12000001		E-RING LT
77	123583X		SQUARE KEY
78	121748X		WASHER
81	156046		SHAFT.CROS.20.HYD
82	123782X		"SPRING,TORSION"

Ref #	Part Number	Qty	Description
83	19171216		WASHER
84	161901		ROD.TIE
86	71208		BUSHING
87	19212016		WASHER D
88	12000008		KLIP RING
89	151147		SUB= 164893
91	74780536		NLA
92	74780524		HEX BOLT
93	142564		"LINE FUEL HYD 4""
94	140462		"FAN 7"" HYDRO"
95	144643		SUB= 918144643
96	4497H		RETAINER M
97	140469		BOLT KEEPER RH
98	73510600		NUT
100	19111216		WASHER M
102	141322		WASHER BELLEVILLE
103	73940800		SUB= 73360800
104	140156		ARM CONTROL HYDRO
105	71070516		SCREW CAP 5/16-18
106	74780520		BOLT
116	72110610		BOLT RDHD 3/8-16
144	19111016		WASHER
146	74490536		BOLT.HEX.FLGHD.
147	74490524		BOLT.HEX.FLGHD
148	159103		SPACER
149	122052X		SPACER RETAINER
150	150935		BUSHING.NYLON
151	19133210		WASHER

TRACTOR -- MODEL NUMBER AYP9191B89

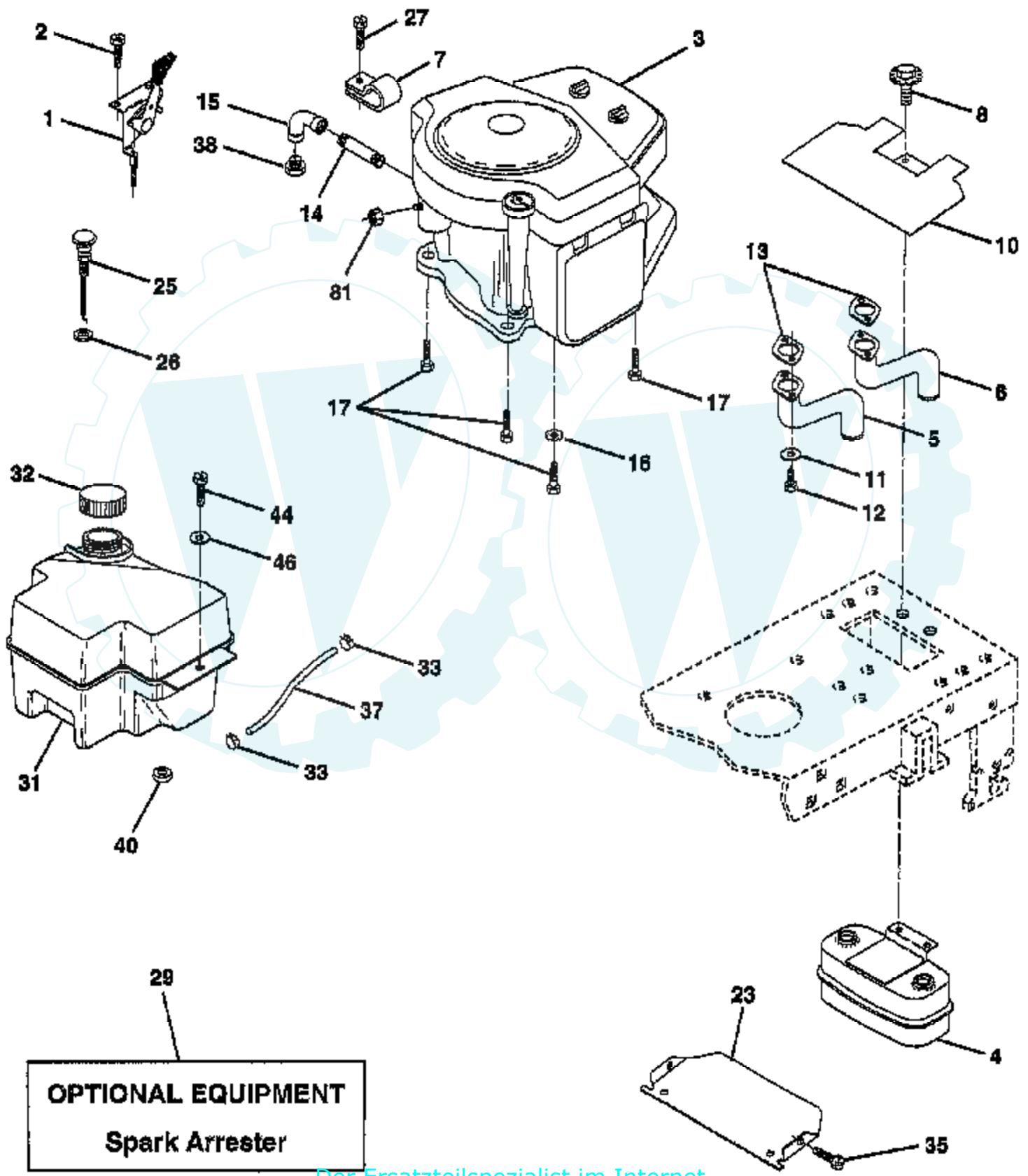
ELECTRICAL



Ref #	Part Number	Qty	Description
1	144925		SUB= 123899X
2			CHECK WITH SUPPLIER
3	19091016		WASHER
4	10040400		LOCKWASHER
6	73220400		SUB= 50675
8	156417		"CASE,BATTERY.MECH"
16	153664		SWITCH INTERLOCK
19	10090400		SUB= 10040400
20	73350400		NUT
21	136850		"HARNES,LIGHT SOC"
22	4152J		HEADLAMP BULB
24	4799J		"CABLE T, BATTERY"
25	146147		CABLE.BTRY.6GA.RD
26	108824X		FUSE HYT
28	4207J		CABLE T
29	121305X		SWITCH SEAT
30	140301		SWITCH IGN 4POS
31	124211X		NUT IGNITION
32	141226		COVER KEY SWITCH
33	122147X		KEY
40	156442		HARNES-IGNITION
41	71110408		BOLT HXHD FIN
42	131563		SUB= 154336
43	145673		SUB= 146154
44	73640400		NUT HXKEP 1/4X20
48	140844		ADAPTER AMMETER
52	141940		PROTECTION LOOP
70	140413		HARNES ENG DUAL

TRACTOR - - MODEL NUMBER AYP9191B89

ENGINE

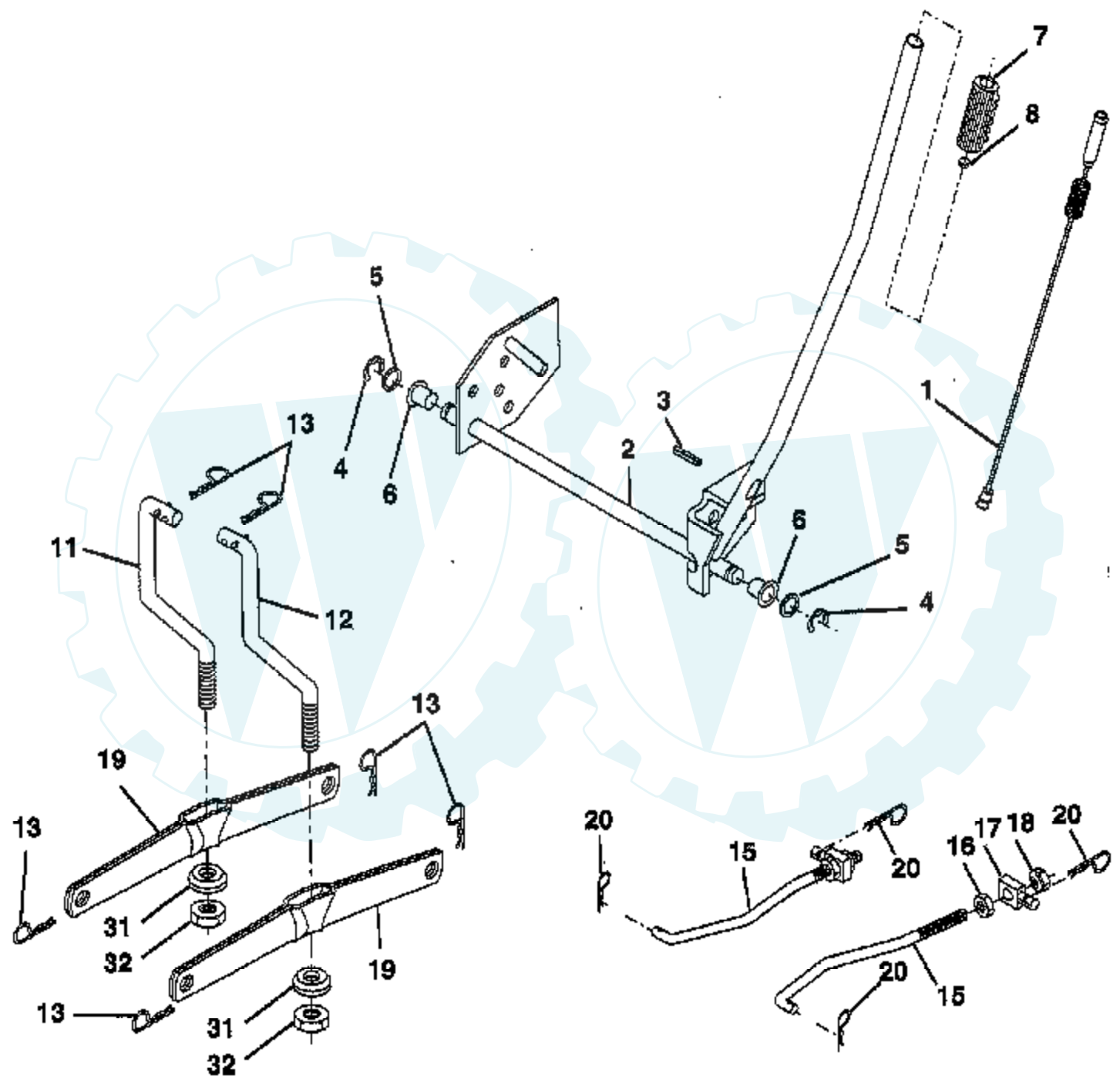


OPTIONAL EQUIPMENT
Spark Arrester

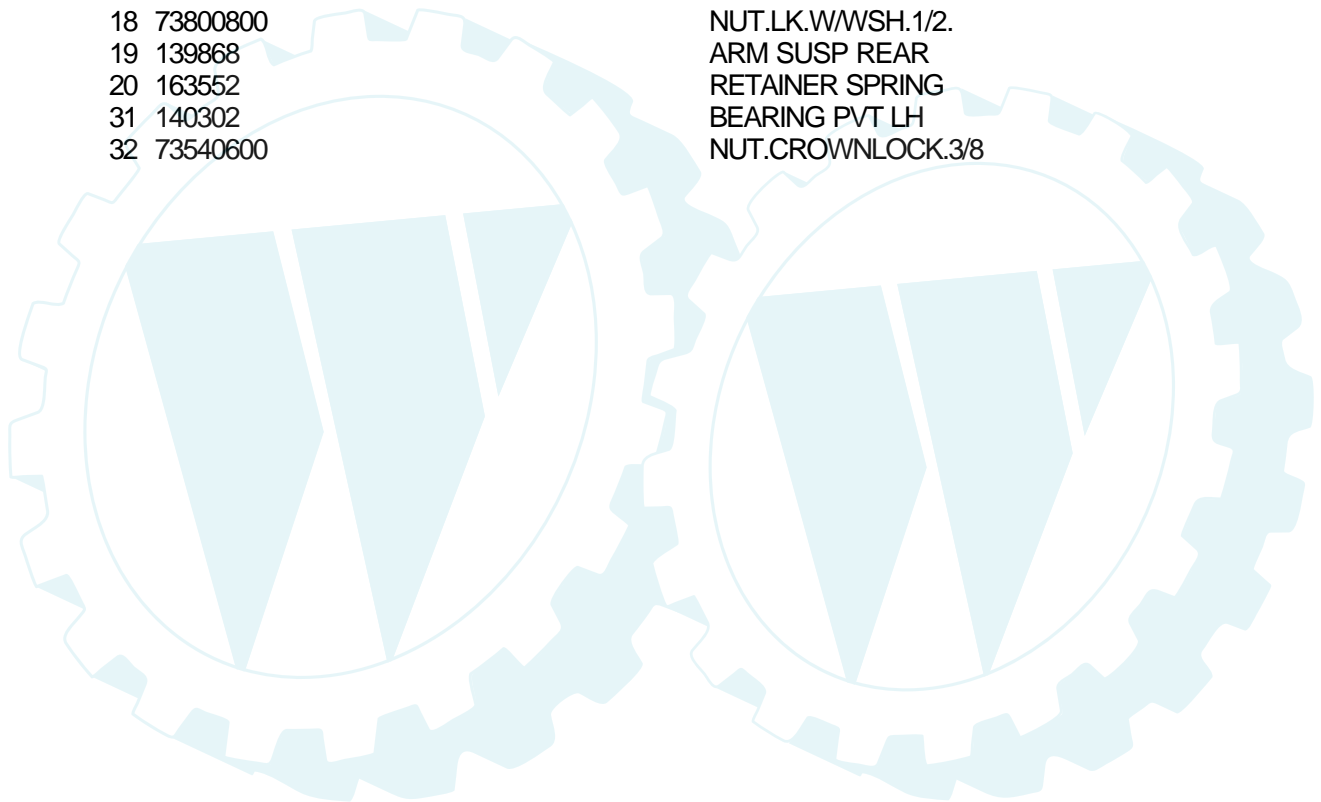
Ref #	Part Number	Qty	Description
1	141295		CONTROL THRT 35.5
2	17720410		SCREW LT
3			CHECK WITH SUPPLIER
4	149723		MUFFLER.TW.LOTONE
5	144069		EXHAUST.B&S.18.LH
6	144068		EXHAUST.B&S.18.RH
7	138129		CLAMP.TUBE.DBL.EN
8	150176		BOLT.5/16-18.UNC
10	145552		SHIELD.HEAT.
11	10040400		LOCKWASHER
12	74780412		SUB= 74780414
13	272250		GASKET MUFFLER
14	13280336		PIPE NIPPLE LT
15	13200300		ELBOW
16	11050600		LOCKWASHER
17	17490624		SCREW LT
23	159880		SHIELD.BRN/DBR.GD
25	145996		CONTROL.CHOKE.37
26	73920600		"NUT,KEPS 3/8-24IM"
27	152927		"SCREW-TT,10-32 FL"
29	137180		SUB= 532137180
31	161911		TANK.FUEL.FRONT.
32	140527		CAP ASM FUEL
33	123487X		HOSE CLAMP
35	17490512		SCREW
37	137040		LINE FUEL
38			CHECK WITH SUPPLIER
40	124028X		SUB= 532124028
44	17490412		SCREW HEX CRT
46	19091416		WASHER
81	128861		NUT

TRACTOR -- MODEL NUMBER AYP9191B89

LIFT

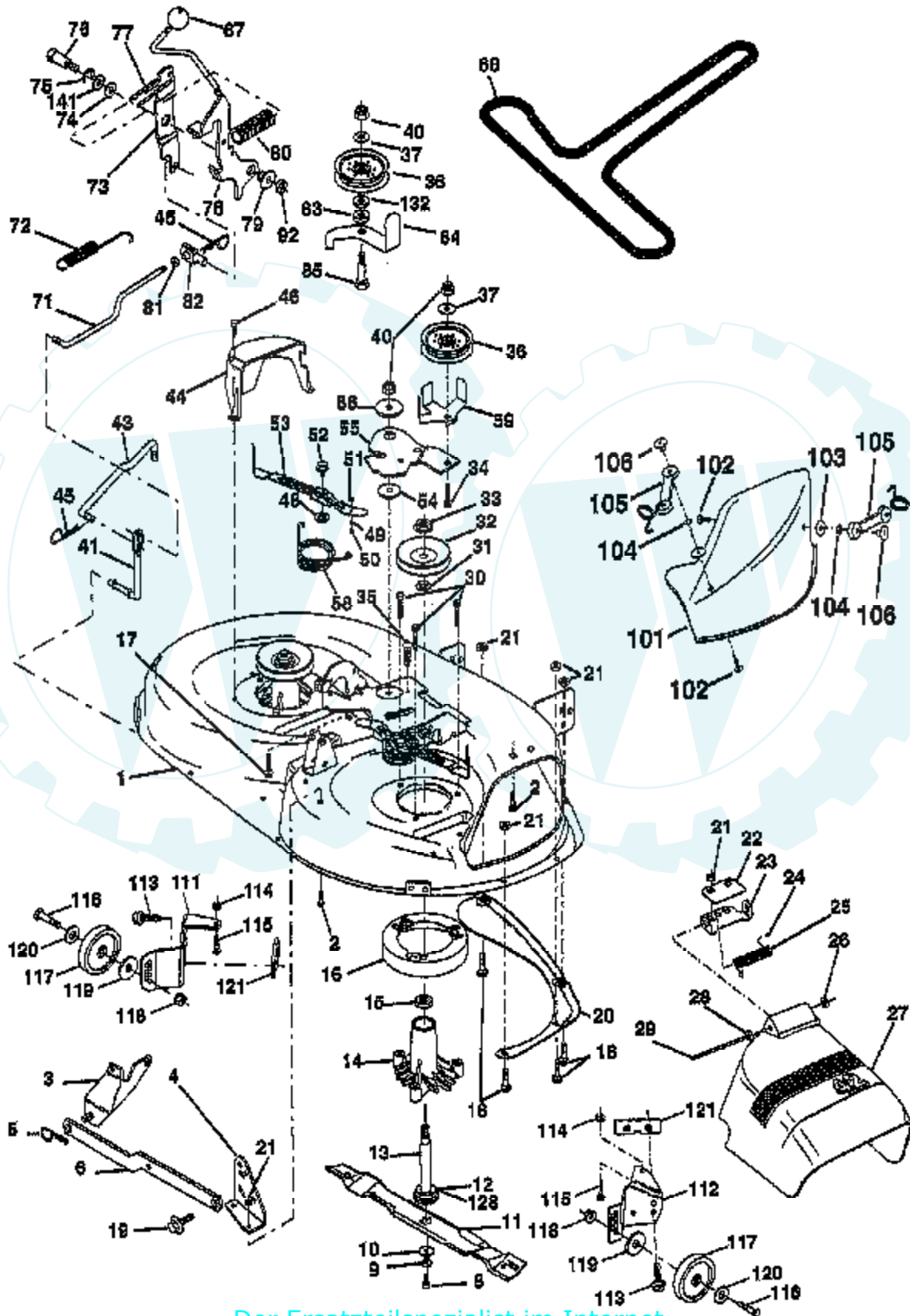


Ref #	Part Number	Qty	Description
1	159460		WIRE ASM W.SPRING
2	159471		"SHAFT ASM LIFT,RH"
3	105767X		PIN-GROOVE LT
4	12000002		SUB= 2225J
5	19211621		WASHER
6	120183X		NYLON BEARING
7	109413X		GRIP
8	124526X		SUB= 125925X
11	139865		SUB= 918139865
12	139866		SUB= 151140
13	4939M		SUB= 85902
15	127218		LINK.FRONT
16	73350800		NUT
17	130171		TRUNION
18	73800800		NUT.LK.W/WSH.1/2.
19	139868		ARM SUSP REAR
20	163552		RETAINER SPRING
31	140302		BEARING PVT LH
32	73540600		NUT.CROWNLOCK.3/8



TRACTOR - - MODEL NUMBER AYP9191B89

MOWER DECK

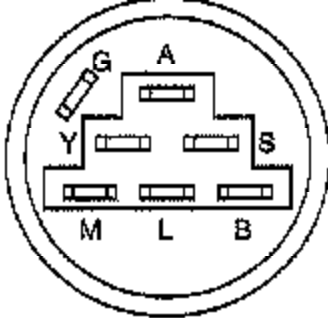
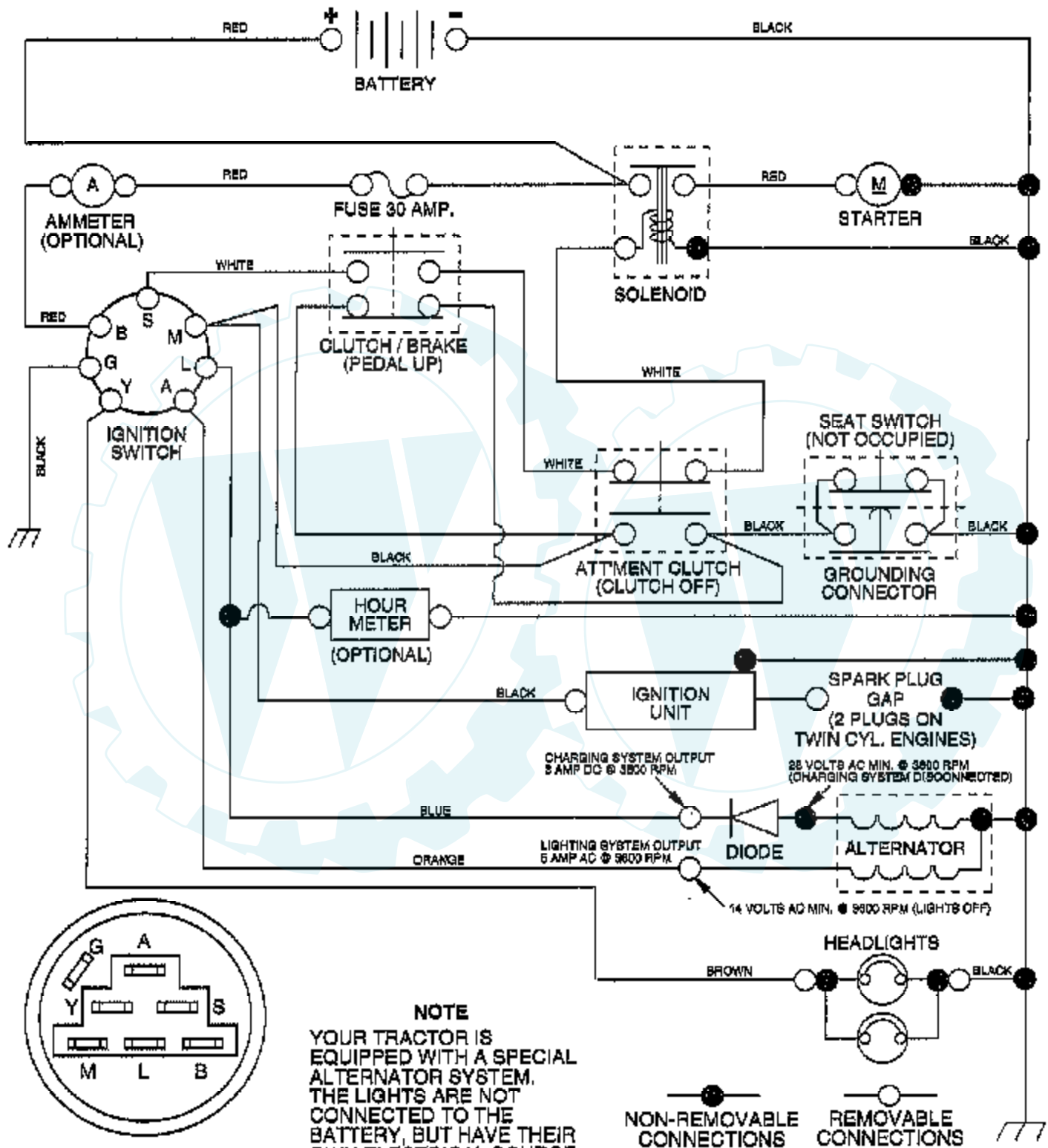


Ref #	Part Number	Qty	Description
1	144393		DECK.WELD.42.
2	72140506		BOLT
3	138017		BRKT ASM SWAY BAR
4	138440		BRKT DECK SW BAR
5	4939M		SUB= 85902
6	130832		SUB= 130833
8	850857		BLADE BOLT
9	10030600		SUB= 10040600
10	140296		WASHER.HARD.BLADE
11	134149		"BLADE.42"" MULCHER"
12	129895		BEARING.BALL
13	137645		SUB= 137646
14	128774		HSG ASM MANDREL
15	110485X		BEARING
16	140329		STRIPPER RND MWR
17	72110610		BOLT RDHD 3/8-16
18	72140505		BOLT
19	132827		BOLT SHD 5/16-18
20	159770		BAFFLE VORTEX 42
21	73680500		SUB= 73690500
22	134753		STIFFENER BRKT
23	131267		DEFLECTOR BRKT
24			CHECK WITH SUPPLIER
25	123713X		SPRING TORSION
26			CHECK WITH SUPPLIER
27	130968		DEFLECTOR.SHIELD
28	19111016		WASHER
29	131491		HINGE ROD
30	157722		"SCREW-THD ROLL,WA"
31	129963		WASHER
32	153535		PULLEY.MANDREL.42
33	137266		SUB= 139729
34	72110614		BOLT
35	133835		XMAS TREE FASTNER
36	131494		FLAT IDLER PULLEY
37	19131316		WASHER
40	73680600		SUB= 73690600
41	133551		PIVOT ROD
43	140083		ROD CLUTCH W/NIBS
44	140088		GUARD MAND LH BLK
45			CHECK WITH SUPPLIER
46	137729		SCREW.1/4-20X5/8
48	133944		HARD SMALL WASHER
49	155066		ROLLER ASM-CAM
50	131340		SHOULDER BOLT
51	69180		LOCKNUT
52	139888		BOLT.SHLD.5/16-18
53	131845		BRAKE PAD ARM ASM
54	133943		HARDENED WASHER
55	155046		ARM-IDLER
56	122052X		SPACER RETAINER
58	140086		SPRING TORSN BRAK
59	141043		GUARD IDLER TUV
67	162132		KNOB.RD.7/16-14
68	144200		BELT.V.T-PATH
71	142427		ROD CLUTCH 38/42
72	131870		RETURN SPRING
73	127847		CLUTCH ARM SECOND

Ref #	Part Number	Qty	Description
74	121748X		WASHER
75	12000029		RING
76	128903		SHOULDER BOLT
77	127845		SPRING KEEPER
78	160570		LEVER.ASM.CLUTCH
79	127498		BUSHING
80	153701		SPRING.CLUTCH.MWR
81	73350600		NUT
82	142028		TRUNION ADJ
83	120958X		WASHER
84	156084		"KEEPER-BELT,FIXED"
85	72140620		BOLT
92	73800600		NUT
101	136420		"COVER.MULCH.42""
102	71161010		SCREW
103	19061216		WASHER #10
104	10071000		LOCKWASHER
105	160793		LATCH ASSY.BAGGER
106	2029J		WELDNUT
111	155197		BRACKET.GWHL.LH.
112	155198		BRACKET.GWHL.RH.
113	17490512		SCREW
114	73510500		NUT
115	72110504		SUB= 872110504
116	4898H		BOLT M
117	105455X		WHEEL.GAGE.BLK.PL
118	73930600		LOCKNUT
119	19121414		WASHER
120	19171512		WASHER
121	143723		BRACKET.EXTRD.GWL
128	153390		WASHER.FELT.
132	19132203		WASHER GT
141	6266H		WASHER .T
	130794		MANDREL ASM
	145411		SUB= 164963

TRACTOR - - MODEL NUMBER 9191B89

SCHEMATIC



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	G + M + L	NONE
RUN/LIGHT	B + L	A + Y
RUN	B + L	NONE
START	B + L + S	NONE

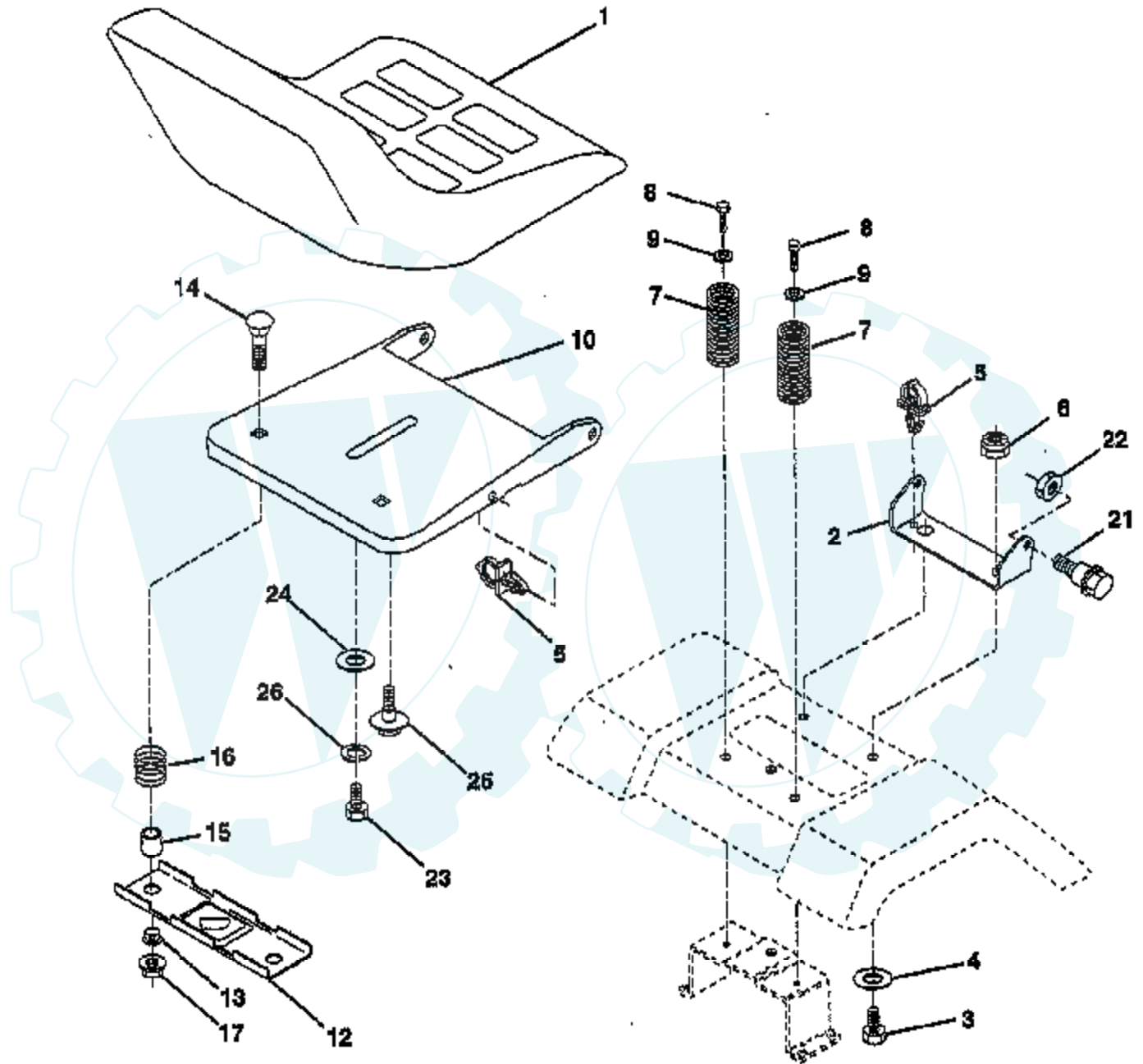
NOTE
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.

WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

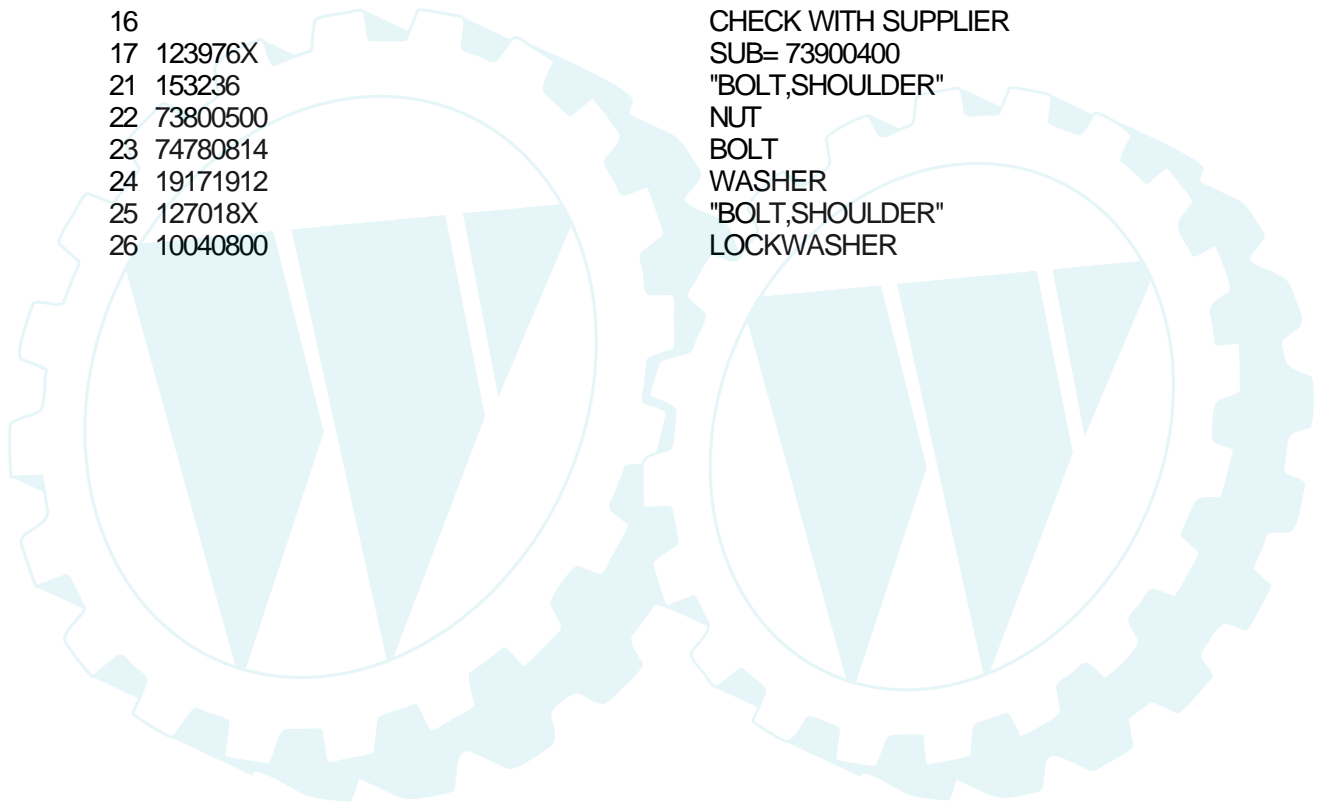
TRACTOR - - MODEL NUMBER AYP9191B89

SEAT ASSEMBLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25,4 mm.

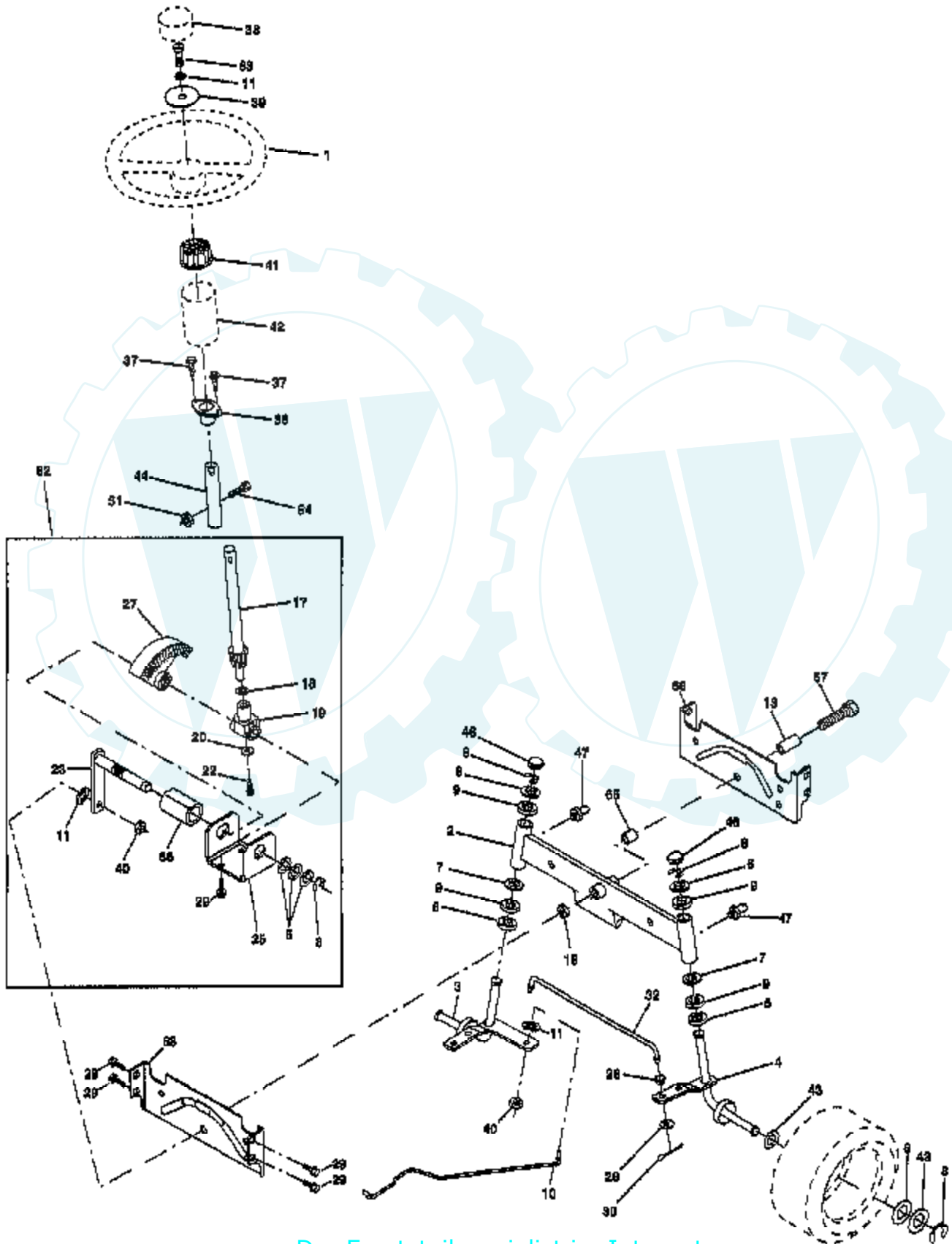


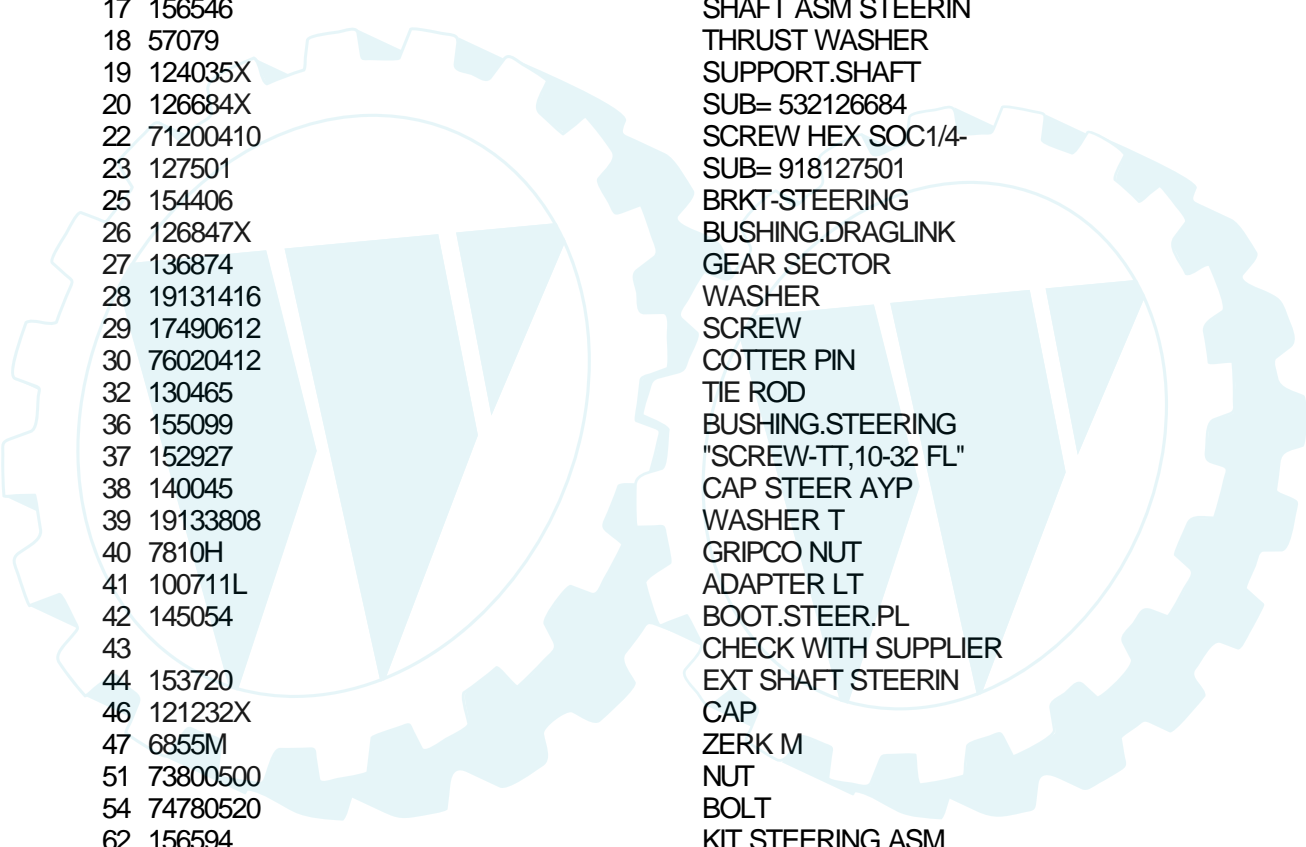
Ref #	Part Number	Qty	Description
1	127428		SUB= 140119
2	140551		BRACKET PVT SEAT
3	74760616		BOLT
4	19131610		WASHER PM
5	145006		CLIP.PUSH-IN.HING
6	73800600		NUT
7	124181X		SPRING COMPRESSIO
8	17490616		SCREW GTV
9	19131614		WASHER
10	155925		PAN-SEAT
12	121246X		BRKT SWITCH
13	121248X		BUSHING
14	72050412		BOLT-RD HD SQ NK
15	134300		SPLIT SPACER
16			CHECK WITH SUPPLIER
17	123976X		SUB= 73900400
21	153236		"BOLT,SHOULDER"
22	73800500		NUT
23	74780814		BOLT
24	19171912		WASHER
25	127018X		"BOLT,SHOULDER"
26	10040800		LOCKWASHER



TRACTOR - - MODEL NUMBER AYP9191B89

STEERING ASSEMBLY

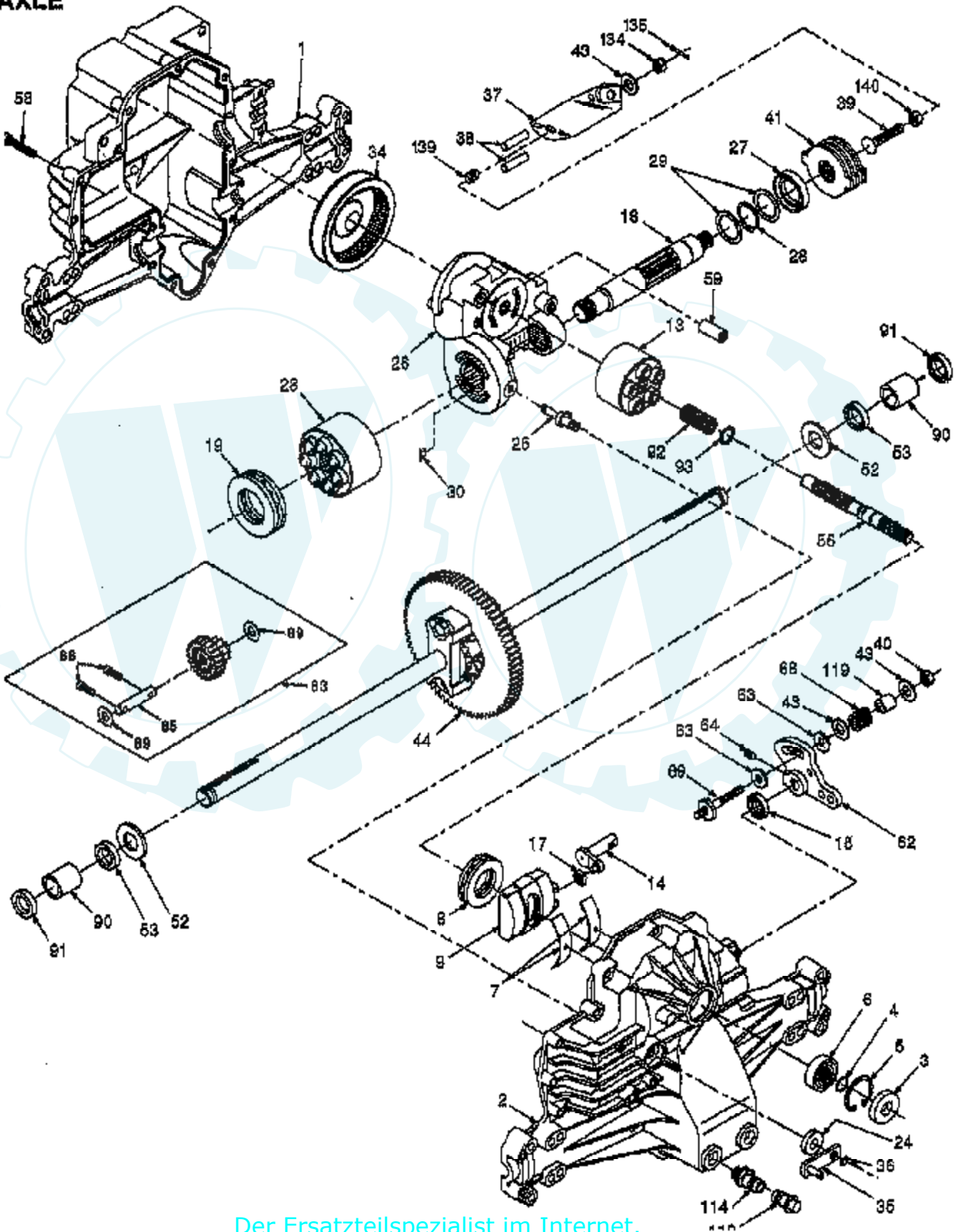




Ref #	Part Number	Qty	Description
1	140044		WHEEL STR AYP BLK
2	154427		AXLE ASM
3	156483		SPINDLE.ASM.LH
4	157473		"SPINDLE ASM,RH"
5	6266H		WASHER .T
6	121748X		WASHER
7	19272016		WASHER
8	12000029		RING
9	3366R		COL. SRTG. BEAR.
10	156438		DRAGLINK-STAMPED
11	10040600		LOCKWASHER
13	154779		BEARING AXLE
15	73901000		"NUT-LOC,FLANGE LT"
17	156546		SHAFT ASM STEERIN
18	57079		THRUST WASHER
19	124035X		SUPPORT.SHAFT
20	126684X		SUB= 532126684
22	71200410		SCREW HEX SOC1/4-
23	127501		SUB= 918127501
25	154406		BRKT-STEERING
26	126847X		BUSHING.DRAGLINK
27	136874		GEAR SECTOR
28	19131416		WASHER
29	17490612		SCREW
30	76020412		COTTER PIN
32	130465		TIE ROD
36	155099		BUSHING.STEERING
37	152927		"SCREW-TT,10-32 FL"
38	140045		CAP STEER AYP
39	19133808		WASHER T
40	7810H		GRIPCO NUT
41	100711L		ADAPTER LT
42	145054		BOOT.STEER.PL
43			CHECK WITH SUPPLIER
44	153720		EXT SHAFT STEERIN
46	121232X		CAP
47	6855M		ZERK M
51	73800500		NUT
54	74780520		BOLT
62	156594		KIT STEERING ASM
63	74780616		BOLT
65	154780		SPACER AXLE
66	154404		"BEARING-ARM,PITMA"
67	74781044		BOLT
68	154429		BRACE AXLE

TRACTOR - - MODEL NUMBER AYP9191B89 TRANSAXLE HYDRO - MODEL NUMBER 310-0650

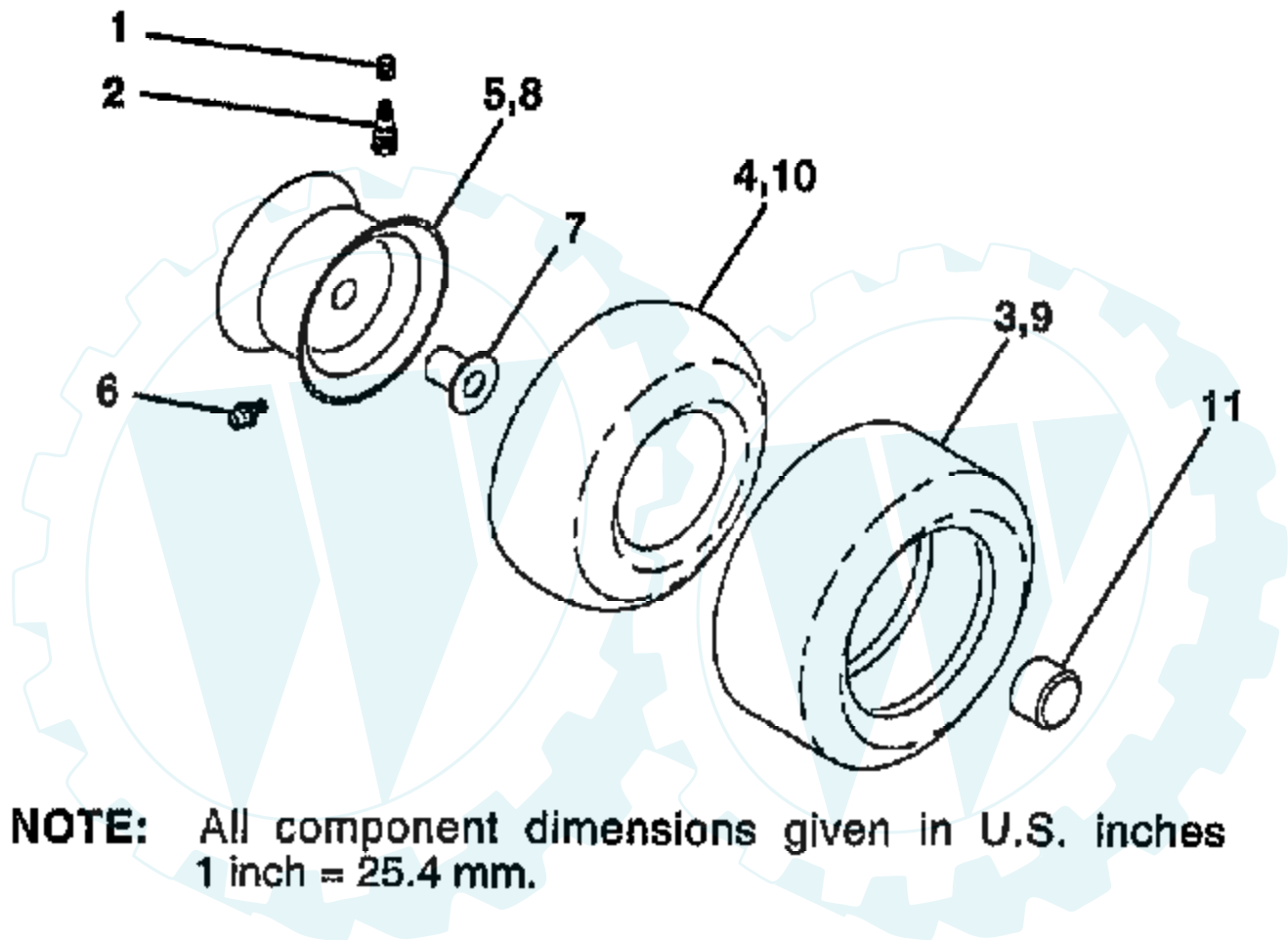
TRANSAXLE



Ref #	Part Number	Qty	Description
1	142930		HOUSING.L.50074RM
2	142931		HOUSING.UP.70125
3	142932		SEAL.9008000-0128
4	142928		RING.RET.2003016.
5	142933		RING.RET.2003052.
6	142934		BEARING.(50552)42X68X16
7	142935		CRADLE- 2003023.
8	150771		BEARING.THU.50551
9	142937		SWASHPLT.2003087.
13	142938		BLOCK.CLYN.70079.
14	142939		ARM.TRUN.2003005.
15	142940		SEAL.9008000-0126
17	142941		GUIDE.2000015.
18	150772		SHAFT.MOTOR.50449
19	150773		BEARING.THU.50552
23	142944		BLOCK.CYLIN.70082
24	142945		SEAL.LIP.45074
25	142946		ACTUATOR.2003555
26	150774		KIT.CEN.SEC.70250
27	142948		SEAL.LIP.45075
28	142949		RING RETAIN 50007
29	142950		WASHER.44872
30	150787		PLATE.BYP.2003554
34	142951		ELEMENT.OIL.44964
35	142952		ARM.BYPASS.50270
36	142953		RING.RETAIN.44870
37	142954		ARM.ACTUAT.23710
38	142955		PIN.ACTUAT.44891
39	150777		BOLT.50316
40	150778		NUT.LOCK.HX.50317
41	142958		KIT.BRAKE.70135
43	142884		WASHER HYD 44130
44	150829		DIFFRENTIAL.70226
52	142991		WASHER.HYD.44875
53	142961		SEAL.HYDRO.45076
56	142963		SHAFT.INPUT.50005
58	142964		BOLT.1/4-20.44876
59	142965		PIN.HYDRO.50002
62	142966		ARM.CONTROL.50254
63	142967		PUCK.DAMPER.50281
64	142920		SCREW.SET.50018.
68	142969		SPRING.HYD.50277
69	144610		STUD.5/16-24.DANA
83	142971		JACKSHAFT/PINION GEAR.70132
85	150806		PIN.SHAFT 50559
88	142973		SCREW.CAP.50154.
89	142974		WASHER.HYD.50132
90	142975		BEARING.SLV.50118
91	142976		SEAL.WIPER.50941
92	142977		SPRING.2003014.
93	142978		WASHER.2003017
113	142917		CAP.VENT.70109
114	142918		O-RING.ASM.70110
119	142980		SPACER.HYD.50278
134	144607		NUT.CAS.HYD.44142
135	144608		PIN.COT.HYD.44101
139	150775		SPRING.COMP.50431
140	150776		NUT.HEX.50269

TRACTOR - - MODEL NUMBER AYP9191B89

WHEELS & TIRES



NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.

Ref #	Part Number	Qty	Description
1	59192		VALVE CAP
2	65139		VALVE STEM LT
3	106222X		SUB= 122073X
4	59904		TUBE.5.3/4.5/6
5	106732X427		"RIM ASM 6"" FRT"
6	278H		FITTING LT
7	9040H		"FLANGE, BEARING"
8	106108X427		"RIM AS 8"" REAR"
9	138468		TIRE.20X8-8
10	7152J		TUBE.18X9.5-8
11	104757X		HUB CAP
	144334		SEALANT.TIRE 10 OZ. TUBE

